



TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Peel Strength	21 lbs. +/- in width
Application Temperature	- 30°F to 200°F
Color	Black
Elongation	900%
Low Temperature Flexibility	Passes at - 65°F, no cracking
Permeability	.001 perms max
Shelf Life	5 years*
Tensile Break	4000+ / -500 psi
Total Thickness	35 mils
UV Resistance	Excellent

*Storage at ambient room temperatures

Approx. Shipping Weights:

(Note: All approx. weights include container)

4" X 50' Rolls	12 per case	50 lbs.
6" X 50' Rolls	8 per case	50 lbs.
12" X 50' Rolls	4 per case	50 lbs.

DESCRIPTION:

APOC[®] Incredible[®] Tape is a versatile, heavy-duty, easy-to-use leak repair, reinforcement and construction tape and for residential, commercial, and industrial applications that forms a tough and durable repair with a lifetime of dependability. APOC Incredible Tape will immediately seal materials, stopping infiltration of leaks from air, moisture and water. APOC Incredible Tape adheres to almost anything including metal, wood, fiberglass, plastic, structural concrete, concrete block, brick, smooth BUR, smooth SBS, smooth APP, EPDM, TPO, Hypalon and PVC surfaces. Ideal for use on roofs, gutters, skylights, windows, doors, flashings, walls, foundations and many other surfaces.

PREPARATION:

- General - Substrate should be clean, dry and free of dew, frost, oil, salt, dust and rust.
- TPO / EPDM - Clean with rags and acetone to remove any oil or grime.
- Silicone - Do not apply over silicone coatings or sealants
- PVC / Plastic - Remove chalking with light sanding or scouring prior to application. Course sand paper or steel wool can be used.
- BUR & MB - Use wire brush to remove loose granules on cap sheets.
- Gravel - Spud all embedded gravel on Gravel BUR before applying.
- Metal - Use APOC[®] Fleece Top[™] tape on the seams and joints of metal surfaces. Remove all rust with wire brush. After application, seal polyester with APOC coating or mastic extending coating or mastic at least ½" onto substrate surface. Use masking tape for clean lines.

COLD/HOT WEATHER TIPS:

- APOC[®] Incredible[™] primer is only recommended for cold temperature conditions lower than 40°F. Cold weather primer is not recommended or required on PVC, plastic or metal surfaces.
- In cold weather, allow incredible Tape to remain inside at ambient room temperature (65-75°F) before application. When applying in temperatures between -30°F and 40°F, apply primer and let cure 30 minutes prior to installation of tape. Warming the substrate with hot air gun is also helpful.
- In hot weather, keep rolls out of direct sunlight and in shade. Pre-peel edges approx. ½" to speed installation.

APPLICATION:

1. Cut Incredible Tape to length. Shorter lengths (less than 4 ft) are easier to work with unless using a team of two or more applicators.
2. Hold edge of tape with thumb and index finger of both hands about 1-2 inches apart. Repeatedly wiggle tape ends back and forth scrunching the end of tape. Watch for edge of release liner to loosen away from tape and peel back release liner.
3. Press tape in place using a gloved hand or a steel roller. Always roll from the center out to remove trapped air pockets and fishmouths.
4. Apply the exact length to predetermined location as tape cannot be peeled up and reset.
5. Puncture air pockets in tape and cut out tape wrinkles before continuing. Reseal puncture and cuts. When working in corners, start in corners to eliminate "tenting".

COVERAGE RATE:

Approximately 50 linear ft/roll

PERSONAL PROTECTIVE EQUIPMENT



EYEWEAR



PROTECTIVE
CLOTHING



GLOVES

STORAGE & HANDLING PRECAUTIONS:

For best results, test adhesion on membranes before applying. Do NOT store at temperatures above 110°F. Do NOT stretch tape during installation.

WARRANTY & DISCLAIMER:

Register your warranty for extended warranty terms within 60 days of the completion of the project at www.apoc.com/pages/warranty. APOC Roofing Systems, LLC hereby warrants to the original purchaser, contingent upon original proof of purchase, that this product will be free from any defects that may materially and adversely affect the product's performance for a period of one year from the date of original purchase.