



DURABOND®

FLOOR COVERING INSTALLATION PRODUCT GUIDE



PRODUCTS FOR COMMERCIAL APPLICATIONS

Moisture Barriers
Cement Based Patches/Underlayments
Gypsum-Based Patches
Rubber Flooring Adhesives
Carpet Adhesives
Multipurpose Adhesives
Hard Surface Adhesives
Wall Surfaces Adhesives



Bostik

The Adhesive Company

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Bostik is a global company with over 4,000 employees and 48 production facilities across five continents. Bostik's parent company is Total, a 193 billion dollar



Our Green Mission

As a global leader in adhesives, coatings and sealant technologies, Bostik continuously strives to commercialize products that minimize environmental impact and promote the health and well being of our customers. Bostik shall demonstrate these objectives by achieving compliance with the most rigorous standards set forth by industry recognized green building authorities.

Many of the products featured in this catalog are LEED® compliant. For a complete list of Bostik Construction Products that could contribute to LEED credits, email us at contactus@bostik-us.com, Subject: VOC Product Portfolio or visit us at www.greenmission.bostik-us.com.

Our Commitment to “Green”

Bostik continuously proves its commitment to the environment by offering its customers “green” products that are easily recyclable, environmentally friendly and which anticipate regulatory improvements and responses to requirements.

All of our production facilities rigorously and systematically monitor their emissions and wastes.

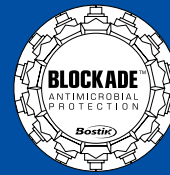
Performance indicators allow us to regularly check on the environmental performances of our plants. Systems are established to manage our environmental performance, as well as safety and quality achievement.

By aligning our business with ‘green’ coalitions, such as the U.S. Green Building Council and Green Building Initiative, Bostik endeavors to offer our customers the safest and eco-friendliest products on the market.



The U.S. Green Building Council (USGBC) is the nation's foremost coalition of leaders from every sector of the building industry working to promote buildings that are environmentally responsible, profitable and healthy places to live and work. Their more than 7,200 member organizations and network of more than

80 regional chapters are united to advance their mission of transforming the building industry to sustainability.



Each product displaying Bostik's Blockade™ antimicrobial protection logo contains an agent which inhibits the growth of bacteria, mold, or mildew on the surface of the dried adhesive/membrane; the dried adhesive/membrane resists stains caused by mold. To obtain specific test information by product, please contact Bostik's Technical Service Department at 1-800-523-6530.



The Carpet and Rug Institute (CRI) is the national trade association representing the carpet and rug industry. Headquartered in Dalton, GA the Institute's membership consists of manufacturers representing over 90% of all the carpet produced in the United States, and suppliers of raw materials and services to the industry. There is continued coordination with other segments of the industry, such as distributors, retailers, and installers. The CRI logo identifies Durabond products that meet the Carpet and Rug Institutes low-voc emission criteria achieved through the indoor air quality adhesive testing program.



The CRI Green Label Plus logo identifies Durabond products that meet the Carpet and Rug Institute's low-VOC emission criteria achieved through the indoor air quality adhesives testing program. The GLP program establishes the highest standard for indoor air quality ever set by the carpet industry.



The AIA plays an active role in the continuing education of its members. Bostik is a registered AIA Provider that strives to provide valued opportunities for AIA members to maximize their professional skills through an effective learning partnership.

MOISTURE VAPOR BARRIER COATING



D-250™

MOISTURE VAPOR BARRIER COATING

D-250™ Moisture Vapor Barrier Coating is a two-component, water-based penetrating epoxy formulated to incorporate antimicrobial protection and dramatically reduce moisture vapor transmission from substrates including: "freshly-poured/green concrete", properly prepared concrete, cement backer board, cement patch/underlayments, radiant heat flooring, and cement-based terrazzo prior to the installation of carpet; vinyl/VCT; engineered or solid hardwood; porcelain, marble, granite, or ceramic floor covering. Reduces moisture vapor transmission from substrate with MVER as high as 14 lbs. with one coat and 25 lbs. with two coats.

Packaging: One gallon kits

Item# D64002

UPC# 747224640024

Volatile Organic Compounds: 67 g/L



SURFACE PREPARATION



BOSTIK® ULTRAFINISH™

PREMIUM PORTLAND CEMENT PATCH



ULTRAFINISH is a fast-setting, latex-fortified, Portland cement-based patch for interior use. This product may be used to skim coat or feather-edge up to 1" deep in one application. Floor Covering can be installed typically in as little as 15-20 minutes over concrete, wood, ceramic, and quarry tile without the requirement of priming or the use of a liquid additive. When mixed with Durabond D-L16 High Strength Additive instead of water, ULTRAFINISH can be used as an embossing leveler.

