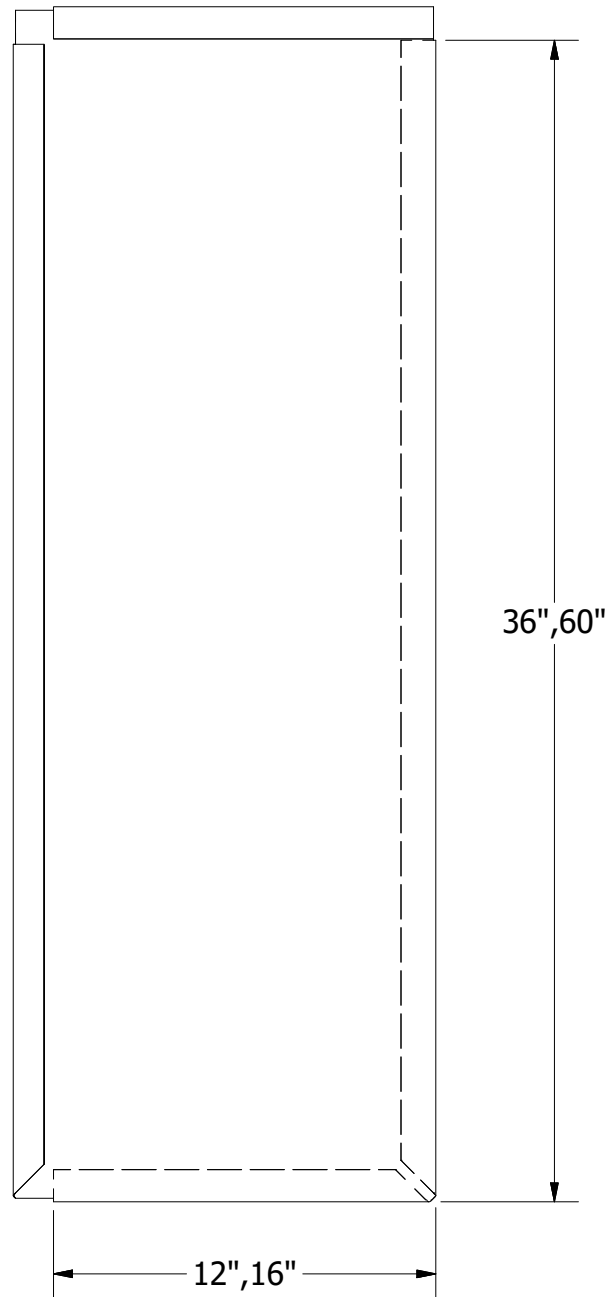
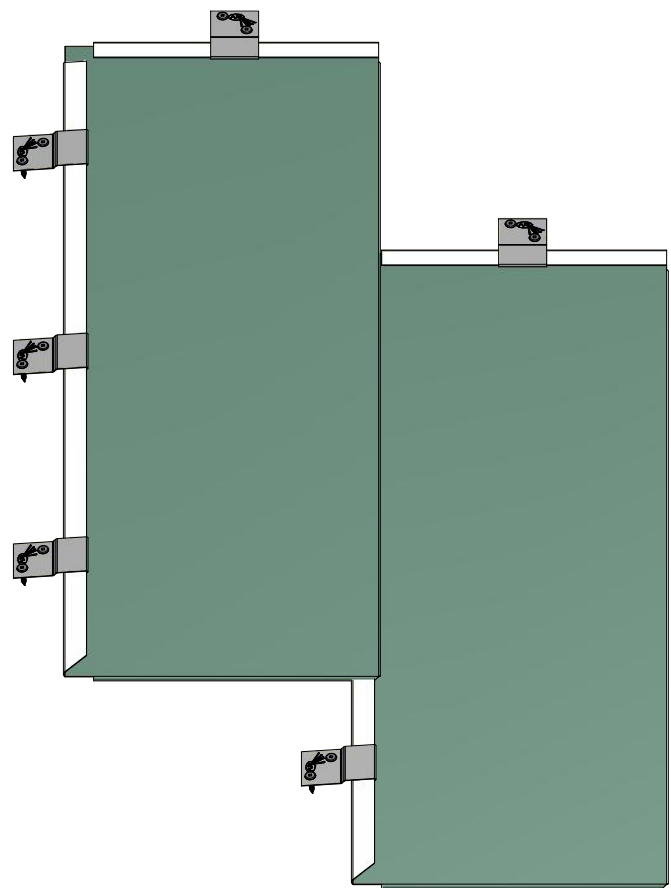
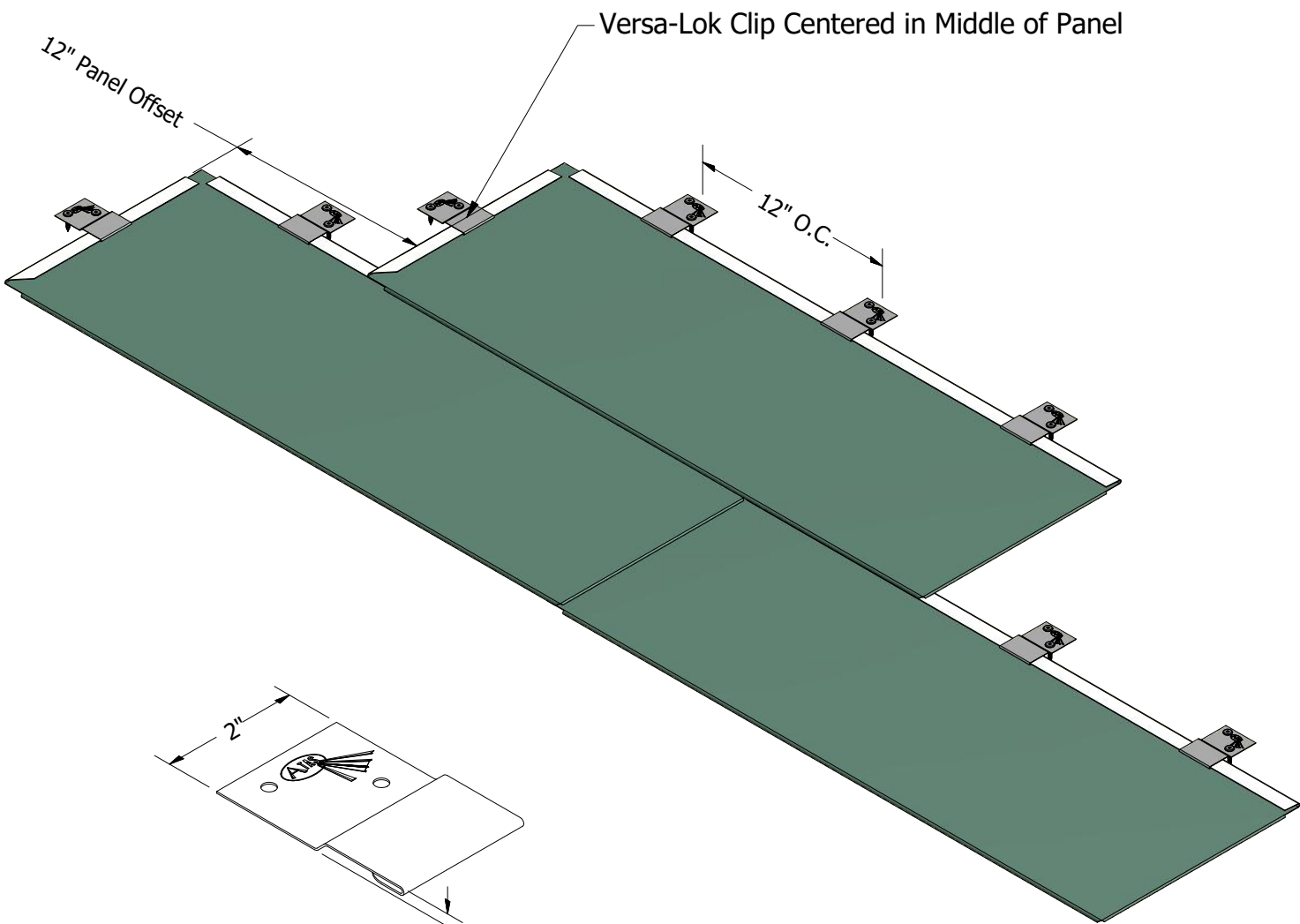




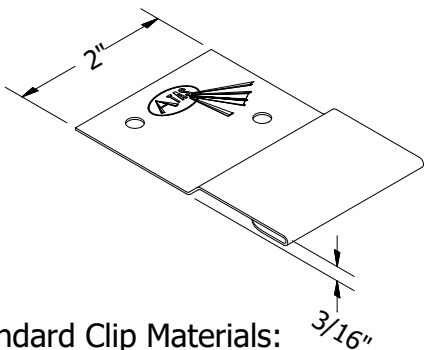
Vertical Versa-Lok Panel
(standard right-to-left panel)



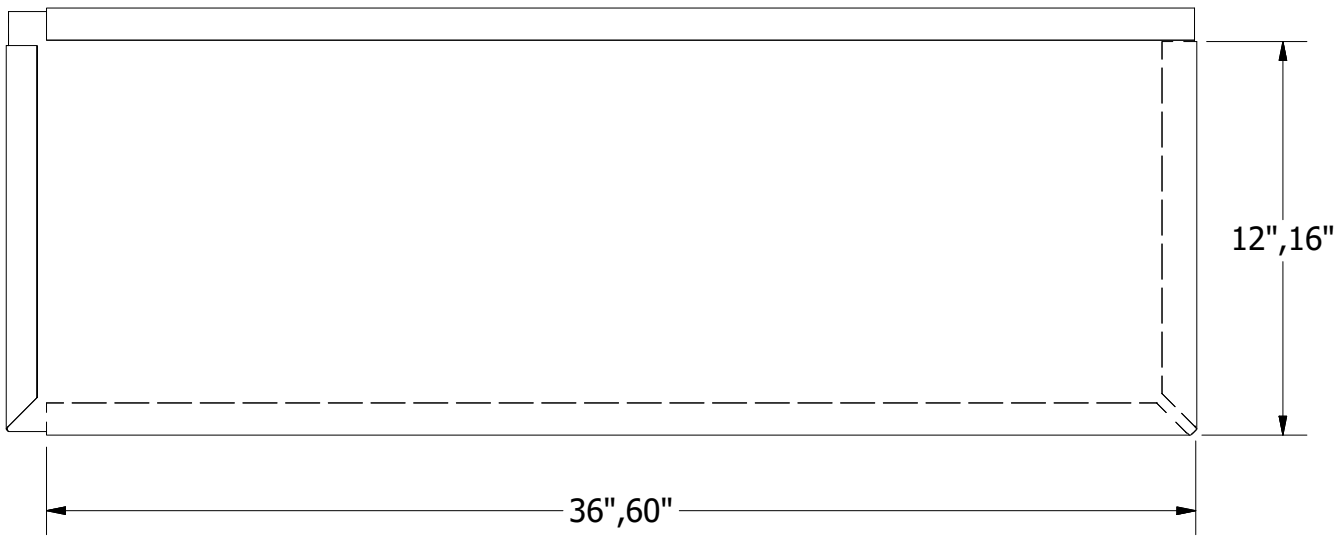
Vertical Installation



Horizontal Installation

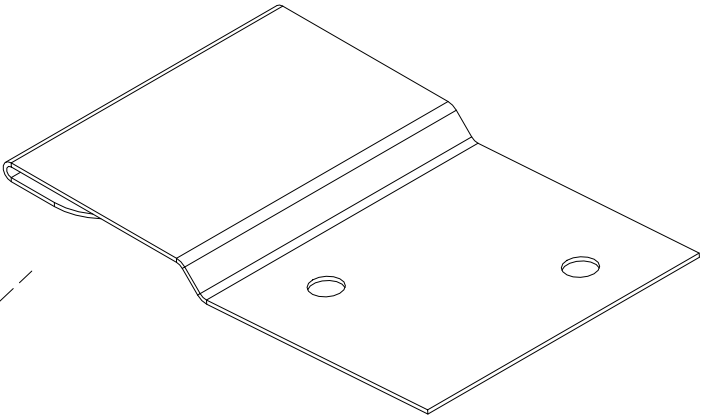
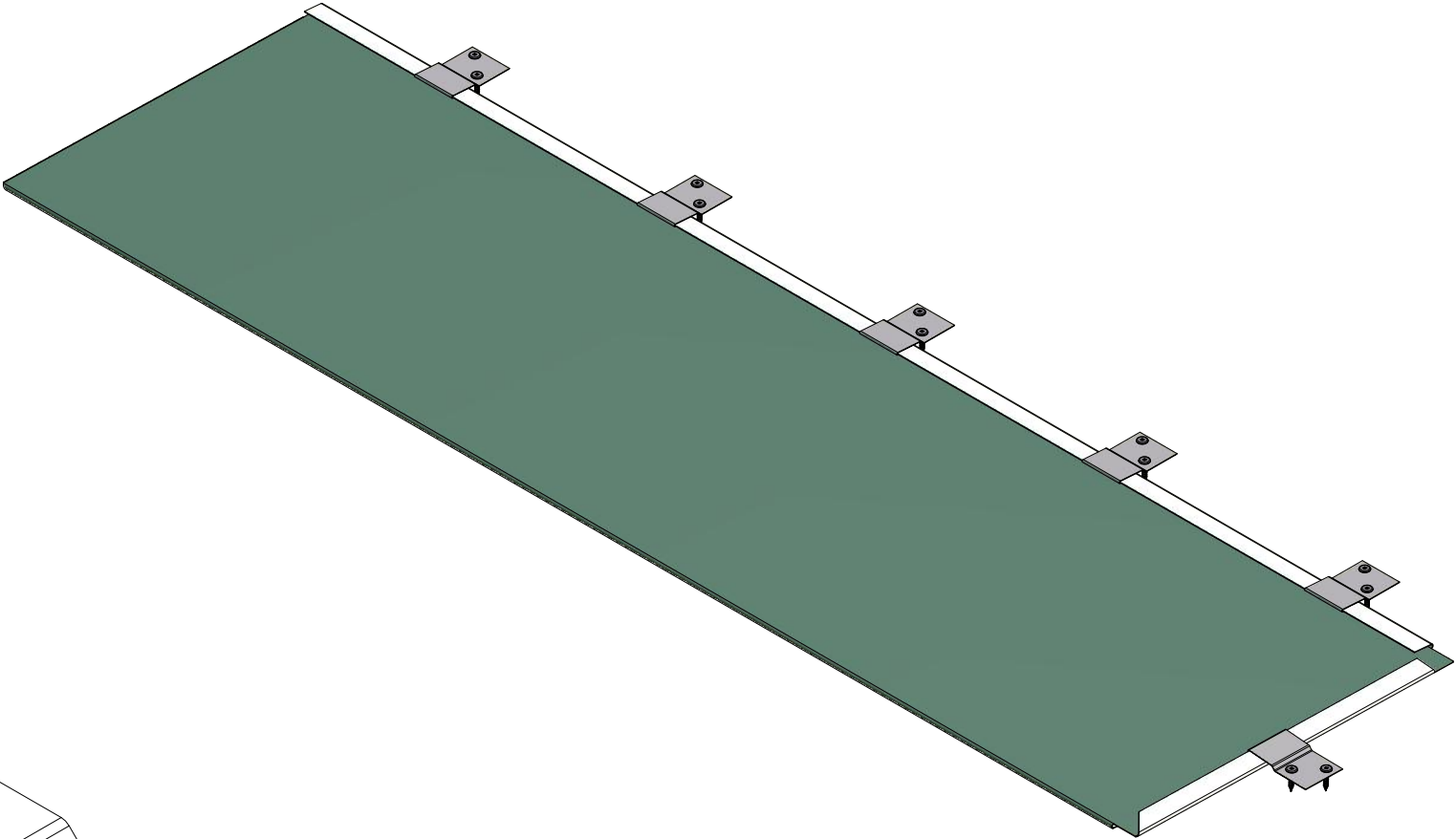


