



Architectual Concrete Pavers & Accessories

- Specification & Installation Information
 - ADA Installation Guide
 - Nine Paver Types





NEW Lok-Down System



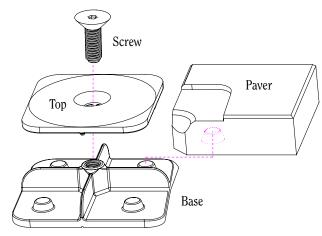


INTRODUCING

THE LOK-DOWN SYSTEM BY WAUSAU TILE

- The new Lok-Down is specifically designed to resist wind uplift on paver roof deck installations
 - Allows for precise alignment using Wausau Tile pavers
 - Performance tested
 - Four components include:
 - 1. Cover with crown design for added strength
 - 2. Screw for easy removal of paver
 - 3. Paver with recess to maintain monolithic deck
 - 4. Base with grooves for drainage and spacer for alignment





Colors and Finishes

TYPE 1 Exposed (Direct washed surface)

Natural stone in aggregate sizes of 3/8" to 5/8" is exposed at the surface. Nine standard colors are available by blending the aggregate colors with the matrix color tones; custom colors are available as an option. Available up to 36".



Please call for color options and samples

Custom colors available upon request

TYPE 2 Exposed Granite Aggregate (Direct washed surface)

Six colors are achieved by blending crushed granite in sizes of 3/16" to 9/16" with complementing colored matrixes; custom colors are available as an option. Available up to 36".



TYPE 2 Granitex

(Direct washed surface)

Custom-sized granite aggregates in 3/16" minus sizes are blended in different matrix colors to give a uniform-dense surface. Twelve standard GTX colors are available. Manufacturing custom colors to match or blend with natural granite is our speciality. Available in sizes up to 36".

Type 2 Series A



Please call for color options and samples

^{*} Stocked in 24" Sized Pavers



Terra-Pavers Physical Properties					
Property	Value	Test Method	Property	Value	Test Method
Compressive Strength Flexural Strength	=>8,000 psi avg.	ASTM C140 ASTM C293	Freeze-Thaw	=< 0.5% loss of dry weight (50 cycles)	ASTM C67
Water Absorption	=>700 psi <6%	ASTM C295 ASTM C140	Center Load	1,850 lbs.	WTCL 99

TYPE 3 Cotillion FDX (Shot-blasted surface)

FDX colors are made by coloring the cement matrix with standard-sized aggregate. Six standard colors are available with the option of custom colors. Sizes up to 36".

Type 3 Series A



TYPE 3 Cotillion SX (Shot-blasted surface)

SX colors are a combination of granite and stone blended with colored matrix. Consistency in color is achieved by the exposure of aggregate in the paver surface. Custom colors are available in sizes up to 36".

Type 3 Series A



Please call for color options and samples

^{*} Stocked in 24" Sized Pavers

TYPE 3 Fabritex

(Texture pattern surface)

Fabritex surfaces are available in slate, flagstone, travertine, sand, broomed and wood-grained finishes. All surfaces can be produced in our standard or custom colors in sizes up to 36".

Type 3
Series B



Terra-Paver colors and finishes shown are only a representation of the actual colors. Request samples for approved colors and finishes.

Please call for color options and samples

* Stocked in 24" Sized Pavers

TYPE 4 Stoney Creek

(Natural mottled color blended on stone textured surface)