- Excellent for skim coating, patching or leveling
- Feather edge up to 1 inch deep
- Bonds directly to Durabond D-250™ Moisture Vapor Barrier Coating without the requirement of a primer.
- May be used over properly prepared cutback and other non-water soluble adhesives over concrete.
- May be used as an embossing leveler with Durabond D-L16 High Strength Additive
- 0-VOC – LEED® Compliant

Packaging: 10# bags, 4 x 10 lb. bags

Item# D00130, UPC# 10747224001303

Volatile Organic Compounds: 0 g/L



PRODUCT	DESCRIPTION	SUBSTRATES	USES	POT LIFE	WORKING TIME	FINAL SET
Bostik® UltraFinish	Portland Cement Patch	1,2,4,5,6,7	1,6,9,10,11	15-20 min.	15-20 min..	80-90 min.
Webcrete® 95	Portland Cement Patch	1,2,4,5,6,7	1,6,9,10,11	10-15 min.	5-15 min.	25-35 min.
Webcrete® 98	Portland Cement Patch	1,2,4,5,6,7	1,6, 9, 10, 11	25-35 min.	20-35 min.	55-65 min.
83P DuraLevel®	Self Leveling Underlayment	1,2,4,5,7	7	30 min.	15-20 min	2 hrs.
Webpatch® 90	Gypsum Patch	1,2,8	1,2,3,4, 5	10-15 min.	10-15 min.	20 min.
Webpatch® D-9001	Gypsum Patch	1,2,8	1,2,3,4, 5	15-20 min.	20-25 min.	25-35 min.

LEGEND: SUBSTRATES

1. Plywood
2. Concrete
3. Gypsum Wallboard
4. Cementitious Backer Units
5. Properly Prepared Ceramic Tile
6. Properly Prepared Vinyl/VCT Tile
7. Cutback Residue (interior dry only)
8. Dry Wall

LEGEND: USES

1. Feather edge
2. Skim Coat
3. Fills Cracks
4. Fills Holes
5. Fills Seams
6. Skim Coat
7. Self Leveling Underlayment
8. Dry Wall
9. Patch to 1/2" thick
10. Floor Leveler
11. Emboss Fill

DURALEVEL® 83P

SELF LEVELING
UNDERLAYMENT



DURALEVEL® 83P is a high compressive strength, self-leveling, cement-based underlayment used to repair, smooth and level concrete as well as existing ceramic, terrazzo, or approved plywood subfloors prior to the installation of carpet, vinyl, VCT, laminate, solid and engineered hardwood flooring, ceramic or natural stone. DURALEVEL 83P is suitable for thicknesses from featheredge to 1" thick, or up to 5" thick when mixed as designed with pea gravel. Use on, above or below grade. Use DURALEVEL 83P in smaller installations where it may be mixed by hand, or underlayment pump to quickly cover large jobs.

Packaging: 50 lb. bags
Item # D63210-83P
UPC# 747224631206
Volatile Organic Compounds: 0 g/L

WEBCRETE® 95

PORTLAND CEMENT
PATCH



WEBCRETE® 95 is a fast-setting, latex-fortified Portland cement patch for interior use. May be used to skim coat or feather edge finishes up to 1/2" deep in one application. Floor covering can be installed in as little as an hour after application. WEBCRETE 95 is extremely flexible and resilient for use to patch and smooth floors prior to the installation of ceramic tile, carpet, resilient and wood flooring. When mixed with DL-16 instead of water, not only is the performance and flexibility improved, but WEBCRETE® 95 can also be used as an embossing leveler.

Packaging: 25# bags
Item# D63168-952, UPC# 747224630506
40 lb. Pail
Item# D63170, UPC# 747224631701
Volatile Organic Compounds: 0 g/L

WEBCRETE® 98

PREMIUM PORTLAND
CEMENT PATCH



WEBCRETE® 98 is a premium fast-setting, latex-fortified Portland cement patch for interior use. WEBCRETE 98 may be used to skim coat or feather edge finishes up to 1/2" deep in one application. Floor covering can be installed in as little as an hour after application. WEBCRETE 98 is extremely flexible and resilient for use to patch and smooth floors prior to the installation of ceramic tile, carpet, resilient and wood flooring. The high concentration of polymer in Webcrete 98, enables the use of this product as an embossing leveler when mixed only with water.