Standard Clip Materials:
0.027" Painted Metallic Coated Steel
24 Gauge Grade 304 Stainless Steel

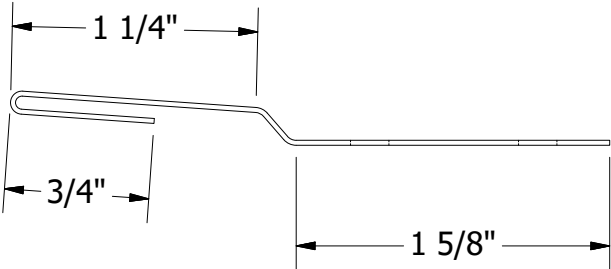


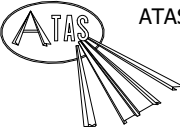
Horizontal Versa-Lok Panel
(standard right-to-left panel)

						Versa-Lok Panel Detail	
				DWG. NO.		DR KRK	DATE 2/9/2016
01	3/9/2021	Updated Panel Notching		KRK	APP DAS		DATE 8/8/16
REV. NO.	DATE	DESCRIPTION OF REVISION		BY	APP	MATERIAL	SH. SIZE B
							SCALE X:X



Versa-Lok Clip

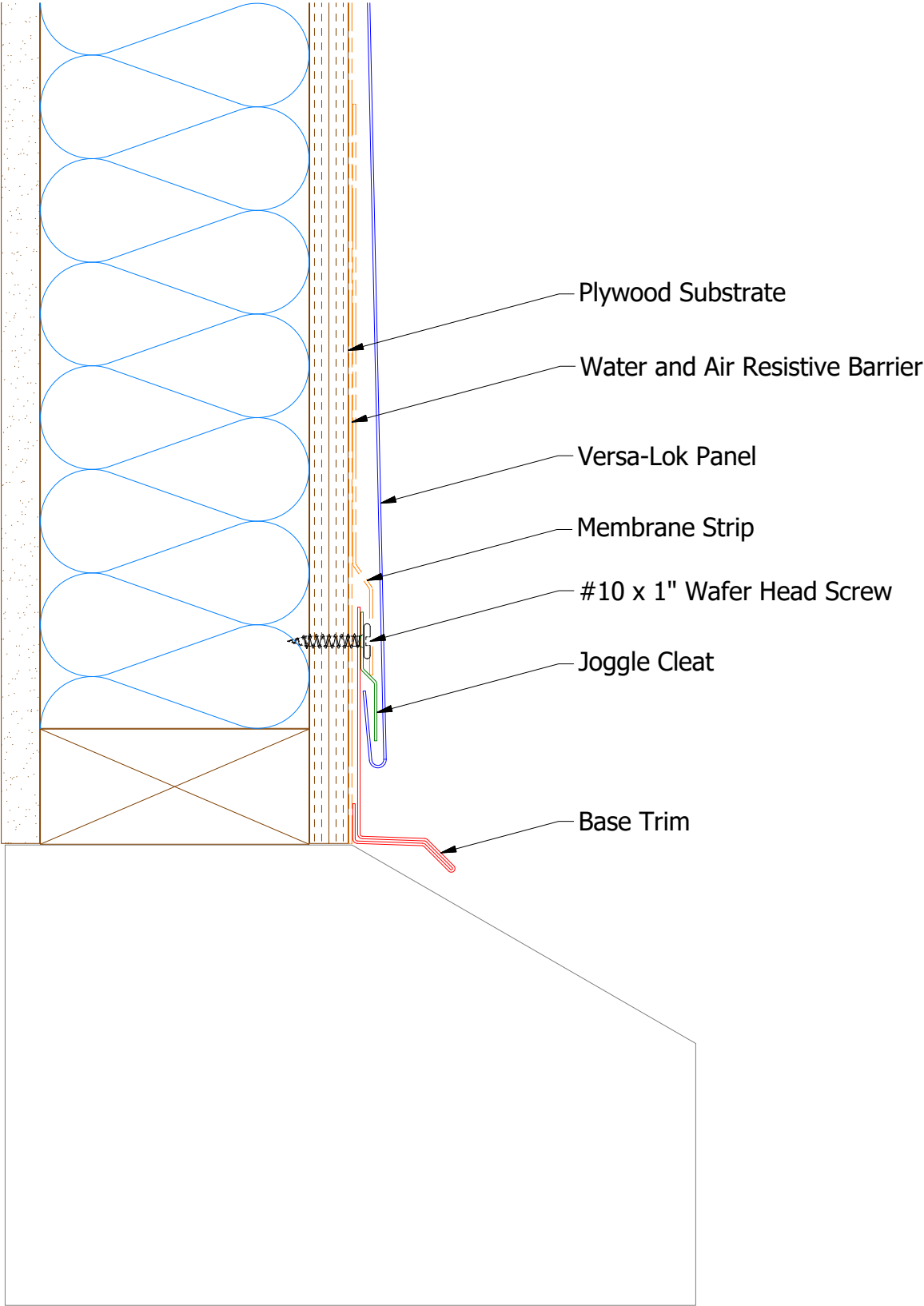




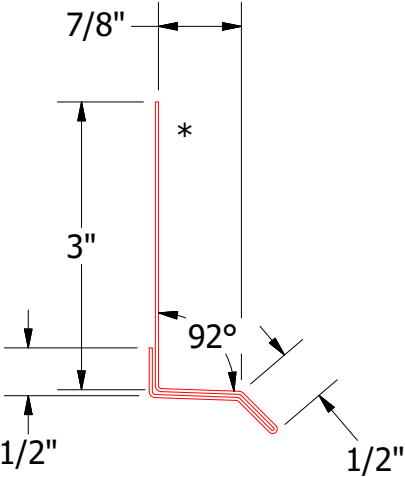
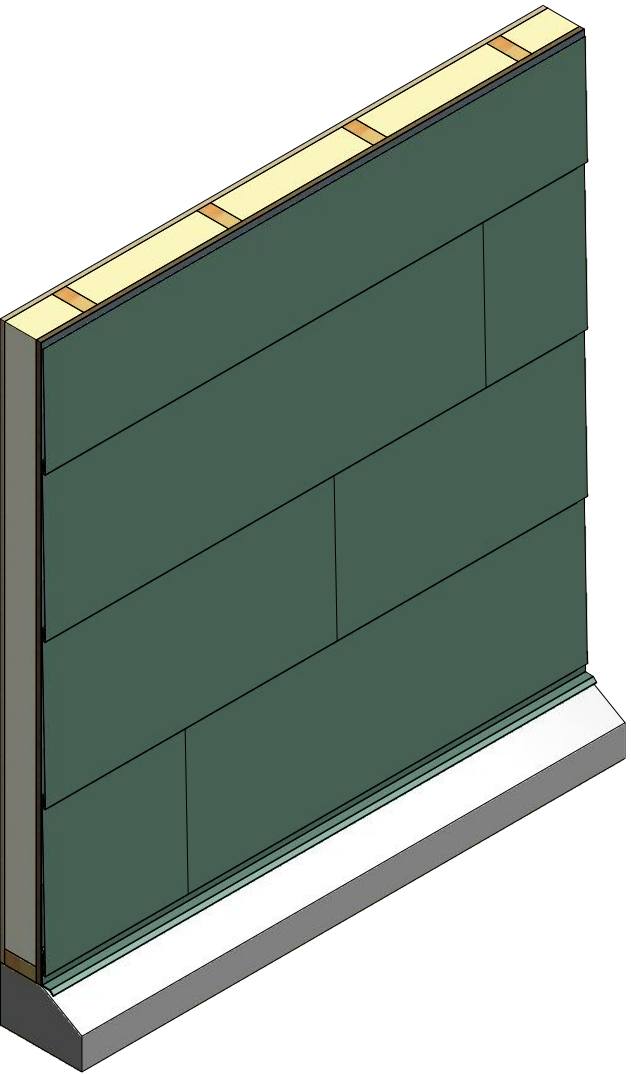
ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

TITLE			Versa-Lok Clip Detail					
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	DWG. NO.	DR	DMR	DATE
					MATERIAL		SH. SIZE	SCALE
02	3/9/2021	Updated Panel Notching	KRK					10/3/2016
01	9/28/2020	Updated Panel to Show Side Clip	KRK					
							B	X:X

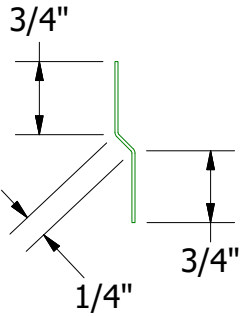
02	3/9/2021	Updated Panel Notching	KRK	
01	9/28/2020	Updated Panel to Show Side Clip	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



Note: * denotes color side.



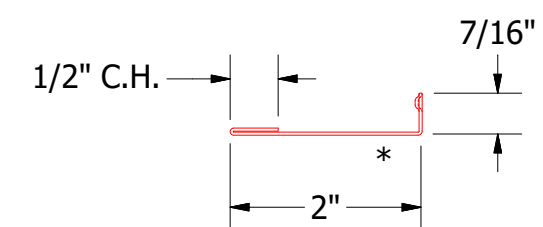
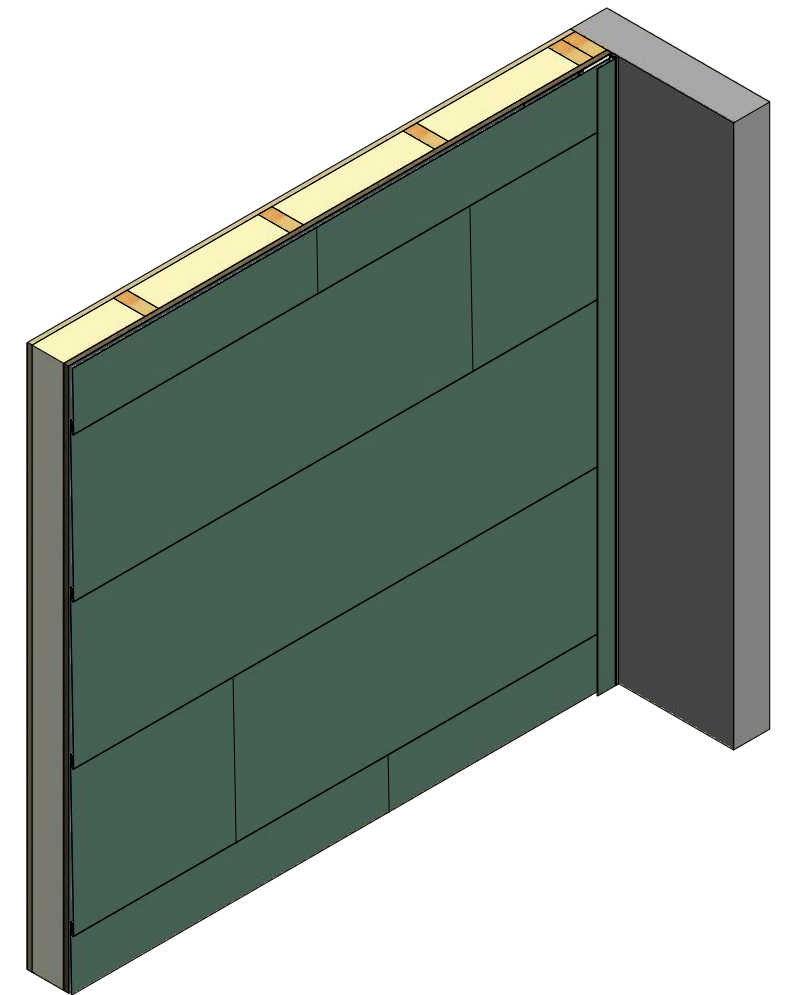
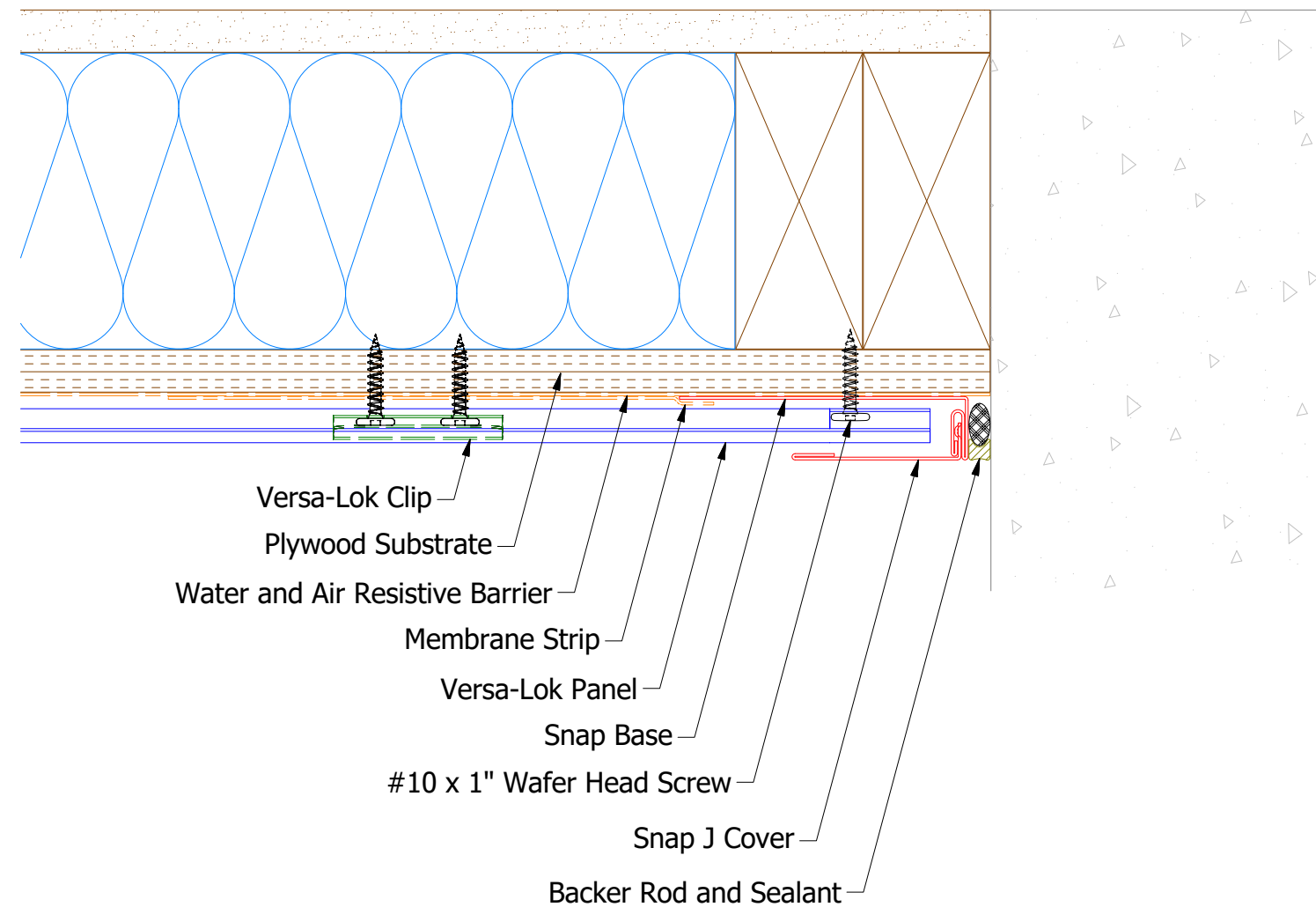
VLA661 - Base Trim



