

PROFESSIONAL



# Titebond®

WOOD GLUES





## A History Of Solutions

For over 70 years, Franklin International has been the industry leader in bonding wood and wood products. Our strong tradition and professional acceptance has been built on unsurpassed product quality, technical expertise, personalized customer relationships and total program value.

We're not interested in gimmicks or hype; we're only interested in providing woodworkers of all levels the best possible solution to every woodworking application. We understand woodworkers; the types of projects they complete, the product performance they require and the factors that drive their purchasing decision.



## Future of Commitment

Franklin dedicates significant resources to optimize existing formulas and research new technologies...all to deliver the highest-quality wood glues possible. Our long-standing commitment to research and development has brought, and continues to bring, new and innovative products to the market.

- 1935 FIRST hide glue in a ready-to-use, liquid form – no heating or mixing
- 1952 FIRST aliphatic resin glue for professional woodworking applications
- 1991 FIRST one-part PVA glue to pass ANSI/HPVA Type II water-resistance
- 2004 FIRST one-part, water cleanup glue to pass ANSI/HPVA Type I water-resistance

While Franklin has provided a history of solutions, we are equally as committed to supporting the future growth of woodworking. We are dedicated to lead this effort through education, technical support and continued product development.



# The Industry Standard





## Ultimate Wood Glue

An advanced, proprietary technology that offers the best possible performance in woodworking glues. This waterproof formula passes the ANSI/HPVA Type I water-resistance specification and offers superior bond strength, longer open assembly time and lower application temperature. Titebond III Ultimate Wood Glue is non-toxic, solvent free and cleans up with water – safer to use than traditional waterproof wood glues. It provides strong initial tack, sands easily without softening and is FDA approved for indirect food contact (cutting boards). The ultimate in wood glues – ideal for both interior and exterior applications.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
1412	4 oz.	12	5	270
<b>1413</b>	<b>8 oz.</b>	<b>12</b>	<b>8</b>	<b>160</b>
1414	16 oz.	12	16	100
<b>1415</b>	<b>Quart</b>	<b>6</b>	<b>16</b>	<b>88</b>
1416	Gallon	2	20	63



## Premium Wood Glue

The first leading brand, one-part PVA wood glue to pass the ANSI/HPVA Type II water-resistance specification. It is ideal for exterior woodworking projects, including outdoor furniture, birdhouses, planters, mailboxes and picnic tables. Titebond II Premium Wood Glue offers strong initial tack, outstanding bond strength, fast speed of set and excellent sandability. It is FDA approved for indirect food contact (cutting boards) and is ideal for radio-frequency (R-F) gluing systems. It is easy to use, non-toxic, solvent free and cleans up with water.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
5002	4 oz.	12	5	270
<b>5003</b>	<b>8 oz.</b>	<b>12</b>	<b>8</b>	<b>160</b>
5004	16 oz.	12	16	100
<b>5005</b>	<b>Quart</b>	<b>6</b>	<b>16</b>	<b>88</b>
5006	Gallon	2	20	63



## Polyurethane Liquid Glue

A professional-strength, waterproof formula specifically designed for a wide-range of applications. In addition to its superior wood-to-wood performance, it is ideal for metal, ceramic, most plastics, HPL, Corian, stone and other porous/non-porous materials. Titebond Polyurethane Liquid Glue provides a longer open time than PVA glues, offers excellent sandability and is unaffected by finishes. As moisture causes the glue to foam, it has the ability to fill gaps and bridge irregularities in the substrates; however, it will not expand or contract in the joint once fully cured. It works well on exotic or "oily" woods and will not become brittle with age.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
2302	4 oz.	12	4	245
<b>2303</b>	<b>8 oz.</b>	<b>12</b>	<b>8</b>	<b>165</b>
2300	12 oz.	6	6	212



## Molding & Trim Wood Glue

The thickest, fastest drying glue available for use with porous and semi-porous substrates. This no-run, no-drip formula dries clear and is ideal for finish and trim carpentry, including crown moldings, chair rails, cabinet trim, baseboards and window casings. Titebond Molding & Trim Wood Glue provides strong initial tack and fast speed of set, yet allows realignment of working pieces to ensure proper positioning before bonding. This professional-grade glue develops a bond stronger than the wood itself, offers excellent sandability and is unaffected by finishes. Titebond Molding & Trim Wood Glue is easy to use, non-toxic, solvent free and cleans up with water.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
2403	8 oz.	12	8	160
<b>2404</b>	<b>16 oz.</b>	<b>12</b>	<b>16</b>	<b>100</b>



## Original Wood Glue

Recognized as the industry standard for general woodworking applications, this original aliphatic-resin glue has been the preferred choice of professionals for over 50 years. It provides strong initial tack and fast speed of set to reduce clamp time. Titebond Original Wood Glue develops a bond stronger than the wood itself, offers outstanding sandability and is unaffected by finishes. It provides excellent resistance to heat, solvents and mildew. It is ideal for both hardwoods and softwoods, as well as most other porous materials. Titebond Original Wood Glue is easy to use, non-toxic, solvent free and cleans up with water.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
5062	4 oz.	12	5	270
<b>5063</b>	<b>8 oz.</b>	<b>12</b>	<b>8</b>	<b>160</b>
5064	16 oz.	12	16	100
<b>5065</b>	<b>Quart</b>	<b>6</b>	<b>16</b>	<b>88</b>
5066	Gallon	2	20	63



