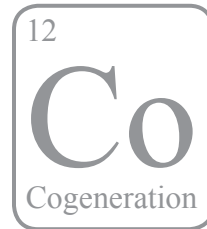
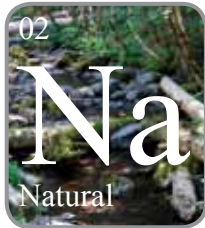
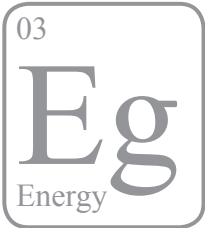
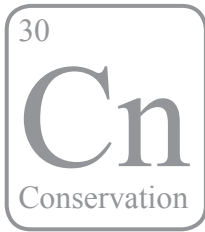


# LEa

## Elements of Awareness

Our commitment to the sustainability of our natural resources and safe, efficient manufacturing.



Ed

Education

Rs

Research

Rc

Recycle

20

Hy  
Hybrid

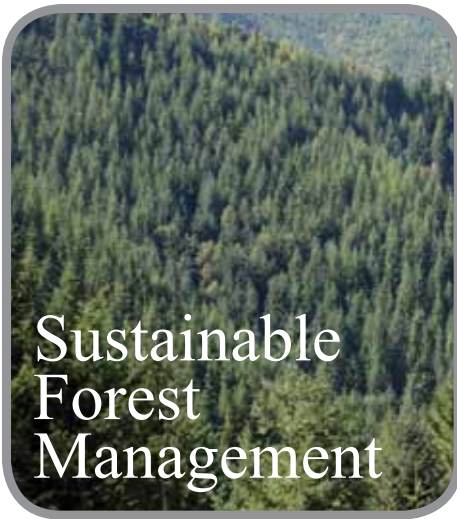
22

P1  
Planning

rtb

## Roseburg's Carbon Footprint

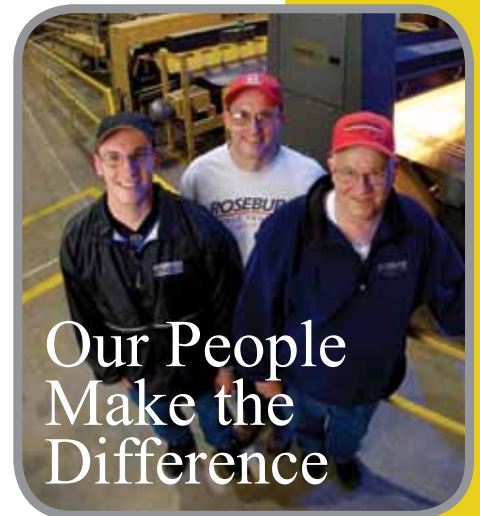
Roseburg Forest Products, based in Roseburg, OR, is a family-owned manufacturer of wood products with land and facilities in the Northwest and Southeast regions of the United States. The company, established over 70 years ago, specializes in particleboard, lumber, softwood plywood, engineered wood products and specialty panels.



- We manage our natural resources with a long-term stewardship perspective.
- We own 170,000 acres of California timberlands which are certified by the FSC to be sustainably managed.
- We plant over five million tree seedlings annually.
- We partner with Oregon State University as well as state and federal agencies on watershed and wildlife research, ecological restoration and enhancement.

**S**ustainable forest management is the backbone of Roseburg. Since 1936, when the Ford family started the company, we have been a respected industry leader known for our commitment to our customers, communities, employees and the environment. Over 70 years later this philosophy is still firmly instilled and the primary reason for our success. Roseburg owns and manages over 640,000 acres of sustainable forestlands throughout Oregon and California. Our resource ownership helps us to understand the important role that private forestlands play in our society

and we strive to manage our resources in a responsible and sustainable manner. Roseburg employs professional foresters, engineers, biometricians, biologists and technicians to care for our forests. They plan and execute harvesting and reforestation practices that protect the land and maximize timber productivity. In fact, each year we plant over five million new trees. Our managed forest landscape is not only productive but is also diverse, healthy and full of vigorously growing trees which produce oxygen and sequester carbon.



