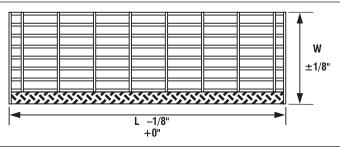
Manufactured to match the full line of our grating, there is an AMICO-Klemp<sup>®</sup> stair tread to meet your needs. AMICO-Klemp<sup>®</sup> stair treads are safe, self-cleaning, skid-resistant and economical. Steel and aluminum stair treads are available in a variety of styles: welded, riveted, presslocked, swage-locked and Duo-Grip<sup>™</sup> extruded aluminum.

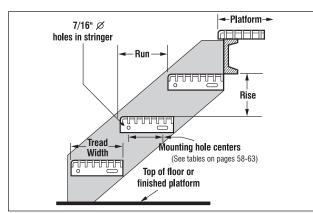
Welded steel stair treads are the most widely used for their strength and ease of installation and are universally used in most industrial and commercial applications. Riveted steel stair treads have a greater load carrying capacity for the same span and depth of bearing bar and greater walking comfort. Both can be ordered with a serrated surface for additional safety.

Aluminum stair treads, due to their light weight, high strength, corrosion resistance, rust proof and non-sparking properties, are ideally suited for corrosive environments, food preparation and storage areas, and volatile areas. **Swage-locked I-bar stair treads** offer you high strength at

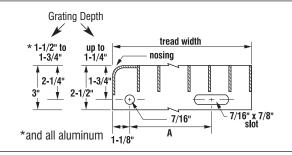
## STAIR TREAD TOLERANCES AND DETAILS



**Tread Length and Width Tolerance** 



**Typical Stair Tread Stringer Detail** 



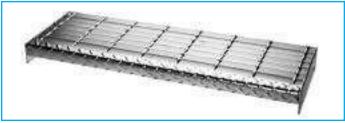
**Typical Tread Dimensions** 

less weight and lower cost. **Rectangular bar, press-locked or swagelocked, stair treads** provide a higher strength and stiffness-to-weight ratio and are available with a serrated surface when additional safety is required. Our **Duo-Grip™ plank stair treads** give you an exceptional strength and stiffness-to-weight ratio.

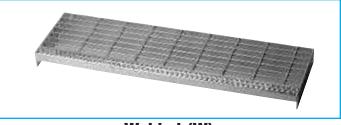
All stair treads are custom fabricated to meet the size, width and length specifications of a particular job. In addition, standard end plates can be custom fabricated to meet special bolt hole size or location requirements.

Both steel and aluminum nosings are available to add strength at the point of greatest impact and provide a definitive visible edge for extra safety. Choose our checkered plate nosing for normal use. For additional safety, choose our cast aluminum abrasive nosings or our corrugated aluminum nosings, or dimple nosing available in carbon stainless or aluminum.

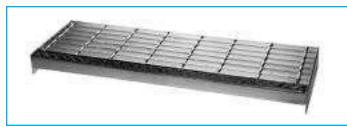
### **STEEL/WELDED & PRESS-LOCKED**



Weided (W) Checkered Plate Nosing (CP)

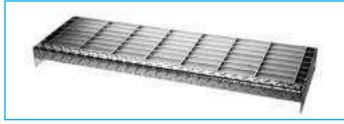


Welded (W) Dimple Plate Nosing (DP)

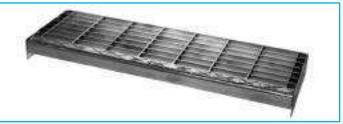


Welded (W) Cast Aluminum (CAA) Abrasive Nosing

## **STEEL/WELDED & PRESS-LOCKED**



Press-Locked (P) Checkered Plate Nosing (CP)



Press-Locked (P) Cast Aluminum (CAA) Abrasive Nosing

### **MAXIMUM TREAD LENGTHS**

Bearing Bar Spacing										
	1-3/16"	(19 space)	15/16" (15 space)							
Bearing Bar Size	Plain	Serrated	Plain	Serrated						
3/4" x 3/16"	2'-4"	1'-11"	2'-8"	2'-2"						
1" x 1/8"	2'-7"	2'-3"	3'-0"	2'-6"						
1" x 3/16"	3'-5"	2'-10"	4'-0"	3'-4"						
1-1/4" x 1/8"	3'-7"	3'-1"	4'-2"	3'-7"						
1-1/4" x 3/16"	4'-8"	4'-2"	5'-1"	4'-6"						
1-1/2" x 3/16"	5'-6"	5'-3"	5'-6"	5'-6"						

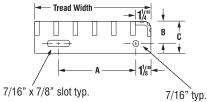
When tread length exceeds 5'-6'', design tread for 300 lb concentrated loads at 1/3 points. Maximum tread length based on 300 lb concentrated load on front 5 in of tread at center of tread length and deflection limitation of 1/240 of length.

