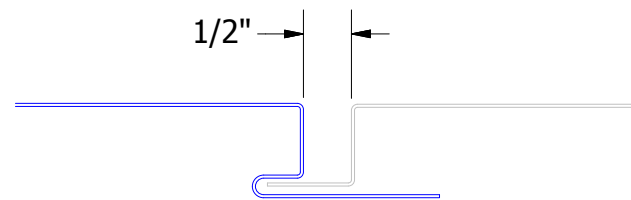
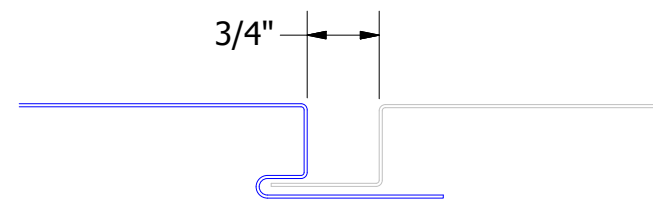


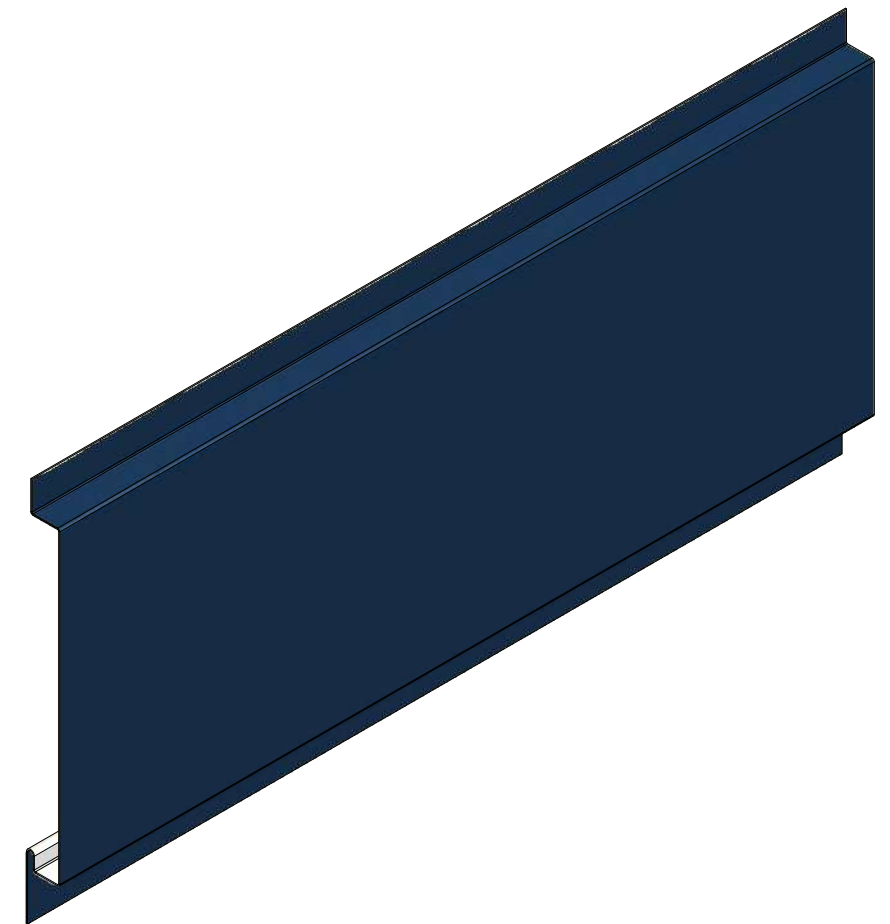
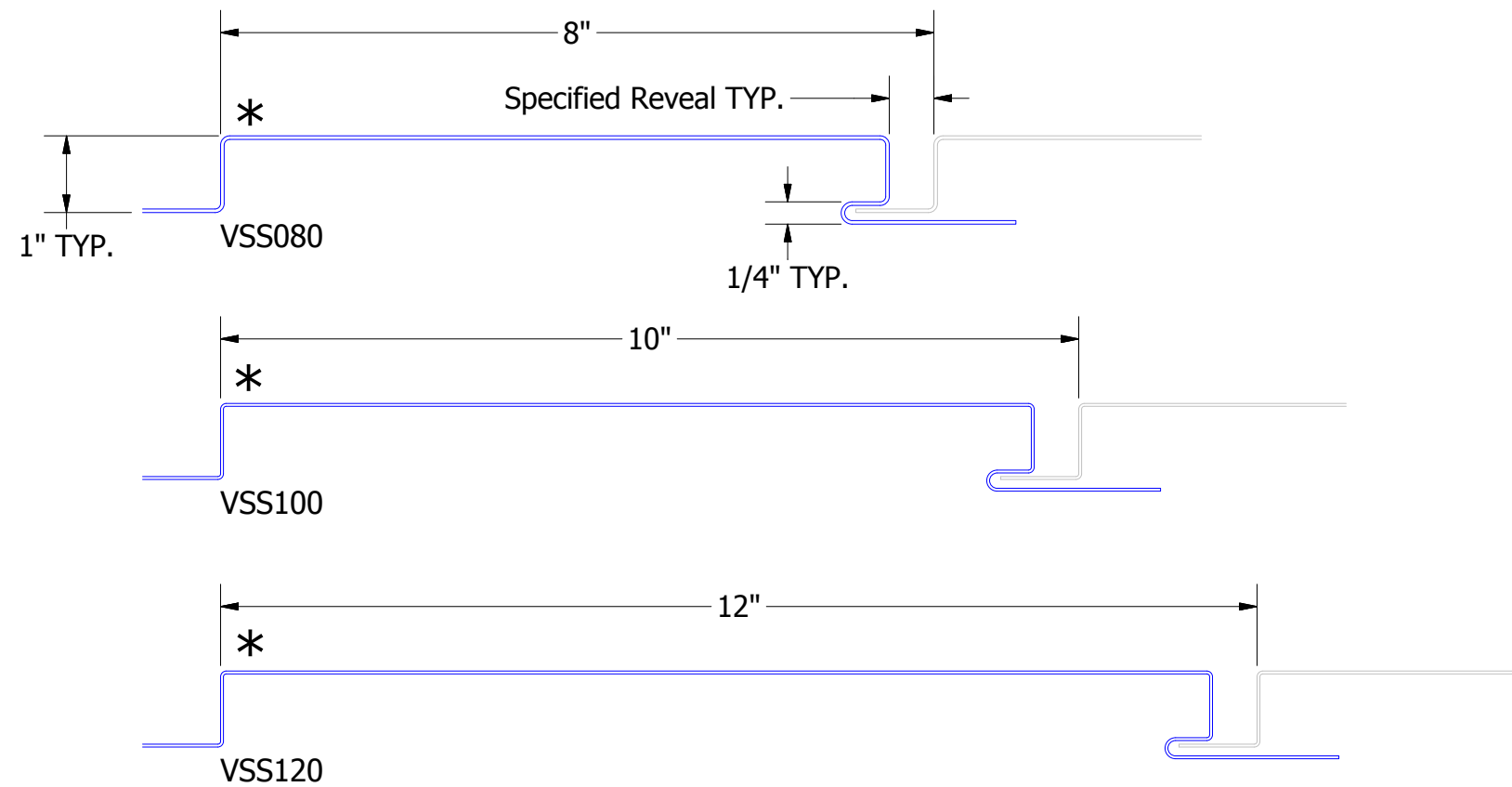
1/4" Reveal



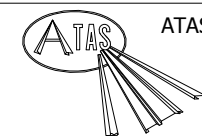
1/2" Reveal



3/4" Reveal

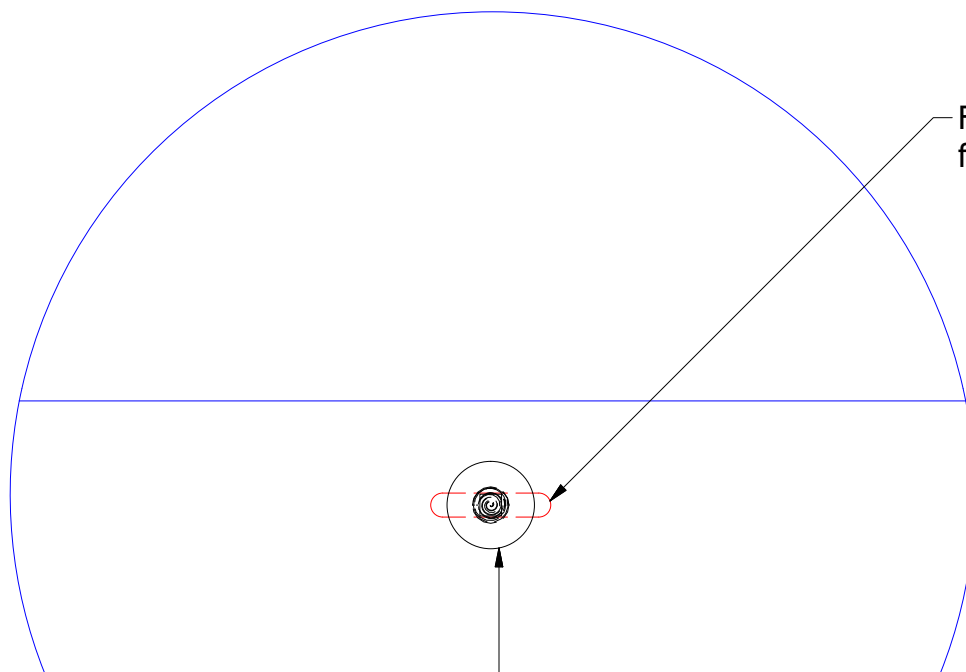
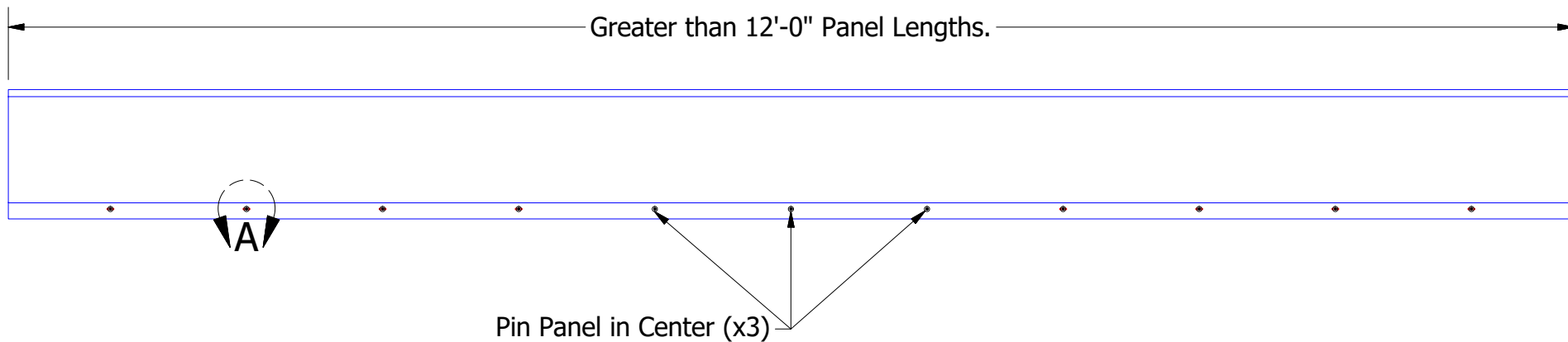


					TITLE					Versa-Seam Panel Profile Detail				
						DWG. NO.				DR	KRK	DATE	7/30/2014	
						MATERIAL				APP	DAS	DATE	8/4/16	
REV. NO.	DATE	DESCRIPTION OF REVISION			BY					APP	SH. SIZE	B	SCALE	X:X

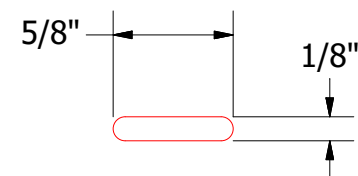


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TITLE
Versa-Seam Panel Profile Detail



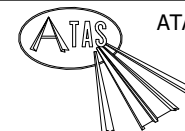
Field Pre-Punch Fastener Slots to allow for Panel Expansion and Contraction.