Su  
Sustainability

Bm  
Biomass

16  
Ec  
Ecology

13  
Ca  
Carbon

10  
Va  
Values



HybridGreen  
Products

## Roseburg's Values

- We respect our people.
- We are committed to our communities.
- We make decisions for the long-term.
- We practice integrity in all we say and do.
- We create a competitive edge in all we do.

**R**oseburg is North America's largest and most diverse manufacturer of green wood building materials products. We manufacture a full range of FSC certified forest products (certification code SCS-COC 000300) including lumber, veneer, plywood, particleboard, decorative surface panels and engineered wood products. We are also fully compliant with CARB Composite Wood ATCM. Case studies have proven the amount of carbon emitted by manufacturing wood products is far less than that of other building material products such as steel or concrete. (Supported by the Consortium for Research on Renewable Industrial Materials \*Global Warming Potential.) Every wood product produced sequesters carbon by serving as a carbon storage facility.

- We offer a broad selection of panel products that are no added urea formaldehyde (NAUF) and meet CARB Composite Wood ATCM.
- We produce a broad array of products that are Forest Stewardship Council (FSC) certified (certification code SCS-COC 000300).
- Our Composite and other value added specialty panels are certified by the (CPA) Composite Panel association's Environmentally Preferable Product (EPP) to be manufactured using 100% recycled wood fiber.



Part of Roseburg's forest management plan includes planting five million seedlings each year on our 640,000 acres of timberlands. The result is healthy, rapid growing young conifers which produce oxygen and sequester carbon. All of our California timberlands are FSC certified.



Following all FSC chain of custody procedures, We document FSC certified logs, sort them by species and grade and then send them to our sawmill or plywood plants for processing.



Wood residuals created by the manufacturing of lumber at our state-of-the-art sawmill is sorted and sent to either the composite panel plant to make particleboard or the biomass cogeneration plant to create energy for the facilities and local communities.

## Roseburg is a leader in safe and efficient manufacturing.

**For nearly 50 years we have been converting our wood waste into energy**

- We divert nearly 150,000 tons annually of our own wood residuals in addition to urban wood for conversion to renewable energy or recycled products.
- Our biomass cogeneration plants produce clean energy for our manufacturing facilities and nearby communities.
- We are aggressively reducing energy consumption in all our operations, including partnering with the Energy Trust of Oregon for many projects.
- We continue to explore new ways to power manufacturing facilities.
- Third party certified. Forest Stewardship Council (FSC) certification code SCS-COC 000300.
- We have a environmental management system, and recycling programs throughout our operations.

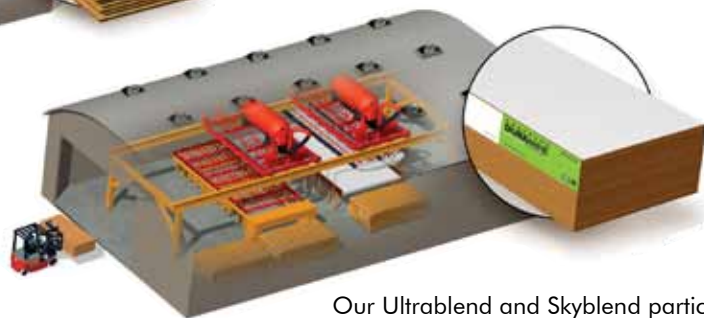


FSC Logs are peeled into veneer that is used to produce FSC certified sanded, industrial and construction grade plywood, siding, hardwood panels and laminated veneer lumber.

Engineered wood products such as I Joist, laminated veneer lumber and rimboard use less wood fiber than dimensional lumber. FSC certified laminated veneer lumber (LVL) is produced at our engineered wood plant.



