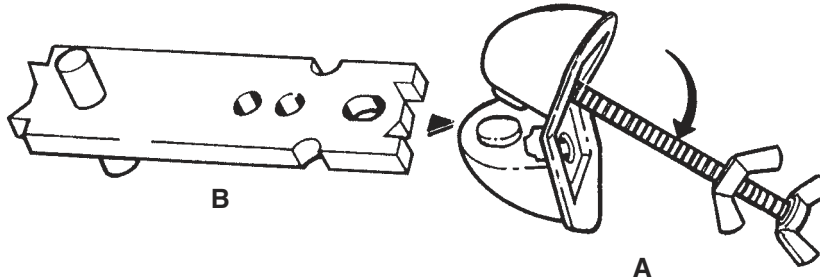
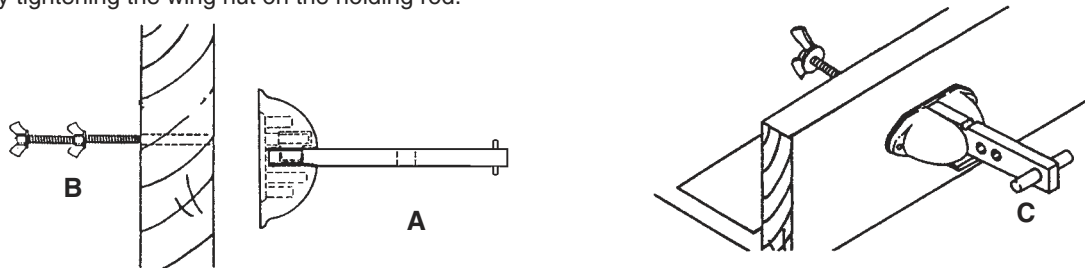


Installation and Removal of Anchors and Reusable Recess Plugs

Installing an Anchor in the Recess Plug: **(A)** Open the slot of the recess plug by placing a holding rod or screwdriver into an outside hole and squeeze the recess “open.” **(B)** Place the anchor over the steel stud and close the recess plug. The assembly is ready for installation.

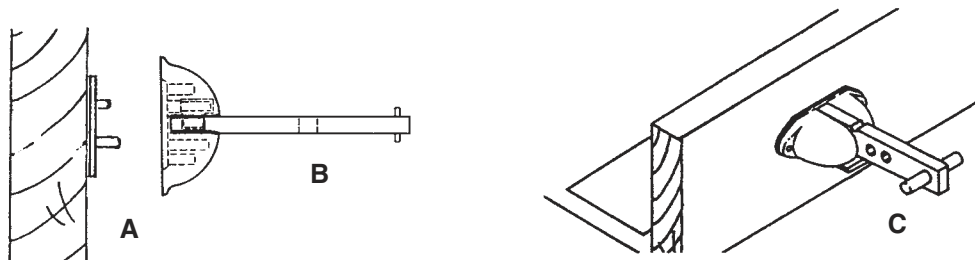


Attaching the Assembly to the Form: **(A)** Place the assembly against the form and position over the predrilled hole. **(B)** Insert the 3/8" holding rod through the hole and thread into the recess plug. **(C)** Pull the assembly tight to the form by firmly tightening the wing nut on the holding rod.



Attachment Using a Holding Plate: **(A)** Position and attach the holding plate to the form. **(B)** Slide the anchor assembly over the holding plate studs and firmly against the form. **(C)** Installation is complete.

Note: The holding plate can be used to hold the recess plug/insert assembly in the closed position to facilitate working the anchor into fresh concrete (wet setting). It is recommended that the back of the recess plug be covered with tape to protect it from being filled with concrete. Be sure to vibrate to properly consolidate the concrete around the anchor. To strip, simply remove the tape and/or cover/patch and pry the holding plate out of the recess plug with a blade screwdriver or similar tool.



Removing the Recess Plug from the Concrete: **(A)** After the back of the recess plug is exposed, insert a steel rod or screwdriver into the half of the recess plug opposite the threaded stud and rotate it to loosen that half of the recess plug. **(B)** After the first half of the recess plug has been loosened, use the holding rod in the other side in a