Fastener Slot

DETAIL A

Secure Fastener in Center of the Slot

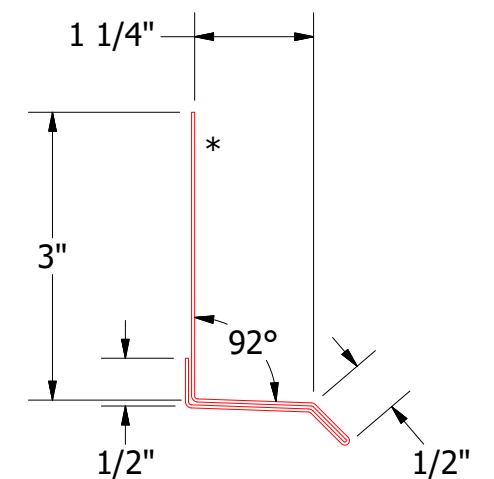
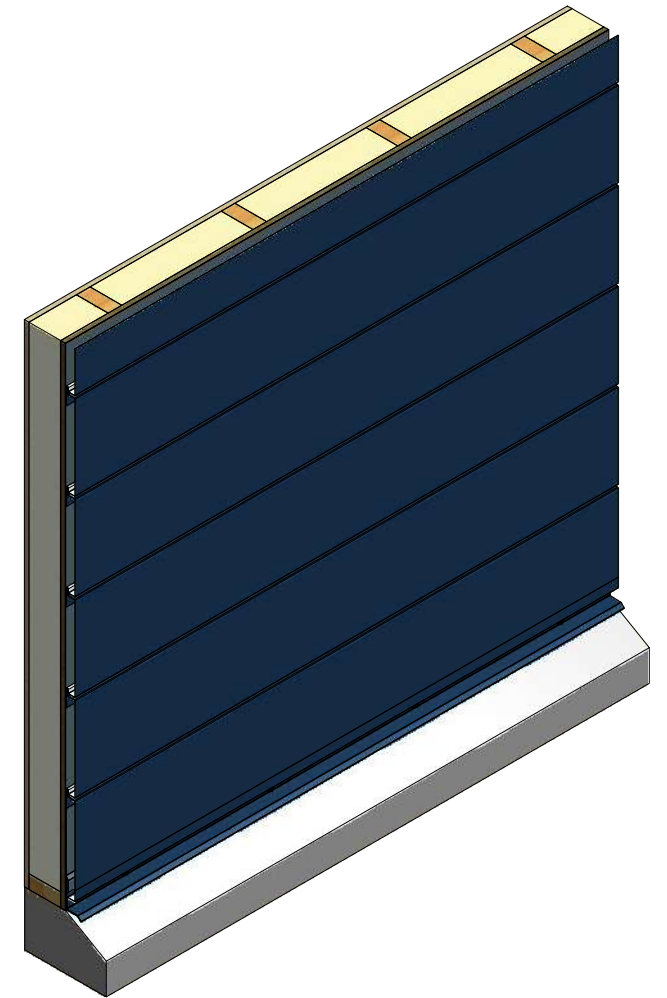
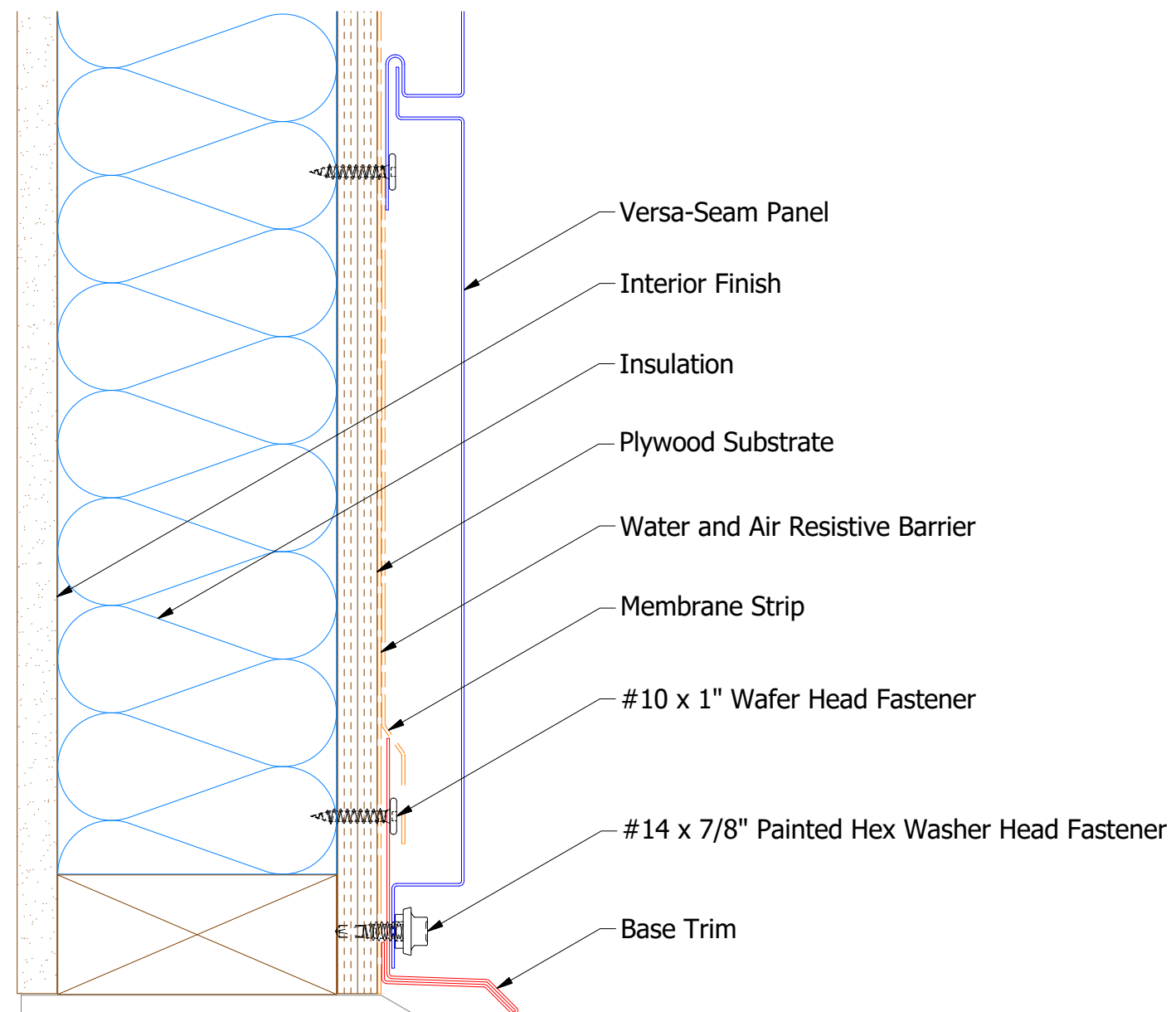


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TITLE Versa-Seam Fastener Slots Detail

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	DWG. NO.	DR KRK	DATE 5/12/2021
					MATERIAL	APP	DATE
						SH. SIZE A	SCALE X:X

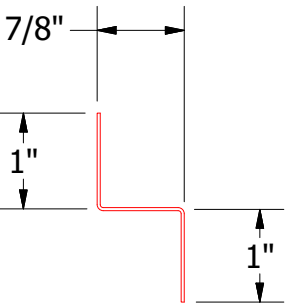
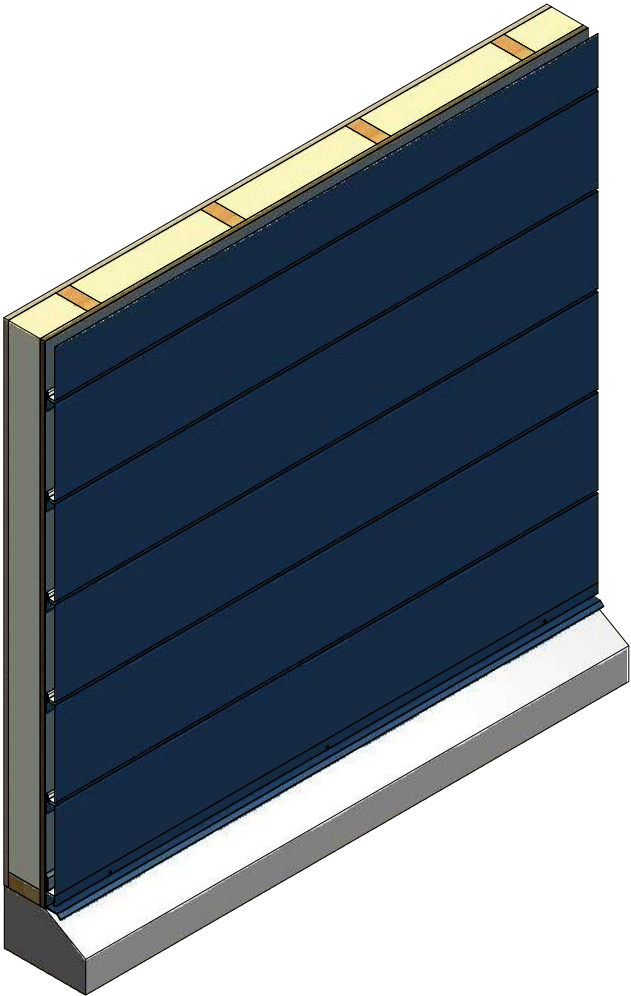
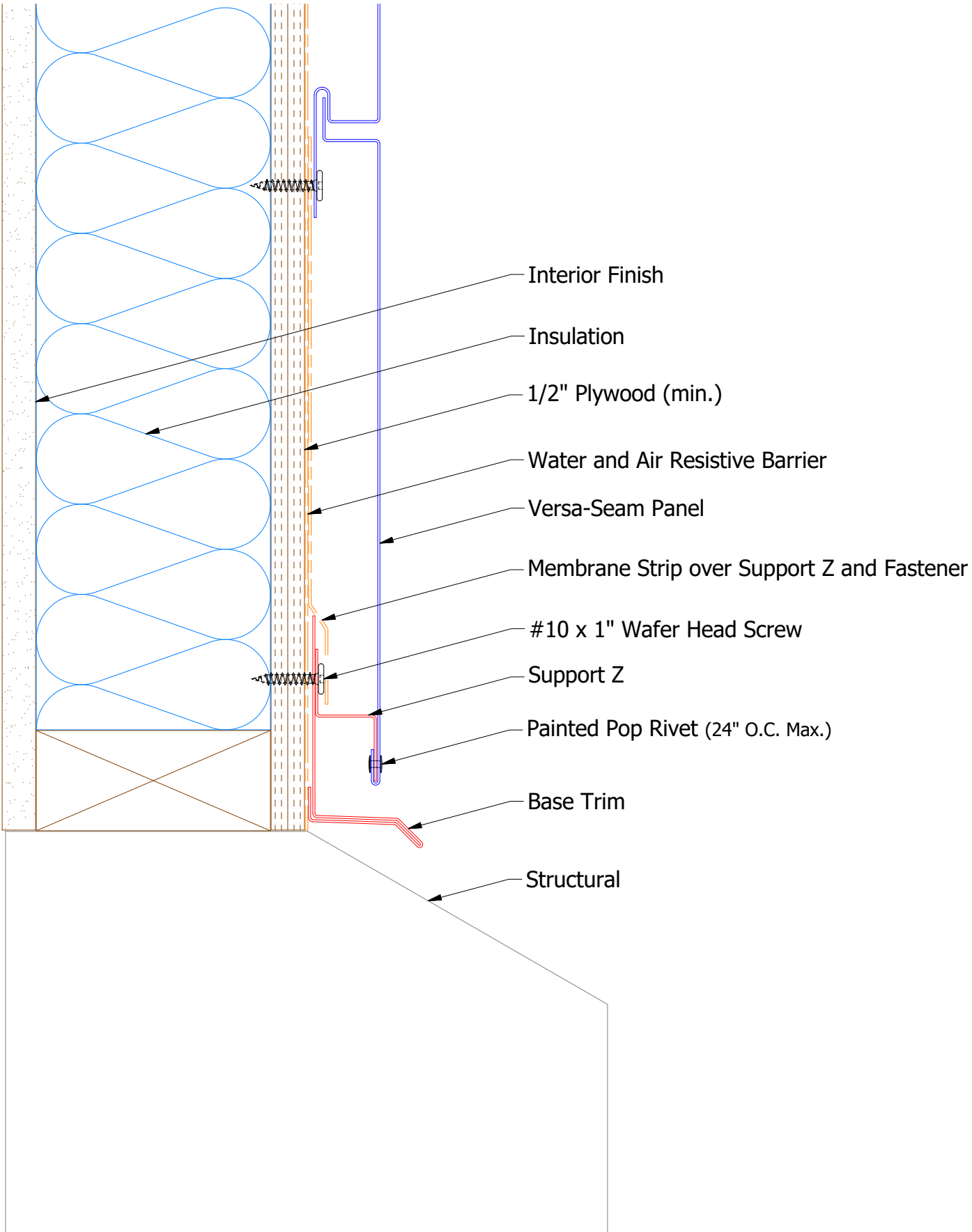
Horizontal Panel



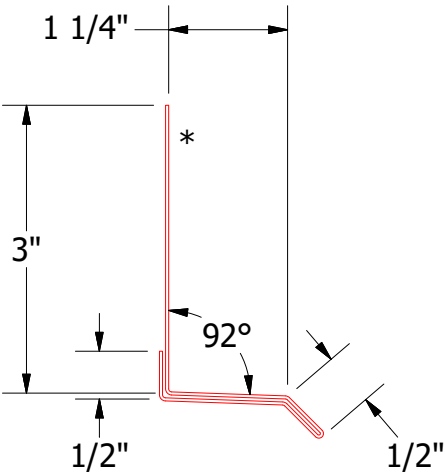
VSA661-Base Trim Standard

					TITLE			
					Versa-Seam Base Detail			
					DWG. NO.		DR	DATE
							KRK	1/20/2016
					MATERIAL		APP	DATE
							DAS	7/29/16
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP			SH. SIZE	SCALE
							B	X:X

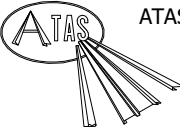
Horizontal Panel (Alternative)



VSA681-Support Z



VSA661-Base Trim Standard

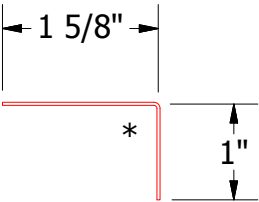
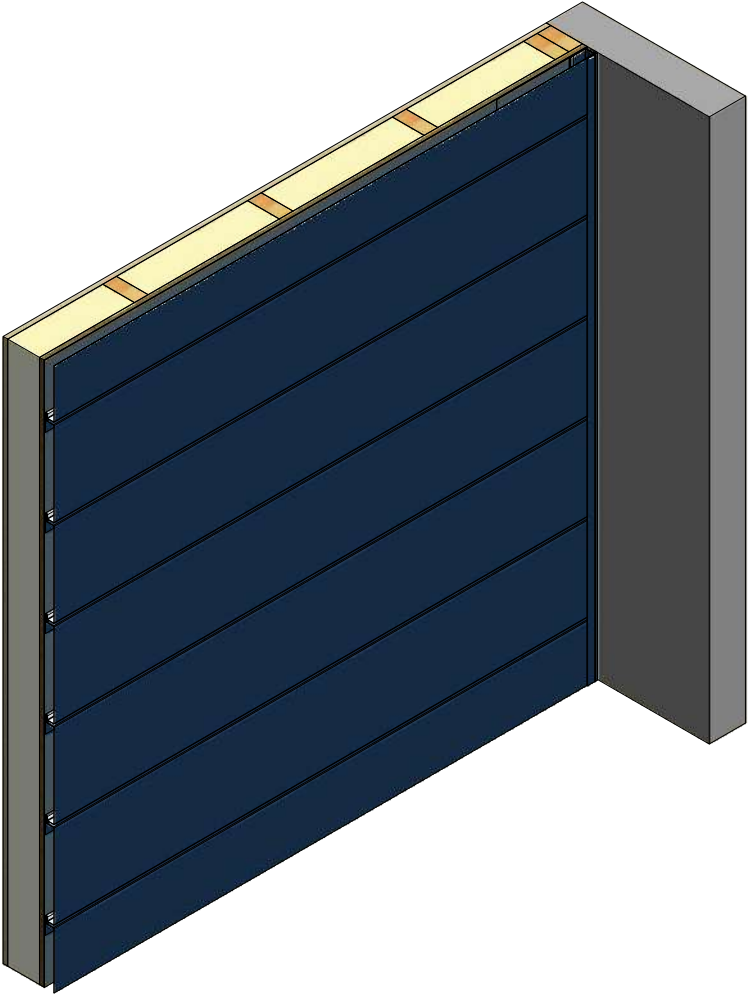
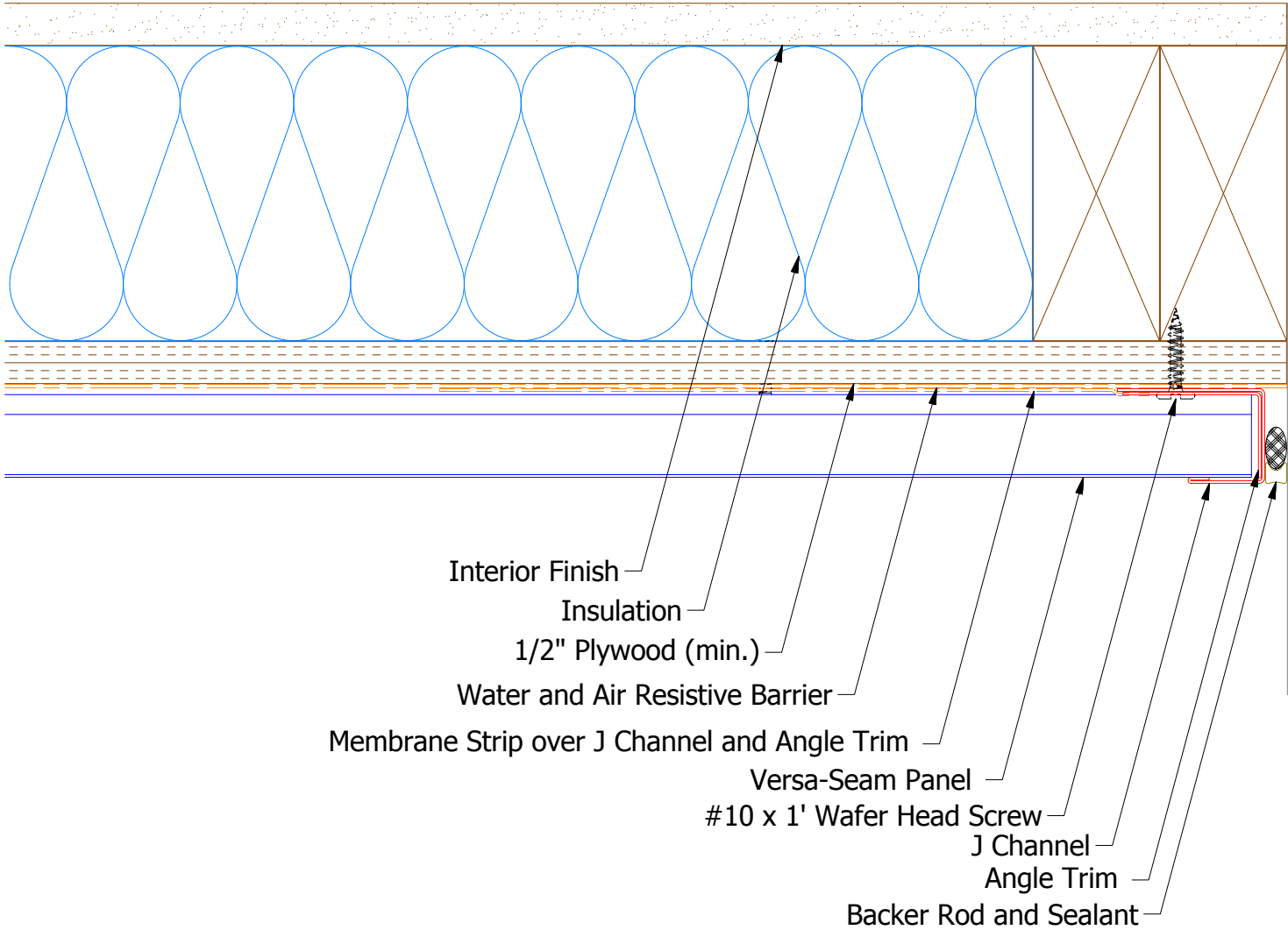