Each year, over 150,000 tons of wood waste material (some of which is FSC certified) from our plants and urban wood are used to produce Roseburg's high grade Ultrablend and SkyBlend particleboard.



Our Ultrablend and Skyblend particleboard contain 100% recycled or recovered fiber content and they are the primary laminating substrates for many of our specialty panels including hardwood panels, melamine and others. We also produce FSC certified specialty panels.



We reduce our carbon footprint even more by having plants that are strategically located close to resources and our customers. This requires less transportation which in turn reduces greenhouse emissions.

# ROSEBURG HYBRIDGREEN PANELS

	SHELVING	MILLWORK	COUNTERTOP	FURNITURE	UNDERLAYMENT	FIXTURES & CLOSETS	LAMINATING CORE STOCK	FRAMING & SHEATHING	CABINETS	HEADERS & BEAMS	OUTDOOR SIGNS	SOFFITS	FLOOR & ROOF JOISTS	STRINGERS	CONCRETE FORMING	CONTAINERS	BOAT MANUFACTURING	STAIR TREAD	STAIR STRINGERS	DRAWER SIDES	DRAWER BOTTOMS	SIDING	INDUSTRIAL APPLICATIONS	STAGE SETS
<b>GREEN CORES</b>																								
SKYBLEND FSC PARTICLEBOARD	•	•	•	•		•	•		•										•		•			•
MDF	•	•		•		•	•		•												•			•
SKYPLY FSC VENEER CORE	<i>Not available as a stand alone panel. Used as hardwood panel substrate only</i>																							
SKYPLY FSC CFC VENEER CORE							•																	
<b>SANDED PANELS</b>																								
FSC CERTISAND			•	•		•	•		•							•	•							•
<b>INDUSTRIAL PLYWOOD PANELS</b>																								
FSC AB MARINE				•		•			•		•						•							•
FSC BOATPLY			•	•		•										•	•							•
FSC CCP&TS			•	•	•	•	•	•	•		•					•	•					•		•
FSC CCX				•		•		•	•							•	•							•
FSC RIGIDPLY			•		•	•	•									•								•
<b>MEDIUM DENSITY OVERLAY PANELS</b>																								
FSC DURAGARD, GENERAL PURPOSE											•	•			•	•	•							•
FSC POURMOR CONCRETE FORMING															•									•
<b>CONSTRUCTION GRADE PLYWOOD PANELS</b>																								
FSC SHEATHING								•								•								•
FSC RIGIDFLOOR UNDERLAYMENT					•			•																•
FSC BBOES CONCRETE FORM															•									•
<b>SIDING PANELS</b>																								
FSC DOUGLAS FIR												•											•	•
FSC DURATEMP												•											•	•
<b>DECORATIVE SURFACE PANELS</b>																								
LIGHT (LOW) BASIS WEIGHT PAPER OVERLAID	•	•		•		•			•												•	•		•
VINYL OVERLAID	•	•		•		•			•												•	•		•
UV CLEAR-COATED	•	•		•		•			•												•	•		•
UV PAINTED	•	•		•		•			•												•	•		•
<b>THERMALLY FUSED MELAMINE PANELS</b>																								
DURAMINE DECORATIVE MELAMINE	•	•		•		•			•												•	•		•
<b>SHELVING</b>																								
SKYBLEND FSC DURASHELF	•	•		•		•			•															
<b>HARDWOOD PANELS</b>																								
STANDARD, EXOTIC CUTS & SPECIES	•	•		•		•	•		•								•				•	•		•
REDIPLY PANELS	•	•		•		•			•												•	•		•
PREFINISHED PANELS	•	•		•		•			•								•				•	•		•
<b>ENGINEERED WOOD PRODUCTS</b>																								
RFPI JOIST LVL FLANGE								•					•											
RIGIDLAM LVL								•		•				•						•				•
RIGIDRIM RIMBOARD								•																

**Notes:**

- All Roseburg HybridGreen Panels are No Added Urea Formaldehyde (NAUF) and/or FSC certified except RFPI Joist and RigidRim Rimboard. RigidLam LVL is available FSC certified.
- SkyBlend and HybridGreen panels using SkyBlend as a laminating substrate contain 100% recycled or recovered fiber content.