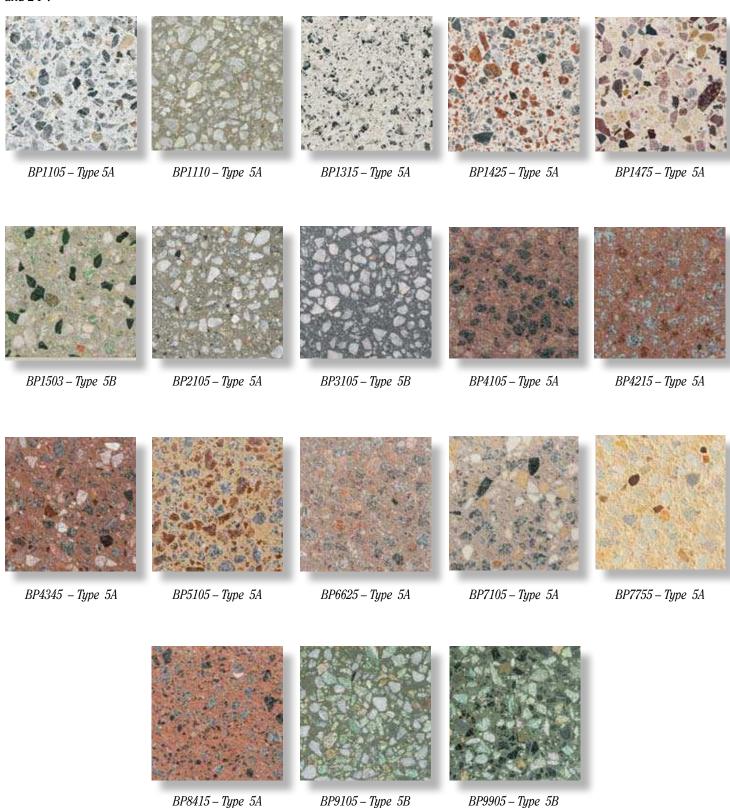
Available in a ten-color spectrum that can be blended to give a wide range of color within the family. This natural stone appearance, in which no two pavers have the exact same color, can also be made in custom colors. Available in sizes up to 36". Factory sealed.



TYPE 5 Ground Pavers (With 5/8" aggregate)

Available with a ground, shot blast and sealed finish. Eighteen standard colors; also custom colors. Nominal sizes: 12", 16", 18" and 24".





Please call for color options and samples

TYPE 6 Cool Pavers

Cool Pavers have a minimum of 72% solar reflectance (SRI) absorbing less heat than a standard ballast material on roof decks. The pavers will maintain a minimum of 50% reflectivity in a three-year period. Cool Pavers are available in eight colors and six different textures. The same sizes and thicknesses as our standard pavers are also available in the Cool Pavers. Available up to 36".



TYPE 6 Solar White





You've got our guarantee that any product with this logo meets Energy Star ratings.

Meet SRI of 78

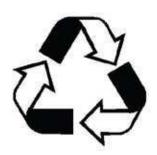
TYPE 7 Ocean View Pavers

This beautiful series of pavers will give your design a look and feel like no other paver, while maintaining the same quality you have come to expect. Available in sizes up to 24". The seashell pavers have a ground and blasted finish.