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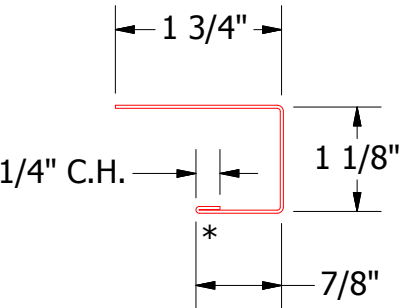
TITLE			
Versa-Seam Base Detail			
DWG. NO.		DR	DATE
		KRK	1/20/2016
APP		DAS	DATE
			7/29/16
MATERIAL		SH. SIZE	SCALE
		B	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Horizontal Panel

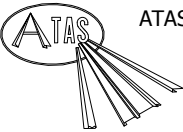


VSA680-Angle Trim

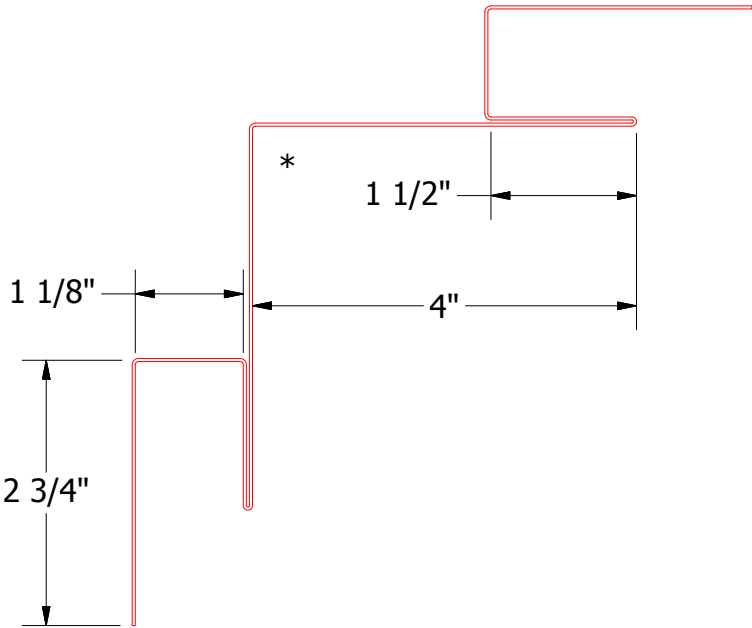
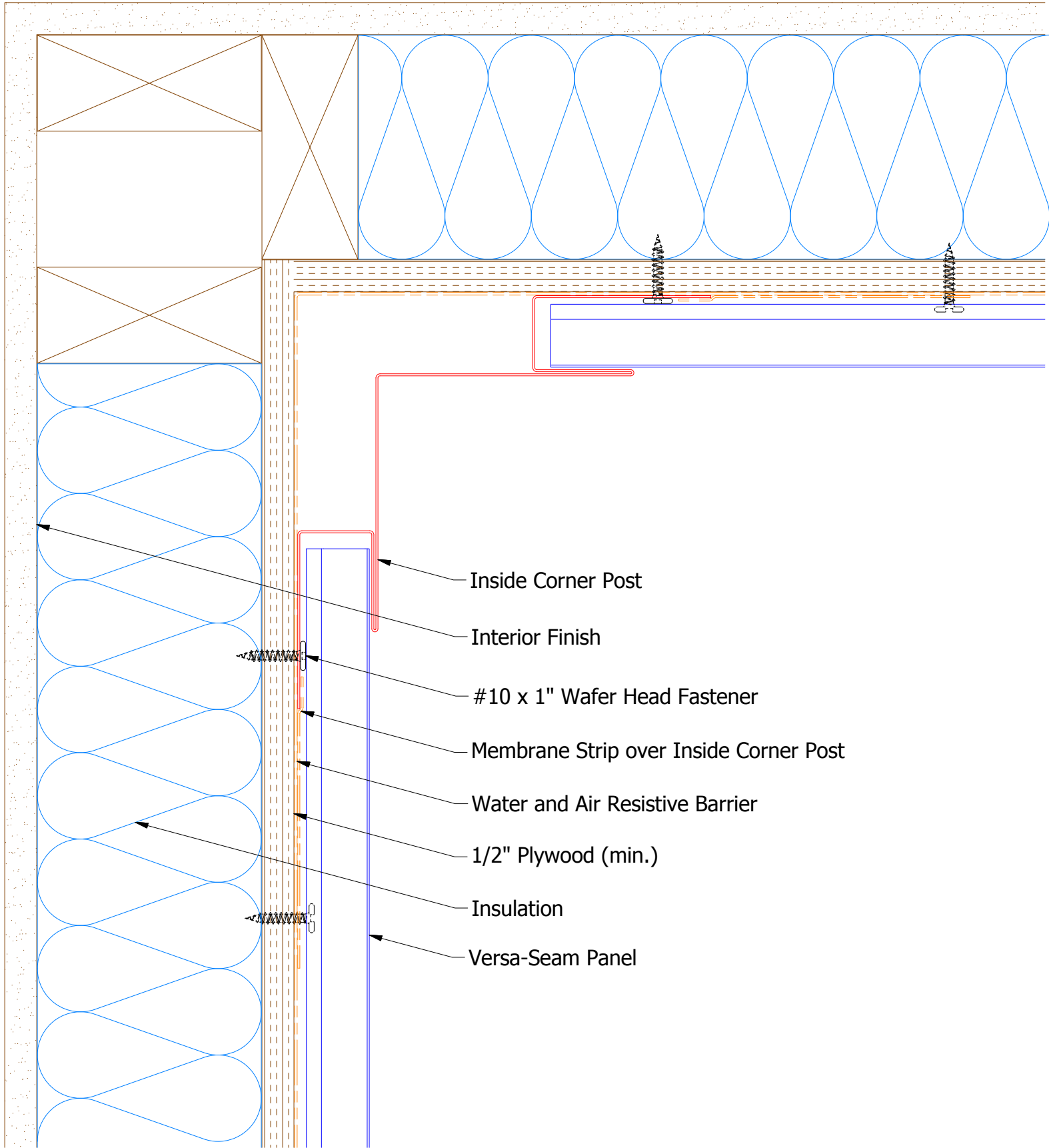


VSA118-J Channel

				TITLE			
				Versa-Seam Endwall Detail			
				DWG. NO.		DR	DATE
						KRK	1/21/2016
						APP	DATE
						DAS	8/1/16
				MATERIAL		SH. SIZE	SCALE
						B	X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP			

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Horizontal Panel

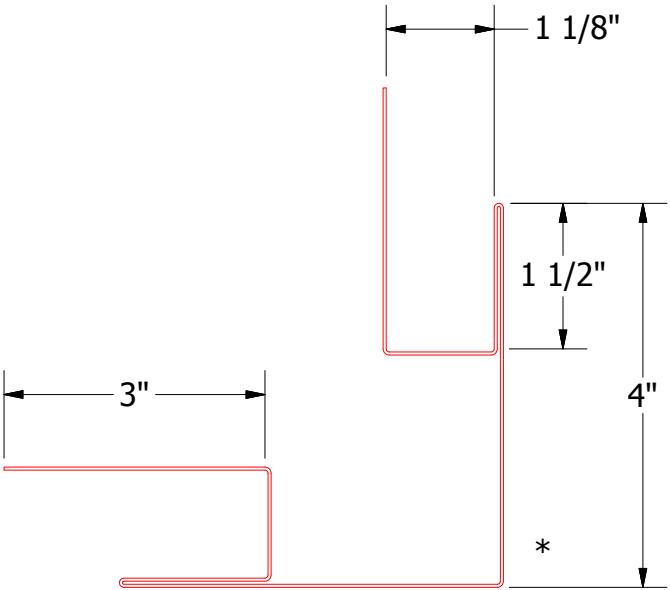
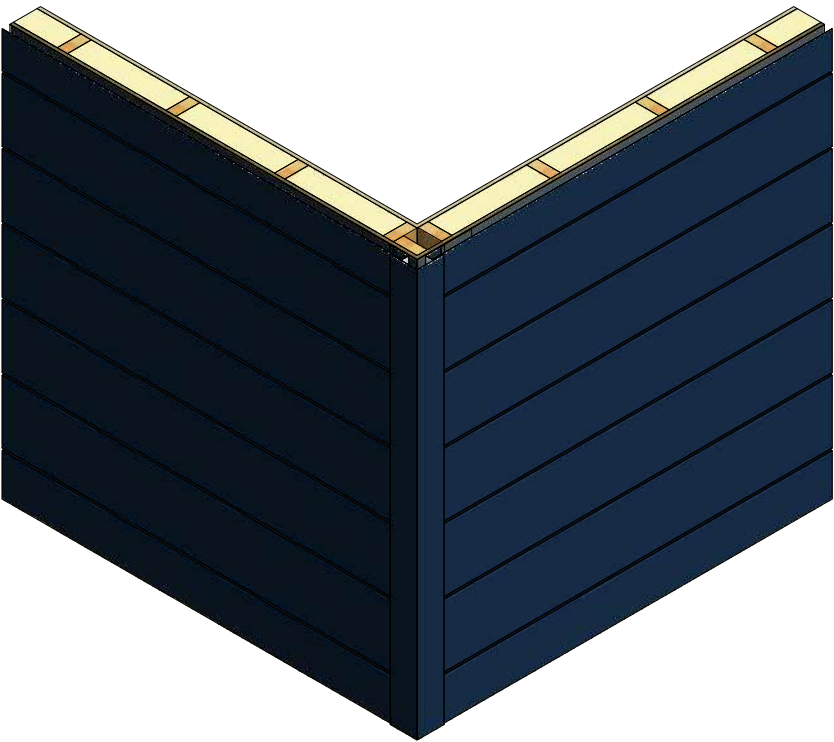
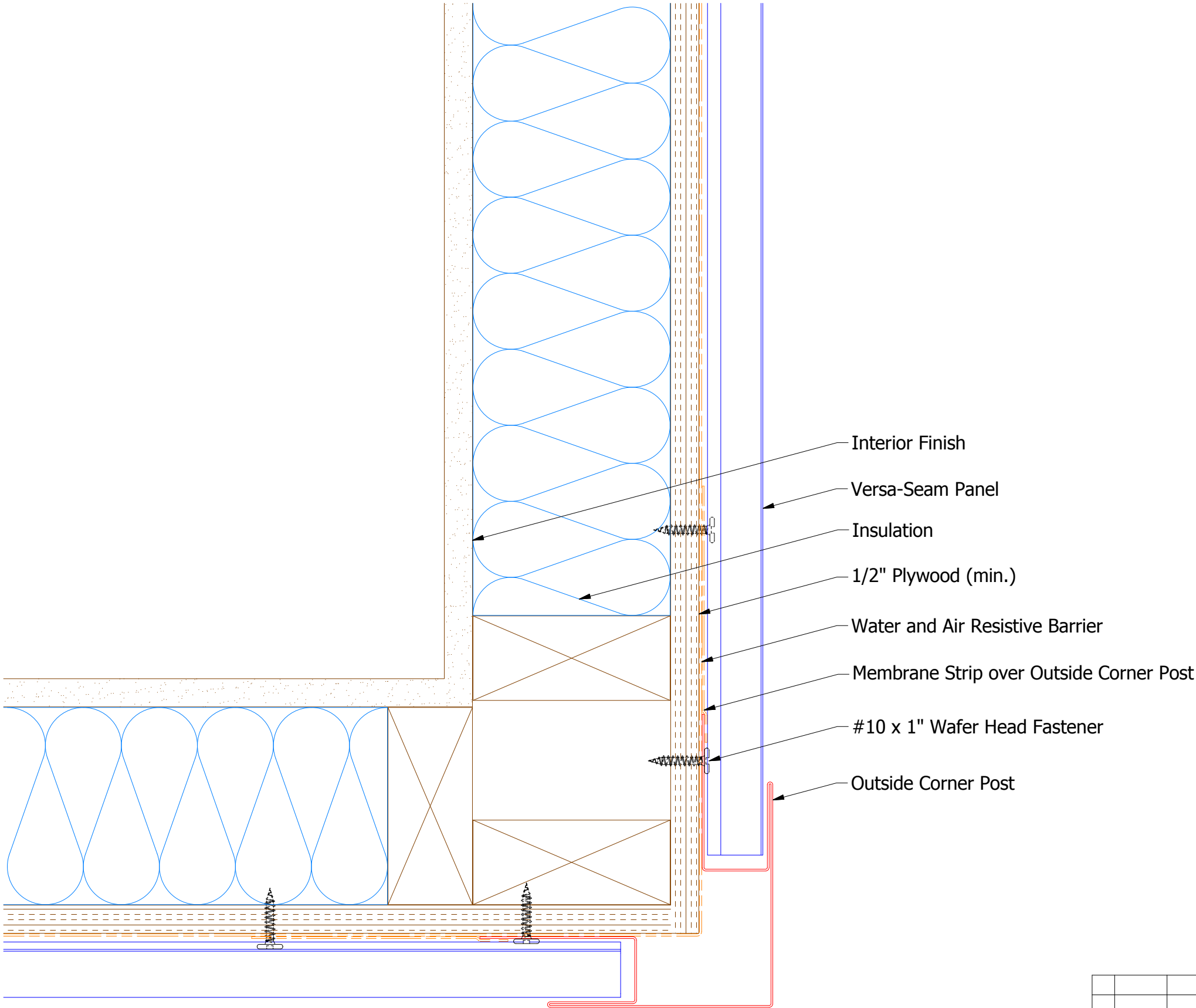


