FRAMEALL® Drywall Grid **Curved Ceilings** 

A FrameAll® Drywall Grid Solution





Faceted Drywall Grid System for curved drywall ceilings

Pre-engineered suspension system with notched main beams to simplify curved drywall installations and complicated designs.

#### KEY SELECTION ATTRIBUTES

- Select items available in High Recycled Content (HRC) (XL8965, XL8945): Total Recycled Content 61%, Post-consumer 53%, Pre-consumer 8%
- · Non-HRC items have 30% recycled content
- · PeakForm® profile increases strength and stability for improved performance during installation
- · XL® staked-on end detail cross tees for secure locked connection; easy to install
- · Knurled Ridges on cross tees improve screw grab nev during board application
- · SuperLock<sup>™</sup> main beam clip is engineered for a strong, secure connection and fast, accurate alignment confirmed with an audible click; easy to remove/relocate
- · ScrewStop<sup>™</sup> reverse hem prevents screw spin-off on 1-1/2" wide faces
- · FrameAll Drywall Grid is part of the . Sustain<sup>™</sup> portfolio and meets the most stringent industry sustainability compliance standards today
- · The F08/F16 main beams are prenotched every 8" or 16" on center to simply creating most curved drywall applications
- · RC2 clip is used on main beam at every knockout location to reinforce the desired radius: rout hole on clip allows for cross tee placement as required
- · SimpleCurve® molding can create curves as tight as 32'
- · All FrameAll Grid is rotary stitched during manufacturing for strength and durability
- · Minimum G40 hot-dipped galvanized coating, per ASTM C645
- · 10-Year Limited System Warranty, 30-Year Limited Ceiling Systems Warranty
- · Sourced and manufactured in the USA

# ST USA\*

#### TYPICAL APPLICATIONS

- · Indoor applications
- · Barrel vaults and domes
- · Groin vaults
  - · 3-D curves of all types

Meets a broad range of UL® design assemblies: D501, D502, G523, G524, G526, G527, G528, G529, J502, L502, L508, L513, L515, L525, L526, L529, L564, P501, P506, P507, P508, P509, P510, P513, P514, P516 (XL7936G90 and SP135 are not fire rated).

NOTE: See UL Directory for details on specific designs.

# MATERIALS

Meets ASTM A653 for zinc-coated hot dipped galvanized steel. Surfaces are chemically cleansed, zinc-coated, and prefinished. Materials also conform to the performance standard ASTM C645 (Standard Specification for Rigid Furring Channels for Screw Applications of Gypsum Board) and ASTM C635 for Specification for manufacturing and performance of Metal Suspension systems.

| VISUAL SELECTION  |  |        |          | PACKAG        | SING        |                            |                        |                         |                        |                        |                         |  |
|---|--|--------|----------|---------------|-------------|----------------------------|------------------------|-------------------------|------------------------|------------------------|-------------------------|--|
|   |  |        | Height   | Pcs./<br>Ctn. | LF/<br>Ctn. | LOAD TEST DATA<br>(LBS/LF) |                        |                         |                        |                        |                         |  |
|   | Item No.   | Length |          |               |             | L/240<br>Simple Span       |                        |                         | L/360<br>Simple Span   |                        |                         |  |
|   |  |        |          |               |             | 24"                        | 36"                    | 48"                     | 24"                    | 36"                    | 48"                     |  |
| Drywall Grid Main<br>Beams  | HD8906<br>HD8906G90<br>HD8906HRC<br>HD8906HRC<br>HD8906IIC | 144"   | 1-11/16" | 12            | 144         | 120.0                      | 48.95                  | 28.14                   | 95.5                   | 43.19                  | 18.66                   |  |
|   | HD890610   | 120"   | 1-11/16" | 12            | 120         | 120.0                      | 48.95                  | 28.14                   | 95.5                   | 43.19                  | 18.66                   |  |
|   | HD8906F08*<br>HD8906F16*                                   | 144"   | 1-11/16" | 12            | 144         | N/A                        | N/A                    | N/A                     | 50.00                  | 23.63                  | 12.3                    |  |
|   |  |        |          |               |             | LOAD TEST DATA<br>(KG/LM)  |                        |                         |                        |                        |                         |  |
|   |  |        |          |               |             | S                          | L/240<br>Simple Span   |                         |                        | L/360<br>Simple Span   |                         |  |
|   | Item No.   | Length | Height   | Pcs./<br>Ctn. | LF/<br>Ctn. | <b>24"</b><br>609.60mm     | <b>36"</b><br>914.40mm | <b>48"</b><br>1219.20mm | <b>24"</b><br>609.60mm | <b>36"</b><br>914.40mm | <b>48"</b><br>1219.20mm |  |
| Drywall Main<br>Beams – Metric  | HD7940*  | 3600mm | 43mm     | 12            | 138.80      | 213.2                      | 72.83                  | 72.83                   | 142.12                 | 64.27                  | 27.77                   |  |
|   | 7940G*   | 3600mm | 43mm     | 12            | 141.73      | 153.8                      | 73.57                  | 73.57                   | 102.52                 | 49.05                  | 21.24                   |  |
| Red Numbers are Fire Guard Items. For fire-rated assemblies, use Type C |  |        |          |               |             | ASTM Class<br>HD - Heavy-d | utv                    |                         |                        |                        |                         |  |

gypsum board as noted in the UL® fire-rated assembly designs. NOTE: All load test data based on flat installation per ASTM C635. \* These items are NOT Type F fixture compatible