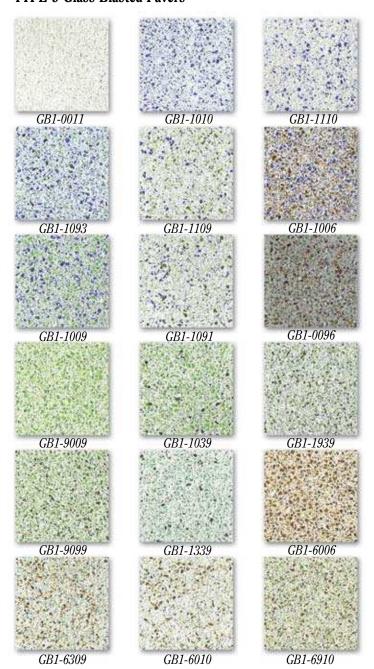


Glass Pavers

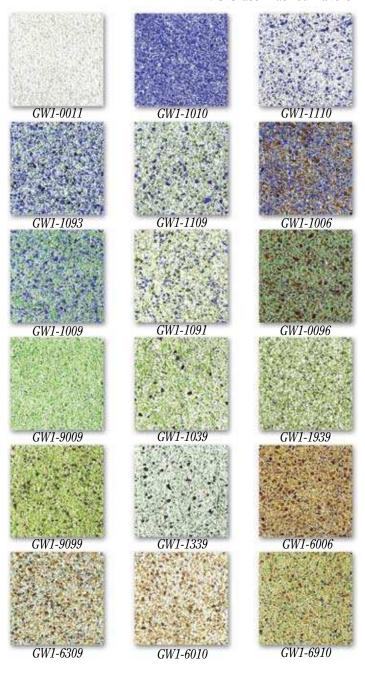
Our pavers are manufactured with 100% recycled glass and available in a wide variety of colors. Recycled Glass Pavers meet or exceed the ASTM industry standards for compressive strength, flexural strength, water absorption and freeze-thaw testing. Available in sizes up to 36".



TYPE 9 Glass Blasted Pavers



TYPE 8 Glass Washed Pavers





Recycled glass products from Wausau Tile qualify for Green Status and LEED certification.



Pre-designed Original Patterns

Save design time when you use our pre-designed Ashlar patterns. The pavers are available in nine architectural paving styles with five patterns to choose from. The hardest part will be choosing which style to use for your next project.

Please call for more information, or check us out on our web site,

www.wausautile.com



Ashlar patterns available









Ballast Pavers 24" In stock

WT4

Get more information about our unique way to turn roofs and plazas into functional space with Terra-System One Roof Deck Systems in section 077200/WAU and 077600/WAU of Sweets.







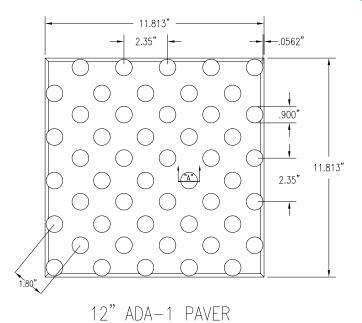


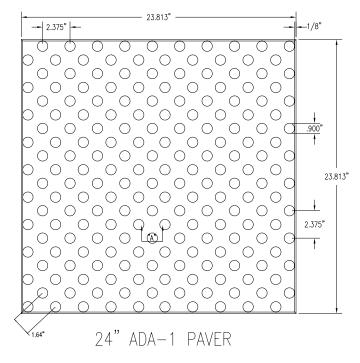


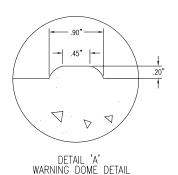


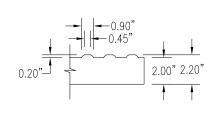
ADA Paver Designs and Patterns

ADA-1 Staggered Pattern



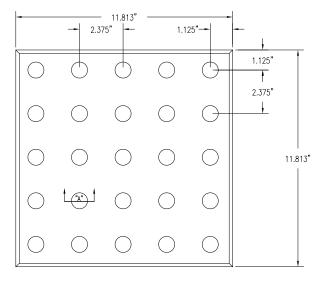




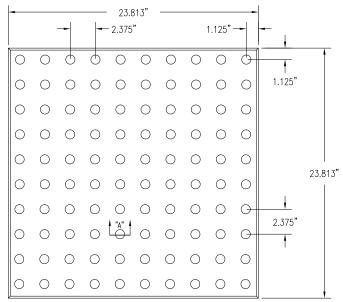




ADA-2 Straight Row 2.375" Spacing Pattern

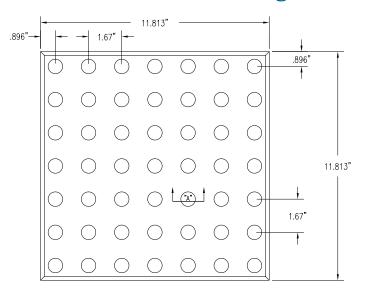


12" ADA-2 PAVER

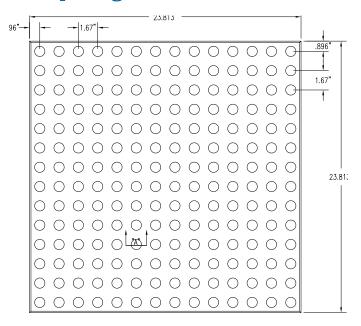


24" ADA-2 PAVER

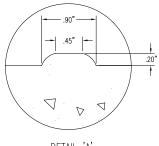
ADA-3 Straight Row 1.67" Spacing Pattern