## Dark Wood Glue

Specifically formulated for darker woods, this dyed-version of Titebond II Premium Wood Glue provides strong initial tack and fast speed of set to reduce clamp time. It dries to a dark brown glue line which blends better with some selected wood species. Titebond II Dark Wood Glue develops a bond stronger than the wood itself, offers outstanding sandability and is unaffected by finishes. It provides excellent resistance to heat, solvents and mildew. It is ideal for both hardwoods and softwoods, as well as most other porous materials. Titebond II Dark Wood Glue is easy to use, non-toxic, solvent free and cleans up with water.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
3703	8 oz.	12	8	160
<b>3704</b>	<b>16 oz.</b>	<b>12</b>	<b>16</b>	<b>100</b>
3706	Gallon	2	20	63



# Liquid Hide Wood Glue

The first hide glue to be offered in a liquid, ready-to-use form—requires no heating or mixing. Professional woodworkers use this formula for its exceptional strength, long open assembly time, excellent sandability and superior creep-resistance. Craft hobbyists utilize Titebond Liquid Hide Wood Glue as a "crackling" medium to achieve a weathered look on furniture, cabinets, picture frames and other items. Its sensitivity to moisture allows for the easy disassembly of parts, a critical benefit in antique furniture restoration and the repair of musical instruments.

Part #	Size	Units/Case	Carton Lbs.	Pallet Qty.
5012	4 oz.	12	5	270
<b>5013</b>	<b>8 oz.</b>	<b>12</b>	<b>9</b>	<b>160</b>
5014	16 oz.	12	16	100



**User Tips**  
Designed to assist woodworkers in getting the best possible results for their project, with a focus on product handling and application.

**Bi-lingual Labeling**  
Effectively targets and provides clear instruction to the primary customer segments purchasing wood glues.

**Project Help Line / Web Site**  
Quick, easy access to professional advice from the most respected Technical Support Team in the woodworking industry.

**Titebond** ORIGINAL Wood Glue

The professional's choice for interior woodworking, Titebond Wood Glue is ideal for furniture, cabinetry and finish trim applications. It is specifically designed for hard and soft woods, as well as other porous materials.

- Heat-resistant - Sands easily
- Unaffected by finishes
- Strong initial tack
- Paintable

**DIRECTIONS:** Surfaces must be clean and dry. Joints should fit snugly. Apply a heavy spread of glue to surface and clamp for 30 minutes. Do not stress joints for 24 hours. Remove excess wet glue with a damp cloth. Close cap after use.

**USER TIPS:** Clamp time dependent on environmental conditions. Not recommended for exterior use or where moisture is likely. Not for structural or load bearing applications. Use when temperature, glue and materials are above 50°F. Sand glued area thoroughly before staining, painting or finishing at room temperature. Note: Clear applicator tip may be removed for cleaning. **KEEP FROM FREEZING.**

**EL ADHESIVO ORIGINAL PARA MADERA TITEBOND**

**INSTRUCCIONES:** Las superficies deben estar limpias y secas. Las uniones deben ajustarse correctamente. Aplique una capa gruesa de adhesivo a las superficies y presione durante 30 minutos. No aplique tensión a la unión antes de 24 horas. Quite el exceso de adhesivo mientras está fresco con un paño limpio y húmedo. Cierre la tapa después de usar.

**RECOMENDACIONES DE USO:** El tiempo de prensado depende de las condiciones ambientales. No se recomienda para usos exteriores o estructural si en aplicaciones que soporten peso. Trabaje por encima de 50°F (10°C). Antes de sellar una superficie, líe bien el área. Aísela a temperatura ambiente. Nota: La punta del aplicador transparente se puede quitar para la limpieza. **EVITE SU CONGELACIÓN.**

1-800-347-4583 • www.titebond.com

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Cincinnati, Ohio 43207  
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Conforms to ASTM D-4236

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# Innovative Labeling

- **Brand Identity**

Our trademarked diagonal brand name and professional logo exhibit strong brand recognition and represent quality, consistency and reliability.

- **Product Differentiation**

Unique die-cut shape, color-coded labels and caps, metallic gold accents and easy-to-understand product information.

- **Features & Benefits**

Designed to assist woodworkers in selecting the most appropriate glue for their project, with a focus on performance and application.



## One Brand Does It All

Within the woodworking category, there is no clear reason to differentiate wood glues between professionals and DIYers. Research studies continue to indicate that a vast majority of DIYers want to use the wood glues that professionals use. Why? Because they demand performance, consistency, reliability and value...and Titebond delivers.

In response to more knowledgeable woodworkers with increasing demands, Titebond offers the most comprehensive program in the industry. Effective and responsible labeling, easy-to-follow directions, key application tips and quick access to professional, technical advice appeal to woodworkers of all levels.



## Technical Support

With nearly 60 years of combined "hands-on" experience, our Technical Support Team is the most recognized and respected within the woodworking industry. We receive over 2,500 calls per month from customers, store employees and even our competitors. The topics of these inquiries range from selecting the best wood glue for a particular project to answering tough questions regarding unique applications.

Titebond Wood Glues...our brand promise of unsurpassed product quality, technical expertise, personalized customer relationships and total program value.



*Technical Support 1-800-347-4583  
Customer Service 1-800-669-4583  
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