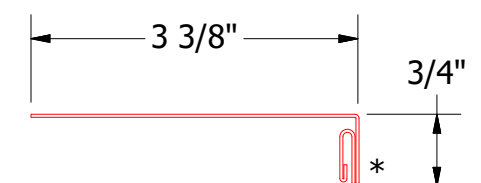
VLA975 - Joggle Cleat

 ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210			TITLE Versa-Lok Base Detail		
DWG. NO.			DR	KRK	DATE 2/9/2016
MATERIAL			APP	DAS	DATE 8/8/16
SH. SIZE			B	SCALE	X:X

01	11/4/2021	Updated Joggle Cleat Color	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



UNS200 - Snap J Cover



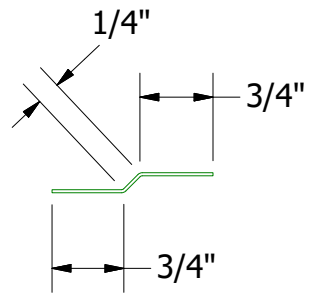
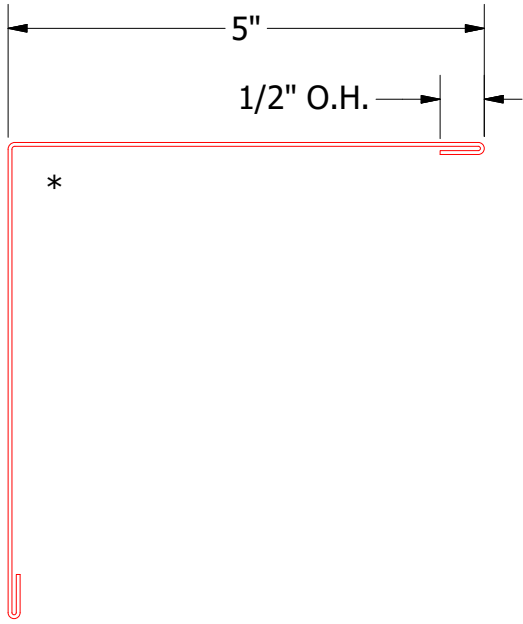
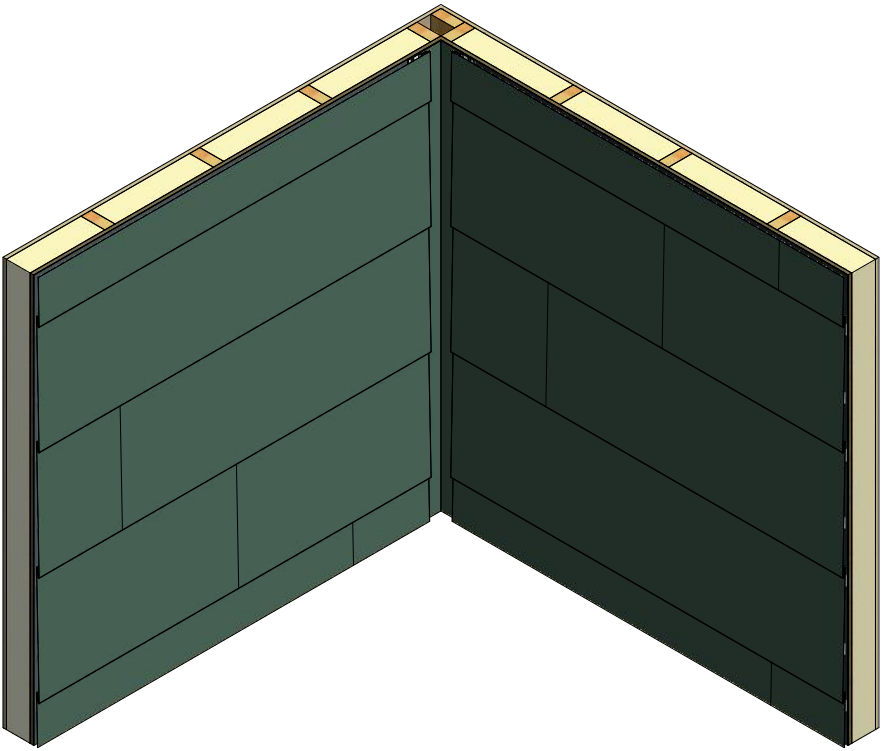
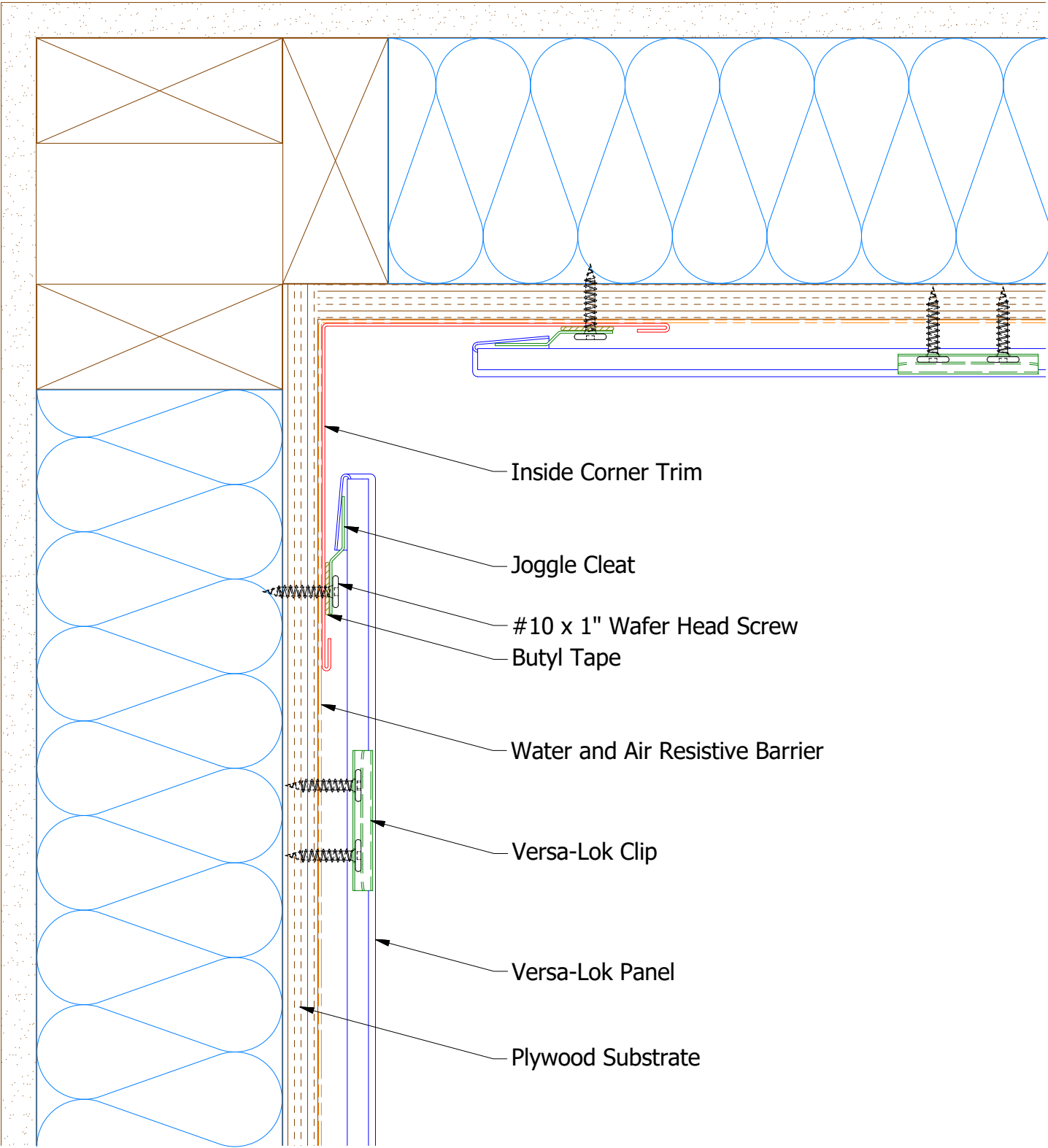
VLA039 - Snap J Base

ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

TITLE				Versa-Lok Endwall Detail				
DWG. NO.			DR		KRK		DATE 2/9/2016	
MATERIAL			APP		DAS		DATE 8/8/16	
PP			SH. SIZE		B		SCALE X:X	

Note: * denotes color side.

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP
02	11/4/2021	Updated Hem on Snap J Cover	KRK	
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	



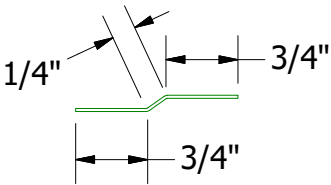
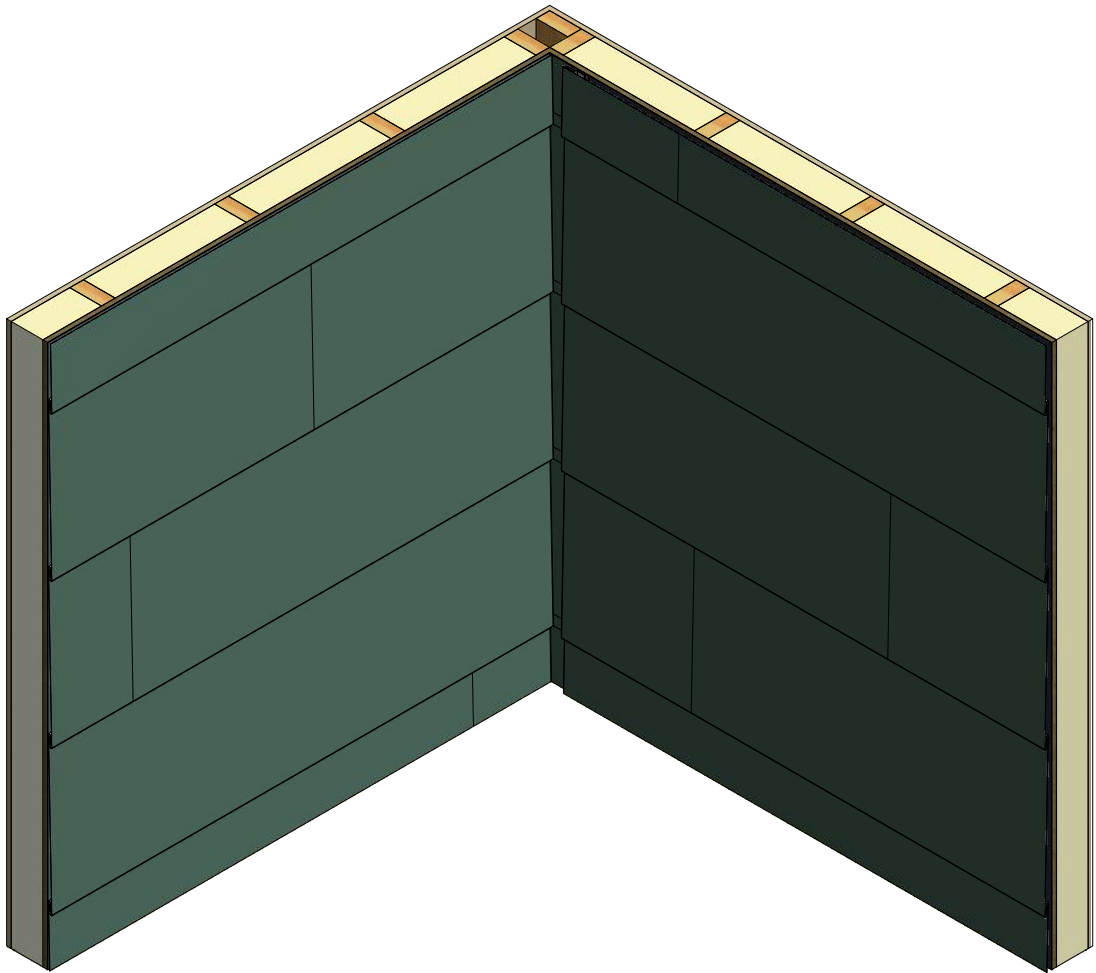
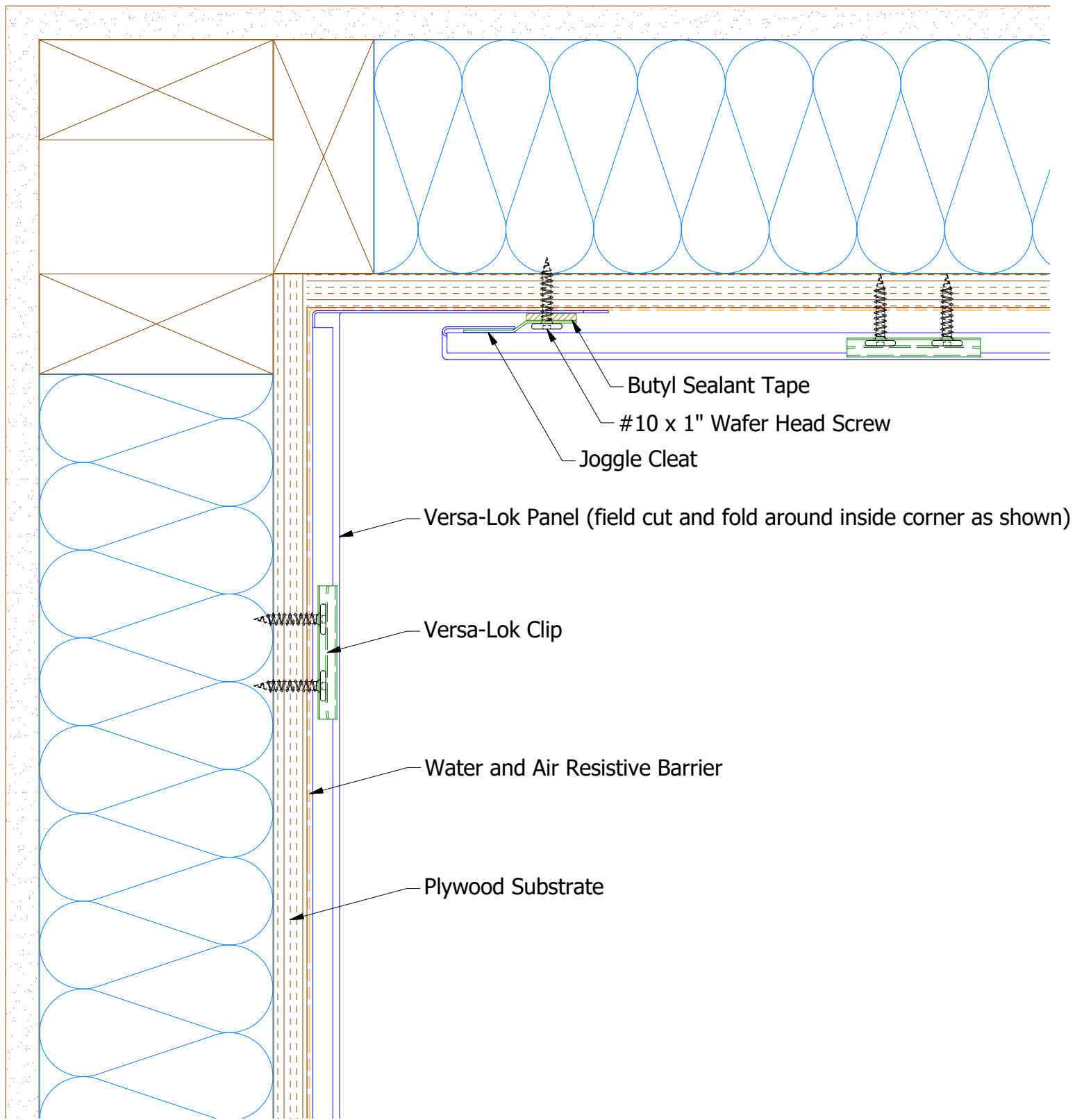
VLA600 - Inside Corner Cap

VLA975 - Joggle Cleat

		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE Versa-Lok Inside Corner Detail			
DWG. NO.		DR KRK	DATE 2/9/2016
MATERIAL		APP DAS	DATE 8/8/16
		SH. SIZE B	SCALE X:X

Note: * denotes color side.