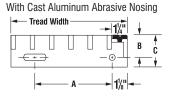
### **END PLATE DIMENSIONS**

Grating Depth	"B" dimension	"C" dimension
up to 1-1/4"	1-3/4"	2-1/2"
*1-1/2" to 1-3/4"	2-1/4"	3"

See Tread Width and Bolt Hole Spacing for 'A' dimension. \*and all aluminum

With Checkered Plate Nosing





### TREAD WIDTH AND BOLT HOLE SPACING

19-W-4 and	19-P-4				15-W-4 and	15-P-4		
No. of	No. of Bearing Bar		**Dolt Holo		No. of	Beari	ng Bar	**Bolt Hole
Bearing Bars	1/8"	1/8"   3/16" Tread Width		3/16" Boaring Bare	Bearing Bars	1/8"	3/16"	Spacing "A"
and Nosing	Tread			Spacing A		Tread Width		Spacing A
5	6-1/8"	6-3/16"	2-1/2"		6	6-1/16"	6-1/8"	2-1/2"
6	7-5/16"	7-3/8"	4-1/2"		7	7"	7-1/16"	4-1/2"
7	8-1/2"	8-9/16"	4-1/2"		8	7-15/16"	8"	4-1/2"
8	9-11/16"	9-3/4"	7"		9	8-7/8"	8-15/16"	4-1/2"
9	10-7/8"	10-15/16"	7"		10	9-13/16"	9-7/8"	7"
10	12-1/16"	12-1/8"	7"		11	10-3/4"	10-13/16"	7"
**See drawing above.					**See drawing above.			

NOTE: Weights are for Welded only. Call for Press-Locked Weights.

### STAIR TREAD WEIGHTS (per lineal inch of tread length)

19-W-	4										
No. of		Bearing Bar Size									
Bearing	Nosing	1" x	1-1/4" x	3/4" x	1" x	1-1/4" x	1-1/2" x				
Bars		1/8"	1/8"	3/16"	3/16"	3/16"	3/16"				
5	CP/DP	.30	.35	.33	.39	.46	.55				
	CAA	.34	.38	.36	.43	.49	.59				
6	CP/DP	.35	.40	.38	.46	.53	.65				
	CAA	.38	.44	.41	.49	.57	.68				
7	CP/DP	.39	.45	.43	.52	.61	.74				
	CAA	.43	.49	.46	.56	.65	.77				
8	CP/DP	.44	.51	.48	.53	.69	.84				
	CAA	.48	.54	.51	.62	.72	.87				
9	CP/DP	.48	.56	.53	.64	.76	.93				
	CAA	.52	.60	.56	.68	.80	.97				
10	CP/DP	.53	.62	.58	.71	.84	1.02				
	CAA	.56	.65	.61	.74	.88	1.06				

		• /									
15-W-	4										
No. of		Bearing Bar Size									
Bearing Bars	Nosing	1" x 1/8"	1-1/4" x 1/8"	3/4" x 3/16"	1" x 3/16"	1-1/4" x 3/16"	1-1/2" x 3/16"				
6	CP/DP CAA	.34 .37	.39 .43	.36 .40	.44 .48	.53 .56	.63 .67				
7	CAA CP/DP	.37	.43	.40	.40	.60	.07				
7	CAA	.42	.58	.45	.54	.63	.76				
8	CP/DP	.43	.49	.46	.57	.67	.81				
0	CAA	.46	.53	.49	.60	.71	.85				
9	CP/DP	.47	.55	.51	.63	.75	.91				
9	CAA	.50	.58	.54	.66	.78	.94				
10	CP/DP	.51	.60	.55	.69	.82	1.00				
10	CAA	.55	.63	.59	.73	.86	1.03				
11	CP/DP	.55	.65	.60	.75	.89	1.09				
	CAA	.59	.69	.64	.79	.93	1.13				