Roseburg manufactures  
a broad selection of

R O S E B U R G  
**HYBRIDGREEN**  
PANELS

LEED Credit	Recycled Content EPP Certified	Recycled Content EPP Certified	Indoor Environmental Quality (NAUF)	Regional Materials	Regional Materials	Certified Wood FSC Certified
	MR 4.1	MR 4.2	EQ 4.4	MR 5.1	MR 5.2	MR 7.0
<b>Raw Panels</b>						
SkyBlend Particleboard Core	•	•	•	•	•	•
SkyPly Veneer Core			•	•	•	•
SkyPly CFC Veneer Core			•	•	•	•
SkyPly Basswood Veneer Core			•	•	•	•
<b>Duramine Thermally Fused Melamine Panels Specified on:</b>						
SkyBlend Particleboard Core	•	•	•	•	•	•
SkyPly CFC Veneer Core			•	•	•	•
<b>Hardwood Panels Specified on:</b>						
SkyBlend Particleboard Core	•	•	•	•	•	•
SkyPly CFC Veneer Core			•	•	•	•
SkyPly Veneer Core			•	•	•	•
SkyPly Basswood Veneer Core			•	•	•	•
<b>UltraFinish Vinyl, Paper, UV Clear-Coated or UV Painted Overlaid Panels Specified on:</b>						
SkyBlend Particleboard Core	•	•	•	•	•	•
SkyPly CFC Veneer Core			•	•	•	•
SkyPly Veneer Core			•	•	•	•
SkyPly Basswood Veneer Core			•	•	•	•
<b>DuraShelf Shelving Specified on:</b>						
SkyBlend Particleboard Core	•	•	•	•	•	•

LEED Credit	Recycled Content EPP Certified	Recycled Content EPP Certified	Indoor Environmental Quality (NAUF)	Regional Materials	Regional Materials	Certified Wood FSC Certified
	MR 4.1	MR 4.2	EQ 4.4	MR 5.1	MR 5.2	MR 7.0
<b>Industrial Panels:</b>						
AB Marine			•	•	•	•
BoatPly			•	•	•	•
CCP&TS			•	•	•	•
CCX			•	•	•	•
RigidPly			•	•	•	•
<b>Medium Density Overlay Panels:</b>						
Duragard General Purpose			•	•	•	•
PourMor Concrete Forming			•	•	•	•
<b>Construction Grade Panels:</b>						
Sheathing			•	•	•	•
RigidFloor Underlayment			•	•	•	•
BBOES Concrete Forming			•	•	•	•
PourMor Concrete Forming			•	•	•	•
<b>Siding Panels:</b>						
Douglas Fir			•	•	•	•
DuraTemp			•	•	•	•
<b>Sanded Plywood Panels Specified as:</b>						
Certisand			•	•	•	•
<b>Engineered Wood Products</b>						
RFPI Joist			•	•	•	
RigidLam LVL			•	•	•	•
RigidRim Rimboard			•	•	•	

# Association Memberships

Roseburg believes third party certification required by organizations like the FSC and CPA is a vital link to the development and implementation of green building standards. Other organizations verify the consistent quality of Roseburg's products. Below is a partial list of associations with which Roseburg is affiliated:

- United States Green Building Council (USGBC)
- APA The Engineered Wood Association
- Composite Panel Association (CPA)
- Hardwood Plywood & Veneer Association (HPVA)
- Kitchen Cabinet Manufacturers Association (KCMA)
- Association for Retail Environments (ARE)
- American Woodwork Institute (AWI)
- Woodwork Institute (WI)



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