VSA601-Inside Corner Post

	ATAS INTERNATIONAL, INC	
	Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE		Versa-Seam Inside Corner Detail
DWG. NO.	DR KRK	DATE 7/29/2014
APP DAS	DATE 7/29/16	
MATERIAL	SH. SIZE B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

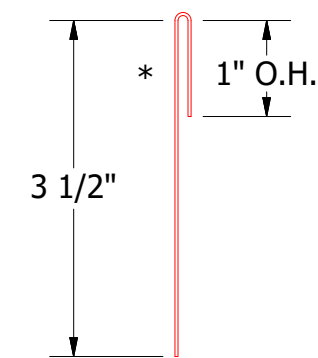
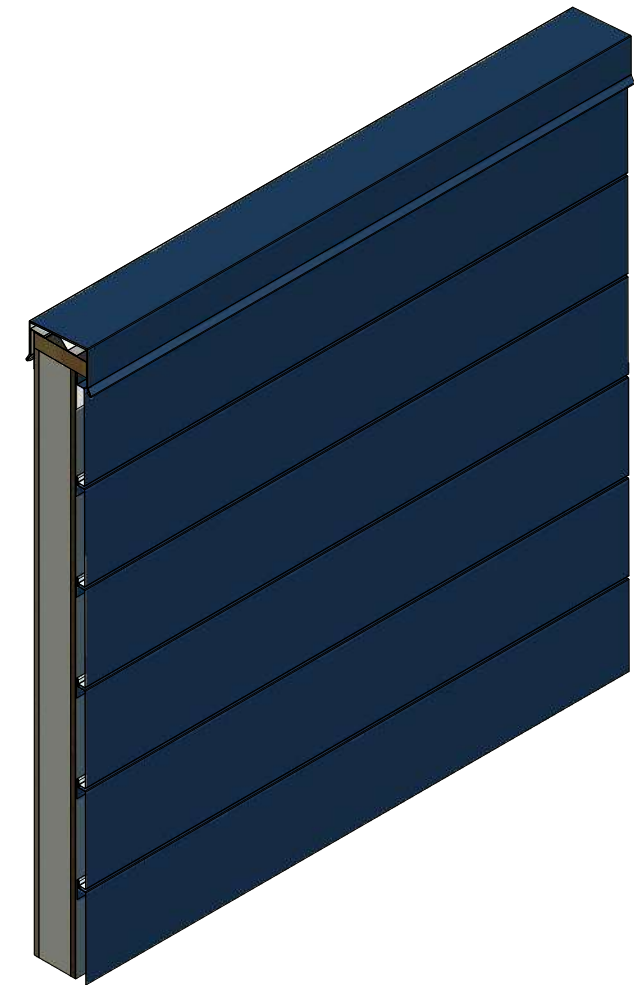
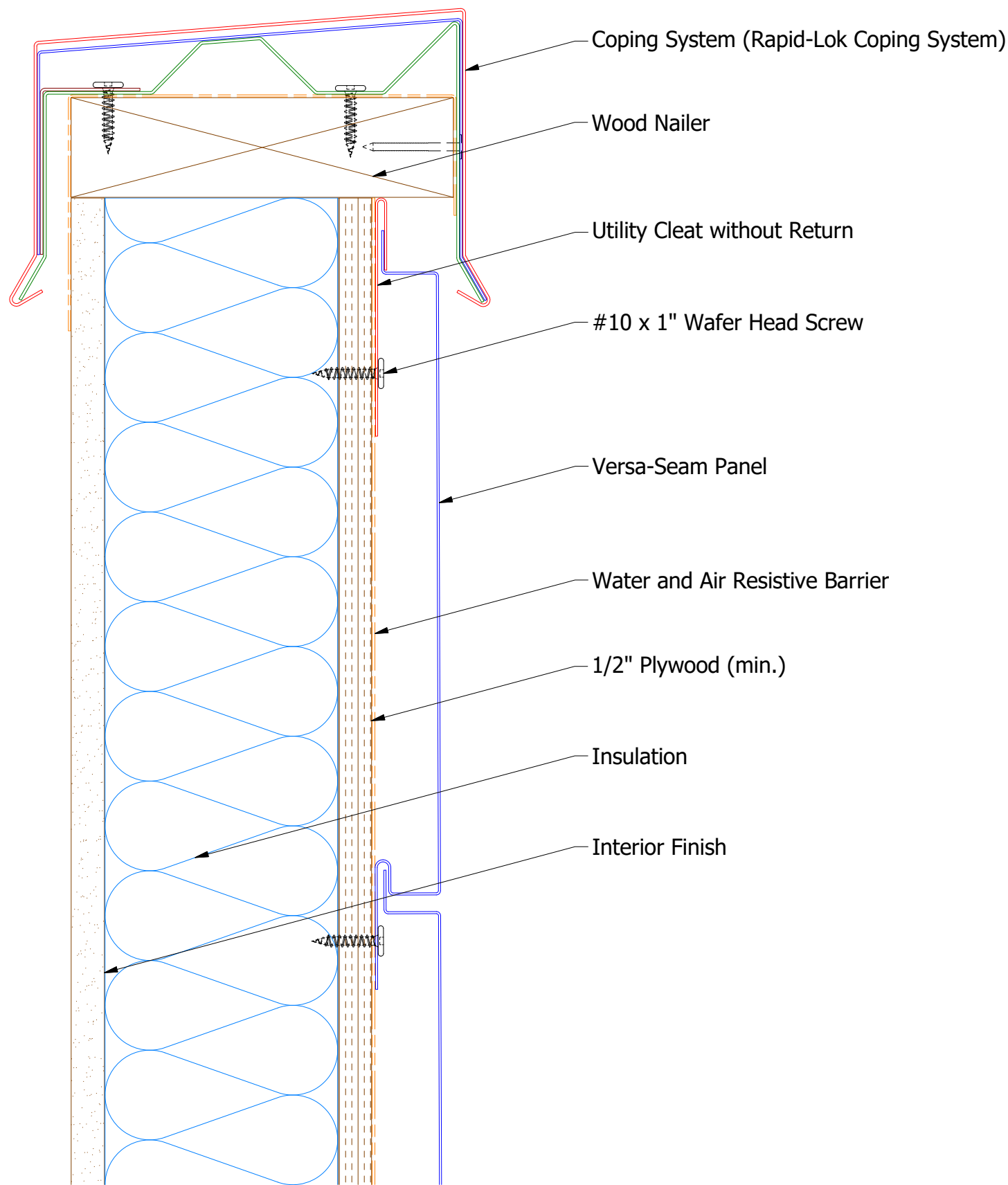
Horizontal Panel



VSA602-Outside Corner Post

										Versa-Seam Exterior Corner Detail	

Horizontal Panel



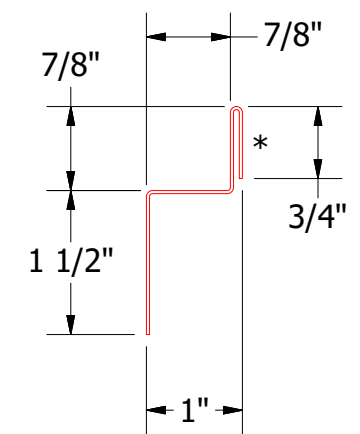
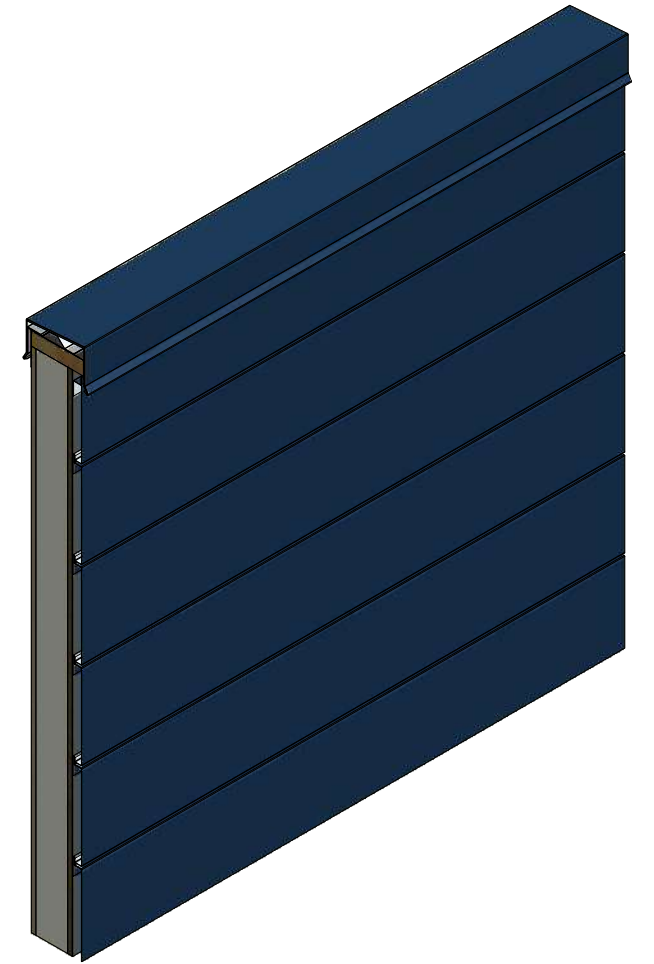
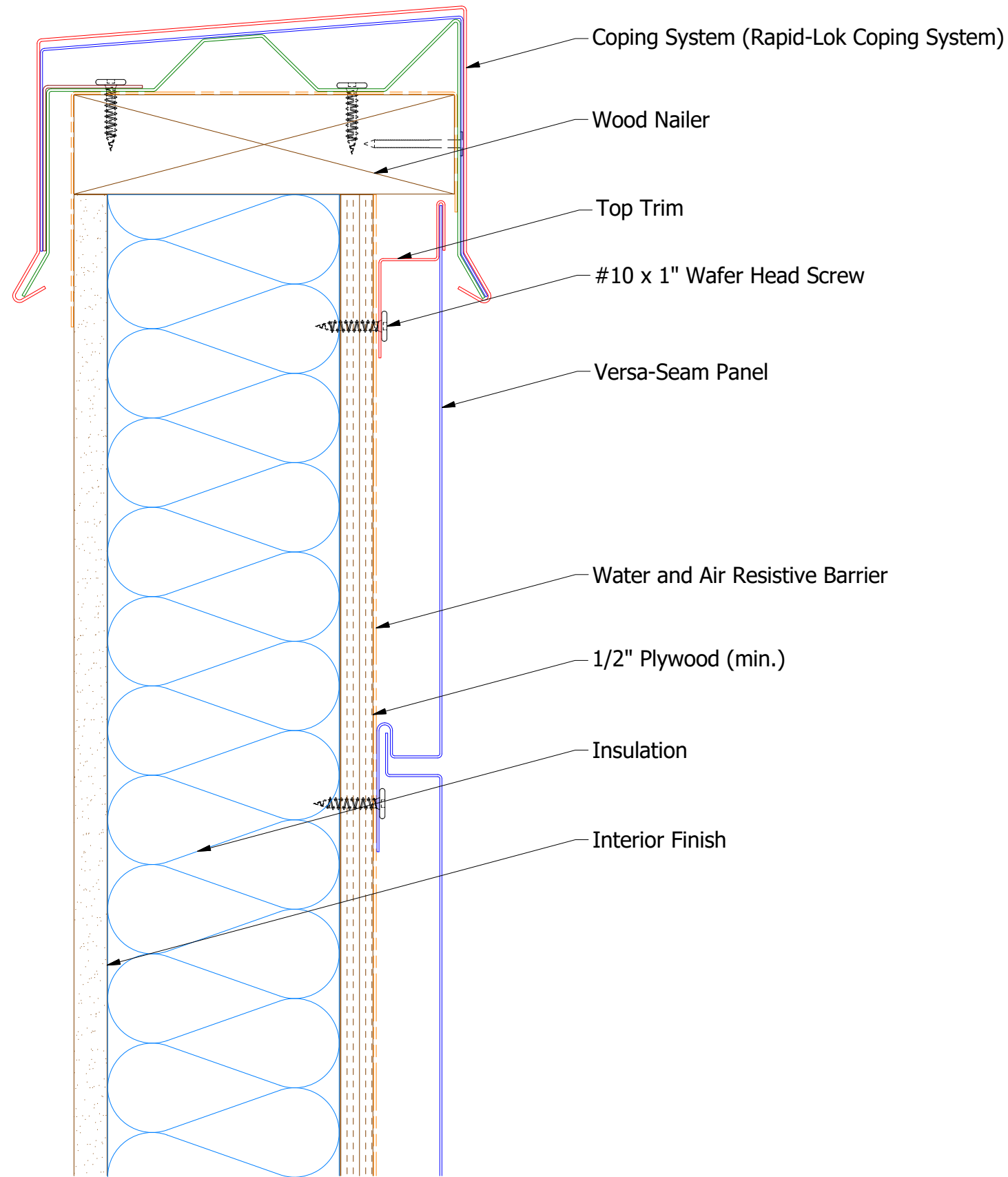
VSA962 - Utility Cleat without Return



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TITLE Versa-Seam Top of Wall Detail		
DWG. NO.	DR KRK	DATE 1/20/2016
MATERIAL	APP DAS	DATE 7/29/16
REV. NO.	SH. SIZE B	SCALE X:X