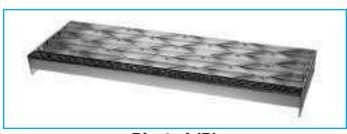
CP-Checkered Plate

DP-Dimple Plate CAA-Cast Aluminum Abrasive

### **STEEL/RIVETED**



**Riveted (R)** Checker Plate Nosing (CP)



**Riveted (R)** Cast Aluminum (CAA) Abrasive Nosing

### **MAXIMUM TREAD LENGTHS**

Bearing Bar Spacing									
1-1/4" (	18 space)	3/4" (12 space)							
Plain	Serrated	Plain	Serrated						
2'-0"	1'-5"	2'-8"	1'-9"						
2'-7"	1'-11"	3'-0"	2'-1"						
2'-10"	2'-0"	4'-0"	2'-8"						
3'-7"	2'-7"	4'-2"	3'-0"						
3'-10"	2'-10"	5'-1"	4'-0"						
5'-2"	3'-10"	5'-6"	5'-1"						
	Plain 2'-0" 2'-7" 2'-10" 3'-7" 3'-10"	1-1/4" (18 space)   Plain Serrated   2'-0" 1'-5"   2'-7" 1'-11"   2'-10" 2'-0"   3'-7" 2'-7"   3'-10" 2'-10"	1-1/4" (18 space) 3/4" (1   Plain Serrated Plain   2'-0" 1'-5" 2'-8"   2'-7" 1'-11" 3'-0"   2'-10" 2'-0" 4'-0"   3'-7" 2'-7" 4'-2"   3'-10" 2'-10" 5'-1"						

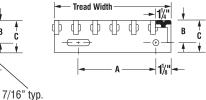
When tread length exceeds 5-6°, design tread for 300 lb concentrated loads at 1/3 points. Maximum tread length based on 300 lb concentrated load on front 5 in of tread at center of tread length and deflection limitation of 1/240 of length. Maximum lengths for serrated apply only if bearing bars are serrated.

#### **END PLATE DIMENSIONS**

Grating Depth	"B" dimension	"C" dimension
up to 1-1/4"	1-3/4"	2-1/2"
*1-1/2" to 1-3/4"	2-1/4"	3"
See Tread Width and Bolt *and all aluminum	Hole Spacing for 'A' dime	nsion.
With Checker Plat	e Nosing	With Cas
Tread Width —	- <b>&gt;</b>  1// <sup>**</sup>	◄— Tre
$\phi \phi \phi \phi$	ΦΦ <sub>B</sub> B	
$ \underbrace{- \underbrace{+ \rightarrow}}_{\not \downarrow} $		-

7/16" x 7/8" slot typ.

st Aluminum Abrasive Nosing



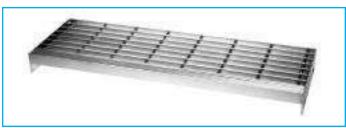
### TREAD WIDTH AND BOLT HOLE SPACING

18-R-7					12-R-7			
No. of	No. of Bearing Bar		**Dalk Uala		No. of	Beari	ng Bar	**Bolt Hole
Bearing Bars	1/8"	3/16"	**Bolt Hole Spacing "A"		Bearing Bars	1/8"	3/16"	Spacing "A"
and Nosing	Tread	Width	Spacing A		and Nosing	Tread	Tread Width	
5	6-3/8"	6-11/16"	2-1/2"		6	5-3/4"	6-1/8"	2-1/2"
6	7-5/8"	8"	4-1/2"		7	6-5/8"	7-1/16"	4-1/2"
7	8-7/8"	9-5/16"	4-1/2"		8	7-1/2"	8"	4-1/2"
8	10-1/8"	10-5/8"	7"		9	8-3/8"	8-15/16"	4-1/2"
9	11-3/8"	11-15/16"	7"		10	9-1/4"	9-7/8"	7"
10	12-5/8"	13-1/4"	7"		11	10-1/8"	10-13/16"	7"
**See drawing above.					**See drawing above.			