ID - Intermediate-duty LD - Light-duty

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# FRAMEALL® Drywall Grid

**Curved Ceilings** 





ASTM Class HD - Heavy-duty ID - Intermediate-duty LD - Light-duty

### VISUAL SELECTION

| VISUAL SELECTION                 |                                     |        |        | PACKAG        | ING         |                             |                             |                      |                            |  |  |
|----------------------------------|-------------------------------------|--------|--------|---------------|-------------|-----------------------------|-----------------------------|----------------------|----------------------------|--|--|
|                                  |                                     |        |        |               |             | LOAD TEST DATA<br>(LBS./LF) |                             |                      |                            |  |  |
|                                  | Item No.                            | Length | Height | Pcs./<br>Ctn. | LF/<br>Ctn. | L/2<br>Simple               | L/240<br>Simple Span        |                      | L/360<br>Simple Span       |  |  |
| Drywall Cross<br>Tees – Imperial | XL8965<br>XL8965HRC<br>XL8965G90    | 72"    | 1-1/2" | 36            | 216         | 6.87                        | @ 72"                       | 4.58 @ 72"           |                            |  |  |
|                                  | XL8947P<br>XL8947PG90               | 50"    | 1-1/2" | 36            | 150         | 19.5 @ 50"                  |                             | 12.79 @ 50"          |                            |  |  |
|                                  | XL8945P<br>XL8945PHRC<br>XL8945PG90 | 48"    | 1-1/2" | 36            | 144         | 22.5 @ 48"                  |                             | 14.27 @ 48"          |                            |  |  |
|                                  | XL8940                              | 40"    | 1-1/2" | 36            | 119         | 36.22 @ 40"                 |                             | 24.15 @ 40"          |                            |  |  |
|                                  | XL7936G90*                          | 36"    | 1-1/2" | 36            | 108         | 45.7 @ 36"                  |                             | 31.33 @ 36"          |                            |  |  |
|                                  | XL8926<br>XL8926G90                 | 24"    | 1-1/2" | 36            | 72          | 119.0                       | 119.0 @ 24"                 |                      | 90.25 @ 24"                |  |  |
|                                  |                                     |        |        |               |             | LOAD TE<br>(LBS             | LOAD TEST DATA<br>(LBS./LF) |                      | LOAD TEST DATA<br>(KG./LM) |  |  |
|                                  | Item No.                            | Length | Height | Pcs./<br>Ctn. | LF/<br>Ctn. | L/240<br>Simple Span        | L/360<br>Simple Span        | L/240<br>Simple Span | L/360<br>Simple Span       |  |  |
| Drywall Cross<br>Tees – Metric   | XL7961*                             | 1600mm | 38mm   | 36            | 188.90      | 10.25 @ 72"                 | 6.84 @ 72"                  | 15.21 @<br>1600mm    | 10.15 @<br>1600mm          |  |  |
|                                  | XL7930*                             | 1200mm | 38mm   | 36            | 138.80      | 22.4 @ 48"                  | 14.93 @ 48"                 | 33.48 @<br>1200mm    | 21.24 @<br>1200 mm         |  |  |
|                                  | XL7925*                             | 900mm  | 38mm   | 36            | 108         | 51.92 @ 36"                 | 34.61 @ 36"                 | 68.01 @<br>900 mm    | 46.62 @<br>900mm           |  |  |
|                                  | XL7920*                             | 600mm  | 38mm   | 36            | 69.40       | 114.59 @ 24"                | 79.39 @ 24"                 | 177.15 @<br>600mm    | 134.31 @<br>600mm          |  |  |