Packaging: 25# bags
Item# D63158-952
UPC# 74722463189
Volatile Organic Compounds: 0 g/L

WEBPATCH® 90

FAST SETTING
GYPSUM PATCH



WEBPATCH® 90 is a fast-setting, gypsum based material designed for interior installations of patching floors, walls, and other surfaces. Webpatch 90 may be used to fill cracks up to 1/2" deep over properly prepared surfaces. Webpatch 90 may be mixed with Durabond 60L Latex Floor Underlayment Additive instead of water for improved performance. When used properly, this product provides a fast-setting surface that will not check, crack or break up.

Packaging: 25# bags
Item# D63050
UPC# 747224630506
Volatile Organic Compounds: 0 g/L

WEBPATCH® D-9001

FAST SETTING LATEX-FORTIFIED
GYPSUM PATCH



WEBPATCH® D-9001 is a premium fast-setting, latex-fortified, gypsum based material designed for interior installations for patching, floors, walls, and other surfaces. Webpatch D-9001 may be used to fill cracks up to 1/2" deep over properly prepared concrete surfaces. Webpatch D-9001 may be mixed with Durabond 60L Latex Floor Underlayment Additive instead of water for improved performance. When used properly, this product provides a fast-setting surface that will not check, crack or break up.

Packaging: 25# bags
Item# D63020
UPC# 747224630209
Volatile Organic Compounds: 0 g/L

UNIVERSAL PRIMER

PRIMER



Universal Primer is designed for use with DURALEVEL® 83P Self Leveling Underlayment. Use over concrete, approved plywood substrates, cement backer board, ceramic tile, marble, granite and terrazzo.

Packaging: 4 x 1 gallon jugs
Item# D63116
UPC# 747224631169
Volatile Organic Compounds: 15 g/L

D-L16™

ACRYLIC LATEX ADMIXTURE



Designed as an admixture used instead of water for Webcrete® 95 and Bostik ULTRAFINISH. It not only improves the performance and flexibility, but Webcrete 95 and Ultra Finish can be used as an emboss leveler.

Packaging: 4 x1 gallon jugs
Item# D60555-8K
UPC# 747224605559
Case UPC# 10747224605556
5 gallon pails
Item# D60663-6C
UPC# 747224606634
Volatile Organic Compounds: 0 g/L

60L™

LATEX ADDITIVE



60L Latex Additive may be used with cementitious and gypsum based patching compounds for subfloor preparation. The use of 60L with patches will provide improved resilience, adhesion.

Packaging: 4 x1 gallon jugs
Item# D63090
UPC# 747224630902
Case UPC# 10747224630901
Volatile Organic Compounds: 0 g/L

RUBBER FLOORING ADHESIVES

PROFESSIONAL
RESULTS
★★★★★

GREENFUSION®

RUBBER FLOORING ADHESIVE



GreenFusion™ is a solvent-free*, single component, trowel applied, moisture-cured urethane adhesive specifically formulated for the installation of rubber flooring. Bostik GreenFusion is a 0-VOC formulation as calculated by SCAQMD Rule 1168. Once cured, this adhesive is not adversely affected by exposure to moisture or water; its superior properties provide a tenacious bond to a variety of surfaces either indoors or outdoors.

- Bostik's Blockade™ Antimicrobial Protection
- Easy to Spread
- Trowel Applied
- Fast Tack/Grab
- Easy Clean up
- Low Odor

Packaging: 4 gallon pail
White: Item# A75804
UPC# 747224758040
Volatile Organic Compounds: 0 g/L