01	11/4/2021	Updated Joggle Cleat Color	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



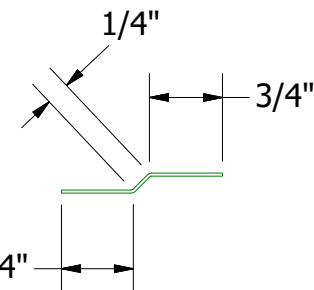
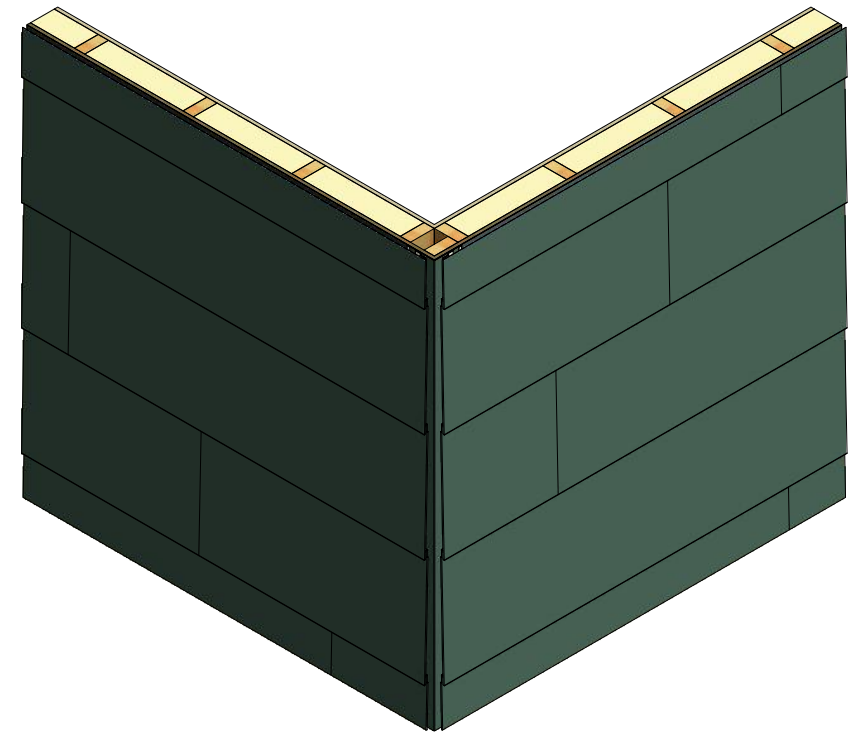
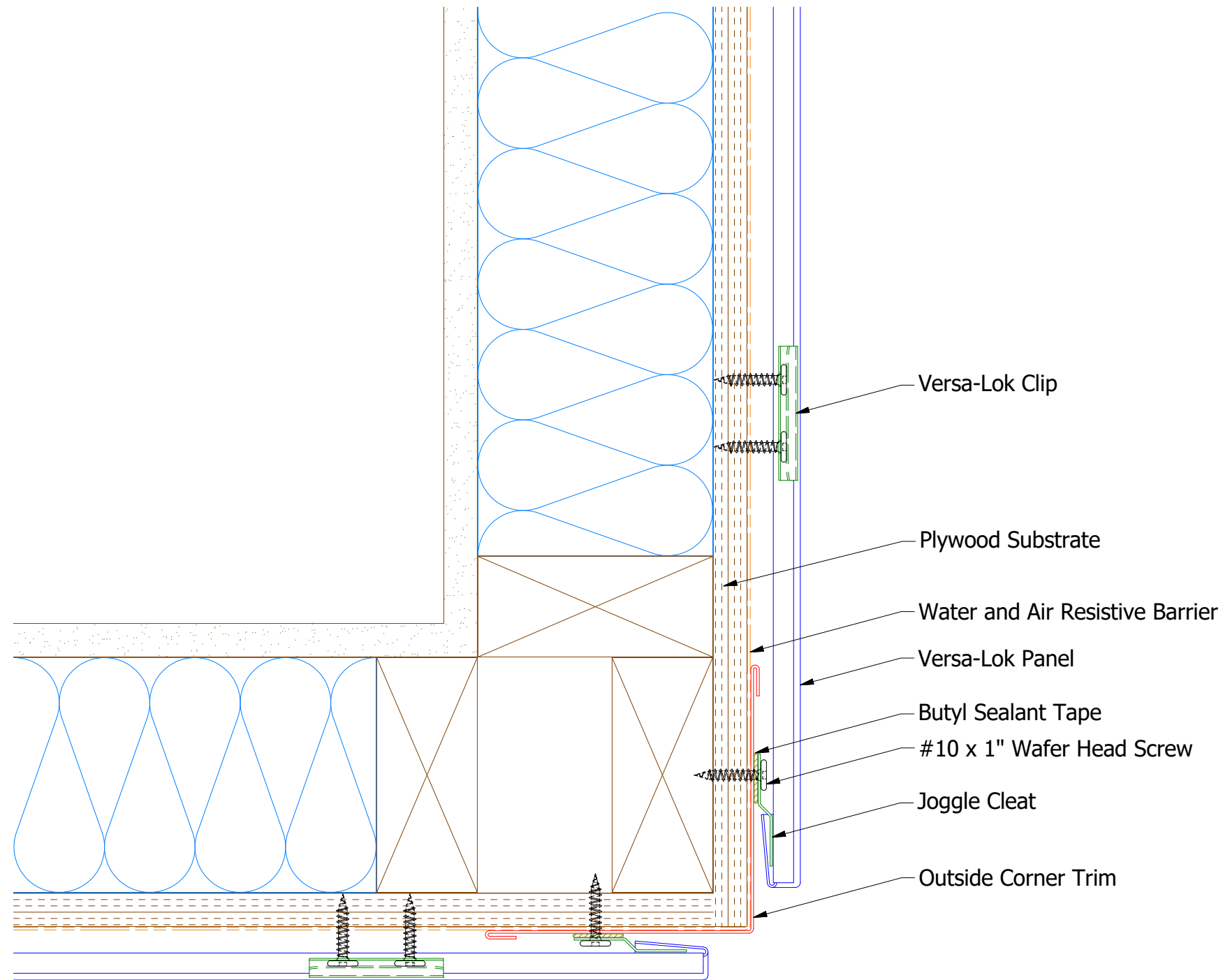
VLA975 - Joggle Cleat



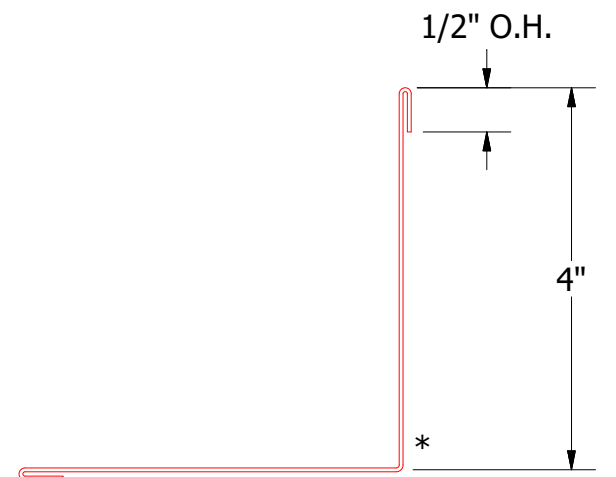
ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

TITLE Versa-Lok Inside Corner ALT Detail		
DWG. NO.	DR KRK	DATE 12/15/2022
MATERIAL	APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION
BY	APP	SH. SIZE B
		SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



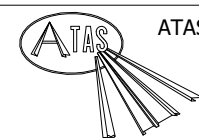
VLA975 - Joggle Cleat



VLA610 - Outside Corner Cap

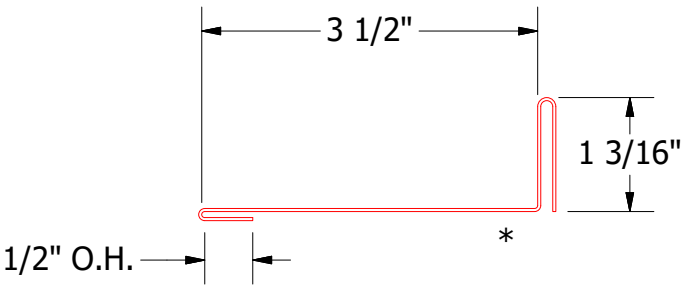
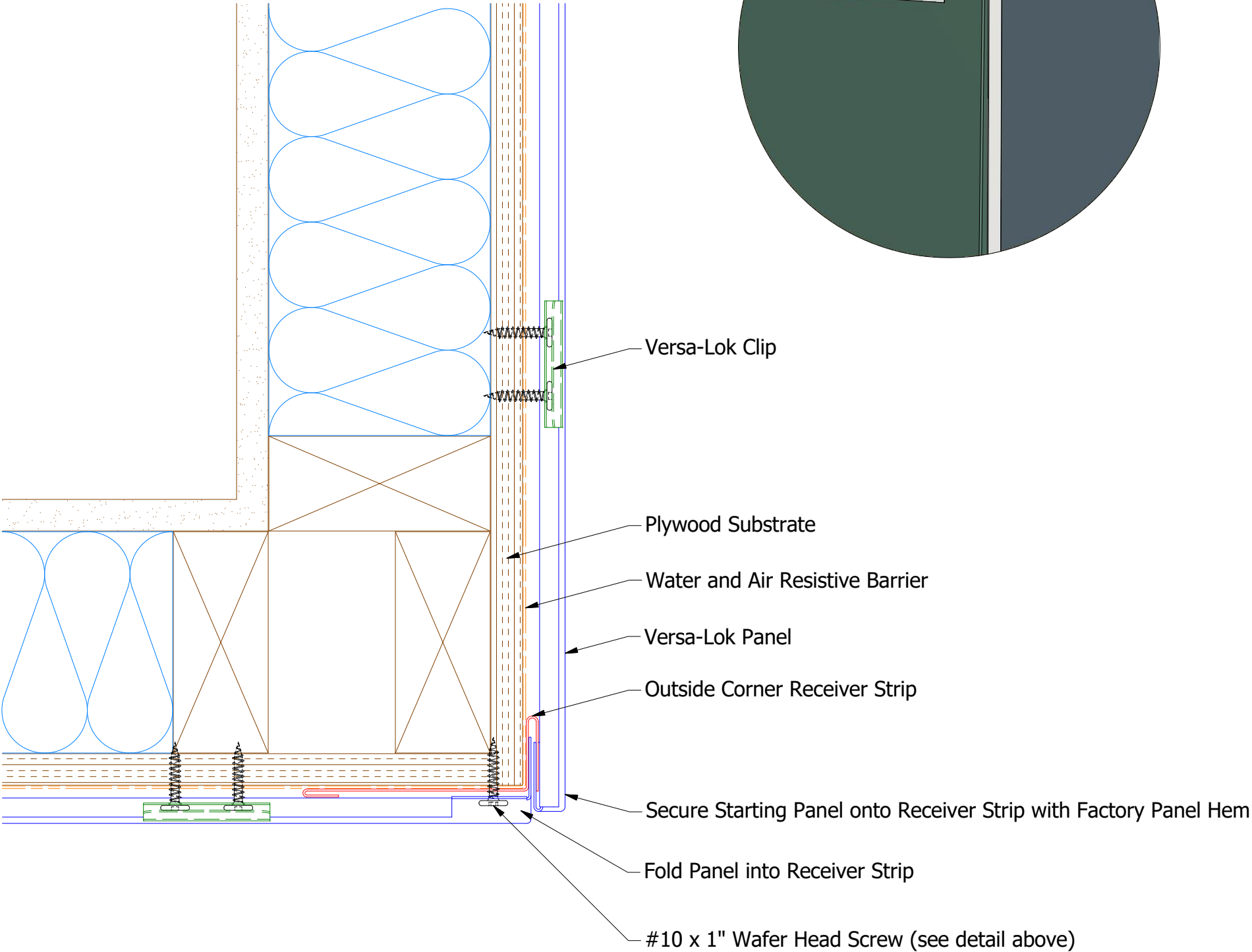
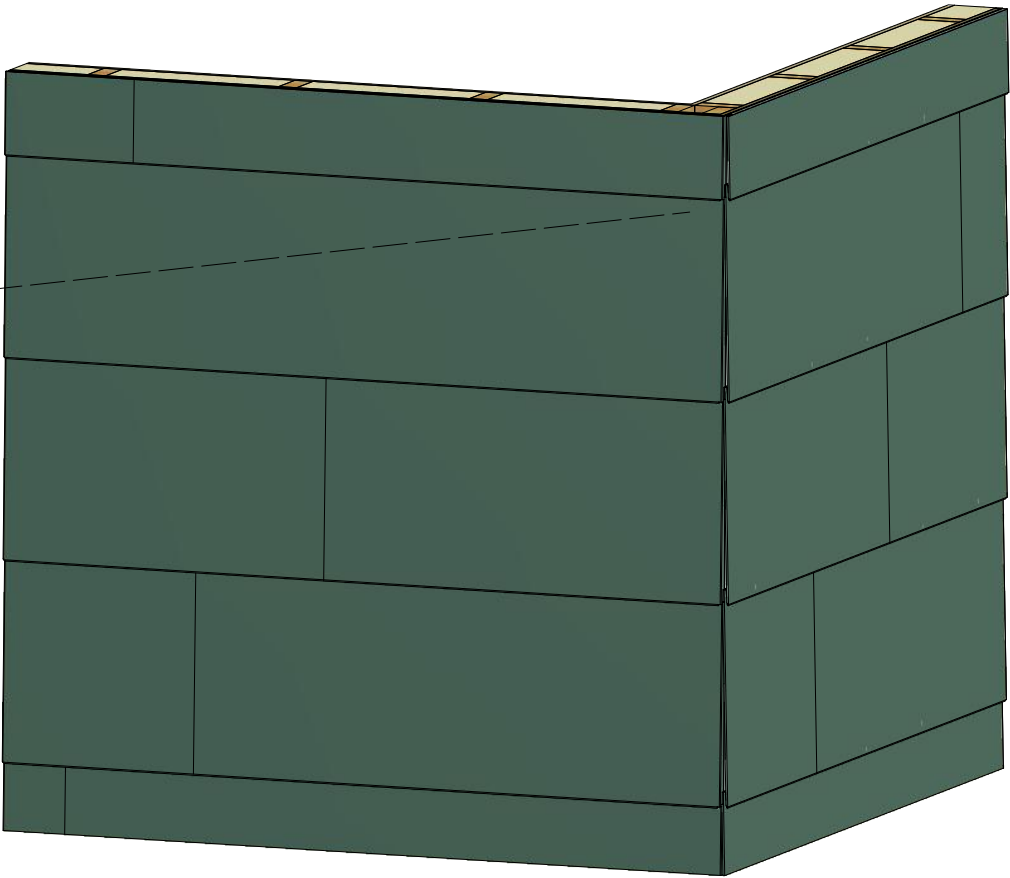
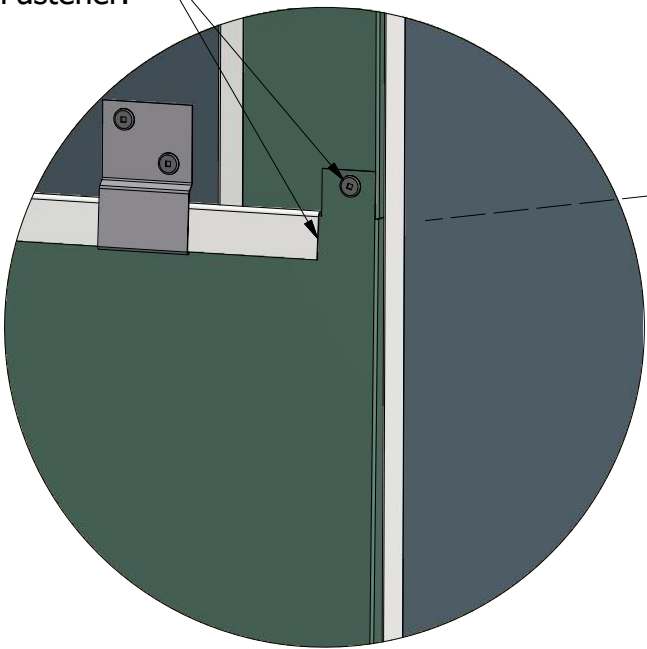
Note: * denotes color side.

