



DESCRIPTION: APOC® 330 AC Filler Coat Binder is a heavy bodied fibrated asphalt emulsion which is combined with selected fillers. When fine sand is added to AC Filler Coat Binder at the job site, it becomes an AC Filler Coat mix to assist in leveling and filling asphalt pavement surfaces. The AC filler coat mix may be adjusted to various consistencies to suit the job requirements as dictated by the base pavement condition. AC filler coat mix can be used for new or existing asphalt tennis courts, playgrounds, driveways and parking areas. The use of APOC® 330 Filler Coat Binder results in a fine textured surface which assists in obtaining maximum coverage and bonding strength for tennis court coatings and other surfacing materials.

SURFACE PREPARATION: Surfaces should be cleaned with high pressure water stream and then brooming. Grease and oil is best removed by a strong detergent cleaning before water flushing. Any unsound or broken pavement areas should be patched with an emulsion binder paving mix before either priming or surfacing work is undertaken.

APPLICATION: AC Filler Coat Mix is applied with a squeegee to entire area to be treated. If pavement is hot, application is improved by keeping pavement damp. This can be accomplished by spraying uncoated surface with a fine mist of clean water. Do not apply mist over sealed areas. When the first application should be made at 90° to the first course. Total thickness of applied mix shall not exceed 1/8 th inch. Pavements requiring greater thickness to produce a level surface should be paved with a pavement leveling mix before the final surfacing has begun.

PRECAUTIONS: AC Filler Coat Binder is an emulsion and must be protected from freezing during storage, application and drying. Do Not apply when temperatures are below 45 °F or if rain is expected within 48 hours.

SUGGESTED AS FILLER COAT MIX: The following mix is a guide for most asphalt base pavement conditions and should yield approximately 120 gallons (454.5 liters) of AC Filler Coat Mix (coverage of the mix will depend on the condition and texture of the existing surface.) Individual job requirements may require the addition of sand.

AC Filler Coat Binder	55 gal (208.3 liters)
30 mesh sand	55 gal (208.3 liters)
Water*	30 gal (113.6 liters)

*Note: The quantity of water required will vary with the moisture content and gradation of the sand and the consistency needed for good application properties.

CLEAN-UP: Use clean water before emulsion has dried. Dried emulsion may be cleaned with kerosene or naphtha.

TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Weight Per Gallon	9.0 lbs.
Residue by Evaporation*	49 min.
Consistency	Brush
Skin Time (50% Relative Humidity, 70 °F)	1/2 hour
Full Cure (50% Relative Humidity, 70 °F)	2 - 4 hours
Application Temperatures	55 °F and rising
Clean-up Tools	Warm water and soap (wet) Paint Thinner, Mineral Spirits (dry)

*Note: Percentage may vary + or - 5%

Approx. Shipping Weights: (Note: All approx. weights include container)

55 gallon drum (208 L)	580 lbs.
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VOC: <10 g/L (regulatory)

HANDLING PRECAUTIONS: Product safety information required for safe use is not included. Before handling, read product safety data sheets and container labels for safe use and for physical and health hazard information. Safety Data Sheets are available on the APOC website at www.apoc.com. You can also obtain a copy from your local APOC Distributor or APOC sales representative.

LIMITED WARRANTY AND DISCLAIMER: To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance and is subject to change without prior notice. User must contact APOC to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. Liability, if any, is limited to replacement of product unless installed by an approved contractor in accordance with APOC warranty procedures and program.

For limited warranty and disclaimer information, visit our website at: www.apoc.com/productwarrantyinfo.

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See SDS for more info