PROFESSIONAL
RESULTS
★★★★★

GREENFUSION2™

RUBBER FLOORING ADHESIVE

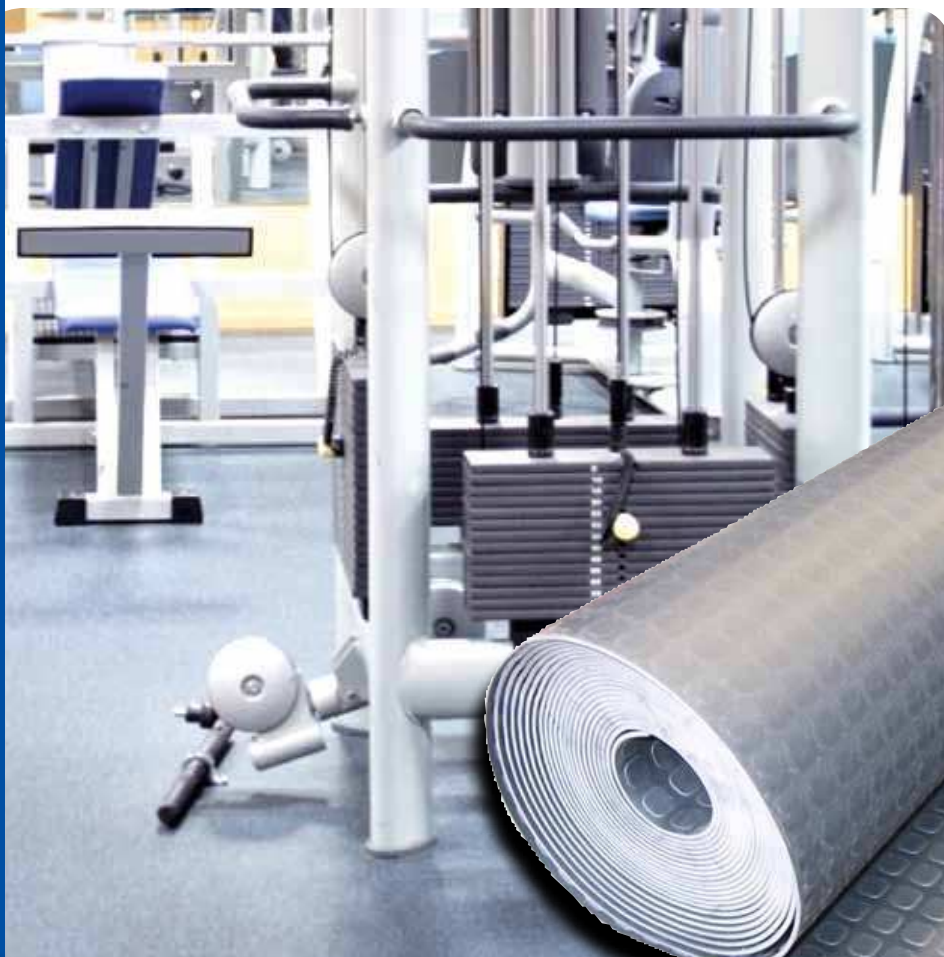


Bostik GreenFusion2 is a solvent-free*, two-component, trowel applied, urethane adhesive specifically formulated for the installation of rubber flooring in the most demanding environments where extra heavy traffic, rolling loads or extreme climatic conditions may exist. GreenFusion2 is a 0-VOC formulation as calculated by SCAQMD Rule 1168 that contains 27% renewable content. Once cured, this adhesive is not adversely affected by exposure to moisture or water; its superior properties provide a tenacious bond to a variety of surfaces either indoors or outdoors.

- 0-Solvent*/0-VOC
- Bostik's Blockade™ Antimicrobial Protection
- 27% Rapidly Renewable Content
- Excellent Trowelability
- Fast Grab
- Interior/Exterior Applications
- Easy to Clean
- Low Odor
- Pigmented Color Packs Available to improve seam appearance

Packaging: 1.5 gallon kits
Item# A75100-GF2
UPC# 747224761002
Volatile Organic Compounds: 0 g/L

*This product is not formulated with any added solvents. Upon cure, the product produces a small amount of methanol.



D-990

FIRM-SET MULTIPURPOSE
LATEX ADHESIVE



D-990 is a medium-grab, firm set, multipurpose latex adhesive with excellent wet suction and re-tack for extreme to ultimate duty interior installations of most types of carpet backings and felt backed sheet goods. The extended open time of D-990 makes it ideal for pattern matching carpet and sheet goods. Use D-990 over structurally sound dry concrete on, above, or below grade). APA underlayment grade plywood, and well bonded VCT and resilient flooring, D-990 is recommended for backings including: rubber, jute, ActionBac®, enhancer, closed cell urethane, latex unitary woven, hot melt, "wet-set" installations including those manufactured by: Bigelow, Karastan, Lee's, Commercial, Mohawk, Shaw; and felt backed sheet goods (including those manufactured by Armstrong®, Congoleum®, Domco, Mannington, and Tarkett®).