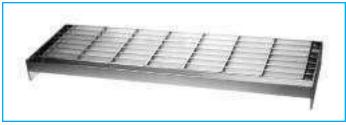
#### **STAIR TREAD WEIGHTS** (per lineal inch of tread length)

18-R-	18-R-7							12-R-1	7						
No. of			Bearir	ig Bar Siz	ze			No. of		Bearing Bar Size					
Bearing Bars	Nosing	1" x 1/8"	1-1/4" x 1/8"	3/4" x 3/16"	1" x 3/16"	1-1/4" x 3/16"	1-1/2" x 3/16"	Bearing Bars	Nosing	1" x 1/8"	1-1/4" x 1/8"	3/4" x 3/16"	1" x 3/16"	1-1/4" x 3/16"	1-1/2" x 3/16"
5	CP CAA	.38 .43	.41 .43	.42 .49	.48 .53	.54 .58	.59 .64	6	CP CAA	.45 .50	.49 .54	.47 .52	.55 .60	.61 .66	.68 .73
6	CP CAA	.45 .50	.49 .54	.49 .57	.57 .62	.64 .69	.71 .76	7	CP CAA	.52 .56	.57 .62	.59 .59	.63 .68	.71 .76	.80 .84
7	CP CAA	.53 .58	.57 .62	.57 .65	.66 .71	.75 .80	.84 89	8	CP CAA	.58 .63	.64 .69	.62 .67	.72 .77	.81 .86	.91 .96
8	CP CAA	.60 .65	.65 .70	.65 .74	.75 .80	.85 .90	.96 1.01	9	CP CAA	.65 .70	.72 .77	.69 .74	.81 .86	.91 .96	1.02 1.03
9	CP CAA	.67 .72	.72 .77	.73 .83	.85 .90	.96 1.01	1.08 1.13	10	CP CAA	.72 .77	.80 .85	.77 .81	.90 .94	1.01 1.04	1.14 1.19
10	CP CAA	.74 .79	.80 .85	.81 .90	.94 .99	1.07 1.12	1.20 1.25	11	CP CAA	.79 .84	.88 .92	.84 .89	.98 1.03	1.11 1.16	1.25 1.30

## ALUMINUM/RECTANGULAR BAR SWAGE-LOCKED & PRESS-LOCKED



Swage-Locked (SR) Corrugated Aluminum Nosing (CORR)



### **Press-Locked (AP)** Corrugated Aluminum Nosing (CORR)

### **MAXIMUM TREAD LENGTHS**

	Bearing Bar Spacing									
	1-3/16" (	(19 space)	15/16" (15 space)							
Bearing Bar Size	Plain	Serrated	Plain	Serrated						
1" x 3/16"	2'-4"	2'-2"	2'-6"	2'-3"						
1-1/4" x 3/16"	2'-10"	2'-7"	3'-1"	2'-9"						
1-1/2" x 3/16"	3'-6"	3'-2"	3'-10"	3'-5"						
1-3/4" x 3/16"	4'-3"	3'-10"	4'-8"	4'-3"						

When tread length exceeds 5<sup>-6</sup>°, design tread for 300 lb concentrated loads at 1/3 points. Maximum tread length based on 300 lb concentrated load on front 5 in of tread at center of tread length and deflection limitation of 1/240 of length.

## **TREAD WIDTH & BOLT HOLE SPACING**

19-SR-4 and	19-AP-4			15-SR-4 and	15-AP-4						
No. of	Bearing Bar	**Bolt Hole	**Dolt Holo		Bearing Bar	**Bolt Hole					
Bearing Bars	3/16"	Spacing "A"		Bearing Bars	3/16"	Spacing "A"					
and Nosing	Tread Width	opaoling A	and Nosing		Tread Width	opaoling A					
5	6-3/16"	2-1/2"		6	6-1/8"	2-1/2"					
6	7-3/8"	4-1/2"		7	7-1/16"	4-1/2"					
7	8-9/16"	4-1/2"		8	8"	4-1/2"					
8	9-3/4"	7"		9	8-15/16"	4-1/2"					
9	10-15/16"	7"		10	9-7/8"	7"					
10	12-1/8"	7"		11	10-13/16"	7"					