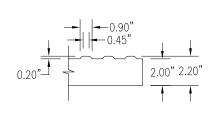
12" ADA-3 PAVER



24" ADA-3 PAVER

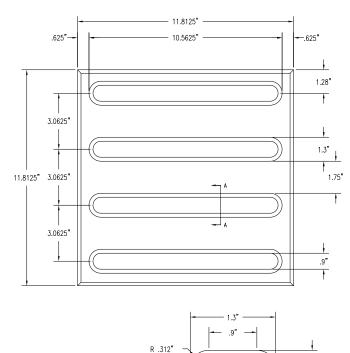


DETAIL 'A' WARNING DOME DETAIL



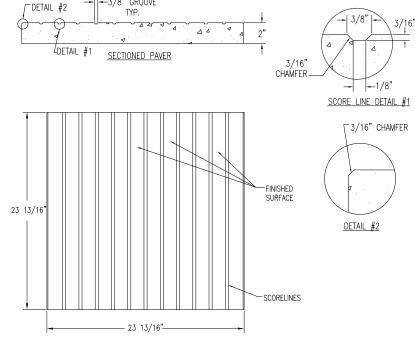


Directional Bar Pattern



SECTION A-A

Tactile Warning Pattern



* Details available for download at www.wausaupaving.com

Typical ADA Intallation

ADA PAVER INSTALLATION GUIDE WITH WAUSAU TILE'S REUSABLE BLOCK-OUT FRAME



1- Prepare area to receive concrete and ADA detectable pavers.



2- Drive in rebar to the approximate height to receive Wausau Tile's block-out frame. The framework has small feet to help locate where rebar should be located.



3- Set block-out frame so rebar sits inside the frame legs.



4- Set block-out frame to final grade by tapping on framework.



5- Pour concrete into and around framework. Level concrete and bull float area.



6- Level concrete with a straight edge inside of the framework adding concrete as needed. Note: Standard frame designed for 2" thick paver.



7- Pull out frame. Bull float area to receive ADA pavers.



8- Allow concrete to cure. Use the following guidelines based on installation method. Note: If using wet set, do not allow concrete to cure.

Typical ADA Intallation

ADA PAVER GUIDE FOR SAND SET INSTALLATION WITH WAUSAU TILE'S REUSABLE BLOCK-OUT FRAME



Step #1 - Sand Set Installation - Create weep holes for drainage. Core drill hole once concrete has set or, while concrete is still wet, make a hole with pipe.



Step #2 - Sand Set Installation - Add masonry sand to recessed area.



Step #3 - Sand Set Installation - Screed 1/4" masonry sand.



Step #4 - Sand Set Installation - Set pavers in sand. Leave 1/16" to 1/8" between units to allow for sand.



Step #5 - Sand Set Installation - Sweep sand into joints after installation.



Complete.



*Prices subject to change without notice



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Typical ADA Intallation

ADA PAVER GUIDE FOR THIN SET INSTALLATION WITH WAUSAU TILE'S REUSABLE BLOCK-OUT FRAME



Step #1 - Thin Set Installation - Apply thin set with 1/4" x 3/8" notched trowel. Exterior grade.



Step #2 - Thin Set Installation - Spread fully and evenly.



Step #3 - Thin Set Installation - Set pavers. Be sure pavers are fully set into thinset. (Back buttering may be neccessary.)



Step #4 - Thin Set Installation - Grout all joints with an exterior based grout. Complete.

