



Pro-Twist

Threads Per Inch Chart

Thread Types with Diameter and Thread Pitch

Tapping Screws		Machine Screws	
Type <input type="checkbox"/> A <input type="checkbox"/> and Type 17 Screws	Type <input type="checkbox"/> AB <input type="checkbox"/> and <input type="checkbox"/> B <input type="checkbox"/>	UNC – Coarse Thread	UNF – Fine Thread
0-40	0-48	N/A	0-80
1-32	1-42	1-64	1-72
2-32	2-32	2-56	2-64
3-28	3-28	3-48	3-56
4-24	4-24	4-40	4-48
5-20	5-20	5-40	5-44
6-18	6-20	6-32	6-40
7-16	7-19	8-32	8-36
8-15	8-18	10-24	10-32
10-12	10-16	12-24	12-28
12-11	12-14	1/4-20	1/4-28
14-10	1/4-14	5/16-18	5/16-24
	5/16-12	3/8-16	3/8-24
	3/8-12	7/16-14	7/16-20
	7/16-10	1/2-13	1/2-20
	1/2-10	9/16-12	9/16-18
		5/8-11	5/8-18
		3/4-10	3/4-16

		7/8-9	7/8-14
		1-8	1-14

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