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	TITLE Versa-Lok Outside Corner Detail			
					DWG. NO.	DR	KRK	DATE 2/8/2016
						APP	DAS	DATE 8/8/16
					MATERIAL	SH. SIZE	B	SCALE X:X



ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

Step 1: Notch Panel Hem and Fold up as Shown.
Step 2: Secure Panel with Fastener.



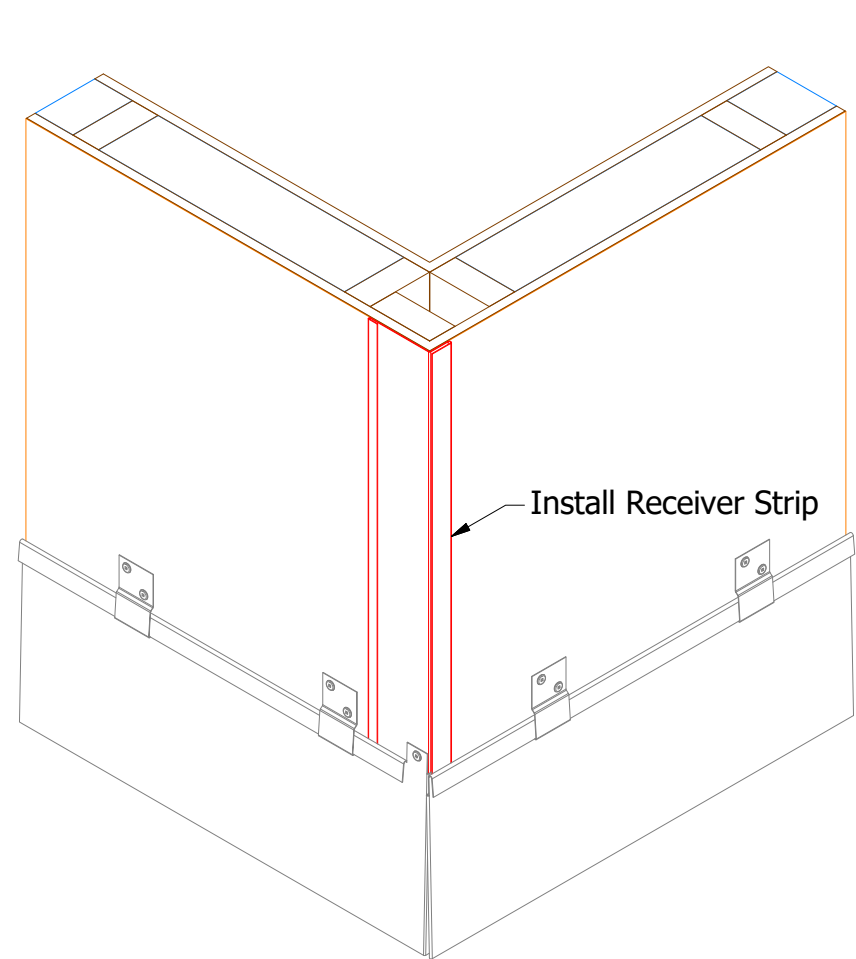
VLA620 - Outside Corner Receiver Strip



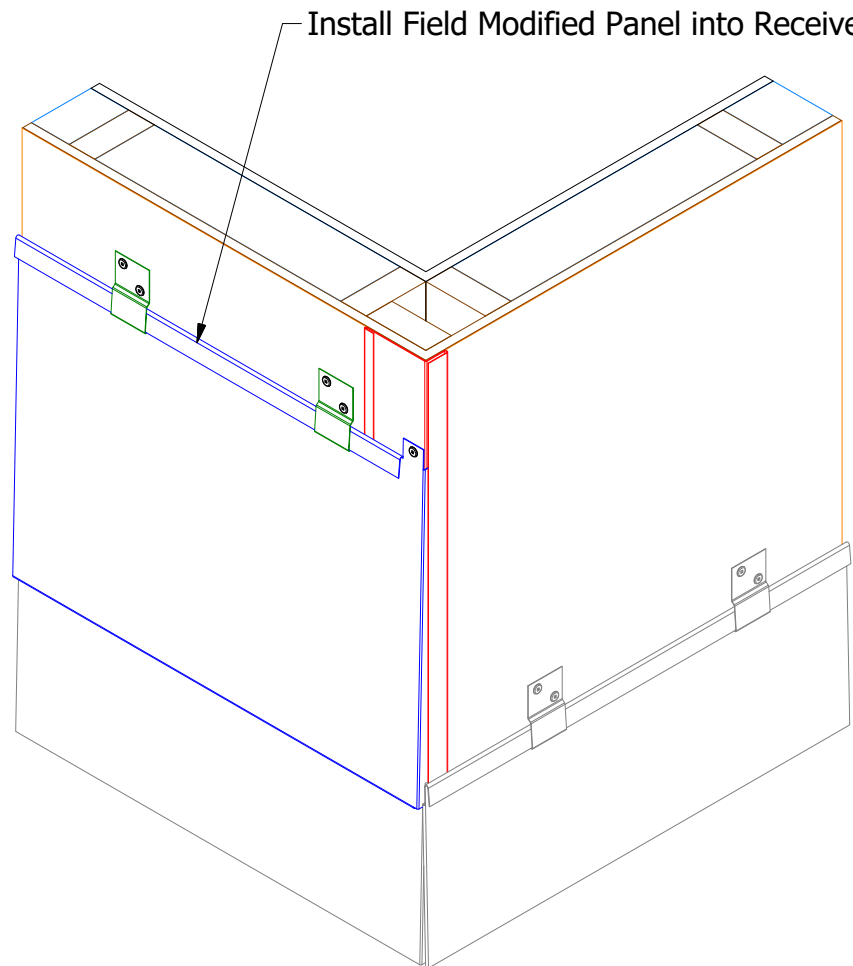
ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

TITLE Versa-Lok Mitered Outside Corner Detail			
DWG. NO.		DR	DATE
01		KRK	7/11/2016
REV. NO.		APP	DATE
1/23/2023			
DESCRIPTION OF REVISION		SH. SIZE	SCALE
		B	X:X

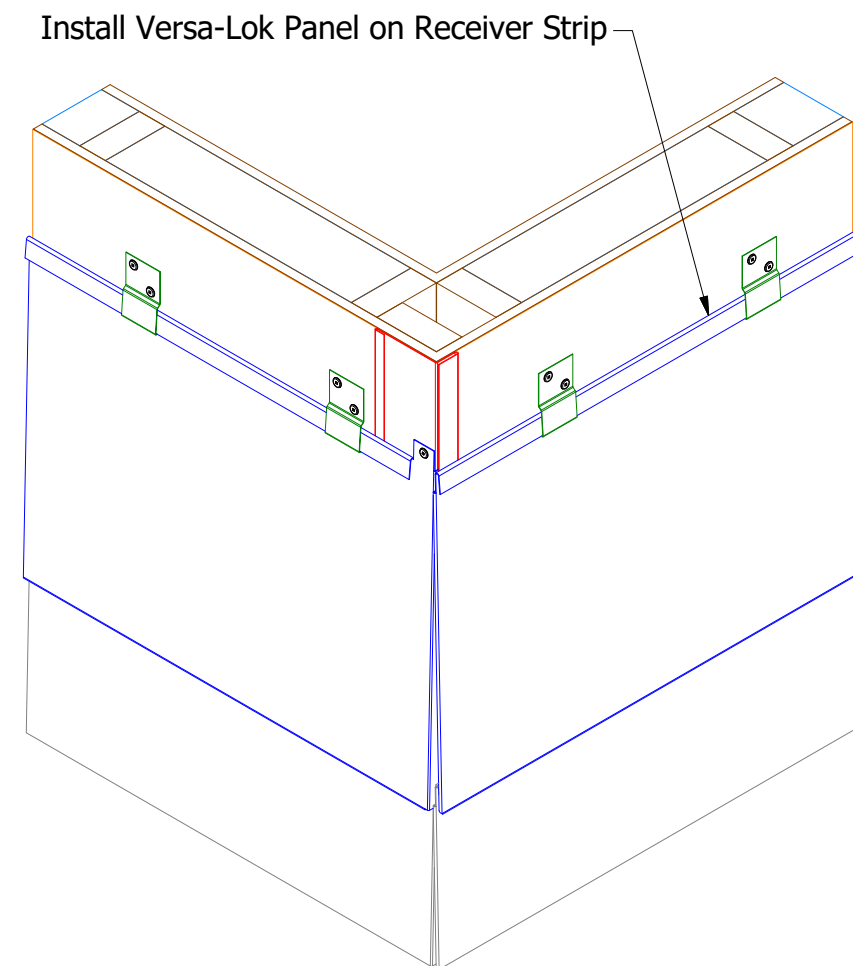
01	1/23/2023	Updated SKU and Trim Name.	KRK	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



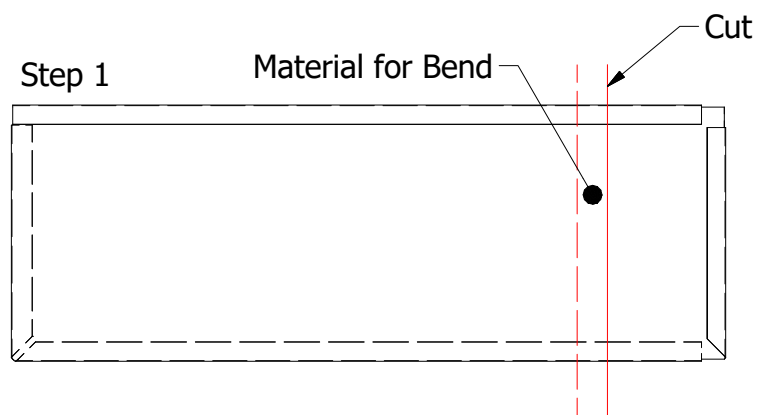
Install Receiver Strip



Install Field Modified Panel into Receiver Trim



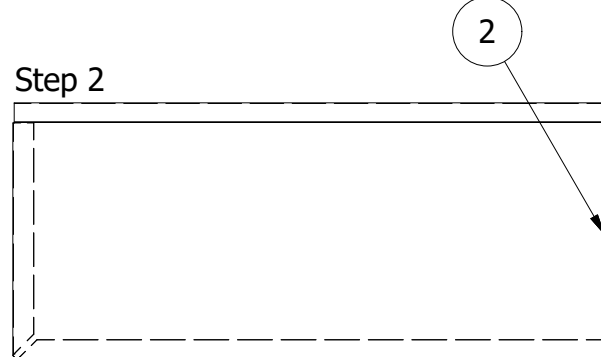
Install Versa-Lok Panel on Receiver Strip



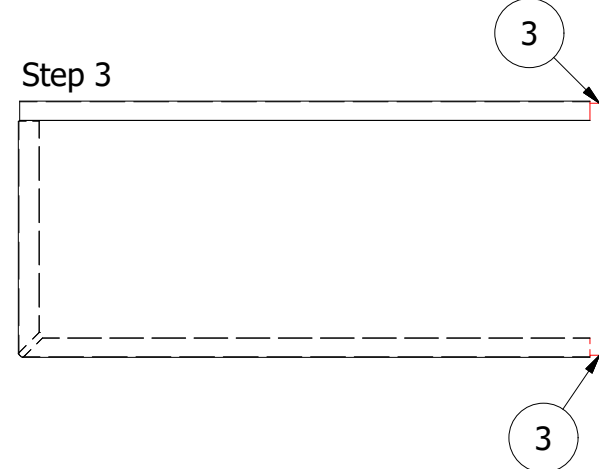
Step 1

Material for Bend

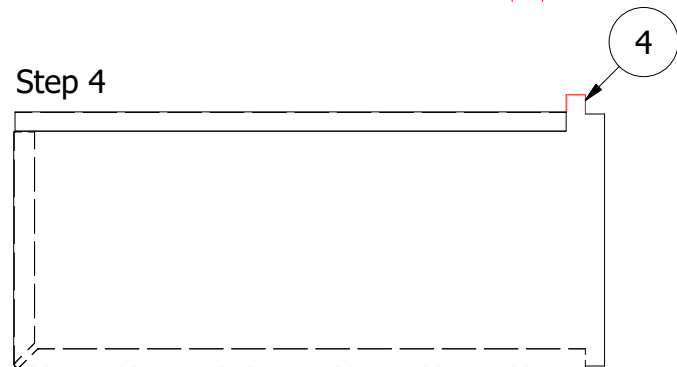
Cut



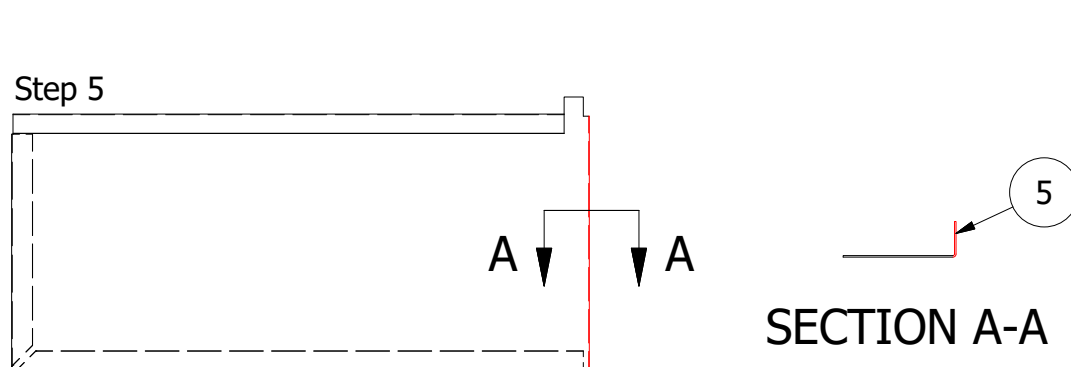
Step 2



Step 3



Step 4



Step 5

A A

SECTION A-A

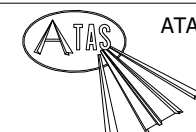
Step 1: Mark on a full Versa-Lok Panel where to Field Cut, leaving extra Material for the Bend in Step 5.

Step 2: Field Cut Versa-Lok Panel.

Step 3: Notch Back Top and Bottom Hems.

Step 4: Cut and Fold up Top Hem as Shown.

Step 5: Field Bend End of Panel.



ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

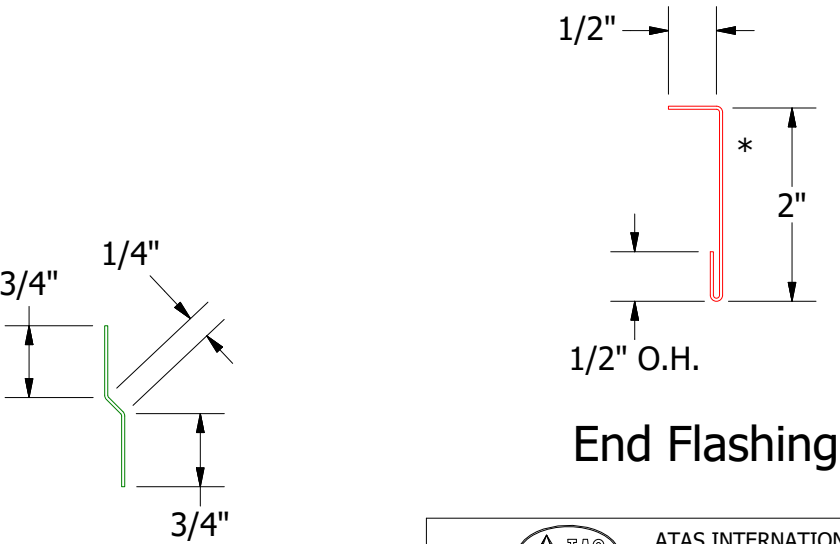
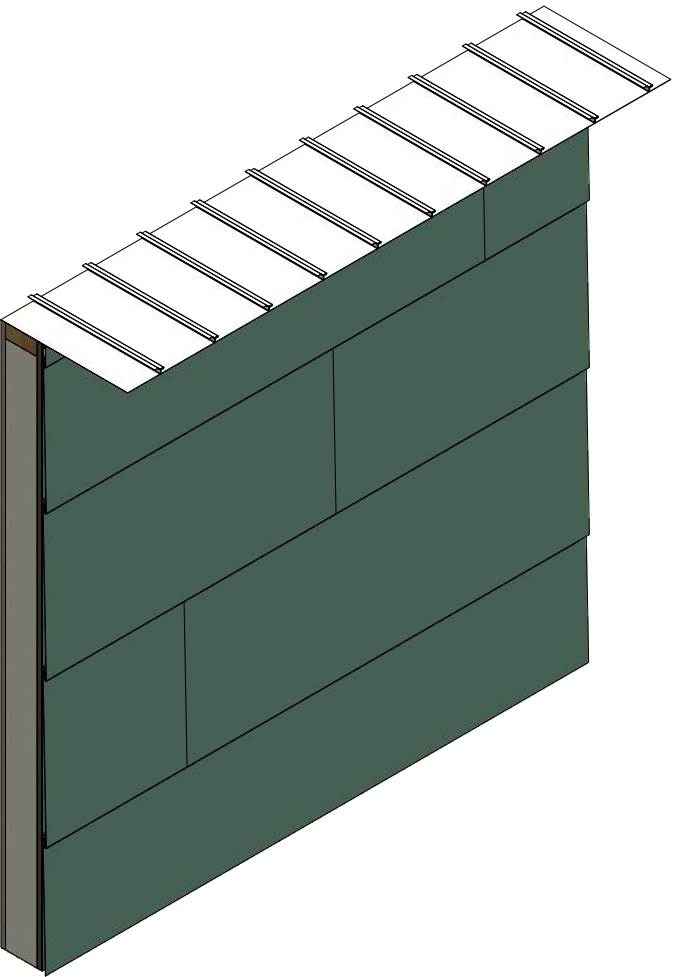
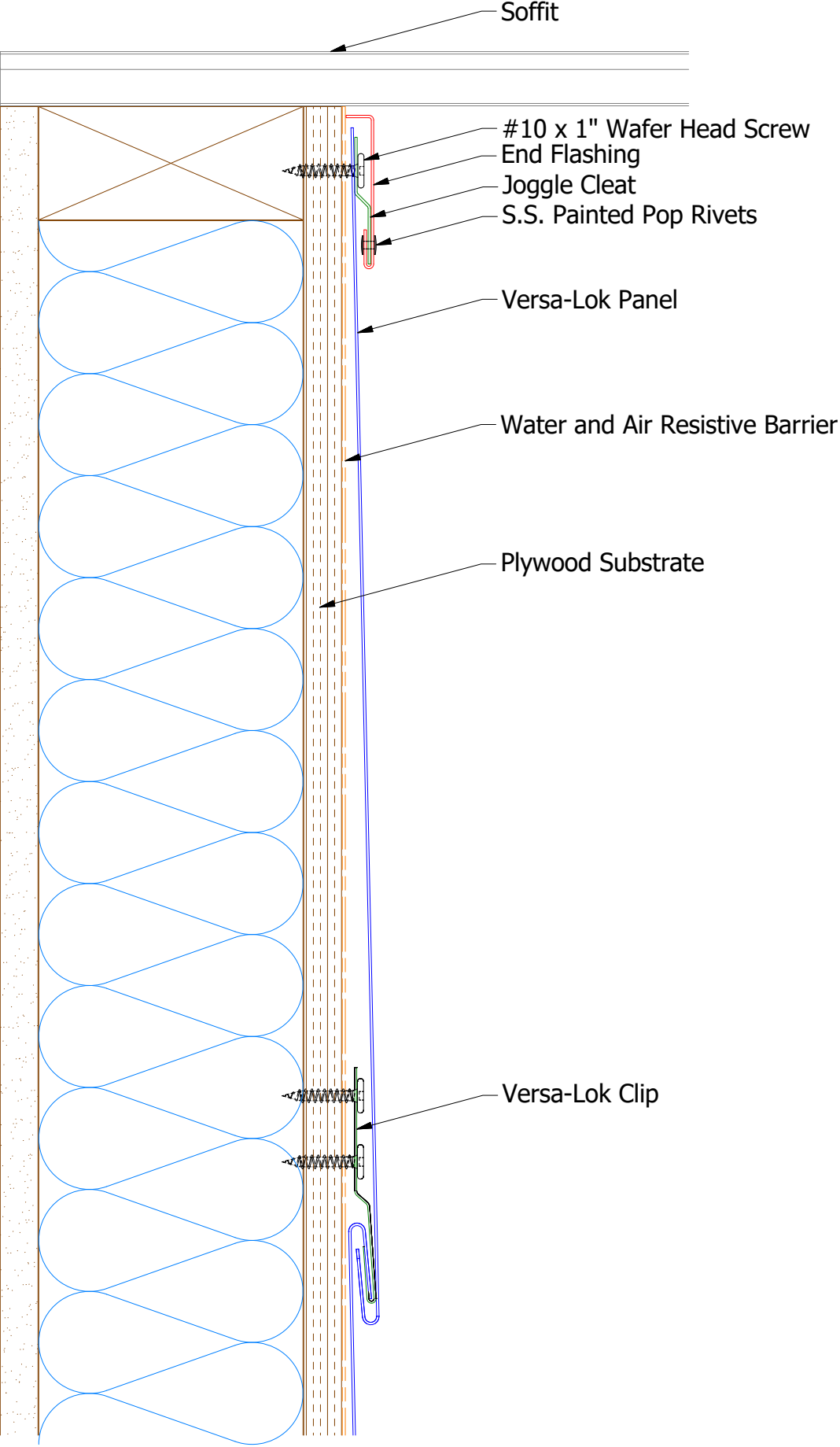
TITLE
Versa-Lok Outside Corner ALT Installation Detail

DWG. NO. DR KRK DATE 12/15/2022

APP DATE

MATERIAL SH. SIZE B SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



VLA975 - Joggle Cleat



ATAS INTERNATIONAL, INC

Allentown PA

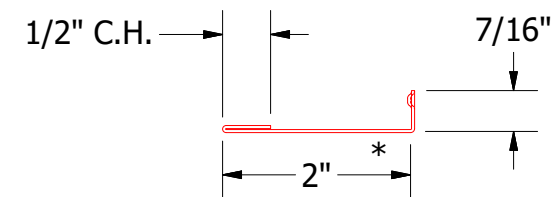
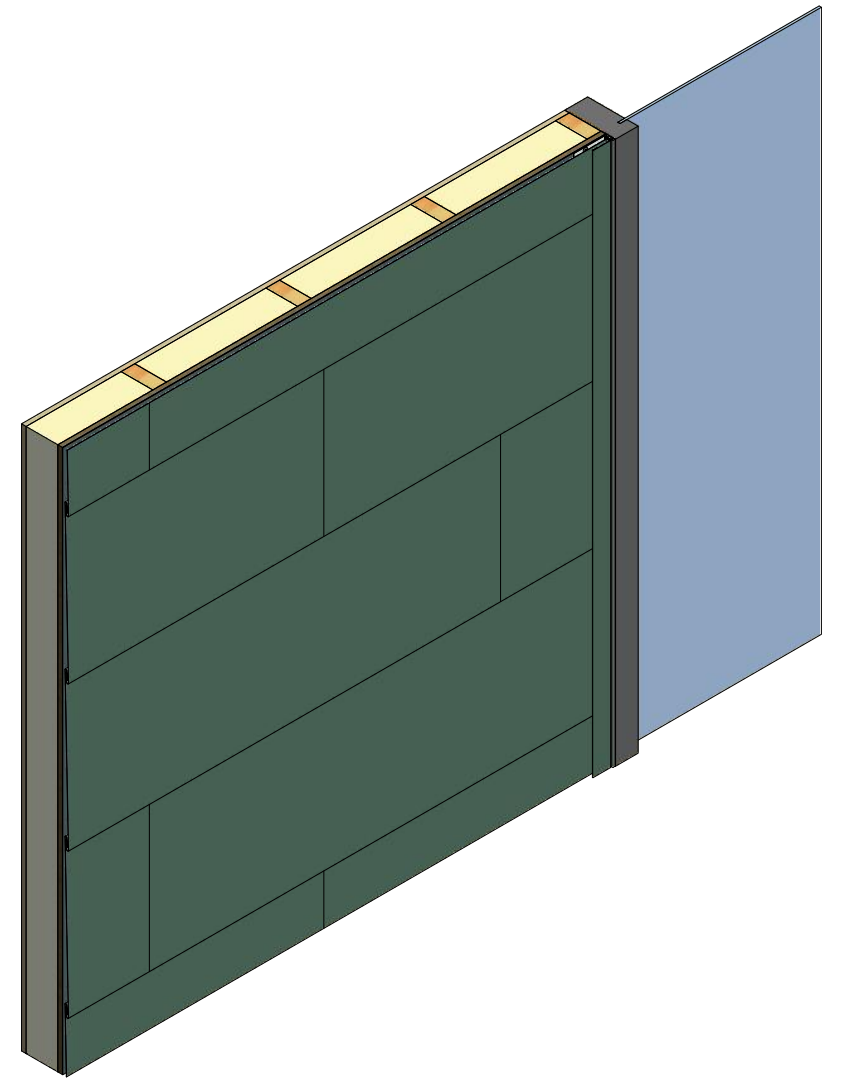
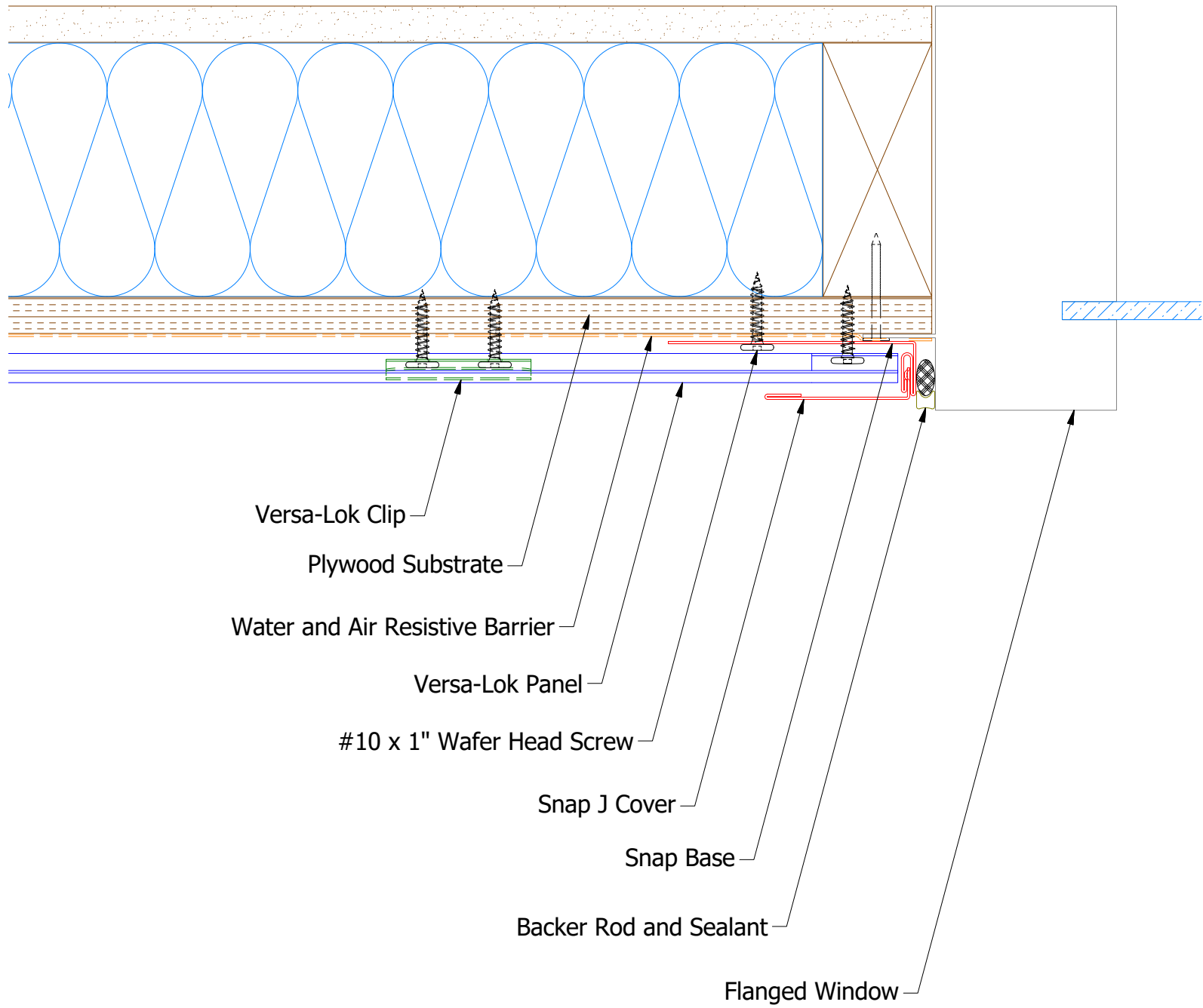
610-395-8445

Mesa AZ

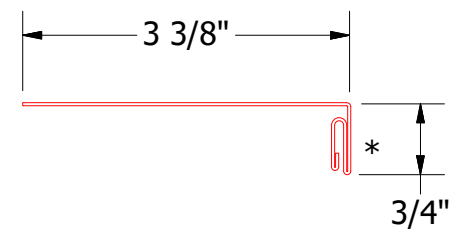
480-558-7210

TITLE			Versa-Lok Top of Wall Detail		
02	11/4/2021	Updated Joggle Cleat Color	KRK	DR	DATE 2/10/2016
1	11/17/2020	Updated End Flashing Dimension from 13/16" to 2"	DMR	APP	DATE 8/8/16
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SCALE X:X

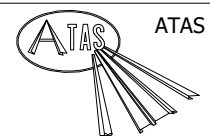
Note: * denotes color side.



