WP-8.1

SPORTS FLOOR 350 FINISH

Technical Data Sheet

DESCRIPTION:

Low VOC oil modified urethane varnish.

A clear coating formulated to provide a durable, solid protective film.

ADVANTAGES:

- Superior gloss
- Superior abrasion resistance
- Superior lightness in color
- Excellent rubber burn resistance
- Excellent film hardness
- 350 VOC compliant

PACKAGING:

Product is available in 1 and 5-gallon containers.

COVERAGE:

400-500 sq. ft/ gal. Recoat window 16 - 36 hrs.

ASSOCIATED PRODUCTS:

- WP-4.1 Fast Dry Poly Sealer
- WP-15 Waterless cleaner
- WP-16 Dust Mop treatment
- WP-17 Neutral cleaner
- VALSPAR Paints

RELATED EQUIPMENT:

- Single disc floor machine, low speed (150 200 rpm). 17 -20-inch diameter #100 and #120 grit Abrasive disc screens.
- 24 inch push broom for sweeping and tacking
- Terry cloth towels for use as tack rags
- Putty knife or scraper
- K-200 E-Z way applicator and KV-4400 replacement pads.

SURFACE PREPARATION:

Note: Follow MFMA and NOFMA guide lines for acclimation time of wood prior to installation, sanding, and finishing.

DIRECTIONS:

NOTICE: THIS PRODUCT IS DESIGNED TO BE USED AS IS THEREFORE THINNING OR REDUCING WITH SOLVENTS IS NOT RECOMMENDED.

Previously coated floors

A test patch is <u>strongly recommended</u> to determine adhesion compatibility over a previous water base, or unknown finish.

- Remove any masking tape or gum with a putty knife. Clean the floor of dirt, dust mop treatments, etc with WP-17 neutral cleaner.
- 2) Allow the floor to dry thoroughly.
- Screen the floors with #100 grit screens (250 sq. ft per side) until the gloss is removed.
- 4) Tack rag the floor using WP-15 waterless cleaner.
- 5) Proceed to Finish coats (back page).

GENERAL PROPERTIES:		ASTM
Color	6 - 8	D1544
Viscosity	A1 – A	D1545
Weight/Gallon	7.5 - 7.7 Lbs.	D1475
Solids	48+/- 1%	D1644
Flash Point	105°F	D56
VOC	<350 g/L	200
MFMA TESTS:	1000 g/L	
Sanding	Pass	
Hardness	Pass	
Abrasion resistance	Pass	
Flexibility	Pass	
Coefficient of friction	Pass	
Maintenance	Pass	
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CHEMICAL RESISTANCE:		
Stain resistance	Pass	
Alcohol resistance	Pass	
Naphtha resistance	Pass	
Cola resistance	Pass	
Beer resistance	Pass	
Perspiration resistance	Pass	
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Newly installed floors or sanded to bare wood

- 1) Screen the floor using #100 grit screens (250 sq. ft per side).
- Vacuum, then tack rag the floor with WP-15 waterless cleaner.
- 3) Allow the floor to dry to a dull, glossless surface.

Seal coat application

- With an EZ-way applicator, lambs wool applicator, or a foam pad seal the bare wood with WP-4.1 Fast Dry Sealer.
- 2) Allow 2 4 hours dry with good ventilation for each coat.
- Minimum of two coats of WP-4.1 Fast Dry Sealer is recommended.
- Remove raised grain with a #120 grit screen, then tack rag with WP-15 waterless cleaner.
- 5) Line marking paint can then be applied.

LINE MARKING:

Recommended paints

VALSPAR Anti-Rust enamel paints

- Before using paint every color should be tested for compatibility, not just brands.
- 2) Apply line markings between the second and third coats. Follow the directions on the paint label for application.
- 3) Lay out the court with masking tape as required and apply the
- To ensure crisp lines allow paint to dry 1-2 hours before pulling up the tape.
- 5) Allow the lines to dry for a minimum of 24 hours.
- 6) Abrade the lines lightly with #120 grit screens.

FINISH COATS:

- With an EZ way applicator, lambs wool applicator, or a foam pad apply WP-8.1 Sports Floor 350 Finish going with the grain, do not puddle finish.
- Allow over night dry (16 Hrs min. 36 Hrs max.) before recoating. Finish with a second coat of WP-8.1 Sports Floor 350 Finish
- If cured over 24 hours abrade floor with a #120 grit screen, do not use #100 grit here.
- Allow 48 hours cure before light traffic and 5 7 days before athletic activities.

Adequate ventilation is imperative during the curing process. Dry times will vary based upon the drying conditions. Do not apply when temperature is above 95 F or below 65 F, or when humidity is above 80%. Clean up with mineral spirits.

MAINTENANCE:

- Use WP-16 dust mop treatment for daily dust mopping of the floor. See label for instructions.
- Use WP-17 neutral cleaner for more stubborn dirt removal. See label for instructions.
- 3) Try to limit street shoe traffic as much as possible. Place walk off mats at all entrances to collect dirt and grit that otherwise would be tracked onto the floor. Clean mats often. Avoid dragging tables and chairs across the floor, which can cause excess damage to the floor.

TROUBLE SHOOTING:

Slow dry: Low curing temperatures, High humidity, Lack

of ventilation, and air movement after

application.

Streaks: Product applied too thin.

Fisheyes: A foreign material on the surface, like oil,

grease, or silicone.

Wrinkling: Recoating too soon, Too heavy an application,

puddling the finish.

Bubbling: Overworking the product with applicator,

shaking the finish before applying, High

temperatures during application.

Peeling: Improper floor preparation.

Dirt particles: Applicator Not "De-Fuzzed" loose fibers in the

film, Room vents not sealed during the

application.

Screen marks: Using a too aggressive screen between coats.

CAUTION:

- Keep away from heat and flames.
- 2) Avoid prolonged breathing of vapors or mist.
- Open doors and windows to ensure fresh air entry during application and drying. If necessary wear respiratory equipment (NIOSH/ MSHA TC-23C or equivalent).
- 4) Avoid skin contact, eye contact, or clothes contamination.

FIRST AID:

- 1) Skin contact wash with soap and water.
- Eye contact flush with water for 15 minutes and get medical attention.
- If swallowed do not induce vomiting, get medical attention immediately.
- If experience watering eyes, headaches, dizziness, nose or throat irritation, increase the flow of fresh air, or leave the area.

NOTICE:

- SPONTANEOUS COMBUSTION: Dust created from screening oil based finishes and rags soaked with oil and dust can auto-ignite causing a fire. DO NOT store or throw away the dust and oil soaked rags into a closed vacuum or trash can. Immerse the dust in water and open the rags to air dry before discarding the waste. High temperatures, high humidity and freshly applied seal increase the potential for a fire.
- Long term overexposure to solvents have been associated with permanent brain and nervous system damage.
 Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.
- In case of a spill absorb with inerts like sawdust or "oil dry" and wipe clean with WP-15 waterless cleaner. Dispose in accordance with local regulations.
- Empty containers may contain product residue, including flammable or explosive vapors. Do not cut, puncture, or weld on or near container.

DISPOSAL:

All label warnings must be observed until the container has been commercially cleaned, reconditioned, or disposed of in accordance with local government regulations.

Refer to Material Safety Data Sheet for further safety and handling information.

For Emergency Medical Information call 1-888-345-5732

KEEP OUT OF REACH OF CHILDREN

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