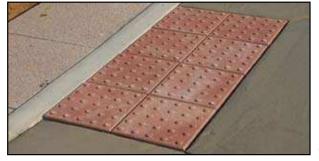
ADA PAVER GUIDE FOR WET SET INSTALLATION WITH WAUSAU TILE'S REUSABLE BLOCK-OUT FRAME



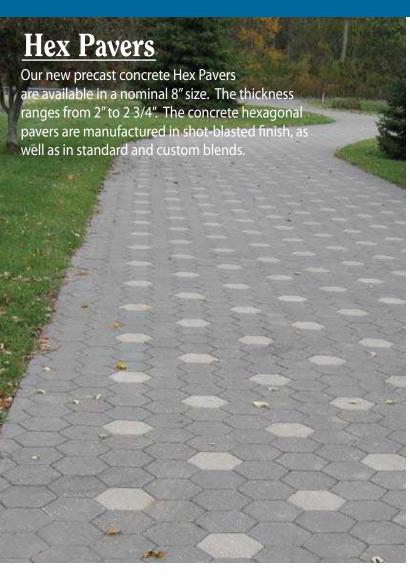
Step #1 - Wet Set Installation - While concrete is still wet, inbed pavers into cavity.



Step #2 - Wet Set Installation - Level pavers by tapping with rubber hammer. Note: Joints may or may not be grouted; contractor option.



Complete.





Water Jet Pavers

- Distinguish your project from others
- Easy installation
- Able to cut intricate designs
- Cost effective
- Durable, high quality finish



Open Joint Installation

Terra System One Sloped Installation Method Pedestrian use only Terra System One Level Installation Method Terra-Paver Structural base Waffle-Reducer Terra-Paver Waterproof Terra-Tab Terra-Tab membrane Waterproof membrane Terra-Stand Pedestal System 60 psi insulation or protection board > optional 60 psi insulation > optional or protection board Structural base Top Terra-Stand The Terra-Stand pedestal Mut screws up and down from Washer 2" to 21" in height and compensates for slope up to 5/8" per foot providing a level installation. The Terra-Stand allows for a maximum weight load of 3,000 lbs. per pedestal. Our Waffle-Reducer consists of a base with four rings for height adjustment between 1/2" and 2 1/8". Bottom Los Angeles approval Core Size from 5" to 20" #RR25699 **Bottom** Waffle-Reducers Waffle-Reducers

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Terr-Adjust Pedestal, Terra-Tabs and Terra-Shims

Rubber tabs and shims

are used on both systems as the contact between paver and pedestal, allowing for expansion joints, proper alignment and minimal sound transmission.

The Terr-Adjust pedestal telescopes from 2" to 5 1/2" in height and slope compensates up to 2" per foot to provide level installation. The reducers and extenders allow for system adjustment from 1/2" to 10" in height. Pedestals are filled on site with pre-blended concrete mix.

The Terra-Tabs and Terra-Shims are used in conjunction with the Reducers, Terr-Adjust and Terra-Stand Systems. If a level deck is not needed, Terra-Tabs can be used alone for quick and easy installation.

Terra-Tabs are available with 1/8" or 3/16" spacing.



Terr-Adjusts

Blok Handles

- Easier installation
- Labor cost savings
- Helps prevent back and hand injuries
- Can be ordered with your other Terra System One Accessories

Blok Handles aid in the installation or removal of Terra-Pavers. Use the standard Blok Handle for pavers up to 24", the Big Blok Handle or Back Saver for pavers 24" and larger.