Packaging: 4 gallon pails
Item# D80804
UPC# 747224808042
Volatile Organic Compounds: 0 g/L



D-920

PREMIUM MULTIPURPOSE
FLOOR COVERING ADHESIVE

D-920™ is a fast grab, firm set, multipurpose latex adhesive with excellent wet suction (ideal for wet set installation) for heavy or extreme duty interior installations of most types of carpet backings and felt backed sheet goods. Use D-920 over structurally sound dry concrete (on, above, or below grade), APA underlayment grade plywood and well bonded VCT and resilient flooring. D-920 is recommended for backings including: rubber, jute, ActionBac®, enhancer closed cell urethane, latex unitary woven hot melt, "wet set" installations including those manufactured by: Bigelow, Karastan, Lee's Commercial, Mohawk, Shaw; and felt backed sheet goods (including those manufactured by Armstrong®, Congoleum®, Domco, Mannington, and Tarkett®).

Packaging: 4 gallon pails
Item# D80704
UPC# 747224807045
Volatile Organic Compounds: 0 g/L

D-910

PROFESSIONAL MULTIPURPOSE
FLOOR COVERING ADHESIVE



D-910™ is a fast grab, medium set, multipurpose latex adhesive with excellent wet suction and re-tack for heavy-duty interior installations of most types of carpet backings (direct glue down and double stick) and felt -backed sheet goods. Use D-910 over structurally sound dry concrete (on, above or below grade), APA underlayment grade plywood, and well bonded VCT and resilient flooring. D-910 is recommended for backings including: rubber, jute, ActionBac® woven and felt backed sheet goods (including those manufactured by Armstrong®, Congoleum®, Domco, Mannington, and Tarkett®).

Packaging: 4 gallon pails
White: Item# D80601
UPC# 747224806017
Volatile Organic Compounds: 0 g/L



D-905

MULTIPURPOSE FLOOR
COVERING ADHESIVE

D-905™ is a medium grab, medium set, multipurpose latex adhesive for interior installations of most types of carpet backings and felt backed sheet goods. Use D-905 over structurally sound dry concrete (on, above or below grade), APA underlayment grade plywood, and well bonded VCT and resilient flooring. D-905 is recommended for backings including: rubber, jute, ActionBac®, Congoleum®, Domco®, Mannington®, and Tarkett®).

Packaging: 4 gallon pails
Item# D80504
UPC# 747224805041
Volatile Organic Compounds: 0 g/L



PRODUCT SELECTION GUIDE

- GOOD
⊗ BETTER
● BEST

SUBFLOORS

CARPET BACKING

RESILIENT

SPECIALTY

<div><div></div> GOOD</div> <div><div></div> BETTER</div> <div><div></div> BEST</div>													MOISTURE VAPOR	SURFACE PREPARATION						RUBBER FLOORING		HARD SURFACE	
	D-250 Moisture Vapor Barrier Coating	Webcrete® UltraFinish Premium Cement Patch	Webcrete 98 Fast Setting Latex-Fortified Cement Patch	Webcrete 95 Fast Setting Latex-Fortified Cement Patch	Webpatch D-9001 Fast Setting Latex-Fortified Gypsum Patch	Webpatch 90 Fast Setting Gypsum Patch	DuraLevel 83P Self Leveling Underlayment	GreenFusion Rubber Flooring Adhesive	GreenFusion2 2-Part Rubber Flooring Adhesive	D-670 Firm Set Sheet Goods and Carpet Adhesive	D-650 Clear VCT Adhesive	D-640 Pure Vinyl Adhesive											
Concrete	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>																
Plywood		<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>																
Masonry		<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>																
Ceramic Tile		<div></div>	<div></div>	<div></div>			<div></div>																
Vinyl/VCT		<div></div>	<div></div>	<div></div>			<div></div>																
Cut Back Residue (dry)		<div></div>	<div></div>	<div></div>			<div></div>																
Embossed Floor (leveler)		<div></div>	<div></div>	<div></div>			<div></div>																
Rubber Sponge/Foam										<div></div>													
Jute										<div></div>													
Woven Polypropylene																							
Enhancer																							
Closed Cell Urethane																							
Unitary																							
Woven																							
Hot Melt																							
Action Bac										<div></div>													
Carpet to Pad																							
Double Stick Installation Pad to Floor																							
Carpet Square																							
Outdoor Carpet																							
Wall																							
Vinyl												<div></div>											
Felt Backed Sheet Goods										<div></div>													
Linoleum										<div></div>													
Vinyl Composite Tile (VCT)											<div></div>												
Vinyl Backed Sheet Goods												<div></div>											
Solid Vinyl Tile												<div></div>											
Rubber Cove Base																							
Vinyl Cove Base																							
FRP Panel																							
Direct Glue Down Seam Sealer								<div></div>	<div></div>														
Stair Nose								<div></div>	<div></div>														
Rubber/Metal																							
Tack Strip								<div></div>	<div></div>														
Rubber Floor Tiles & Sheet Goods								<div></div>	<div></div>														
Recycled Rubber Flooring								<div></div>	<div></div>														
Stair Treads								<div></div>	<div></div>														