\*\*See drawing above

\*\*See drawing above

### STAIR TREAD WEIGHTS (per lineal inch of tread length)

19-SR	19-SR-4											
No. of		Bearing Bar Size										
Bearing	Nosing	1" x	1-1/4" x	1-1/2" x	1-3/4" x							
Bars		3/16"	3/16"	3/16"	3/16"							
5	CORR	.15	.17	.20	.22							
	CAA	.19	.21	.24	.26							
6	CORR	.17	.20	.23	.26							
	CAA	.21	.23	.27	.30							
7	CORR	.19	.23	.27	.30							
	CAA	.23	.26	.31	.33							
8	CORR	.22	.25	.30	.34							
	CAA	.26	.29	.34	.38							
9	CORR	.24	.28	.33	.38							
	CAA	.28	.32	.37	.41							
10	CORR	.26	.31	.37	.41							
	CAA	.30	.35	.41	.46							

15-SF	<b>R-4</b>							
No. of		Bearing Bar Size						
Bearing Bars	Nosing	1" x 3/16"	1-1/4" x 3/16"	1-1/2" x 3/16"	1-3/4" x 3/16"			
6	CORR CAA	.16 .21	.19 .23	.23 .27	.25 .29			
7	CORR CAA	.19 .23	.22 .26	.26 .30	.29 .33			
8	CORR CAA	.21 .25	.24 .29	.29 .33	.33 .36			
9	CORR CAA	.23 .27	.27 .31	.32 .36	.36 .41			
10	CORR CAA	.25 .29	.30 .34	.35 .39	.40 .44			
11	CORR CAA	.28 .32	.33 .37	.39 .43	.44 .48			

**END PLATE DIMENSIONS** 

Grating Depth "B" dimension

See Tread Width and Bolt Hole Spacing for 'A' dimension.

1-3/4"

2-1/4"

2-1/2"

3"

up to 1-1/4"

\*and all aluminum

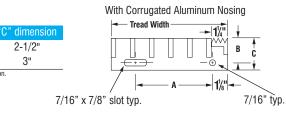
\*1-1/2" to 1-3/4"



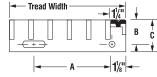
Swage-Locked (SR) Cast Aluminum Abrasive Nosing (CAA)



### **Press-Locked (AP)** Cast Aluminum Abrasive Nosing (CAA)

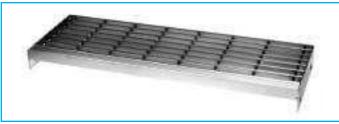


With Cast Aluminum Abrasive Nosing



NOTE: Weights are for Swage-Locked only. Call for Weights on Pressed-Locked.

### **ALUMINUM/I-BAR SWAGE-LOCK**



Swage-Locked (SI) Corrugated Aluminum Nosing (CORR)



Swage-Locked (SI) Cast Aluminum Abrasive Nosing (CAA)

#### **MAXIMUM TREAD LENGTHS**

	ar Spacing	
Bearing Bar Size	1-3/16" (19 space)	15/16" (15 space)
1" x 1/4"	2'-4"	2'-6"
1-1/4" x 1/4"	2'-10"	3'-1"
1-1/2" x 1/4"	3'-6"	3'-10"
1-3/4" x 1/4"	4'-3"	4'-8"

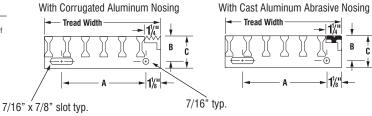
When tread length exceeds 5'-6", design tread for 300 lb concentrated loads at 1/3 points. Maximum tread length based on 300 lb concentrated load on front 5 in of tread at center of tread length and deflection limitation of 1/240 of length.

#### END PLATE DIMENSIONS

Grating Depth	"B" dimension	"C" dimension					
up to 1-1/4"	1-3/4"	2-1/2"					
*1-1/2" to 1-3/4" 2-1/4" 3"							
Cas Tread Width and Data Usia Creating for (W dimension							

See Tread Width and Bolt Hole Spacing for 'A' dimension. \*and all aluminum

With Corrugated Aluminum Nosing



1-1/4" x 1/4"

.16

.20

.18

22

.20

.24

.22

.26

.24

.28

.26

.31

.27

CAA

1-3/4" x

1/4"

.20

.24

.23

27

.26

.29

.28

.33

.31

.35

33

.38

1-1/2" x

1/4"

