

## PROFLEX®RV

### MULTI-PURPOSE BRUSHABLE REPAIR COATING

#### 1. PRODUCT NAME:

Pro Flex® RV Multi-Purpose  
Brushable Repair Coating

#### 2. MANUFACTURER:

Geocel Products Group  
A Business Unit of  
The Sherwin-Williams Company  
("Geocel Products Group")  
Cleveland, OH 44115  
Phone: (800) 348-7615  
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#### 3. PRODUCT DESCRIPTION:

Pro Flex® RV Multi-Purpose Brushable Repair Coating is a single-component, brushable, elastic sealer with rubber-like flexibility. It is designed for many construction, roofing, agricultural, manufacturing, and industrial applications.

##### Product Benefits:

- Exhibits adhesion to many construction materials including damp, oily, or dirty surfaces
- Withstands water contact right after application to stop leaks
- Prevents rust on metal surfaces
- Cured coating is mildew resistant
- Paintable, resealable
- Easy to apply at most temperatures
- Stays flexible, will not crack

##### Basic Uses:

- Rustproofs metal surfaces such as: roof flashings, pipes, chimney caps, vents, gutters, duct work, and roof fasteners

**Adheres To:** Aluminum, glass, vinyl, steel, wood, and other common substrates

##### Composition and Materials:

Pro Flex RV Multi-Purpose Brushable Repair Coating is based on a proprietary formulation. This formula produces a

product with exceptional adhesion, flexibility, and resistance to tear, shear, stress, and weathering.

**Grade:** Semi-self-leveling, brushable grade consistency

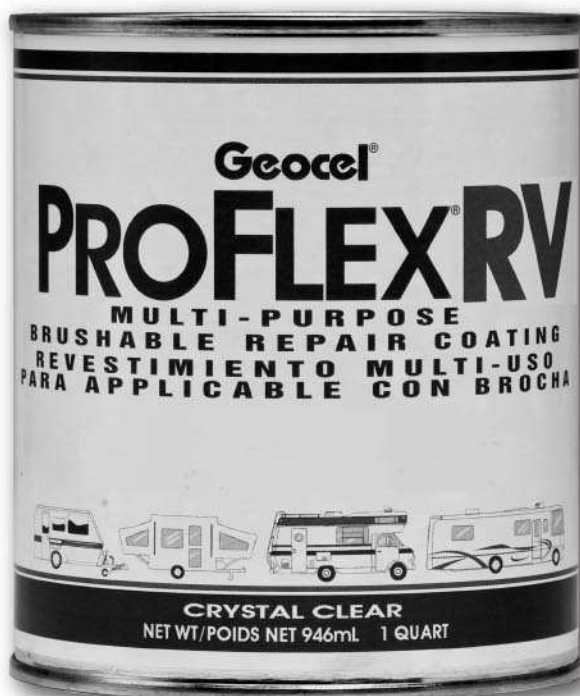
**Primer:** Not required on most surfaces. If primerless adhesion to a particular substrate is in question, a test application is recommended. Contact Geocel Products Group's Technical Service Department for further information.

**Packaging:** Quart cans

**Colors:** Crystal clear

##### Limitations:

- Do not use on traffic-bearing surfaces
- Do not use on polystyrene insulation sheathing or EPDM
- Do not use for potable water applications



- Do not use in areas where food is processed or stored
- Product contains solvents that may craze some plastic materials
- This is a repair product for small area applications and not intended to be used as a complete surface coating or for continuous underwater applications.
- For exterior use only due to odor emitted during cure.

#### 4. INSTALLATION:

**Surface Preparation:** For best results, areas to be sealed should be basically clean and surface dry, although moderate amounts of dampness will not interfere with adhesion. For maximum adhesion to heavily oiled or dirty surfaces, areas to be sealed may need to be wiped with a solvent and allowed to dry. Use of a rag or brush to remove dust, dirt, or other contaminants is recommended. Contact Geocel Products Group's Technical



Service Department or representative if such agents are involved.

**Elongation:** 775%

**Tack Free:** 2 hours

**Cure:** 4 days

**Application and Tooling:** Apply with a brush, trowel, or putty knife, tooling sealant into seams and cracks needing to be sealed. Applied sealant thickness should not exceed 1/32" per coat. If applied thicker than 1/32" per coat, sealant will not cure properly and may crack or split during cure. To obtain a thicker cured film, apply several light coats of sealant, allowing 24 hours between coats. If painting, use a test area to determine compatibility.

For applications involving EPDM, consider using Geocel Advanced RV EPDM® Roof Sealant or Geocel ADVANCED SL EPDM™ RV Sealant .

**Painting:** Pro Flex RV Multi-Purpose Brushable Repair Coating may be painted with most water- or oil-based paints. When using an oil-based paint, allow sealer to fully cure before painting.

**Cleaning:** Remove spilled or misapplied sealant from tools or other surfaces with mineral spirits. Cured material may be removed from tools or other surfaces with MEK or xylene. Observe manufacturer's precautions when using toxic or flammable solvents.

**Storage Life:** One year (unopened cans)

**Cautions:** CONTAINS AROMATIC HYDROCARBONS Contents are COMBUSTIBLE. Keep away from heat and open flame. VAPOR HARMFUL. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH

approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

**First Aid:** In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG-TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

**Warning:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. **KEEP OUT OF THE REACH OF CHILDREN.**

## 5. AVAILABILITY AND COST:

Pro Flex RV Repair Coating may not be sold in the State of California. Available from recreational vehicle dealers and service centers. Cost and further technical data are available from your local Geocel Products Group representative or from our office.

## 6. LIMITED WARRANTY:

If when applied according to label directions this product fails to perform in accordance with its published literature, upon satisfactory evidence of product failure, and as your sole remedy, we will either replace the product at no cost or refund the original purchase price for that portion of product that fails to perform in accordance with this limited warranty. Labor or costs associated with labor are not included. THIS LIMITED WARRANTY IS IN LIEU OF

ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, WHICH ARE ALL DISCLAIMED AND/OR LIMITED IN DURATION TO THE EXTENT PERMITTED BY LAW. WE SHALL NOT BE LIABLE FOR INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS) FROM ANY CAUSE WHATSOEVER AND SUCH DAMAGES ARE EXPRESSLY EXCLUDED. Some states do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## 7. MAINTENANCE:

No maintenance should be required. If the sealant is damaged, either remove it and reseal with Pro Flex RV Repair Coating, or apply additional Pro Flex RV Repair Coating over the damaged area.

## 8. TECHNICAL SERVICES:

Geocel Products Group representatives throughout the U.S. are available to provide technical assistance. Geocel Products Group's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

### THEORETICAL YIELD per GALLON

Surface Type	Sealant Thickness	Yield (approx.)
Smooth (sheet metal)	1/16" (62 mils)	100 sq. ft.
Porous (wood shingles)	1/16" (62 mils)	25 sq. ft.

*For additional product information, refer to the product spec sheet located at [www.GeocelUSA.com](http://www.GeocelUSA.com).*