PRODUCT SELECTION GUIDE

- GOOD
⊗ BETTER
● BEST

SUBFLOORS

CARPET BACKING

RESILIENT

SPECIALTY

WALL SURFACE		CARPET				MULTIPURPOSE								
D-740 Multipurpose Wall Adhesive														
D-745 Fire Retardant Wall Adhesive														
D-731 Cove Base Adhesive														
D-808 Exterior Carpet Adhesive														
D-870 Carpet Tile and Pad Adhesive														
D-860 Double Stick Adhesive														
D-850 Carpet Adhesive														
D-818 Tack Strip & Multi-Use Adhesive (soft-set)														
D-817 Fast Grab Carpet Pad Adhesive														
D-815 Carpet Seam & Multi-Use Adhesive														
D-990 Firm-Set Multipurpose Latex Adhesive														
D-920 Premium Multipurpose Floor Covering Adhesive														
D-910 Professional Multipurpose Floor Covering Adhesive														
D-905 Multipurpose Floor Covering Adhesive														

D-870

CARPET TILE AND PAD ADHESIVE



D-870 is a fast drying, soft set, tacky, latex adhesive for use when installing most types of carpet square backings and carpet pad. Once dry, D-870 is plasticizer migration resistant. The pressure sensitive characteristic allows for efficient changing of damaged carpet squares without the need to re-apply adhesive.

Packaging: 4 gallon Pails

Item# D60714

UPC# 747224607140

Volatile Organic Compounds: 0 g/L

D-860

DOUBLE STICK ADHESIVE



D-860 is a medium grab soft set, latex adhesive that stays flexible for years. The long open time of D-860 allows for accurate pattern matching, D-860 is recommended for use on double stick installations and is suitable to bond most types of carpet backings including: hot melt, latex unitary, woven, Axminster®.

Packaging: 4 Gallon Pails

Item# D60808

UPC# 747224608086

Volatile Organic Compounds: 0 g/L

D-850

CARPET ADHESIVE



D-850 is a slow grab, medium set, latex adhesive for direct glue down carpet installations. Use D-850 over structurally sound dry concrete (on, above or below grade), APA underlayment grade plywood, and well bonded VCT and resilient flooring. D-850 is recommended for backings including, rubber, jute and ActionBac®.

Packaging: 4 Gallon Pails

Item# D60630

UPC# 747224606303

Volatile Organic Compounds: 0 g/L

D-818™

TACK STRIP & MULTI-USE ADHESIVE



D-818 Tack Strip and Multi-Use Adhesive, is fast-setting, soft set, high quality moisture cure adhesive with excellent adhesion to concrete, patches, wood, plywood, metal, metal stair nosing, and many other properly prepared surfaces. D-818 cures by reacting with moisture to form a tough rigid, adhesive that is tenacious and waterproof. Recommended for installing tack strip to properly prepared substrates, on, above or below grade; metal stair nosing or as use as a flexible subfloor adhesive. Mist a bead with water and stretch in carpet in just 2 hours.

Packaging: 10.1 oz. cartridges

Item# D19231

UPC# 747224192318

UPC Case # 10747224192315

Volatile Organic Compounds: 45 g/L

D-817

FAST GRAB CARPET PAD ADHESIVE



D-817 is a fast grab, non flammable, latex adhesive for bonding most types of carpet pad. When used over properly prepared subfloors, D-817 dries extremely fast and provides a high strength bond to: prime polyurethane, rebond, foam, jute, hair, synthetic fiber, rubberized jute, felt, sponge rubber carpet pads. D-817 is a safe alternative to traditional flammable pad cements.

Packaging: 4 x 1 Gallon Jugs

Item# D60636

UPC# 747224606365

Volatile Organic Compounds: 17 g/L

D-815

CARPET SEAM AND MULTI-USE ADHESIVE



D-815™ is a fast grab, non-flammable adhesive for seaming and bonding carpet edges; tack strips; rubber cove base; rubber/metal reducers, or stair treads. D-815 is suitable for use over dry surfaces including concrete and plywood.

