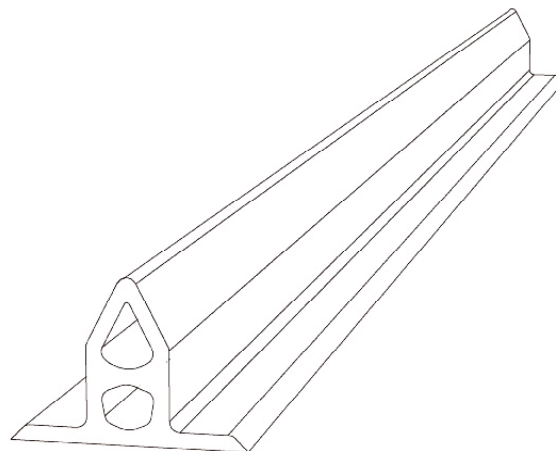
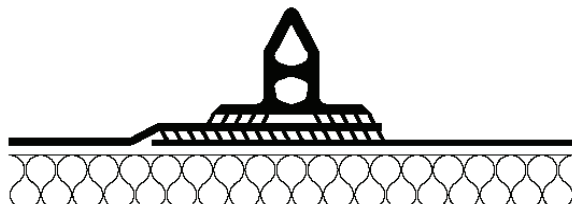


Product Data Sheet

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Décor Profile



Overview:	The Décor Profile is a durable, PVC extrusion used to emulate the appearance of a standing seam metal rib roof on a Sika Sarnafil roof system. Net dimensions are 1" height x 1 3/8" base width (25mm x 35mm) with a profile width of 1/2" (13mm). Each rib is also 10 feet long (3.04m) and weighs approximately 1.8 lbs (817 g).
Composition:	The Décor Profile is made of the same high quality ingredients used to manufacture Sarnafil roof membranes. The Décor Profile is available in the following colors - Copper Brown, Evergreen, Lead Gray, Light Gray, Patina Green, Tan and White. Sika Sarnafil's Energy rated roof color family for Decor consists of White, Tan, Light Gray, and Patina Green. Custom colors are available subject to minimum volume requirements.
Features:	Heat-weldable flanges to secure the Décor Profile onto Sarnafil membrane.
Packaging:	The Décor Profile is supplied in tubes containing 25 pieces. Each tube is approximately 10 ft 4 in long (3.1 m) and 52.5 lbs (23.6 kg). A package of 30 rigid PVC connectors is supplied with each tube.
Installation:	<p>Décor Profile is ideally suited for Sika Sarnafil adhered roof systems. Décor Profile shall be installed parallel with roof slope where possible. Welding area of the Sarnafil membrane to receive Décor Profile shall be clean and dry.</p> <ol style="list-style-type: none">1. Using a chalk line and removable chalk, mark out a line for laying the Décor Profile.2. Pre-assemble the Décor Profile sections to create the required length using the plastic connectors. Insert a connector into the end of one the Décor Profile section. Insert the exposed portion of connector into a second the Décor Profile section butting the two sections together.3. Using a hand welder, hot-air weld ends of adjoining the Décor Profiles together.4. Align the Décor Profile along the chalk line. Décor Profile should generally line up with edge of Sarnafil membrane overlap. Do not cover overlap.5. If using the Sarnamatic 641/641mc or 661 automatic welding machine with the Décor Profile adapter kit, position machine to start the weld. Regularly check the Décor Profile guide. If hand welding, a 2 x 8 in. (50 x 203 mm) nailer may be needed to keep Décor Profile straight.6. Hand weld the Décor Profile in areas where Sarnamatic cannot be used. If required, a piece of Sarnafil membrane is heat welded over the exposed end and trimmed to give a clean finish.

**Sarnafil®**

Availability:	The Décor Profile is available directly from Sika Sarnafil Authorized Applicators. Contact your Sika Sarnafil Regional Office or visit our website for further information.
Warranty:	As a Sika Sarnafil-supplied accessory, the Décor Profile is included in Sika Sarnafil's Standard or System Warranty to the Building Owner.
Maintenance:	The Décor Profile requires no maintenance.
Technical:	Sika Sarnafil provides technical support. Technical staff is available to advise Applicators as to the correct installation method of the Décor Profile.

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Disclaimer: The information, and, in particular, the recommendation relating to the application and end-use of Sika Sarnafil products, are given in good faith based on Sika Sarnafil's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika Sarnafil recommendations. In practice, the differences in materials, substrates and actual site conditions are such that **no warranty in respect of merchantability of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, may be inferred from this information.** The user of the product must determine the product's suitability for the intended application and purpose. Sika Sarnafil reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.