

PRIMER CHART /FOR APPLICATION INSTRUCTIONS AND COVERAGE SEE PRODUCT DATA SHEET

SUBSTRATE	A-30/A-31 A-32/A-38	GacoFoam	LM-60 H/V	N-1207	S-10 S-20	U-6006	U-62	UB-64/U-66 U-64	U-87
PLYWOOD	-----	-----	-----	-----	-----	-----	3.	-----	-----
PLYWOOD OVERLAY	A-3211	-----	U-5677	U-5677	-----	U-5677	U-5677	U-5677	U-5677
*STEEL	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677
*STEEL, GALVANIZED	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677
*STEEL, STAINLESS	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677
*ALUMINUM	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677
COPPER & COPPER ALLOYS	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677	E-5320 U-5677
LEAD	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320
POLYESTER/FIBERGLASS	E-5320	-----	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320
GLASS	N/R	-----	N/R	E-5320	E-5320	E-5320	-----	E-5320	E-5320
CONCRETE	1. E-5320 E-5511	-----	E-5320 E-5511	-----	1. E-5320 E-5511	1. E-5320 E-5511	E-5511	1. E-5320 E-5511	1. E-5320 E-5511
CONCRETE BLOCK (CMU)	E-5320 E-5511	-----	E-5320 E-5511	-----	E-5320 E-5511	E-5320 E-5511	E-5511	E-5320 E-5511	E-5320 E-5511
BRICK	E-5320 E-5511	-----	E-5320 E-5511	-----	E-5320 E-5511	E-5320 E-5511	E-5511	E-5320 E-5511	E-5320 E-5511
SPRAY FOAM	-----	-----	N/R	-----	-----	-----	-----	-----	-----
BUILT-UP ROOFING	E-5320	-----	N/R	E-5320	E-5320	E-5320	-----	E-5320	E-5320
CURED U-66	A-3211	-----	N/R	-----	-----	-----	-----	-----	-----
AGED EPDM	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320	E-5320

----- No Primer needed.

N/R - Not recommended.

*Coarse sanding / grinding is mandatory to achieve good adhesion. It is also mandatory to perform an adhesion check on the area to be primed before applying coating.

Where two primers are listed, choose one as desired.

1. For roofs exposed to sunlight, use both U-5677 and E-5320.
2. E-5320 Primer is used if coating system is used in water immersion service.
3. Self prime with a thin film of 4 to 6 mils.

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Supersedes 02/07