



UNA-CLAD
Kynar 500® / Hylar 5000™
Pre-Finished Aluminum
Architectural Sheet & Coil

DESCRIPTION:

Firestone UNA-CLAD PVDF Coated Aluminum Architectural Sheet & Coil is aluminum sheet conforming to ASTM B209 standards with H14 temper that is primed and coated on one side with UNA-CLAD full strength Kynar 500/Hylar 5000 (contains a minimum of 70% Kynar/Hylar polyvinylidene fluoride [PVDF] resins) premium fluoropolymer coating system of 1.0 (+/-0.1) mil total dry film thickness. For additional protection a wash coat of 0.3-0.4 mil dry film thickness is applied to the reverse side. An optional strippable protection film is applied for protection during fabrication and installation. Firestone UNA-CLAD PVDF Coated Aluminum Architectural Sheet & Coil is for general sheet metal use in building applications, including fascia, soffits, gravel stops, copings, store fronts, and roofing.

INSTALLATION:

1. Install in accordance with recognized sheet metal practices.
2. UNA-CLAD can be cut, formed, and fastened using conventional hand or appropriate power tools.
3. For best results cutting edges should be kept sharp, clean, properly dressed, and closely aligned.
4. Fabrication and erection can be accomplished with strippable plastic film in place. Equipment adjustments may need to be made for the film thickness. Film should be removed from areas of concealed or joined pieces.

STORAGE & PACKAGING:

1. Firestone metal sheet and coil should be stored in a well ventilated, dry place where no moisture can contact the sheet. Moisture (from rain, snow, condensation, etc.) trapped between layers of material may cause water stains or white rust, which can affect the service life of the material and will detract from its appearance.
2. If outdoor storage cannot be avoided, protect the sheet and coil with a ventilated canvas or waterproof paper cover. Do not use plastic, which can cause condensation. Keep the material off the ground in an inclined position with an insulator such as wood.
3. Maximum 2,000 lbs of sheets per pallet.

PRECAUTIONS & LIMITATIONS:

1. Protective film may degrade or become brittle with exposure to direct sunlight.
2. Product should not be used in areas of high abrasion or where it is subject to mechanical damage.
3. Product is pre-finished material; care must be exercised during fabrication and erection to avoid surface damage.
4. Attention should be paid to good house-keeping practices
5. Tools must be clean and properly dressed.
6. Avoid dragging sheets over surfaces which may scratch or mar the finish.
7. For general sheet metal use in building applications.
8. Do not cut with power saws or abrasive blade.

PRODUCT DATA

Color: 31 standard colors; see current Color Chart
Finish: Extra Smooth Matte – Low to Medium Gloss
Optional Finish: Extra Low Gloss; Extra High Gloss, Stucco Embossed (mechanical finish)

Weight:

<u>Gauge in:</u>	<u>lb/SF:</u>	<u>kg/SM</u>
0.032	0.456	2.20
0.040	0.576	2.75
0.050	0.720	3.50
0.063	0.907	4.40

Dimensions:

<u>Gauge in:</u>	<u>Slit Coil:</u>	<u>Sheet</u>
0.032	0.4" - 48.0"* (0.1 m - 1.2 m)	48" x 96" , 120" , & 144"* (1.2 m x 2.4, 3.1, & 3.7 m)
0.040	0.4" - 48.0"* (0.1 m - 1.2 m)	48" x 96" , 120" , & 144"* (1.2 m x 2.4, 3.1, & 3.7 m)
0.050	0.4" - 48.0"* (0.1 m - 1.2 m)	48" x 96" , 120" , & 144"* (1.2 m x 2.4, 3.1, & 3.7 m)
0.063	0.4" - 48.0"* (0.1 m - 1.2 m)	48" x 96" , 120" , & 144"* (1.2 m x 2.4, 3.1, & 3.7 m)

**May not be available in all gauges, or widths. Additional lead times may apply. Contact your Firestone Technical Coordinator for additional information.*

Physical Properties of Base Metal:

Standards:	ASTM B209 Aluminum Association Standards for Specification Sheets and Coils
Base Metal:	Aluminum 21 KSI
Minimum Yield:	(145 MPa)
Coefficient of Thermal Expansion:	12.6 x 10 ⁻⁶ in/in/F° (22.2 m/m.K x 10 ⁻⁶)
Modules of Elasticity:	10.0 x 10 ³ x KSI (68.9 MPa)

Manufacturing Locations: Anoka, MN
College Park, GA
Morrisville, PA
Las Vegas, NV
Warren, MI

Aluminum Recycled Content:

3105 Alloy: 51.1%, Post-Industrial; 0.4% Post-Consumer

TECHNICAL INFORMATION SHEET

2016
08/24/2011

Physical Properties of Fluoropolymer Coating:

<u>Property</u>	<u>Test Method</u>	<u>Typical</u>
Abrasion Resistance	ASTM D 968, Method A	Coefficient of sand abrasion 65±10 Liters
Accelerated Weathering	ASTM D 4587 Condition B or ASTM G 23 Method 1 or 2, type EH apparatus, Hours: 5000	<u>Chalk:</u> Rating of 8 or better per ASTM D 4214 <u>Color:</u> ≤2ΔE color change per ASTM D 2244
	ASTM D 4587 Condition B or ASTM G 53, Method 1 or 2, type EH apparatus or ASTM G154, Hours: 5000	<u>Chalk:</u> Rating of 8 or better per ASTM D 4214 <u>Color:</u> ≤2ΔE color change per ASTM D 2244
	ASTM D 4587 Condition B or ASTM G 23 Method 1 or 2, type EH apparatus or ASTM G151, Hours: 2000	<u>Chalk:</u> Rating of 8 or better per ASTM D 4214 <u>Color:</u> ≤2ΔE color change per ASTM D 2244
	ASTM D 3361 Hours: 1000	Acceptable – No cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal <u>Chalk:</u> Rating of 8 or better per ASTM D 4214, Method A (ASTM D 659) <u>Color:</u> <5ΔE Hunter Units per ASTM D 2244
Adhesion	ASTM D 3359, Method B	No loss of adhesion
Chalk Resistance	ASTM D 659	No Chalk; Rating 9-10
Chemical/Acid Pollution Resistance	ASTM D 1308, Procedure 7.2	Pass; No color change
Formability	NCCA 4.2.8	2T to 4T No loss of adhesion
Gloss	ASTM D 523	25-35 at 60 degrees

PRODUCT DATA (cont.)

Hardness	ASTM D 3363	HB to 2H
Humidity Resistance	ASTM D 1735 Hours:2000	No blistering, no loss of adhesion
Impact Resistance	ASTM D 2794	Reverse Impact: No loss of adhesion
Salt Spray Resistance	ASTM B 117, Hours: 3000	No creepage from scribe and no field blisters
Tunnel Test	ASTM E84	Class A Coating
UV Exposure	ASTM G 154 Hours: 2016	<u>Chalk:</u> Rating of 8 or better per ASTM D 4214, Method A (ASTM D 659) <u>Color:</u> <5ΔE Hunter Units per ASTM D 2244
Wet Adhesion	Water Immersion Hours: 1500	No loss of adhesion

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Firestone Building Products Company, LLC
250 West 96th Street • Indianapolis, IN 46260
Sales (800) 428-4442 • Technical (800) 428-4511
<http://www.firestonebpco.com>