



**COMPLIANCE:** Miami-Dade County Product Control Approved, FP&L, Title 24. UL CLASS A RATED File #R11333. NSF Approved for Rainwater Containment Systems.

**Why Armor Flex™ Deep Tint Base?** Armor Flex Deep Tint Base offers customers the ability to customize their color choice before apply a protective roof coating. Designed for use with the EZ Blend colorant system, you can now choose from any of the EZ Blend tint colors as roof coating color option. Simply mix in the EZ Blend colorants (according to the EZ Blend instructions) and beautify your home or building while protecting your roof with Armor Flex, the ultimate roof protection against the sun, rain, snow, ice and wind!

**DESCRIPTION:** APOC® 585 Armor Flex™ Deep Tint Base is a moisture cure, fluid applied, high solids, silicone coating designed to be used with the EZ Blend colorant system. Armor Flex™ Deep Tint Base beautifies your roof while creating a shield of protection over your roof. Made with Pond-Proof® Technology, Armor Flex provides cutting edge performance and long term roof protection. Engineered with "Green" solvent-free polymers, Armor Flex™ Deep Tint Base outperforms traditional solvent and solvent-free products including asphaltic, urethane, thermoplastic and other protective coating products. Additionally, Armor Flex™ Deep Tint Base has minimal impact on the applicator or our environment.

**PRIMER:** An APOC approved bleed blocking primer should be used on applications over asphalt substrates to help limit bleed through or discoloration. Asphalt, single ply membranes, and metal should be field adhesion tested to determine if primer is needed.

**PREPARATION:** All surfaces must be dry and free of dust, dirt, oil, loose materials, peeling paint etc. Rusty metal must be cleaned and primed with APOC rust inhibiting primer. Surfaces with mildew or biological growth must be cleaned with a bleach solution (two parts water to one part bleach). Clean and pressure wash the roof. A mild detergent with broom is recommended on single ply membranes. Use only a wide fan spray tip or wet vac. Previously coated surfaces must be completely dry and cured. Contact APOC with material type questions. Once dry, prime surface as required. Next, treat all penetrations, drains, flashings, ponding, terminations, curbs, etc., with approved APOC® sealant and or reinforcement as specified by APOC. See APOC website for specifications and details. If surface temperatures become hot (over 140 °F) during application, wait for roof to cool. DO NOT apply to a wet or damp surface.

**NOTE:** Check colorant instructions to ensure the correct Silicone / Tint Base is used with the colorant. Specifically, Pacific Sand and Glacier Gray should be used with standard White Silicone, not this Tint Base. Most other colors are designed for use with Deep Tint Base. If you have questions, contact APOC at [www.apoc.com](http://www.apoc.com) or 813-248-2101.

**APPLICATION:** For exterior use only. Do not heat over 130 °F or thin. Rain, dew, fog, frost and relative humidity greater than 70% may result in adhesion problems. Protective clothing, gloves, and eyewear should be used during application. Application should be completed when air, surface and material temperatures are 40 °F (for 24 hours) but not above 120 °F. Application can take place at colder temperatures (above 32 °F) however, special precautions must be taken to ensure there is NO MOISTURE, DEW or FROST present on the roof. These conditions will create adhesion issues. Apply with a 3/4" nap exterior paint roller (preferably with mill gauge) or long bristle brush. Contact APOC for spray requirements. Apply a uniform coat over entire surface, avoiding excessive rolling. Coverage rate is 1.5 - 4 gallons per square (100 square feet) in a one coat application. Coverage varies depending on warranty & term. For extended warranty information, see published warranty qualifications at [www.apoc.com](http://www.apoc.com). If multiple coats are used, additional coats shall be applied between 4 - 24 hours after first coat. If there will be foot traffic on roof after installation (and cured), embed 40 - 60 lbs. of #11 ceramic granules per 100 sq ft into top layer of coating to create a non-skid finish. Surfaces without granules are slippery when damp or wet. Coating dries in 2 - 4 hours and fully cures in 8 - 24 hours at 70 °F and 50% relative humidity at 1.5 gallons per square. Thicker films, poor air flow and low humidity will increase dry times. Seal container when not in use. Do not walk on coating until fully cured. The contents of this container are reactive with moisture in the air. Curing starts immediately upon opening and opened product cannot be returned. Use all contents within one day of opening.

**CLEAN-UP:** Spray equipment with VM&P or Naptha. Do not leave AP-586 for long periods in hoses, pumps or spray guns.

**SHELF LIFE:** Up to 12 months depending on storage.

#### TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Solids Weight (ASTM D1644)	98 ± 2%
Solids Volume (ASTM D2697)	98 ± 2%
Density	10.7 lbs/gal
Tensile Strength (ASTM D2370)	275 psi
Elongation (ASTM D2370)	425%
Tear Resistance (ASTM D624)	37
Permeability (ASTM E96)	4 perms
Water Absorbption (ASTM D471)	.1% after 2 weeks at 75 °F
Weathering	No degradation after 5000 hrs
Tack Free Time	1 hour
VOC	10 g/L
Durometer Hardness	55 ± 5 pts
Maximum Surface Temp	180 °F
Flash Point	>290 °F
Dry - Recoat	6 hours
Full Cure	72 Hours
Shelf Life	Up to 12 months depending on storage

#### Approx. Shipping Weights: (Note: All approx. weights include container)

5 gallons (18.9L)	53.5 lbs.
55 gallon drum (208.2L)	605 lbs.

#### VOC: <10 g/L (regulatory)

**HANDLING PRECAUTIONS:** Product safety information required for safe use is not included. Before handling, read product safety data sheets and container labels for safe use and for physical and health hazard information. Safety Data Sheets are available on the APOC website at [www.apoc.com](http://www.apoc.com). You can also obtain a copy from your local APOC Distributor or APOC sales representative.

**LIMITED WARRANTY AND DISCLAIMER:** To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance and is subject to change without prior notice. User must contact APOC to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. Liability, if any, is limited to replacement of product unless installed by an approved contractor in accordance with APOC warranty procedures and program.

For limited warranty and disclaimer information, visit our website at: [www.apoc.com/productwarrantyinfo](http://www.apoc.com/productwarrantyinfo).

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See SDS for more info