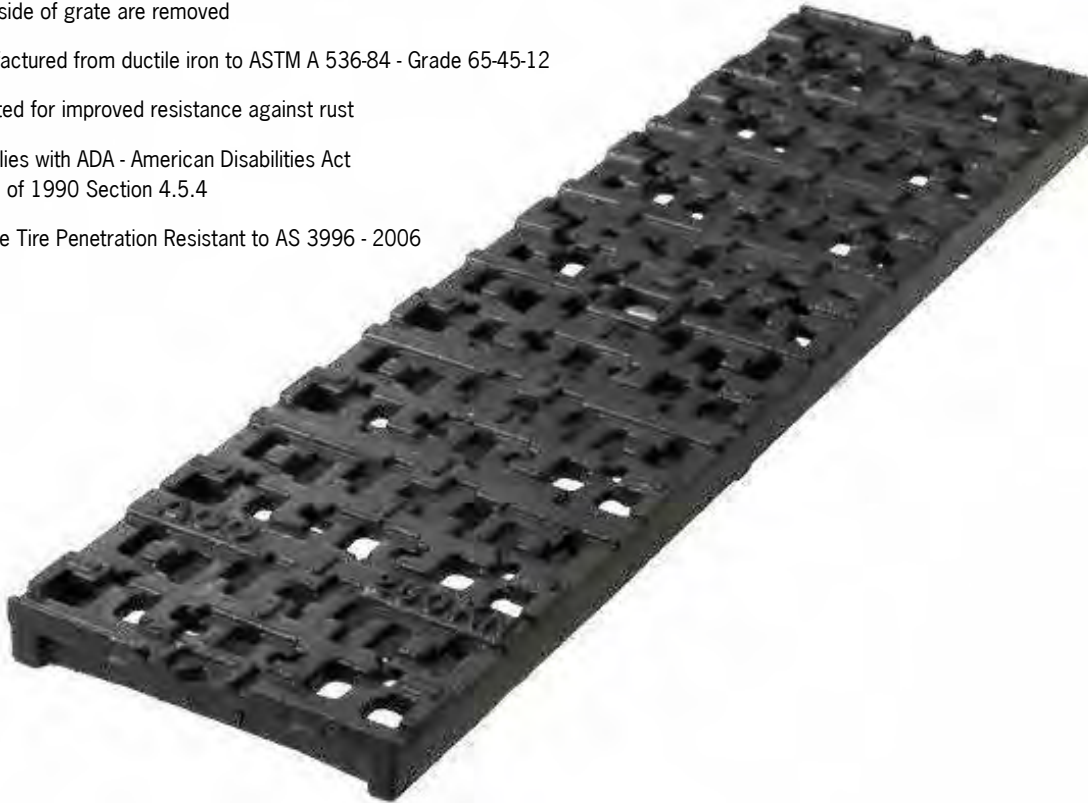


**Type 481Q Deco ductile iron grate**

**Product Features**

- Certified to EN 1433 Load Class C - 56,000 lbs - 1,162 psi
- Uses 'QuickLok' boltless locking system
- Suitable for use with K100, KS100, H100K-8 and H100KS-8 channels
- Suitable for use with H100-8, H100-10 and FG100 channels if anti-shunt lugs on underside of grate are removed
- Manufactured from ductile iron to ASTM A 536-84 - Grade 65-45-12
- E-coated for improved resistance against rust
- Complies with ADA - American Disabilities Act of 1990 Section 4.5.4
- Bicycle Tire Penetration Resistant to AS 3996 - 2006



*ACO Specification Information*

**Specifications**

**General**

The surface drainage system shall be ACO Drain K100, KS100, H100-8, H100-10, H100K-8, and H100KS-8 channels\* complete with ACO Type 481Q Deco ductile iron grate with 'QuickLok' locking as manufactured by ACO, Inc. or similar approved.

**Materials**

The covers shall be manufactured from ductile iron and have **minimum** properties as follows:

- **Independently certified to meet Load Class C to EN 1433 - 56,000 lbs - 1,162 psi**
- **Ductile iron to ASTM A 536-84 - Grade 65-45-12**
- **Intake area of 19 sq. in. (122.58 cm<sup>2</sup>) per half meter of grate**

The overall width of 4.84" (123mm) and overall length of 19.69" (500mm). Slots measure at a maximum of 0.44" (11.2mm).

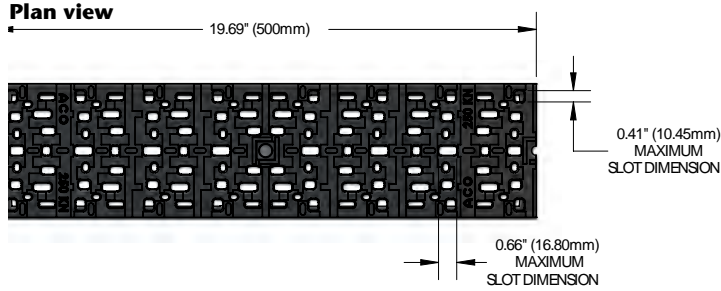
**Installation**

The trench drain system and grates shall be installed in accordance with the manufacturer's installation instructions and recommendations.

\* delete as appropriate

# ACO DRAIN

## Type 481Q Deco ductile iron grate

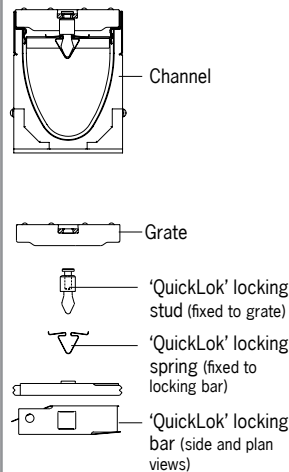


**Side elevation**



Description	Part No.	Length inches (mm)	Width inches (mm)	Weight lbs.
<b>QuickLok grate</b>				
Type 481Q Deco ductile iron grate	<b>97120</b>	19.69 (500)	4.84 (123)	10.0
QuickLok locking bar	<b>02899</b>	-	-	0.1
QuickLok grate removal hook	<b>01318</b>	-	-	0.3

### 'QuickLok' locking mechanism



ACO 'QuickLok' is a patented boltless locking system, grates are removed and replaced with the minimum time and effort for ease of maintenance. The unique design provides a positive 'snap down' fit into the locking bar. A stud is fixed to the grate which 'locks' into the spring clip in the locking bar.

The 'QuickLok' stud is made from stainless steel and high density nylon, the locking bar and clip are stainless steel, for use in both general purpose and corrosive environments.

ACO Specification Information

**ACO, Inc.**  
**Northeast Sales Office**  
 9470 Pinecone Drive  
 Mentor, OH 44060  
 Tel: (440) 639-7230  
 Toll free: (800) 543-4764  
 Fax: (440) 285-7005

**West Sales Office**  
 825 W. Beechcraft St.  
 Casa Grande, AZ 85122  
 Tel: (520) 421-9988  
 Toll Free: (888) 490-9552  
 Fax: (520) 421-9899

**Southeast Sales Office**  
 4211 Pleasant Road  
 Fort Mill, SC 29708  
 Toll free: (800) 543-4764  
 Fax: (803) 802-1063



**Electronic Contact:**  
 info@ACODrain.us  
 www.ACODrain.us



© April 2018, ACO, Inc. This information is believed to be accurate but it is not guaranteed to be so. We cannot assume liability for results that buyer obtains with our product since conditions of use are beyond the control of the company. It is the customer's responsibility to evaluate suitability and safety of product for his own use. ACO, Inc. reserves the right to change the product and specifications without notice.