UNS200 - Snap J Cover



VLA039 - Snap Base

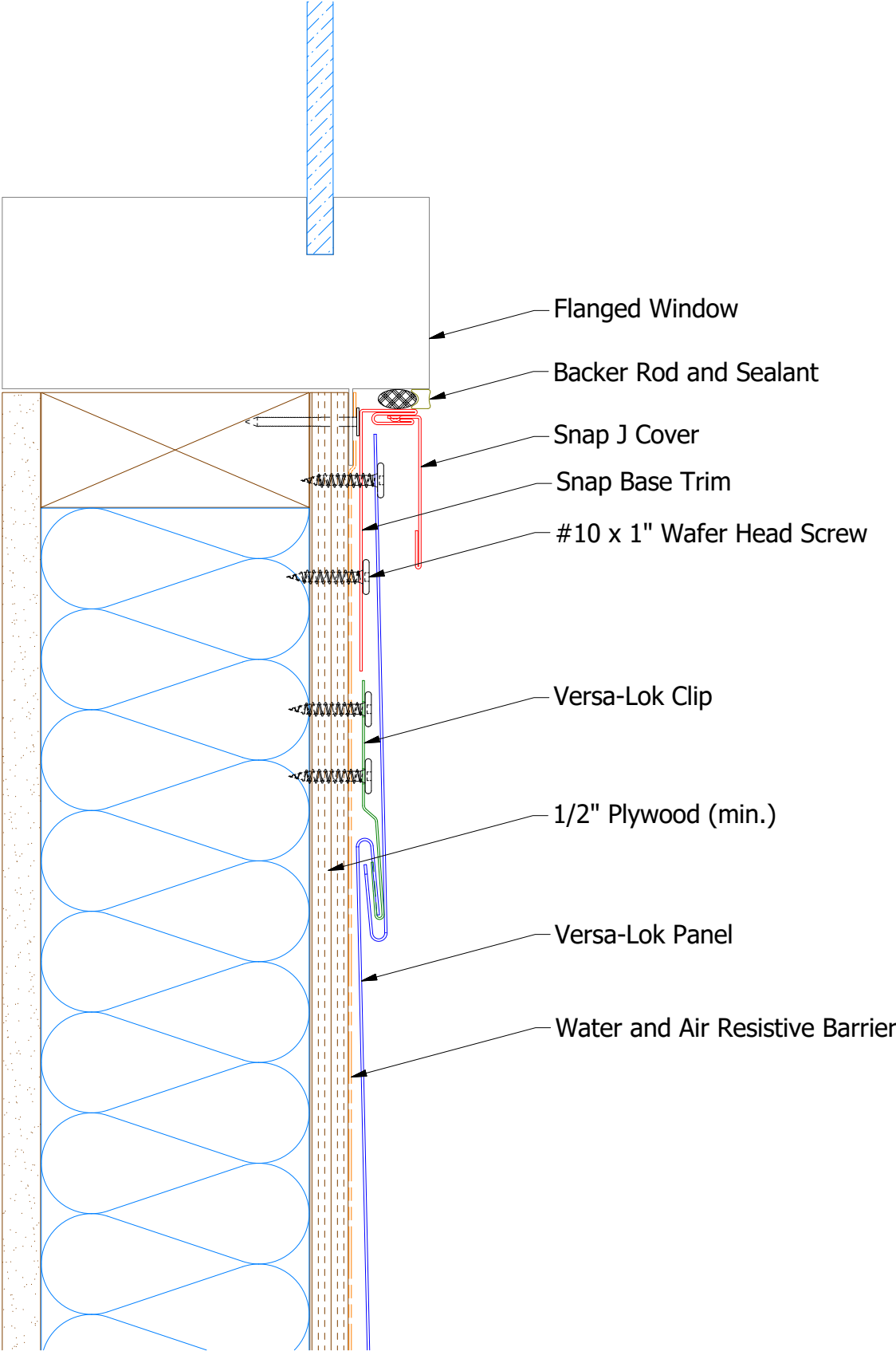


ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

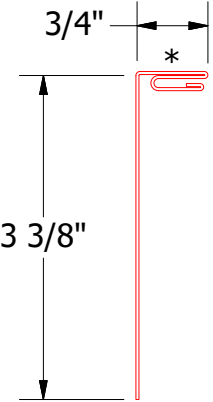
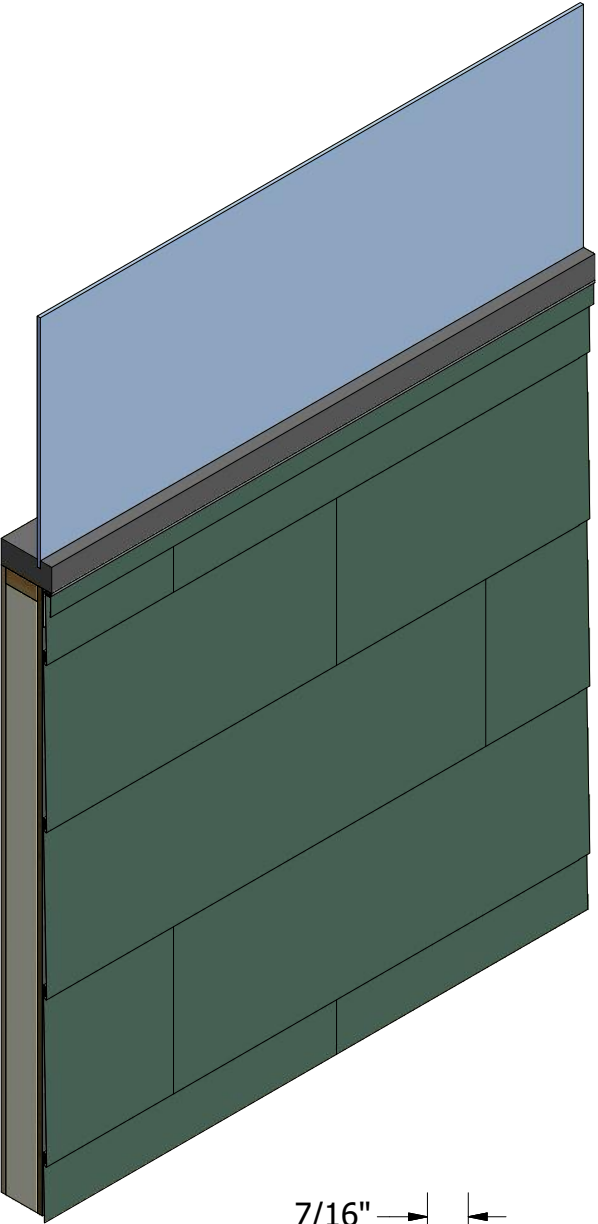
Versa-Lok Jamb Window Flange Detail

02	11/4/2021	Updated Hem on Snap J Cover	KRK	DWG. NO.	DR	MBP	DATE	8/1/2018
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	MATERIAL	APP		DATE	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SH. SIZE	B	SCALE	X:X

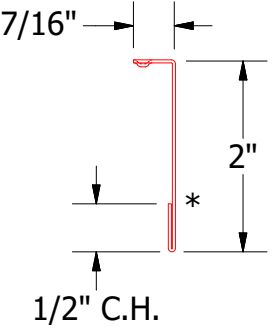
Note: * denotes color side.



Note: * denotes color side.

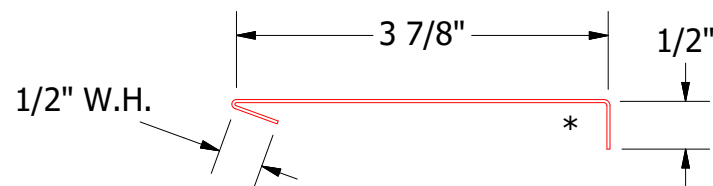
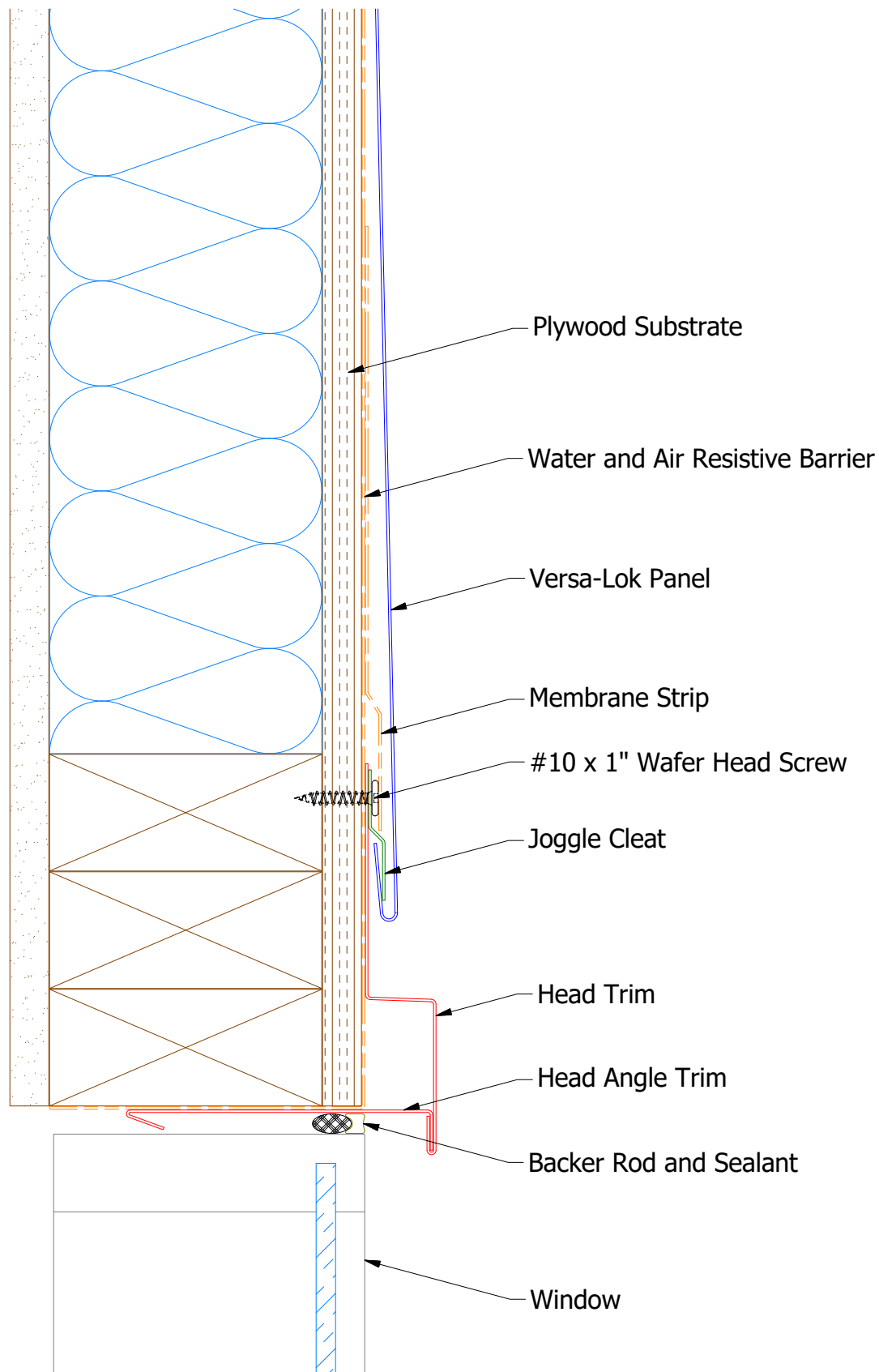


VLA039 - Snap Base Trim

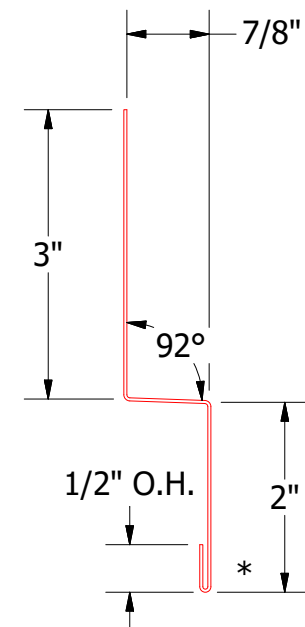


UNS200 - Snap J Cover

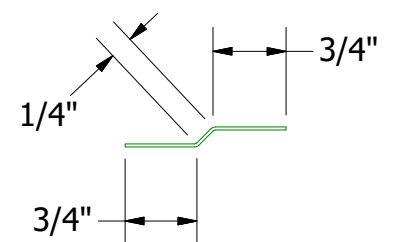
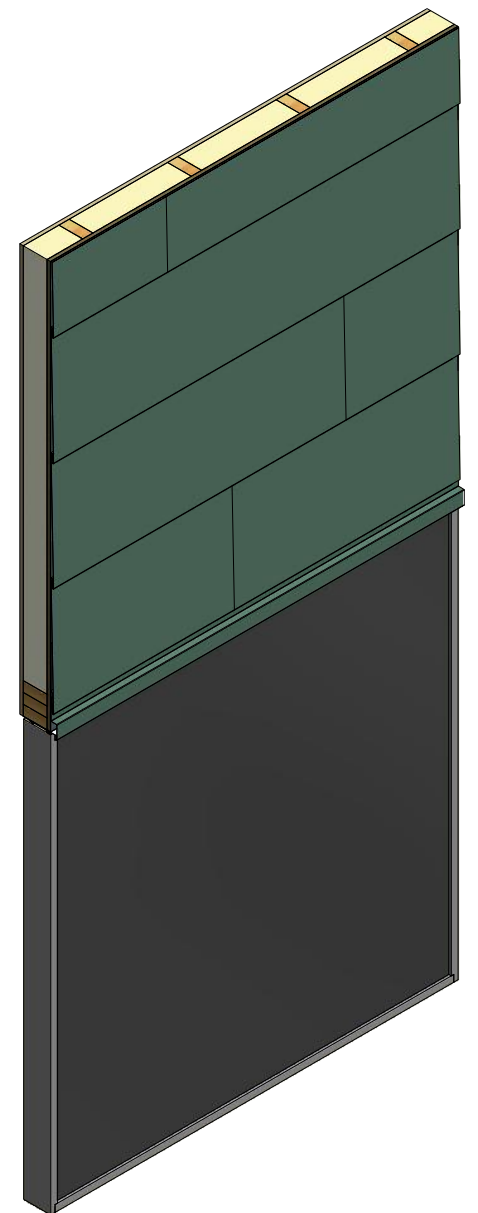
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210		TITLE	
				Versa-Lok Window Sill Flange Detail	
02	11/5/2021	Updated Hem on Snap J Cover	KRK	DWG. NO.	DR MBP DATE 8/1/2018
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR	APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	SH. SIZE B SCALE X:X