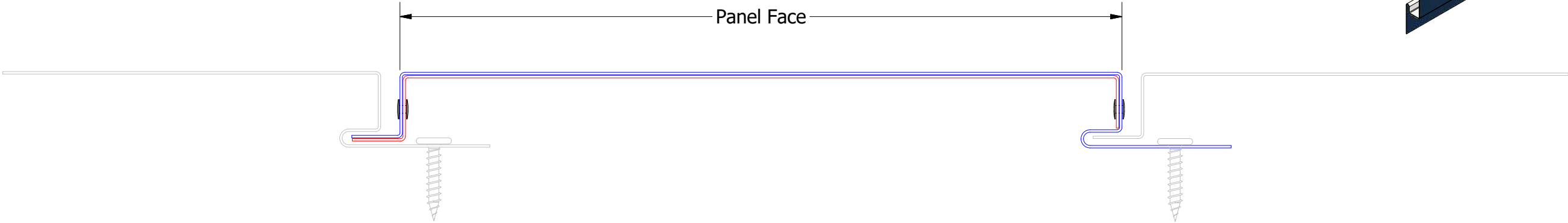
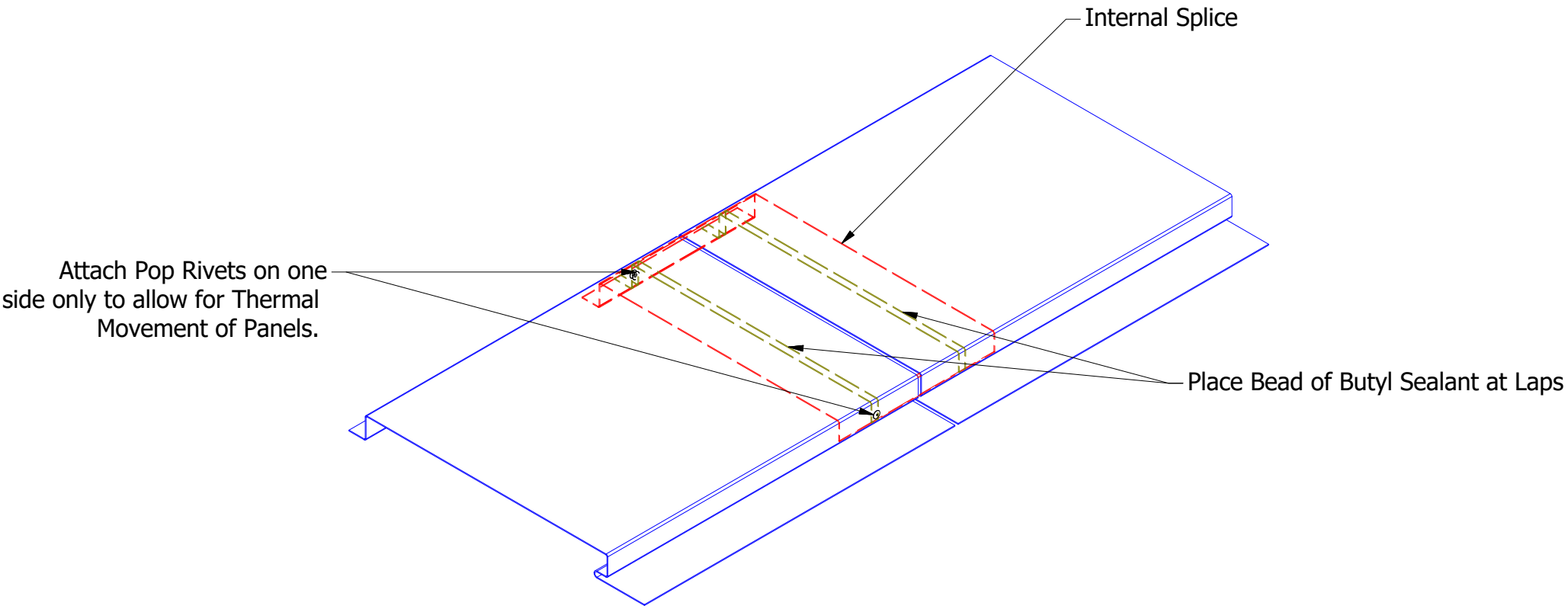
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



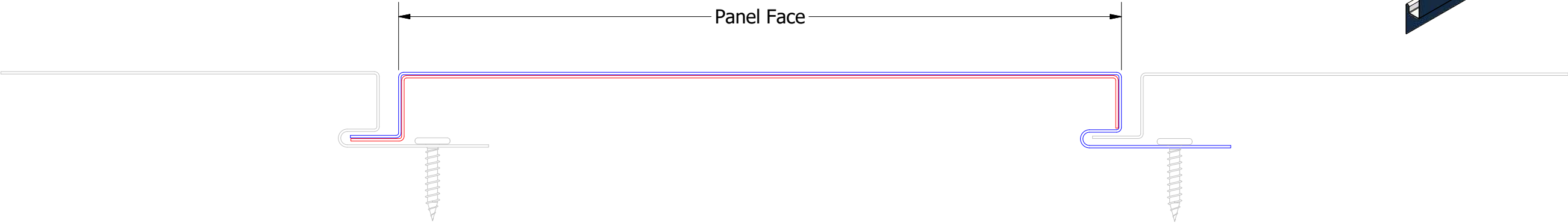
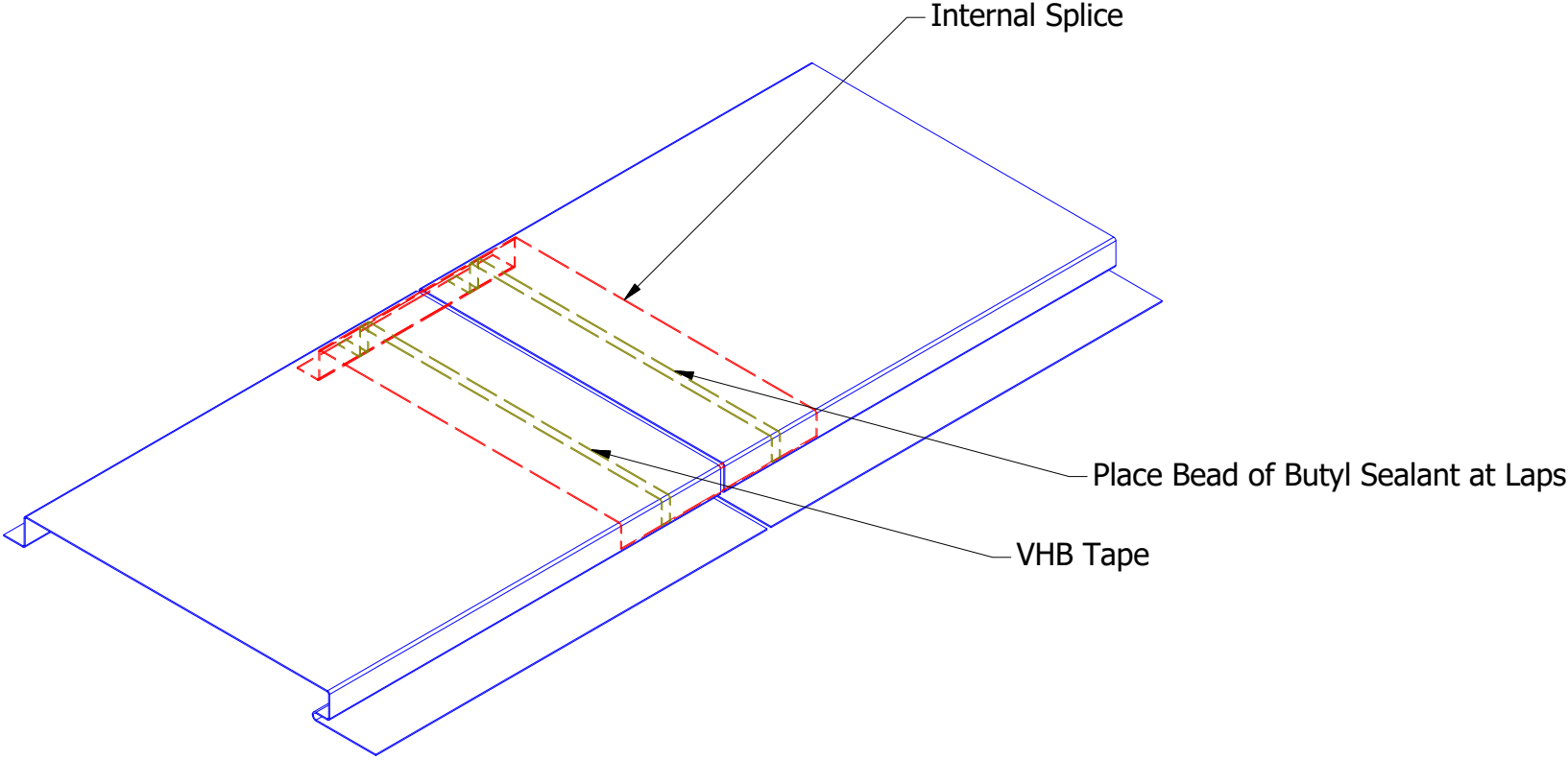
Top Trim

Note: * denotes color side.

										TITLE		Versa-Seam Top of Wall Detail	
												DWG. NO.	
												DR	
												KRK	
												DATE	
												1/20/2016	
												APP	
												DAS	
												DATE	
												7/29/16	
REV. NO.		DATE		DESCRIPTION OF REVISION				BY		APP		SH. SIZE	
												B	
												SCALE	
												X:X	



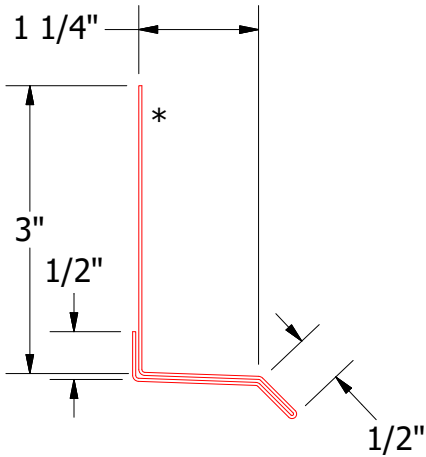
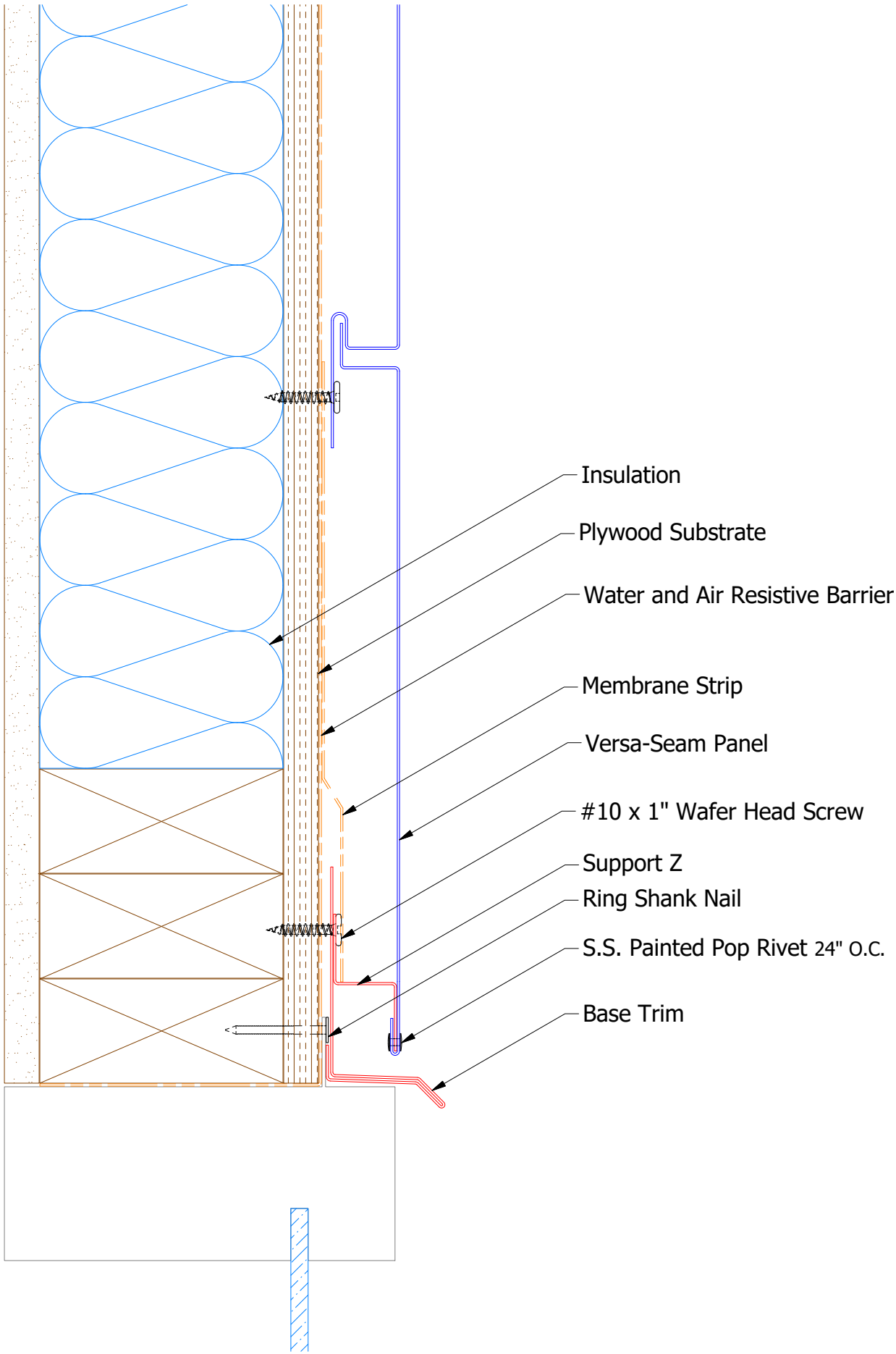
Internal Splice



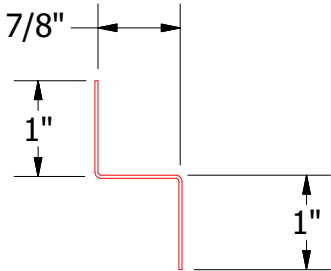
Internal Splice

						TITLE Versa-Seam Splice Detail		
						DWG. NO.	DR DMR	DATE 1/29/2020
							APP	DATE
						MATERIAL	SH. SIZE B	SCALE X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP				

