



GacoFlex S20 Roof Coating System

GacoFlex GacoWash Concentrated Cleaner
 GacoFlex E5320 2-Part Epoxy Primer/Filler
 GacoFlex 66S Reinforcing Polyester Mesh
 GacoFlex SF2000 SeamSeal Solvent-Free Silicone Sealant
 GacoFlex S20 Series Solvent-Free 100% Silicone Roof Coating
 GacoFlex SF2036 WalkPad Solvent-Free Silicone Walkway System
 GacoFlex WalkPad Granules
 GacoFlex Silicone Solvent

Gaco Western
 SINCE 1955

gaco.com | 800 456 4226

Gaco Western is a recognized leader in innovative silicone roofing systems, and offers best-of-class waterproofing and insulation solutions for a variety of commercial, industrial and residential applications. Founded in 1955, Gaco Western remains today a family-owned business with its roots in technology and product innovation.

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GacoFlex[®]
 by Gaco Western[®]

S20 Silicone Roof Coating System



The solvent-free alternative to replacing your weathered roof.
 Decades of proven performance and protection. Guaranteed.



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Whether your roof is large or small, flat or sloped, the GacoFlex S20 Roof Coating System provides a proven, guaranteed solution for renewing your weathered roof. It can be applied to virtually any existing roofing surface to create a seamless membrane that protects against permanent ponding water, ultraviolet light and severe weather.

The key advantages of using silicone:

- 1 Silicone is permanent and will not degrade, chalk or crack under harsh UV rays.
- 2 Silicone forms a seamless membrane that withstands permanent ponding water without softening.
- 3 Silicone creates a smooth surface that offers excellent resistance to mold, mildew and staining.

Labor and material warranties available.

Gaco Western offers our Qualified Applicators a full-system labor and material warranty on the GacoFlex S20 Roof Coating System when applied according to Gaco Western specifications.

What makes our warranty the best in the business is what's NOT in it:

- a ponding water exclusion, unlike other coatings
- a pro-rated compensation formula, unlike some others on the market

Warranties of various lengths are available to meet your specific project needs AND a warranty can be renewed with periodic recoats.

Gaco Western has been in business since 1955 so rest assured we will be here to support you in the event of a warranty issue.

How to use the GacoFlex S20 Roof Coating System



Start with a clean surface

It's extremely important to complete any necessary repairs prior to cleaning the roof thoroughly and applying the coating system. **GacoFlex GacoWash Concentrated Cleaner** is specially formulated for use with GacoFlex Silicone Coatings. Please refer to GacoFlex S20 product labels and/or Gaco Western specifications for detailed instructions.



Prime

Use **GacoFlex E5320 2-Part Epoxy Primer/Filler** to provide an excellent adhesive base for GacoFlex Silicone Coatings. It bonds to most surfaces — including metal roofs (and metal surfaces such as flashing).

On asphalt-based surfaces, E5320 Primer may help prevent bleed-through and when top-coated will help prevent corrosion. It can also be used as a masonry block filler when combined with ordinary sand.

Applying silicone to an existing silicone surface? No primer needed!

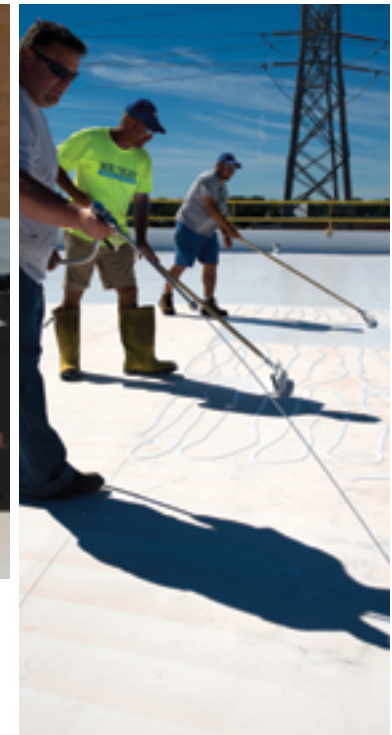


Prepare seams and fasteners

GacoFlex SF2000 SeamSeal Solvent-Free Silicone Sealant adheres to seams, fasteners and other roof details in a single application. This is an effective, time-saving waterproof alternative to fabric and/or elastomeric sheet tape.

SF2000 SeamSeal can be used as a substitute for caulk on a variety of roof surfaces and can even be a filler over existing "alligatored" smooth BUR. It will repair blisters in spray polyurethane foam up to 4 inches in diameter and it works perfectly as a tape-seal over cracked polyurethane foam insulation.

GacoFlex 66S Reinforcing Polyester Mesh is also available for uneven surfaces and difficult situations.



Apply coating

GacoFlex S20 Series Solvent-Free 100% Silicone Roof Coating is 95% solids by volume and ideal for use as a maintenance coating over existing roofs in sound condition! Use it to cover elastomeric roof coatings, metal roofs, built-up roofing, mineral cap sheet, weathered single-ply membranes (EPDM, Hypalon® and TPO/CPA), sprayed-in-place polyurethane foam, concrete, wood and many other coatings.

When properly applied, S20 Series Solvent-Free Silicone provides a seamless, weather-tight seal.

Clean up

GacoFlex Silicone Solvent is 100% water-free and alcohol-free and makes clean up easy. Can be used on any tools or spray equipment used to apply GacoFlex Silicone Coatings.

Complete the transformation with a rooftop walkway.

When applied on top of GacoFlex Silicone Coatings and other roofing materials, **GacoFlex SF2036 WalkPad Solvent-Free Silicone Walkway System** provides the durability needed to create a rooftop walkway for pedestrian maintenance traffic. Unlike conventional mats that must be adhered and can blow off, WalkPad becomes an integral part of the roof and the yellow color provides a highly visible walkway. Add **GacoFlex WalkPad Granules** on top of WalkPad while it's still wet to provide additional traction and resistance to wear under pedestrian maintenance traffic.