- As a carpet seam adhesive, D-815 works well with many types of backings including: hot melt, latex unitary, woven, enhancer, ActionBac®, jute rubber and outdoor carpet
- As a tack strip adhesive, D-815 quickly adheres tack strip to concrete or plywood and can be power stretched in as little as one hour.
- As a rubber or metal adhesive, it acts as a fast setting contact cement

Packaging: 12 x 1 Pints, 12 x 1 Quarts

Quarts Item # D62490, UPC# 747224624901

UPC Case # 10747224624908

Pints Item # D62485, UPC # 747224624857

UPC Case # 10747224624854

D-808™

EXTERIOR CARPET ADHESIVE



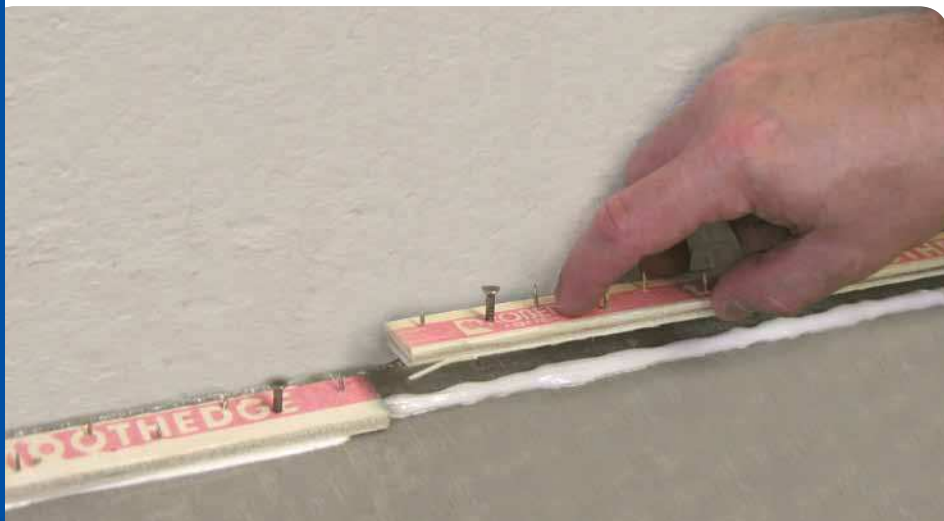
D-808™ Exterior Carpet Adhesive is a high performance, non-flammable, fast grab, firm set, low-VOC adhesive designed for bonding most outdoor carpets. D-808 may be used over clean, dry exterior surfaces including: fully cured cement, seasoned asphalt, terrazzo and exterior/marine-grade plywood.

Packaging: 4 gallon Pails

Item# D82004

UPC# 747224820044

Volatile Organic Compounds: 0 g/L



WALL SURFACE ADHESIVES

D-745

FIRE RETARDANT WALL ADHESIVE



D-745 Fire Retardant Wall Adhesive is a high performance, fast grab, firm set, low VOC, acrylic, adhesive designed for bonding wall carpet where a class "A" rating for both flame spread and smoke development is required by the following standards ASTM E 84, NFPA No 225, and UL 723.

Packaging: 4 gallon pails

Item# D74504

UPC# 747224745040

Volatile Organic Compounds: 15 g/L



D-740

CARPET TILE AND PAD ADHESIVE

D-740™ is a high performance, firm set, acrylic adhesive designed for use on rubber and vinyl cove base, FRP panel, ceiling tiles, and wall carpet. As a cove base adhesive, the initial wet suction of D-740 is strong enough to hold tight corners of all types of rubber and vinyl cove base. D-740 may be used over dry substrate surfaces including drywall, latex painted surfaces, concrete, brick, wood and particle board. D-740 is a low VOC formulation and meets the toughest air quality restrictions, including SCAQMD 1168.

Packaging: 4 gallon pails

Item# D74004

UPC# 747224740045

Volatile Organic Compounds: 41.9 g/L



D-731

COVE BASE ADHESIVE

D-731™ is a high performance, firm set, acrylic adhesive. The wet suction of the D-731 is strong enough to hold down corners on cove base. D-731 Cove Base Adhesive may be used for bonding vinyl and rubber cove base to: concrete, masonry, drywall, painted surfaces, wood, and particle board.