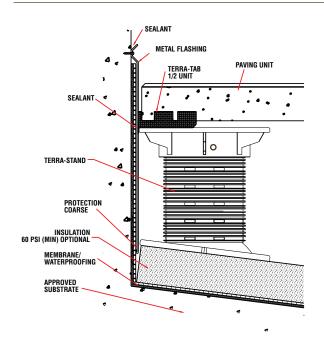


Extender

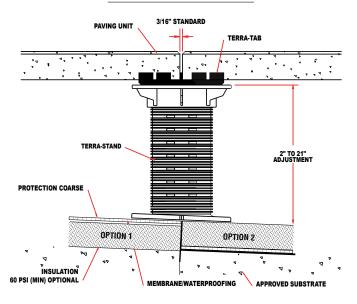
Prices subject to change without notice

Typical Architectural Details

Wall/Building Termination Using Terra-Stand

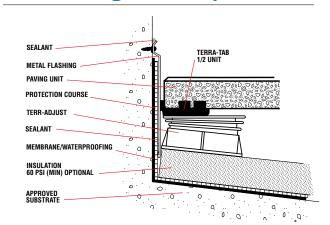


Paving Joint

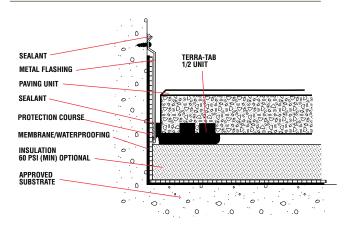


Los Angeles approval #RR25699

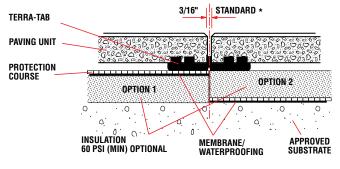
Wall/Building Termination Using Terra-Adjust



Wall/Building Termination

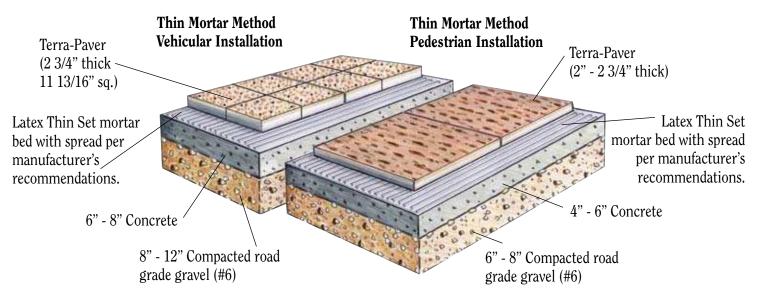


Paving Joint



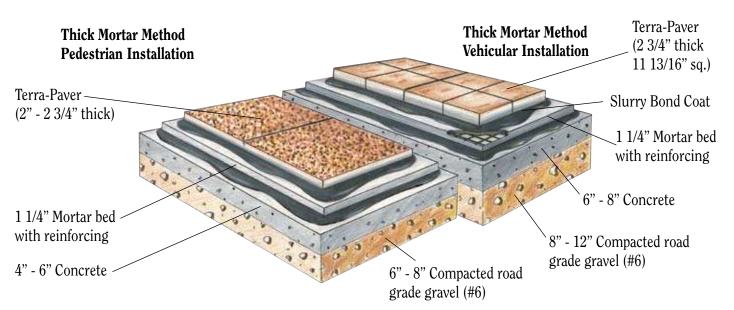
* 1/8" JOINT OPTIONAL

Mortar Set Installation



For vehicle use, select pavers that are 2 3/4" thick x 12" square.

For projects requiring a grouted look, mortar set installation may be used. Stability of the sub-base and concrete substructure is critical. The joints are grouted and all components (setting bed, grout and mortar) must be used with a latex or acrylic admixture for waterproofing. The use recommendations of the admixture manufacturer must be followed. Perimeter and interior expansion joints must be designed to allow for all movement in the installation.



For vehicle use, select pavers that are 2 3/4" thick x 12" square.

*A 100% bond between Terra-Paver and setting bed is recommended. To achieve this, the "Back Butter" method and a 3/8" x 1/2" notched trowel should be used.