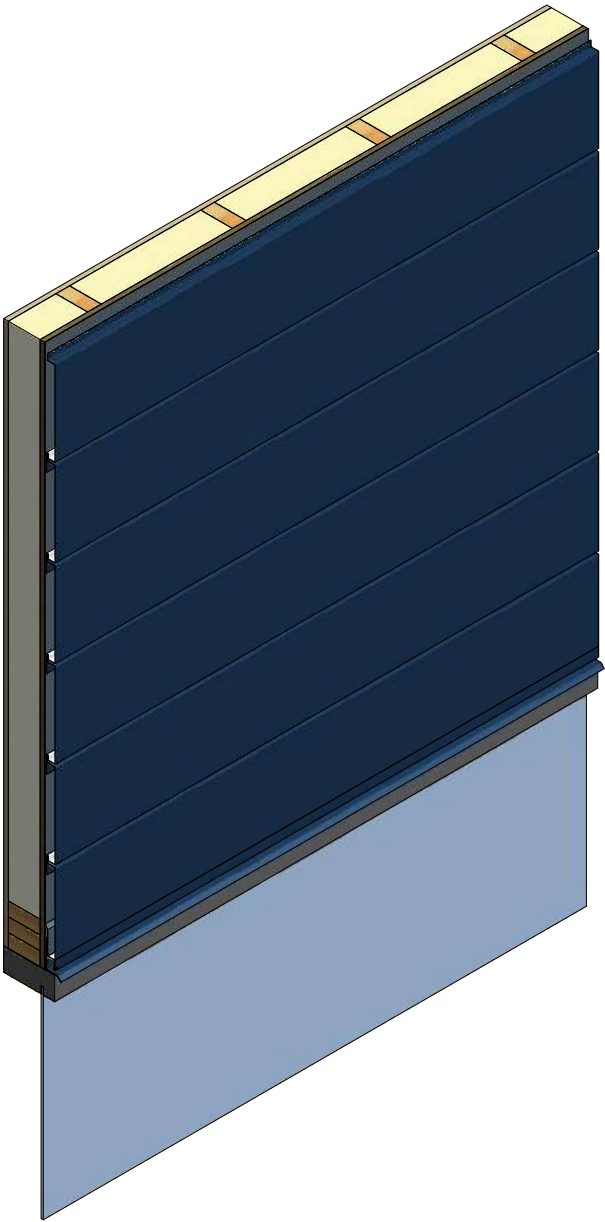
Horizontal Panel

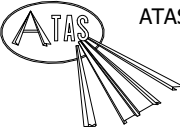


VSA661 - Base Trim



VSA681 - Support Z





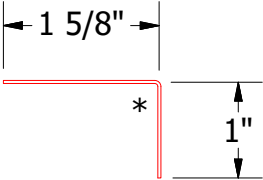
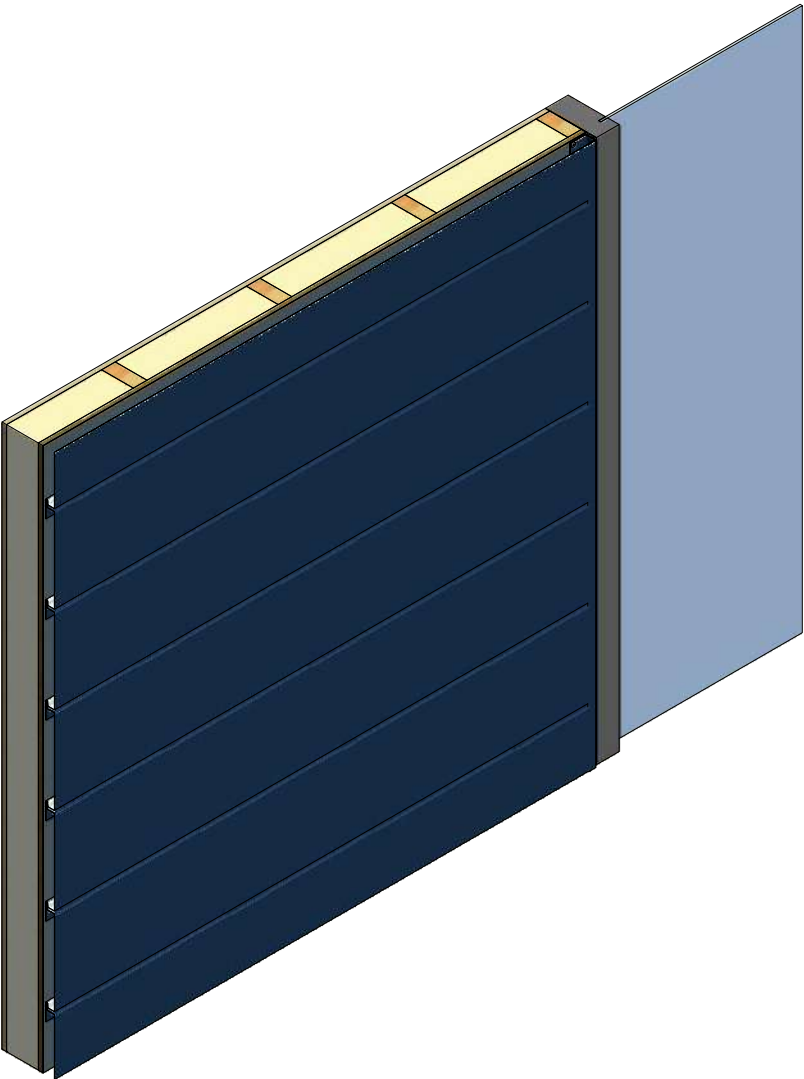
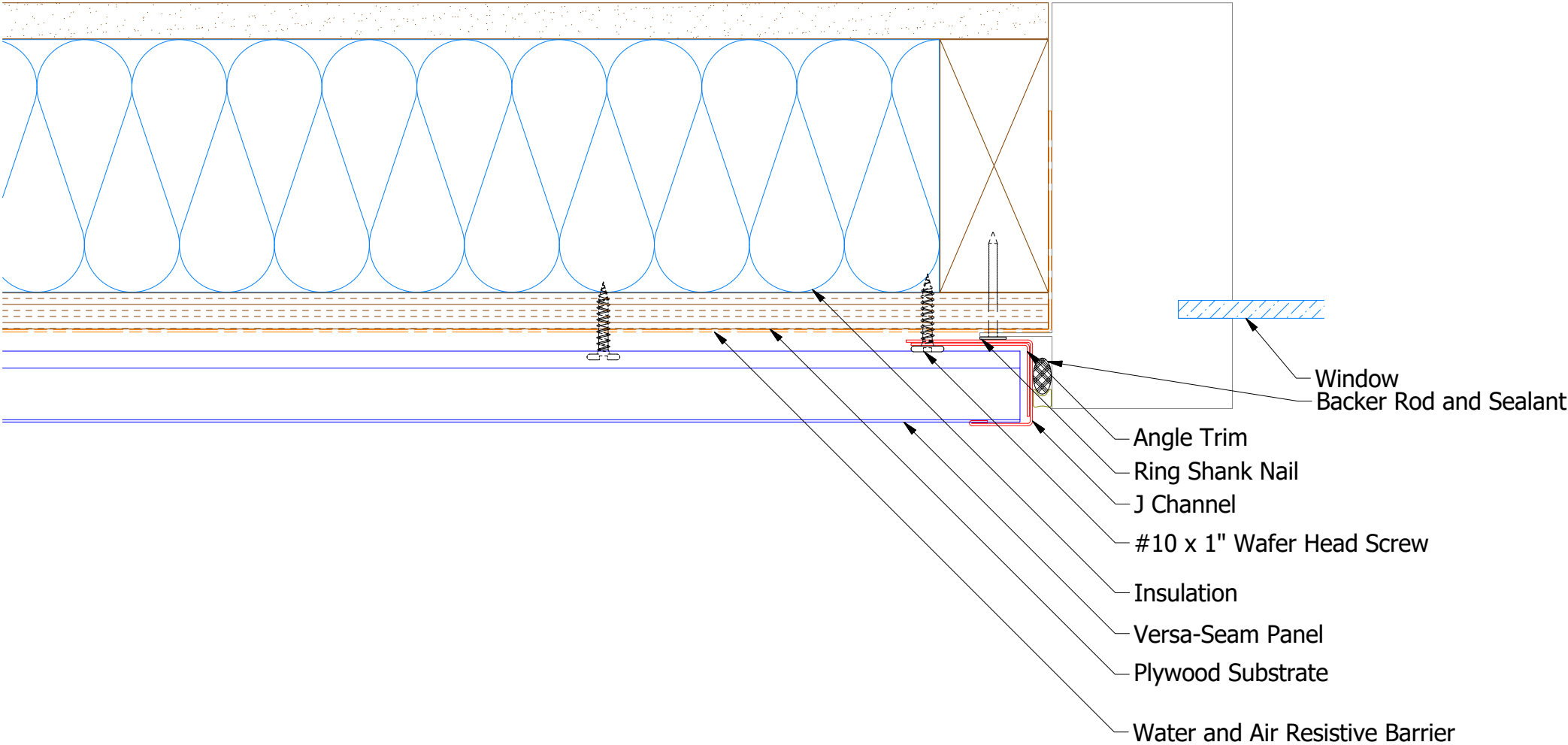
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TITLE
Versa-Seam Head Window Flange Detail

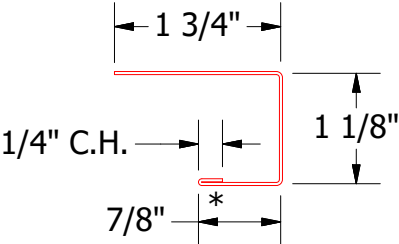
DWG. NO.	DR MBP	DATE 7/31/2018
MATERIAL	APP	DATE
SH. SIZE B	SCALE	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Horizontal Panel



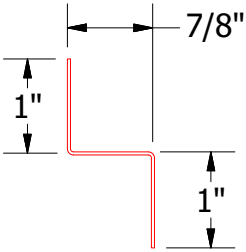
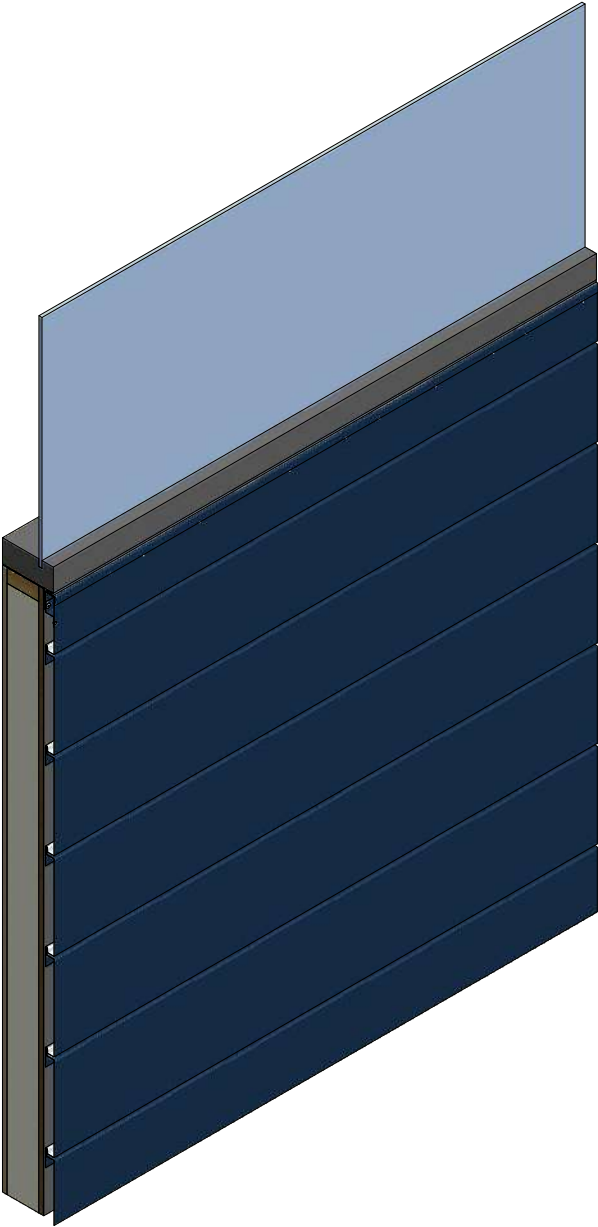
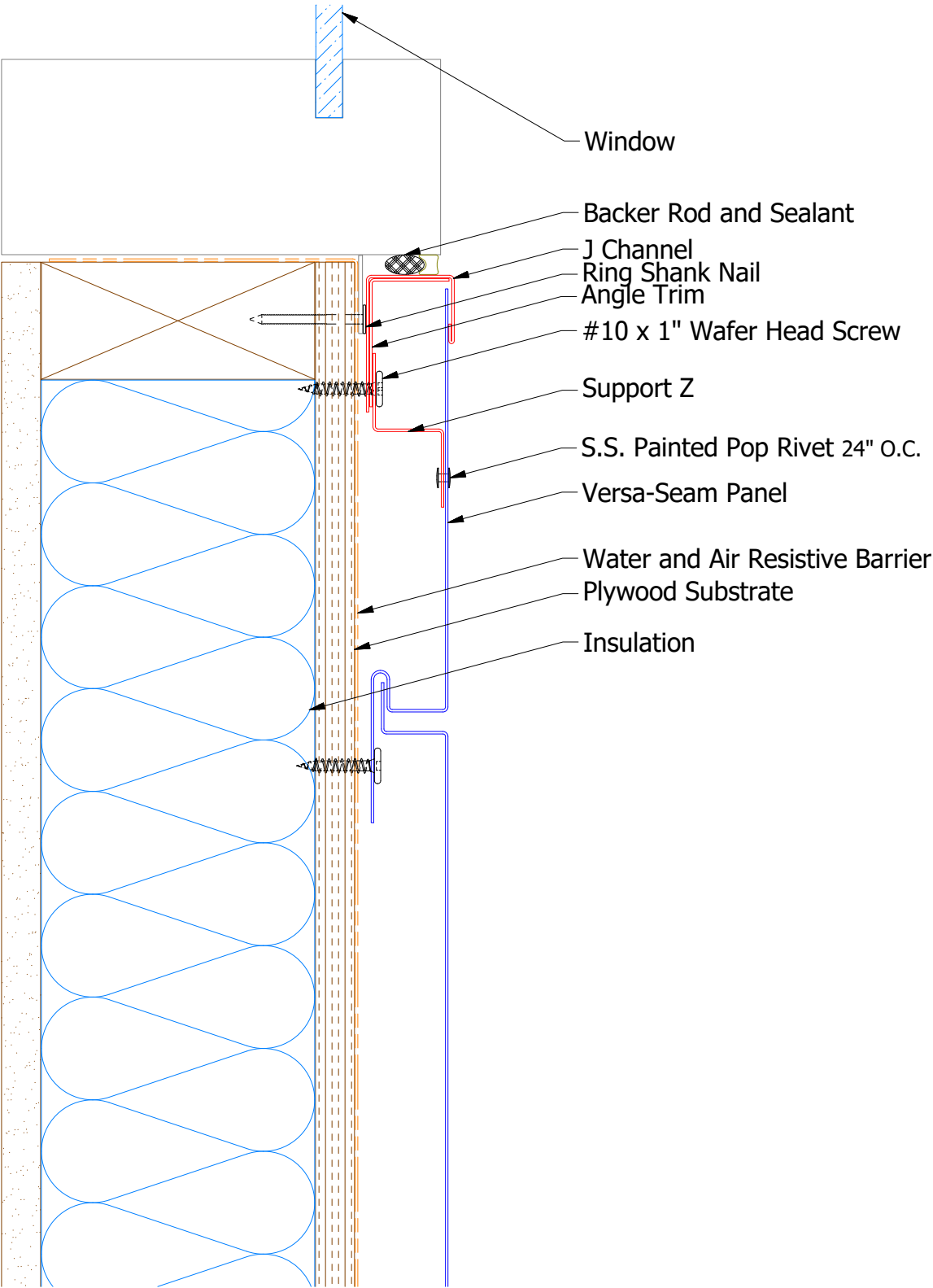
VSA680 - Angle Trim



