



## GENERAL DESCRIPTION

A general purpose, synthetic polymer based contact bonding adhesive.

## BASIC USE

Specifically designed to bond Hydrotech's Flex-Flash UN (uncured neoprene) flashing membrane to an acceptable substrate (i.e. wood, metal, concrete).

## ADVANTAGES

- High resistance to aging, heat and cold
- Long tack time for easy construction assembly

## TECHNICAL SPECIFICATIONS

Color:	Amber (yellow)	Weight/Gallon:	7.05 lb
Solvents:	Acetone	Solids Content:	24-25%
	Textile Spirits	Specific Gravity:	0.845
	Xylol	Shelf Life:	9 months, unopened
Base:	Neoprene Polymers		

## APPLICATION

- Stir the Bonding Adhesive thoroughly before and during use.
- The mating surfaces of the Flex-Flash UN and substrate must be clean and free of any contaminants.
- Apply the Bonding Adhesive with a brush or roller. Coat both surfaces completely and evenly, avoiding globs and puddles, at a rate of 60 square feet per gallon on each surface.
- Allow both membrane surfaces to dry, typically 20-30 minutes depending on ambient temperature and humidity. When adequately dry the Bonding Adhesive should not stick or string-up to a dry finger touch.
- Mate the coated surfaces and apply positive pressure with a steel hand roller or broom to insure 100% adhesion.
- The minimum recommended application temperature is 40 °F or higher.

## CAUTIONS

### FLAMMABLE LIQUID!

Do not use near open fire or flame and extinguish all smoking materials. Use only in well ventilated areas. Avoid prolonged breathing of vapors and contact with skin.

A Material Safety Data Sheet is available upon request.