Red Numbers are Fire Guard items. For fire-rated assemblies, use Type C gypsum board as noted in the UL® fire-rated assembly designs. NOTE: All load test data based on flat installation per ASTM C635. \* These items are NOT Type F fixture compatible

| VISUAL SELECTION      | PACKAGING               |        |        |                    |               |             |  |
|-----------------------|-------------------------|--------|--------|--------------------|---------------|-------------|--|
|                       | Item<br>No.             | Length | Height | Metal<br>Thickness | Pcs./<br>Ctn. | LF/<br>Ctn. |  |
| Locking Angle Molding | 7858                    | 144"   | 15/16" | 0.018"             | 20            | 240         |  |
|                       | LAM12                   | 144"   | 1-1/4" | 0.018"             | 20            | 240         |  |
|                       | LAM12HRC                | 144"   | 1-1/4" | 0.018"             | 20            | 240         |  |
|                       | LAM151220E              | 144"   | 1-1/2" | 0.028"             | 10            | 120         |  |
| Knurled Angle Molding | KAM10                   | 120"   | 1-1/4" | 0.018"             | 10            | 100         |  |
|                       | KAM12                   | 144"   | 1-1/4" | 0.018"             | 10            | 120         |  |
|                       | KAM12G90                | 144"   | 1-1/4" | 0.018"             | 10            | 120         |  |
|                       | KAM1510                 | 120"   | 1-1/2" | 0.018"             | 10            | 100         |  |
|                       | KAM1512                 | 144"   | 1-1/2" | 0.018"             | 10            | 120         |  |
|                       | KAM151020E              | 120"   | 1-1/2" | 0.028"             | 10            | 100         |  |
|                       | KAM151220E              | 144"   | 1-1/2" | 0.028"             | 10            | 120         |  |
|                       | KAM151020               | 120"   | 1-1/2" | 0.033"             | 10            | 100         |  |
|                       | KAM1525G90              | 120"   | 1-1/2" | 0.018"             | 10            | 100         |  |
|                       | KAM1520G90              | 120"   | 1-1/2" | 0.033"             | 10            | 100         |  |
|                       | KAM21025                | 120"   | 2"     | 0.018"             | 10            | 100         |  |
|                       | KAM21020EQ              | 120"   | 2"     | 0.028"             | 10            | 100         |  |
|                       | KAM21020                | 120"   | 2"     | 0.033"             | 10            | 100         |  |
| SimpleCurve® KAM      | SC151220EQ (37" Radius) | 148"   | 1-1/2" | 0.028"             | 10            | 124         |  |
|                       | SC151225 (32" Radius)   | 148"   | 1-1/2" | 0.018"             | 10            | 124         |  |
|                       | SC21220EQ (55" Radius)  | 148"   | 2"     | 0.028"             | 10            | 124         |  |
|                       | SC21225 (40" Radius)    | 148"   | 2"     | 0.018"             | 10            | 124         |  |

NOTE: .018" metal thickness meets ASTM C645 for framing

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# FRAMEALL® Drywall Grid Curved Ceilings

SUSTAIN High Performance Sustainable Ceiling Systems Declare,

LOCATION DEPENDENT

#### ACCESSORIES



## INSTALLATION NOTES

### Curving Main Beams

- Creating curved framing for drywall is easy and offers unlimited possibilities.
- · Custom radii to suit any design installation
- You control the curve
- Not limited to a preselected or predetermined curved radius
- Full range of clips and accessories make installation easier than bending stud and track

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RC2 clip must be installed on faceted main beams when used to frame a flat ceiling. NOTE: Place RC2 clip on the side of the web where the rotary stitching forms a cavity. This allows the clip to be placed flush with web.

NOTE: RC2 clip must be installed at every knockout location on main beam.

Contractors' efficiency and understanding of the suspended grid system construction provides performance benefits and cost savings.

- · An unlimited range of vaults and valleys can be constructed using faceted main beams
- Single and multiple curved ceilings can be framed quickly and easily

Working with Vaults

- Hanger wires must be minimum 12 gauge and spaced along the main beams not more than four feet on center for gypsum board construction and not more than three feet on center for plaster work (spaced as required to support load).
- For vaults, space the main beams four feet on center for gypsum board construction and three feet on center for plaster. Angle or channel molding is used to frame the ends of the structure. Mains 6' on center is possible, but must consult ISS rep first.
- 3. Thickness of the sheeting material is determined by its plasticity.
- 4. Add vertical braces as required to stabilize the frame.
- 5. See Commercial Ceilings Solutions Guide (BPCS-3479) for additional information.



Main Beams
Compression/Tension
Cross Tees
Compression/Tension

HD8901
348.0
XL8926, XL8925, XL7936G90, XL7341, XL8341, XL8341, XL8945PHRC, XL8945PHRC

# PHYSICAL DATA

Material Hot dipped galvanized steel Surface Finish Unpainted steel Cross Tee/Main Beam Interface Override

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BPCS-3545-425

End Detail

Main Beam: Staked-on clip

Heavy-duty water and outdoor applications.

Cross Tee: Staked-on clip

**Duty Classification** 

ICC Reports For areas under ICC jurisdiction, see ICC evaluation report number 1289 for allowable values and/or conditions of use concerning the suspension system components listed on this page. The report is subject to reexamination, revisions, and possible cancellation

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