Packaging: 4 gallon pails

Item# D61294

UPC# 747224612946

Volatile Organic Compounds: 90 g/L

HARD SURFACE ADHESIVES

D-670

FIRM SET SHEET GOODS
AND CARPET ADHESIVE



D-670™ is a firm-set, latex adhesive with good slip time for pattern and seam matching of felt backed sheet goods and direct glue down carpet for light to heavy-duty commercial installations. Use D-670 over structurally sound dry concrete (on, above, or below grade), APA underlayment grade plywood, and well bonded VCT and resilient flooring. D-670 is recommended for installing felt backed sheet goods including those manufactured by Armstrong®, Congoleum®, Domco®, Mannington®, and Tarkett®, and carpet backings including rubber, jute, ActionBac®, enhancer, closed cell urethane, unitary latex, and woven.

Packaging: 4 gallon pails, 4x1 gallon pails

Item# D60821

UPC# 747224608215

Volatile Organic Compounds: 0 g/L



D-650

CLEAR VCT ADHESIVE

D-650™ is a latex, clear, thin spread adhesive with long working time for all types of Vinyl Composite Tile (VCT). Use D-650 over structurally sound dry concrete (on, above, or below grade), APA underlayment grade plywood, and properly prepared well bonded VCT flooring. D-650 is recommended for installing VCT including those manufactured by: Armstrong®, Azrock®, Congoleum®, Mannington® and Tarkett®.

Packaging: 4 gallon pails, 4x1 gallon pails

Item# D60781

UPC# 747224607812

Volatile Organic Compounds: 0 g/L



D-640

PURE VINYL ADHESIVE

D-640™ is a latex adhesive suitable for full spread and perimeter installation of all types of pure vinyl sheet goods, solid vinyl tile and carpet backed with solid vinyl. D-640 offers good slip time for pattern matching and seam adjustments.

Packaging: 4 gallon pails, 4x1 gallon pails

Item# D60840

UPC# 747224608406

Volatile Organic Compounds: 0 g/L



10 YEAR DURABOND INSTALLATION SYSTEM WARRANTY

Bostik, Inc. warrants the Durabond Installation System¹ to maintain sufficient bond for a period equal to the warranty of the flooring system² being installed on a prorated basis from date of substantial completion, not to exceed 10 years.

This warranty is exclusive to the purchaser of the products, and may not be assigned, and is contingent upon the following:

- The evaluation of a potential claim by a Bostik representative in advance of any replacement work.
- Products must be installed in accordance with most recent Durabond published literature.
- Submittal of manufacturer's warranty information, when applicable (i.e. underlayment, patch, cushion, carpet, or floor covering warranties).

¹The "Durabond Installation System" includes the proper use of any of the following products:

Surface Preparation: Bostik UltraFinish™, Webcrete® 95, Webcrete® 98, 83P™, D-250™

Adhesives: D-990™, D-920™, D-910™, D-905™, D-870™, D-860™, D-850™, D-818™, D-817™, D-815™, D-808™, D-740™, D-745™, D-731™, D-670™, D-650™, D-640™, GreenFusion, GreenFusion2

²"Warranty of the flooring system" being installed is defined as the least amount of time warranted by any of the components being installed. (For example, if a carpet is being installed with a 10 year warranty, but it is being installed over a carpet pad with only a 5 year warranty, the Durabond Installation System Warranty covers the installation for 5 years on a prorated basis from date of substantial completion.)

In the event of a valid claim under this warranty, Bostik, Inc. will pay material and labor for the costs associated with repairing or replacing the portion of the installation that is proven to be defective on a prorated, per square foot basis. This includes the cost of the floor covering itself. Bostik, Inc. is not responsible for workmanship not in accordance with Durabond's most recent published literature, damages due to hydrostatic head, losses due to delays or other consequential damages.

WEBSITE	www.bostik-us.com www.greenmission.bostik-us.com
CUSTOMER SERVICE	800.7.BOSTIK Fax: 978.750.7306 Mon-Fri. 8am-6pm EST
TECHNICAL SERVICE	800.7.BOSTIK Mon-Fri, 8am-6pm EST

CORRESPONDENCE	Bostik, Inc. C&I Headquarters 211 Boston Street Middleton, MA 01949 800.7.BOSTIK contactus@bostik-us.com
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TDS / MSDS REQUESTS	To obtain a TDS / MSDS for any Bostik product, please consult our website. For 24-hour MSDS information, call 800.227-0332.
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