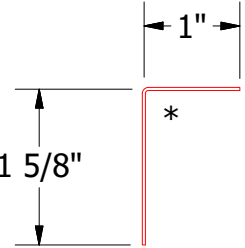
VSA118 - J Channel

						Versa-Seam Jamb Window Flange Detail	

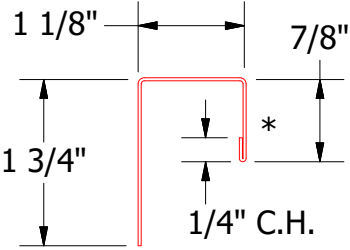
Horizontal Panel



VSA681 - Support Z



VSA680 - Angle Trim



VSA118 - J Channel

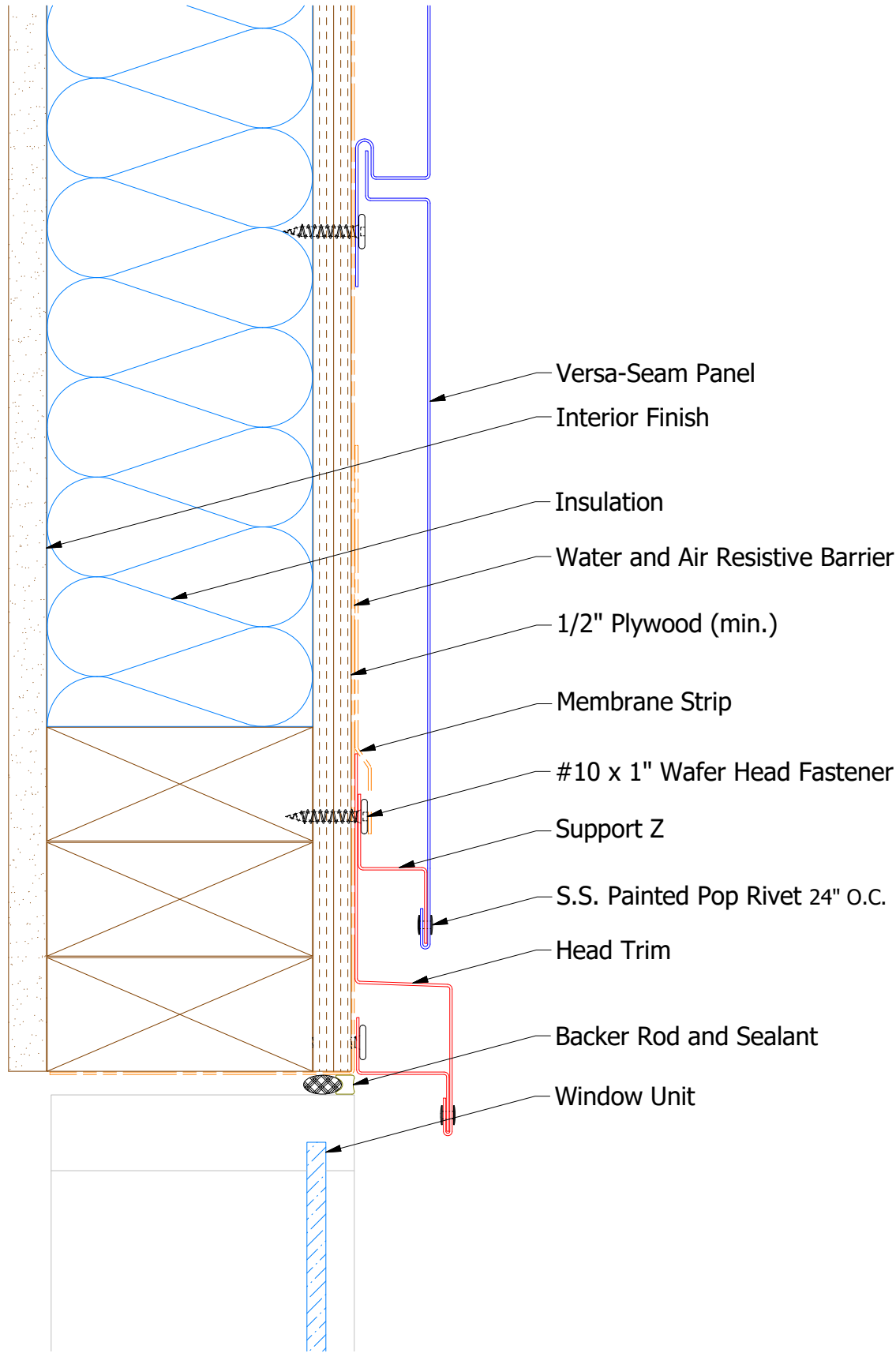


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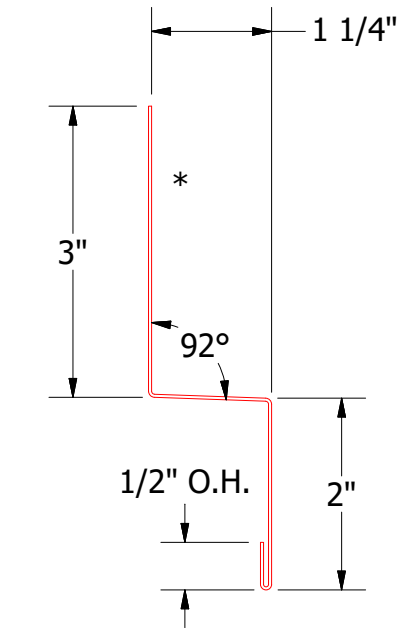
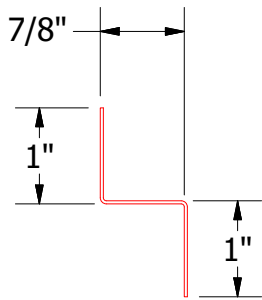
TITLE Versa-Seam Window Sill Flange Detail			
DWG. NO.		DR MBP	DATE 8/1/2018
APP		DATE	
MATERIAL		SH. SIZE B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

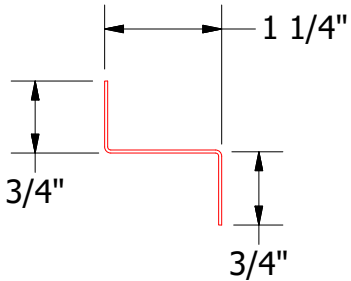
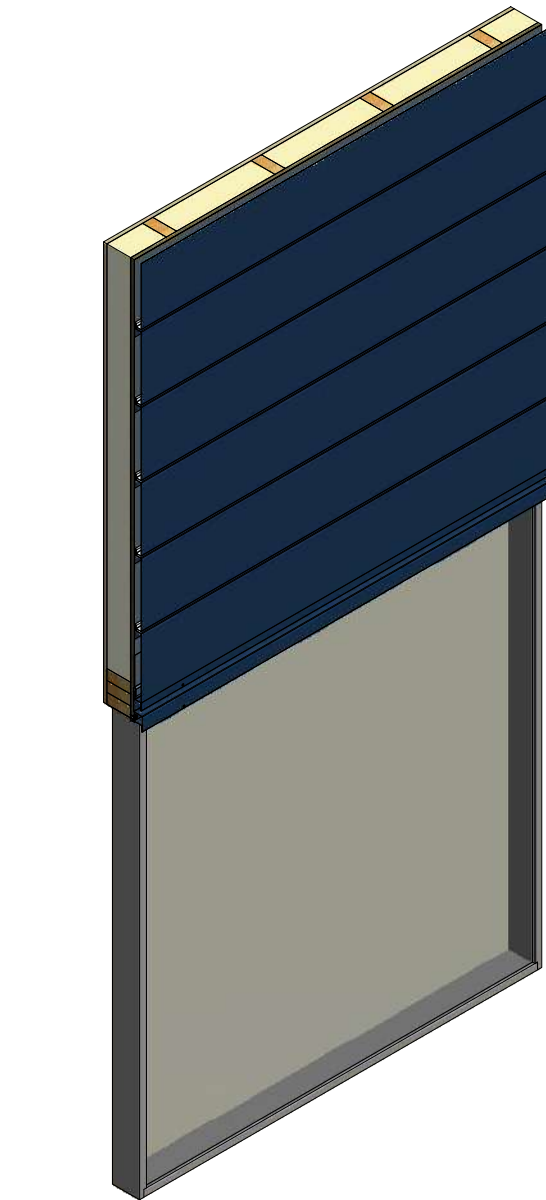
Horizontal Panel



VSA681-Support Z



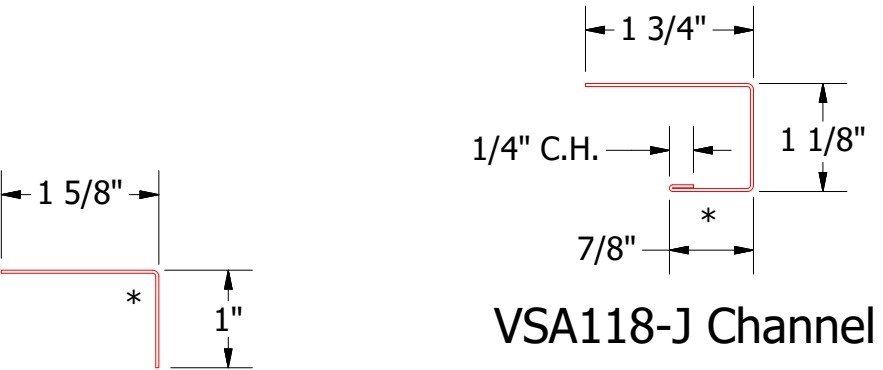
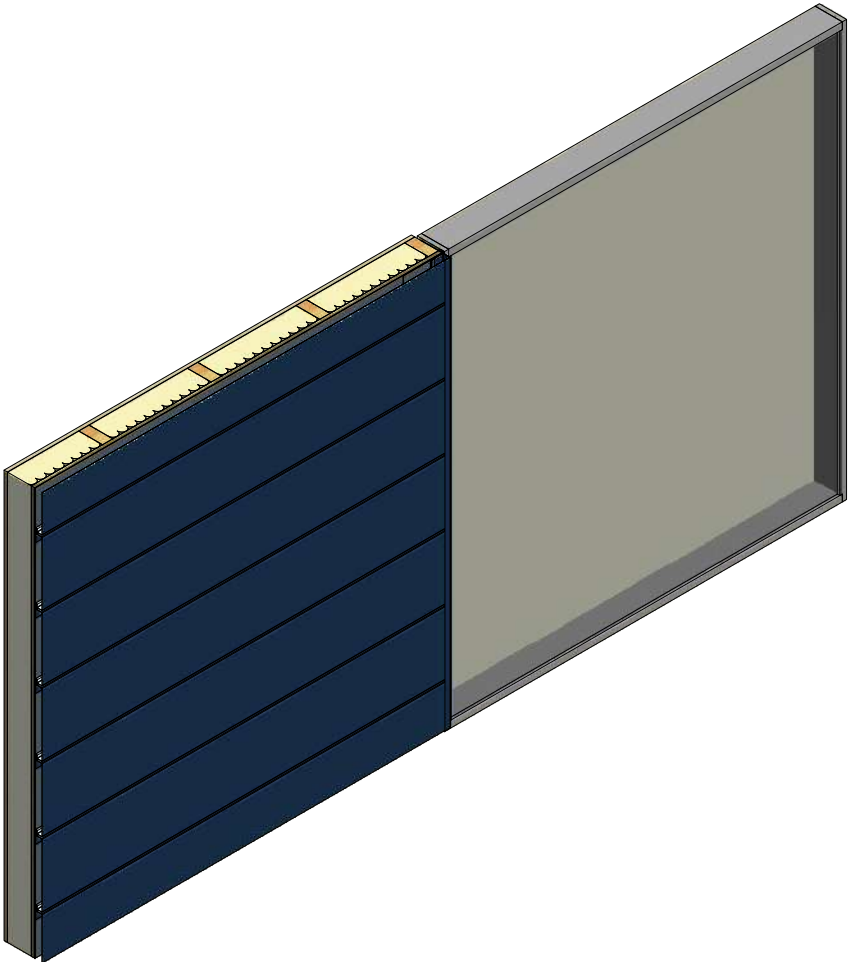
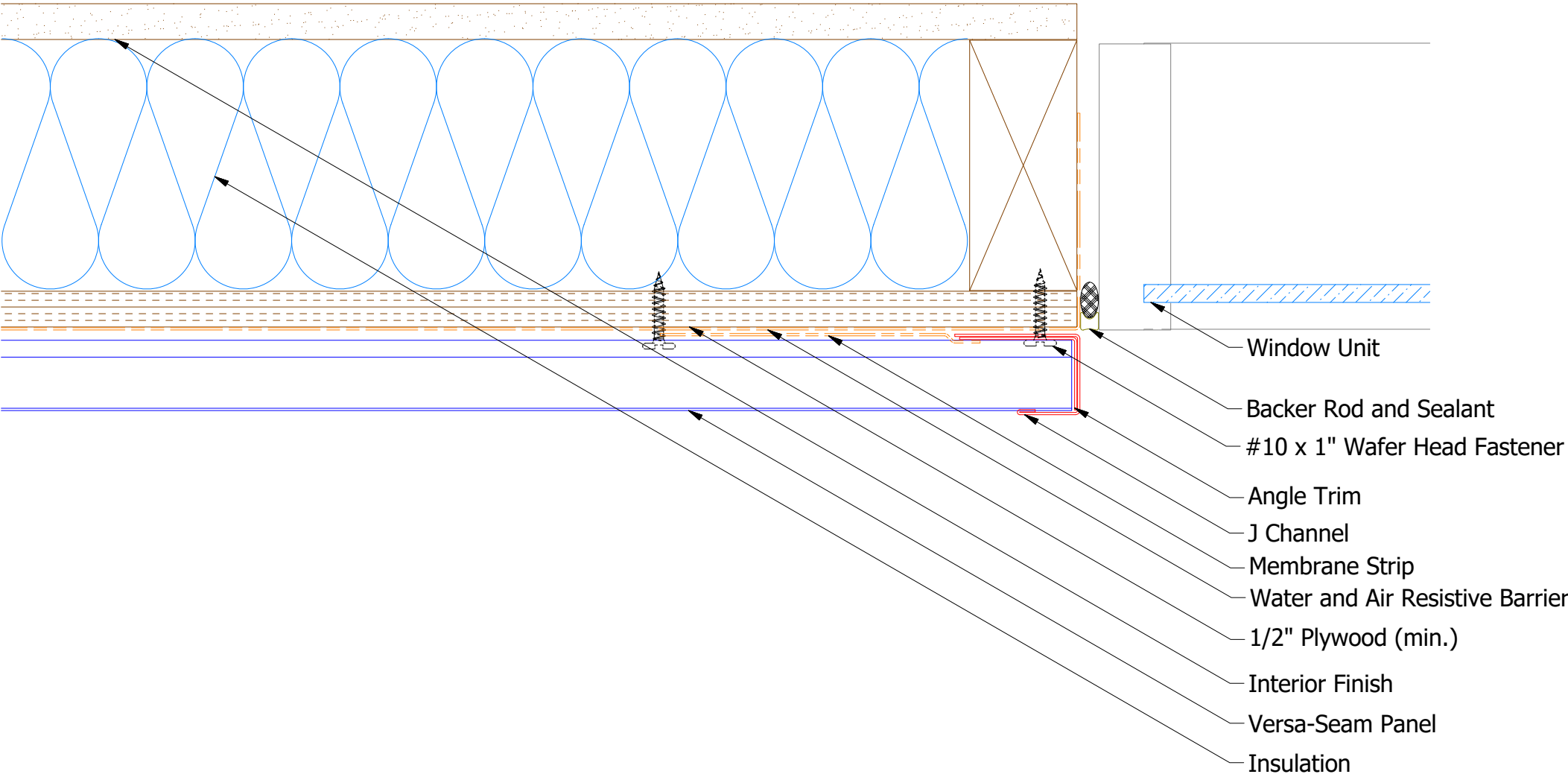
VSA550 - Head Trim