.18

.22

.20

24

.22

.27

.25

.29

.28

.30

.30

.34

### **TREAD WIDTH & BOLT HOLE SPACING**

19-SI-4			15-SI-4		
No. of	Bearing Bar	**Bolt Hole	No. of	Bearing Bar	**Dalt Hala
Bearing Bars	1/4"	Spacing "A"	Bearing Bars	1/4"	**Bolt Hole Spacing "A"
and Nosing	Tread Width	opacing A	and Nosing	Tread Width	
5	6-1/4"	2-1/2"	6	6-3/16"	2-1/2"
6	7-7/16"	4-1/2"	7	7-1/8"	4-1/2"
7	8-5/8"	4-1/2"	8	8-1/16"	4-1/2"
8	9-13/16"	7"	9	9"	4-1/2"
9	11"	7"	10	9-15/16"	7"
10	12-3/16"	7"	11	10-7/8"	7"
**See drawing above.			**See drawing above.		

#### 19-SI-4 15-SI-4 Bearing Bar Size Bearing Bar Size No. of No. of Bearing 1" x 1-1/4" x 1-1/2" x 1-3/4" x Bearing 1" x Nosing Nosing 1/4" Bars 1/4" 1/4" 1/4" Bars 1/4 CORR .13 .14 .16 .18 CORR .14 5 6 CAA .20 .22 .17 .18 CAA .18 CORR .14 .16 .19 .21 CORR .16 6 7 CAA .18 .21 .23 .25 CAA .20 CORR .16 .21 .24 .19 CORR .17 7 8 CAA .20 .23 .25 .28 CAA .21 .21 CORR .18 24 .26 CORR .19 8 9 CAA .22 .25 .28 .31 CAA .23 CORR .20 .23 .26 CORR .29 .21 9 10 CAA .24 .27 .31 .34 CAA .25 CORR .22 .25 .29 .33 CORR .23 10 11

.33

.36

.26

CAA

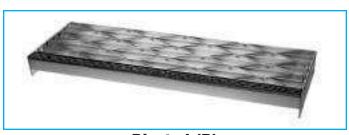
.29

#### STAIR TREAD WEIGHTS (per lineal inch of tread length)

## **ALUMINUM/RIVETED**



**Riveted (R)** Corrugated Aluminum Nosing (CORR)



**Riveted (R)** Cast Aluminum Abrasive Nosing (CAA)

### **MAXIMUM TREAD LENGTHS**

Bearing Bar Spacing							
	1-1/4" (	18 space)	3/4" (12 space)				
Bearing Bar Size	Plain	Serrated	Plain	Serrated			
1" x 1/8"	2'-0"	1'-6"	2'-3"	1'-8"			
1" x 3/16"	2'-2"	1'-7"	2'-6"	2'-1"			
1-1/4" x 1/8"	2'-6"	2'-0"	2'-8"	2'-3"			
1-1/4" x 3/16"	2'-7"	2'-2"	3'-1"	2'-6"			
1-1/2" x 3/16"	3'-2"	2'-7"	3'-10"	3'-1"			

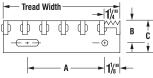
When tread length exceeds 5'-6", design tread for 300 lb concentrated loads at 1/3 points. Maximum tread length based on 300 lb concentrated load on front 5 in of tread at center of tread length and deflection limitation of 1/240 of length. Maximum lengths for serrated apply only if bearing bars are serrated.

### **END PLATE DIMENSIONS**

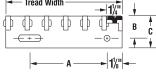
	Grating Depth	"B" dimension	"C" dimension						
	up to 1-1/4"	1-3/4"	2-1/2"						
,	1-1/2" to 1-3/4"	2-1/4"	3"						
	Cost Tread Width and Dalt Hale Onesing for W dimension								

See Tread Width and Bolt Hole Spacing for 'A' dimension. \*and all aluminum

With Corrugated Aluminum Nosing







### TREAD WIDTH AND BOLT HOLE SPACING

18-AR-7					12-AR-7				
No. of	Bearir	ng Bar	**Dolt Llolo		No. of	Bearii	ng Bar	**Dalt I ala	
Bearing Bars	1/8"	3/16"	Spacing "A"	**Bolt Hole Spacing "A"		1/8"	3/16"	**Bolt Hole Spacing "A"	
and Nosing	Tread	Width	opacing A		and Nosing	Tread Width		Spacing A	
5	6-3/8"	6-11/16"	2-1/2"	-	6	5-3/4"	6-1/8"	2-1/2"	
6	7-5/8"	8"	4-1/2"		7	6-5/8"	7-1/16"	4-1/2"	
7	8-7/8"	9-5/16"	4-1/2"		8	7-1/2"	8"	4-1/2"	
8	10-1/8"	10-5/8"	7"		9	8-3/8"	8-15/16"	4-1/2"	
9	11-3/8"	11-15/16"	7"		10	9-1/4"	9-7/8"	7"	
10	12-5/8"	13-1/4"	7"		11	10-1/8"	10-13/16"	7"	
**See drawing above.					**See drawing above.				