VLA690 - Head Angle Trim



VLA550 - Head Trim



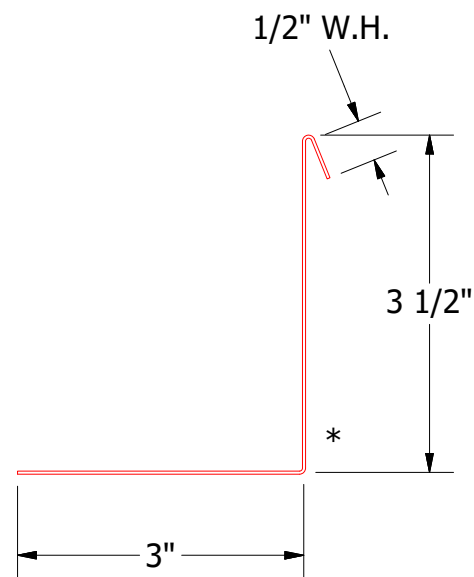
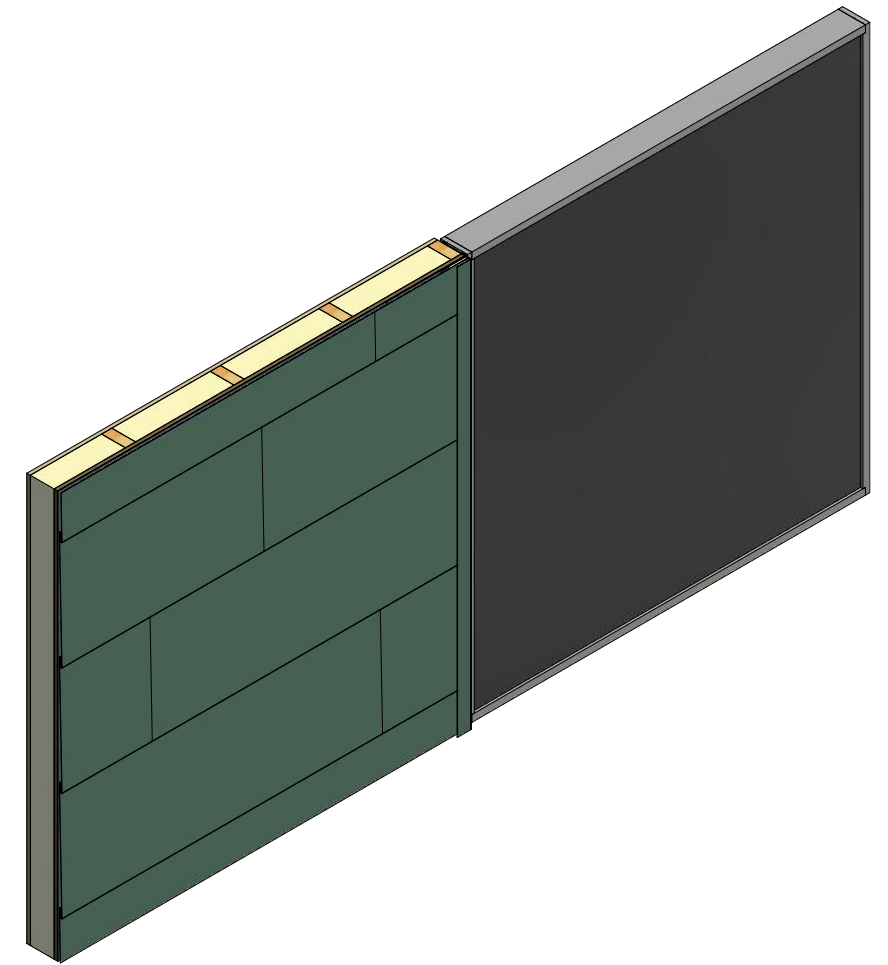
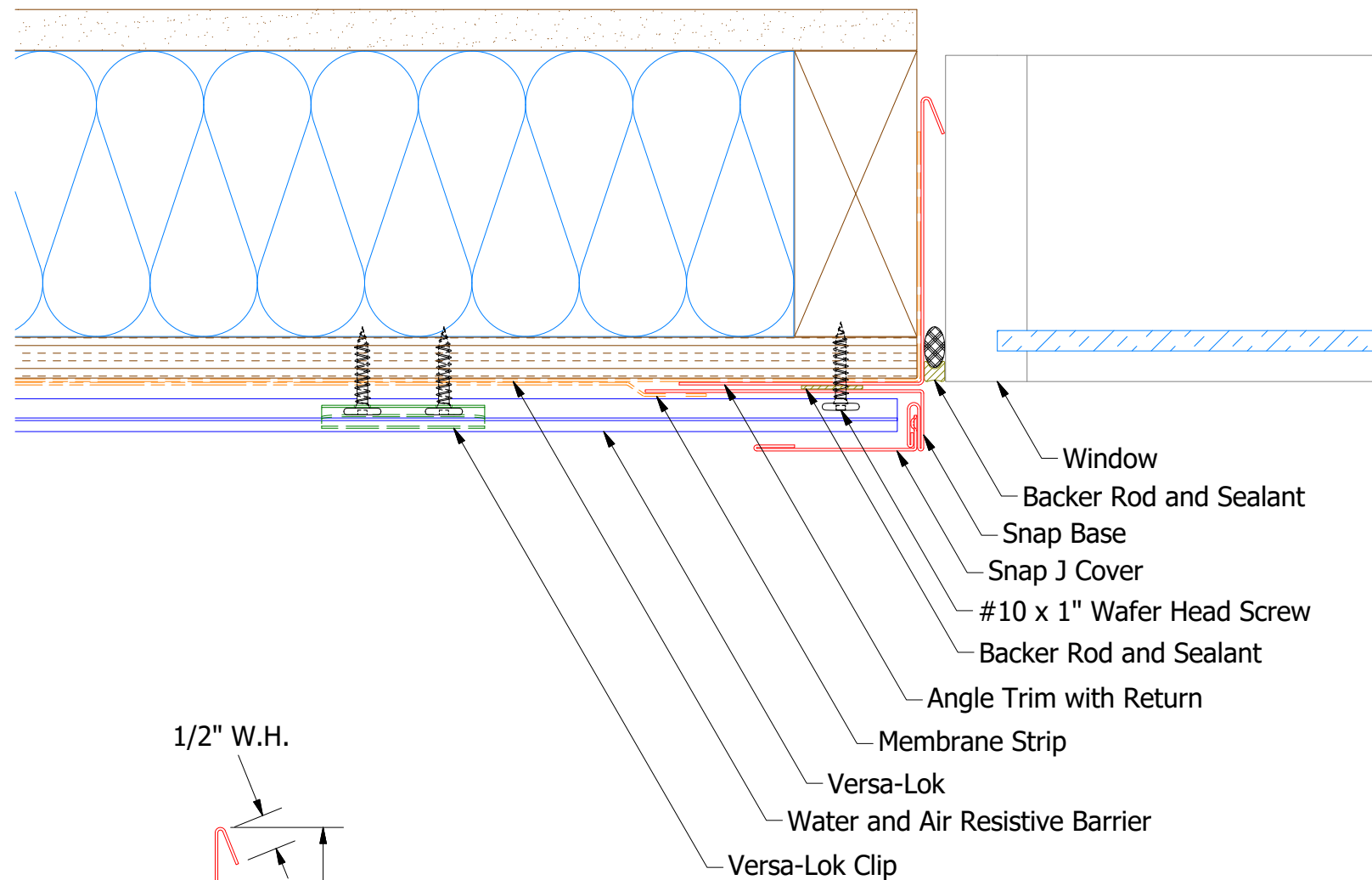
VLA975 - Joggle Cleat

ATAS ATAS INTERNATIONAL, INC
 Allentown PA
 610-395-8445
 Mesa AZ
 480-558-7210

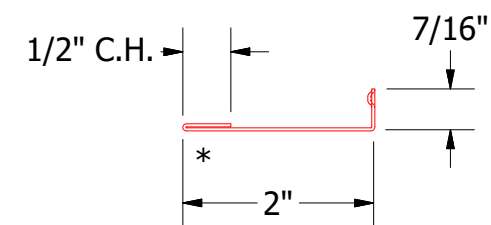
Versa-Lok Head Detail					
DWG. NO.			DR	KRK	DATE 2/9/2016
MATERIAL			APP	DAS	DATE 8/8/16
SH. SIZE			B	SCALE	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP
02	11/9/2021	Removed Pop Rivets, Updated Trim Dimensions	KRK	
01	10/13/2021	Removed Screw into Head Angle Trim	KRK	

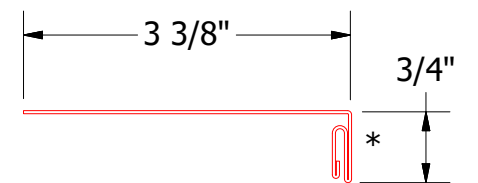
Note: * denotes color side.



VLA683 - Angle Trim with Return



UNS200 - Snap J Cover



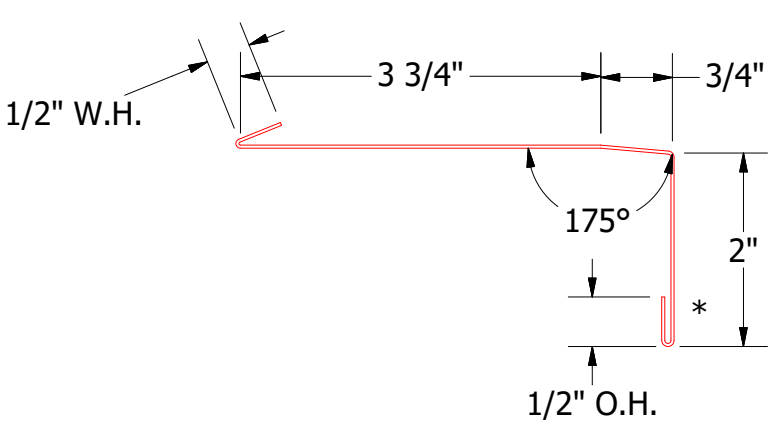
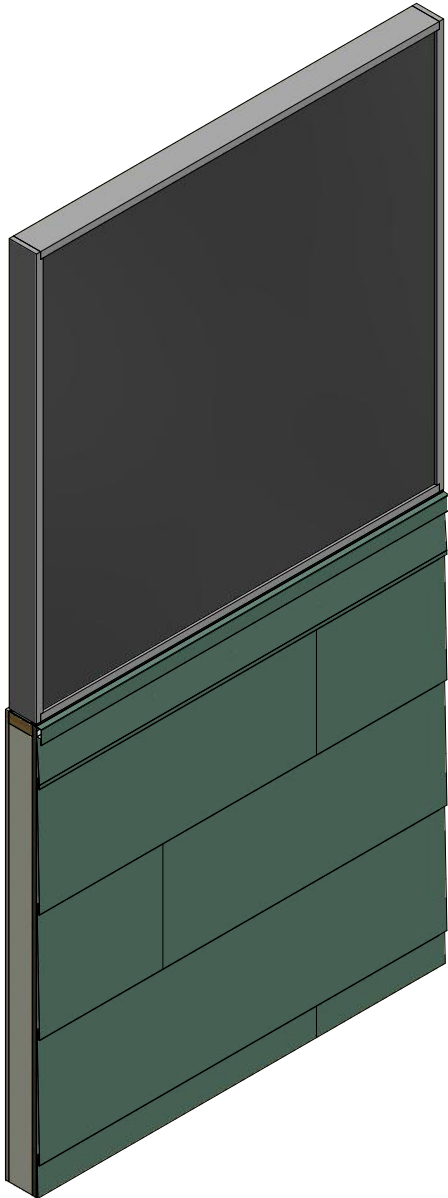
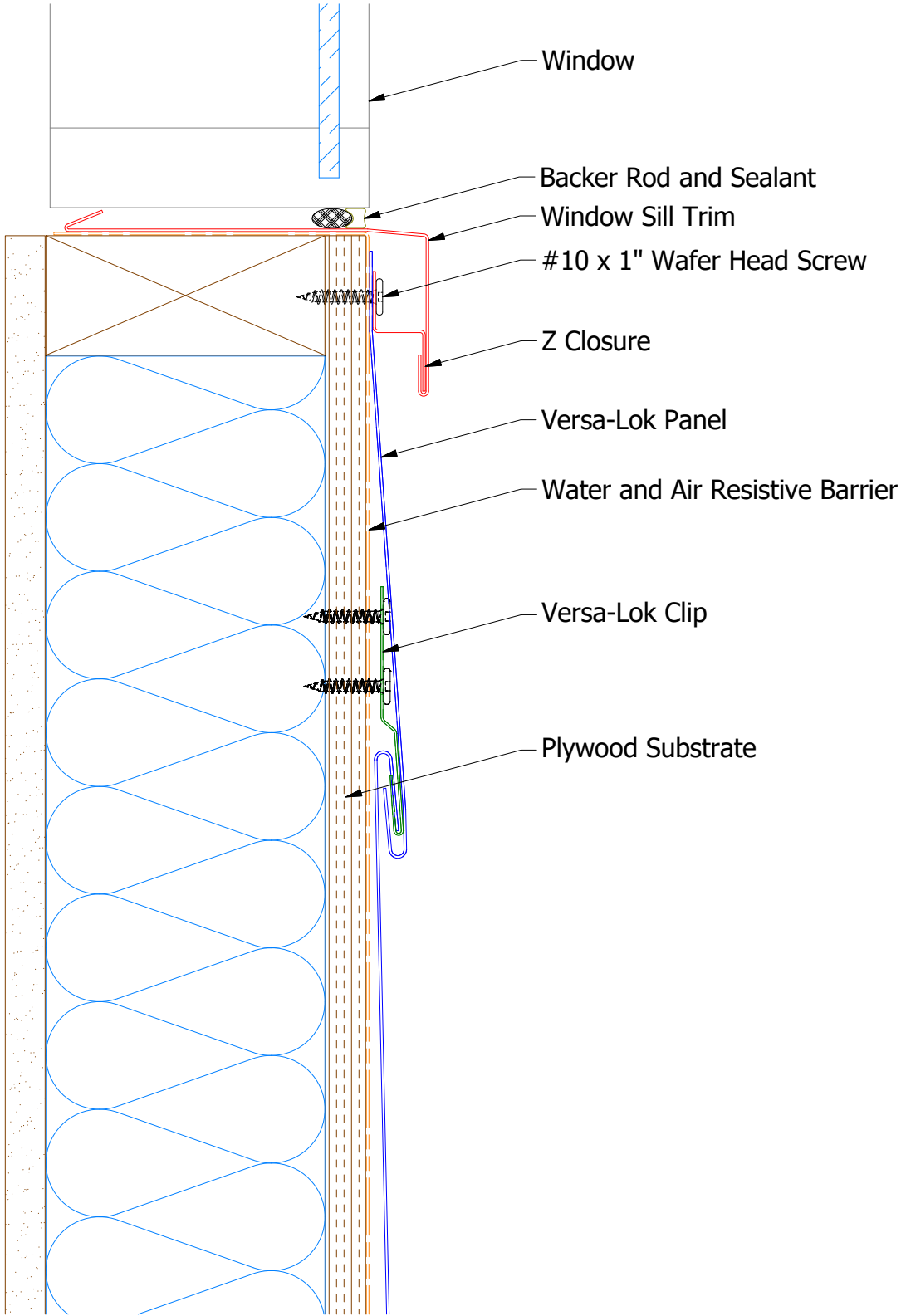
VLA039 - Snap J Base



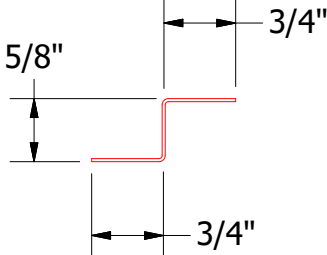
Versa-Lok Jamb Detail

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	TITLE	DWG. NO.	DR	DATE	SH. SIZE	SCALE
1	11/17/2020	Updated Snap J Cover SKU and Dimension from 13/16" to 2"	DMR		Versa-Lok Jamb Detail		KRK	2/10/2016	B	X:X
							DAS	8/8/16		

Note: * denotes color side.



VLA670 - Window Sill Trim



VLA681 - Support Z



ATAS INTERNATIONAL, INC
Allentown PA
610-395-8445
Mesa AZ
480-558-7210

TITLE			Versa-Lok Window Sill Detail		
REV. NO.	02	11/16/2021	Updated Trim Dimensions	KRK	
	01	10/13/2021	Removed Screw going into Window Sill Trim	KRK	
	DATE		DESCRIPTION OF REVISION	BY	APP
DWG. NO.		DR		KRK	DATE 2/10/2016
MATERIAL		APP		DAS	DATE 8/8/16
SH. SIZE		B		SCALE	X:X

Note: * denotes color side.