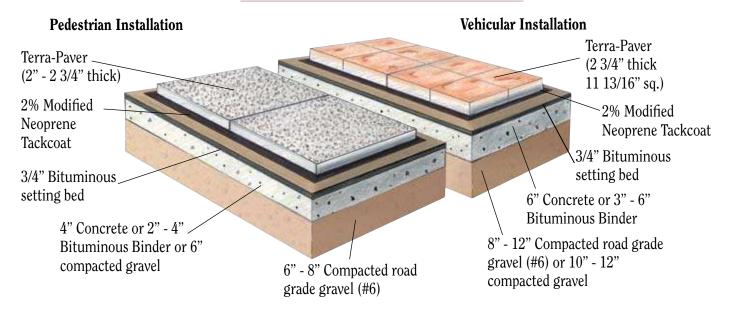
Sand Set Installation

Vehicular Installation Pedestrian Installation Terra-Paver Terra-Paver (2 3/4" thick (2" - 23/4")x 11 13/16" sq. or smaller) Sand setting bed (3/4" - 1" thick) Sand setting bed (3/4" - 1" thick) 6" - 8" 8" - 12" Compacted road Compacted road grade gravel (#6) grade gravel (#6)

For vehicle use, select pavers that are $2 \, 3/4$ " thick x 12" square. When Terra-Pavers are installed on inclines, the use of a filter cloth is recommended to stabilize the sand setting bed.

In addition to being economical, the sand set method of installing Terra-Pavers allows for easy replacement, repair or adjustment of the pavers. Sand set installation can be utilized with soil conditions that drain well and are stable with no settling. Proper compaction of the sand setting bed and the road grade gravel sub-bed is critical to prevent settling and movement of the pavers after installation. For stability, the sand bed should be no thicker than 1". Joints should be 1/16" to 1/8" and swept with sand.

Bituminous Installation



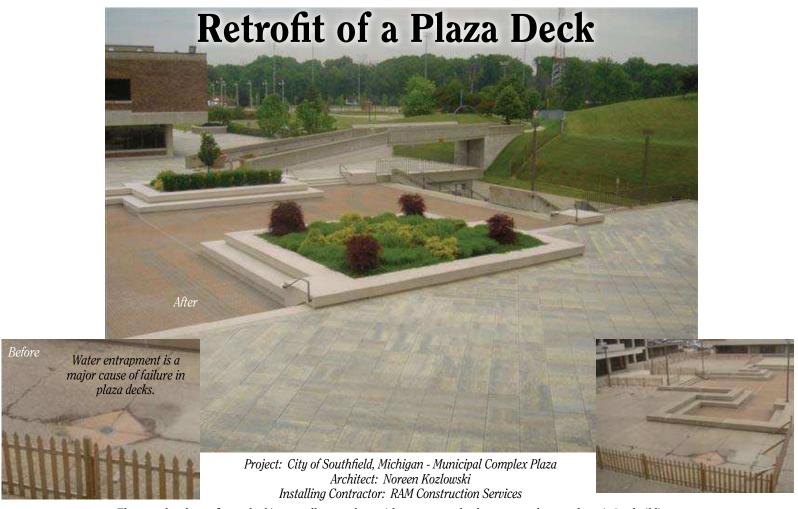
For vehicle use, select pavers that are 2 3/4" thick x 12" square.

In applications where stability is critical, Terra-Pavers may be installed using the bituminous method over compacted gravel, bituminous or concrete sub-bases. As with the sand set method, the subgrade must be stabilized to prevent settling. Bituminous setting beds thicker than 3/4" should be applied in multiple layers, each layer not to exceed 3/4" in thickness. Bituminous bed can be rolled in with 12" pavers or smaller only. Do not roll on pavers larger than 12". Installation of the Tackcoat should be done according to the manufacturer's instructions to assure proper bonding and to prevent water from getting underneath the pavers. Joints should be 1/16" to 1/8" and swept with sand.

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The completed retrofit resulted in a totally new plaza with patterns and colors to complement the existing buildings.

Terra System One is a cost-effective solution for failed roof and plaza decks, allowing removal of damaged areas, replacement of new sub-base, installation of a new membrane, protection material, and insulation. Steps, curbs, copings, planters, benches and other components are available to complete the project.

Mission Statement

Wausau Tile, founded in 1953, is dedicated to the principle of manufacturing the highest quality products while providing the best customer service in our industry.