STAIR TREAD WEIGHTS (per lineal in	ch of tread length)
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18-AR-7									
No. of		Bearing Bar Size							
Bearing	Nosing	1" x	1-1/4" x	1" x	1-1/4" x	1-1/2" x			
Bars		1/8"	1/8"	3/16"	3/16"	3/16"			
5	CORR	.14	.15	.18	.20	.22			
	CAA	.18	.18	.22	.23	.26			
6	CORR	.17	.18	.21	.24	.26			
	CAA	.20	.22	.25	.27	.30			
7	CORR	.20	.21	.24	.28	.31			
	CAA	.23	.25	.28	.32	.35			
8	CORR	.22	.24	.28	.32	.36			
	CAA	.26	.28	.32	.35	.39			
9	CORR	.25	.27	.32	.36	.40			
	CAA	.29	.30	.35	.39	.44			
10	CORR	.27	.30	.35	.40	.44			
	CAA	.31	.33	.39	.43	.48			

linear men or treat length)									
12-AR-7									
No. of		Bearing Bar Size							
Bearing	Nosing	1" x	1-1/4" x	1" x	1-1/4" x	1-1/2" x			
Bars		1/8"	1/8"	3/16"	3/16"	3/16"			
5	CORR	.17	.18	.20	.23	.25			
	CAA	.20	.22	.24	.26	.29			
6	CORR	.19	.21	.23	.26	.30			
	CAA	.23	.25	.27	.30	.33			
7	CORR	.21	.24	.27	.30	.34			
	CAA	.25	.27	30	.34	.37			
8	CORR	.24	.27	.30	.34	.38			
	CAA	.28	.30	.34	.37	.41			
9	CORR	.27	.30	.33	.37	.42			
	CAA	.30	.33	.27	.41	.46			
10	CORR	.29	.33	.36	.41	.46			
	CAA	.33	.36	.40	.45	.50			

## ALUMINUM/DUO-GRIP™



Duo-Grip™ (DG) Punched

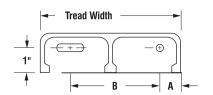




### **TREAD APPLICATIONS**

Tread Widths	Maximum Tread Length	А	В	Wt. Unpunched				
3" x 1-3/4"	4'-3"	3/4"	1-1/4"	.10 pli				
4" x 1-3/4"	5'-0"	3/4"	2-1/4"	.15 pli				
6" x 1-3/4"	5'-5"	1-1/2"	3"	.18 pli				
9" x 1-3/4"	5'-6"	1-1/2"	6"	.26 pli				
Maximum tread length based on 300 lb concentrated load on entire tread at center of tread length and deflection limitation of 1/240 of length.								

### END PLATE DIMENSIONS



### LOAD TABLE (plf)

Tread				Spai	n (ft)			
Width	12"	18"	24"	30"	36"	42"	48"	54"
3"	2633	1170	658	421	293	215	165	130
4"	3346	1487	837	535	372	273	209	165
6"	3558	1581	890	569	395	290	222	176
9"	4419	1964	1105	707	491	361	276	218

### **PHYSICAL PROPERTIES**

Section Vlew	Symbol	Size	Weight (extrusion only)	Section Properties	
				Section Modulus (in <sup>3</sup> )	Moment of Inertia (in <sup>4</sup> )
[   <b>← 3" →</b>	DG-3175	3" x 1-3/4"	1.195 plf	.3949	.4323
<b>☐☐☐</b> <b>←4</b> " <b>→</b>	DG-4175	4" x 1-3/4"	1.696 plf	.5019	.5579
<b>□□□□□□□□□□□□□</b>	DG-6175	6" x 1-3/4"	2.041 plf	.5337	.6532
<b>□ □ □ □ □ □ □ □ □ □</b>	DG-9175	9" x 1-3/4"	2.892 plf	.6629	.8445