Z Closure

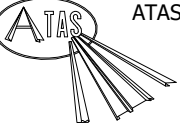
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE Versa-Seam Head Existing Window Detail			
DWG. NO.		DR MBP	DATE 7/20/18
MATERIAL		APP	DATE
		SH. SIZE B	SCALE X:X

Horizontal Panel



VSA680-Angle Trim

VSA118-J Channel

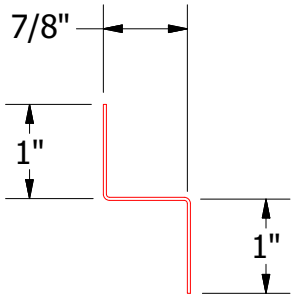
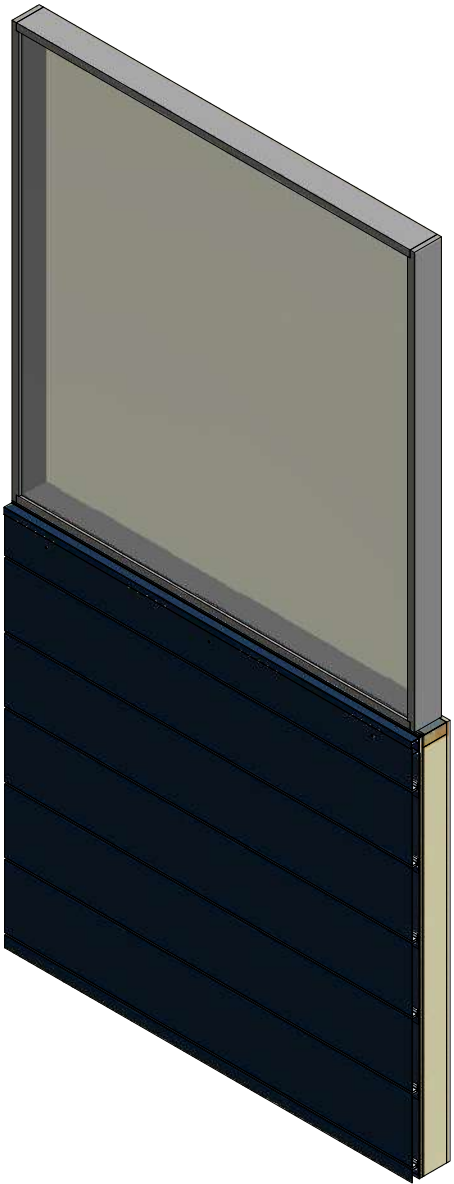
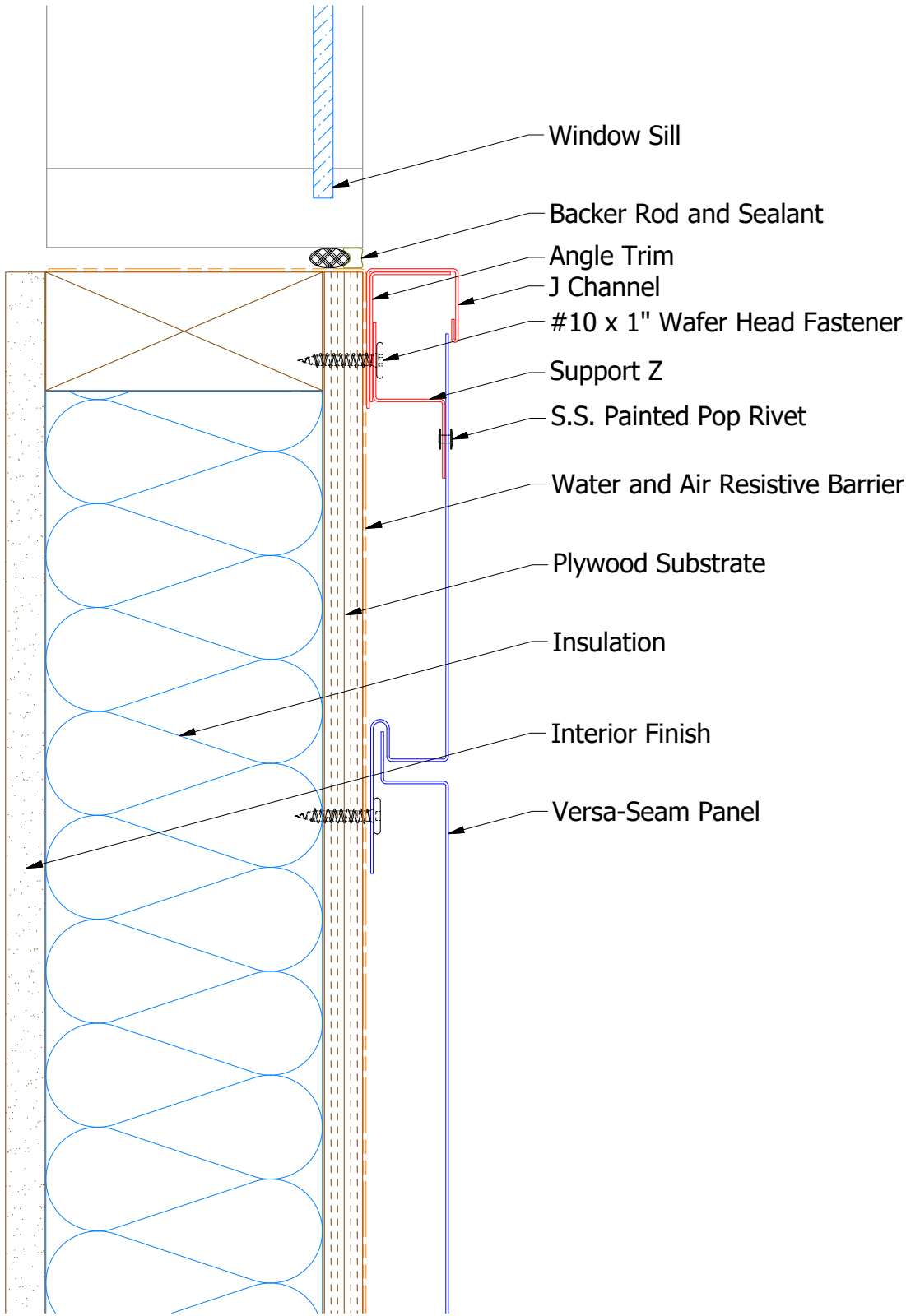


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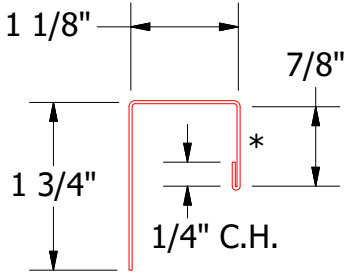
TITLE Versa-Seam Jamb Existing Window Detail			
DWG. NO.		DR MBP	DATE 7/20/18
MATERIAL		APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY APP
SH. SIZE B		SCALE X:X	

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

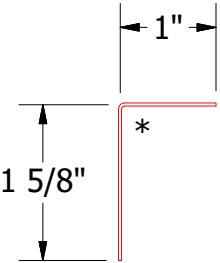
Horizontal Panel



VSA681 - Support Z



VSA118 - J Channel

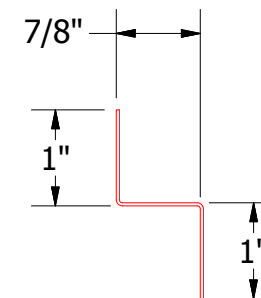
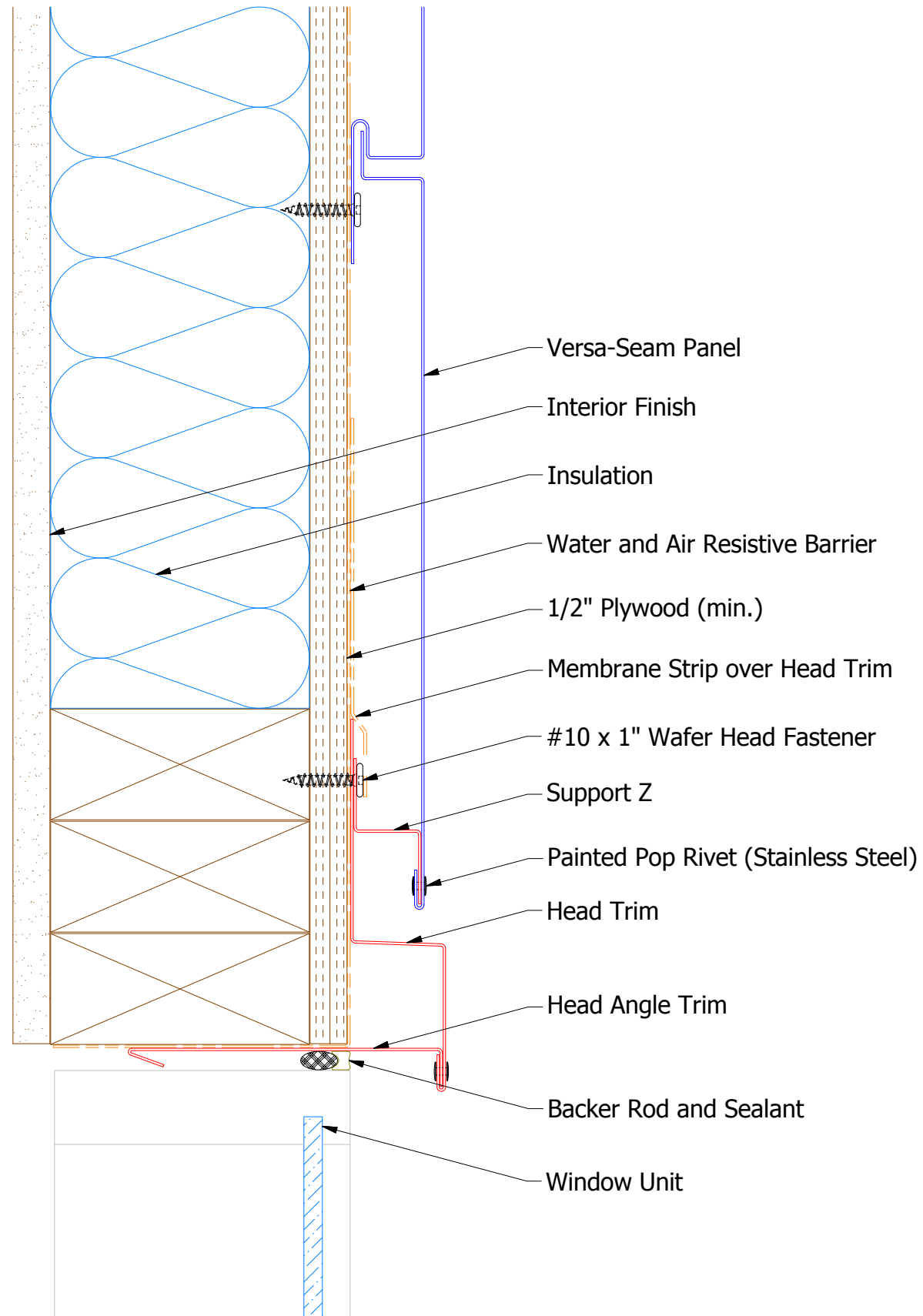


VSA680 - Angle Trim

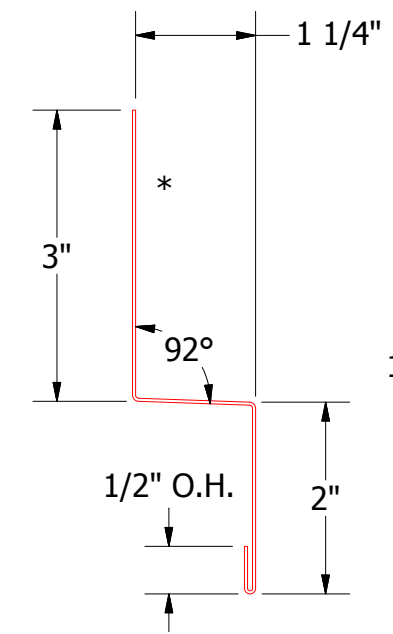
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE Versa-Seam Window Sill Existing Window Detail			
DWG. NO.		DR DMR	DATE 6/25/2020
MATERIAL		APP	DATE
		SH. SIZE B	SCALE X:X

Note: * denotes color side.

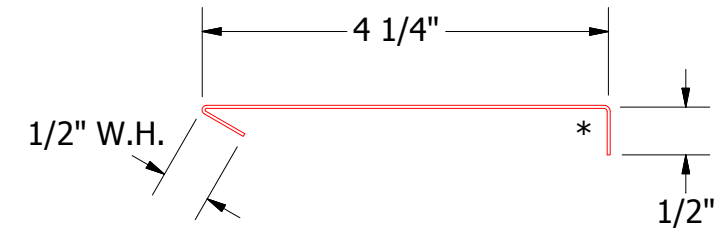
Horizontal Panel



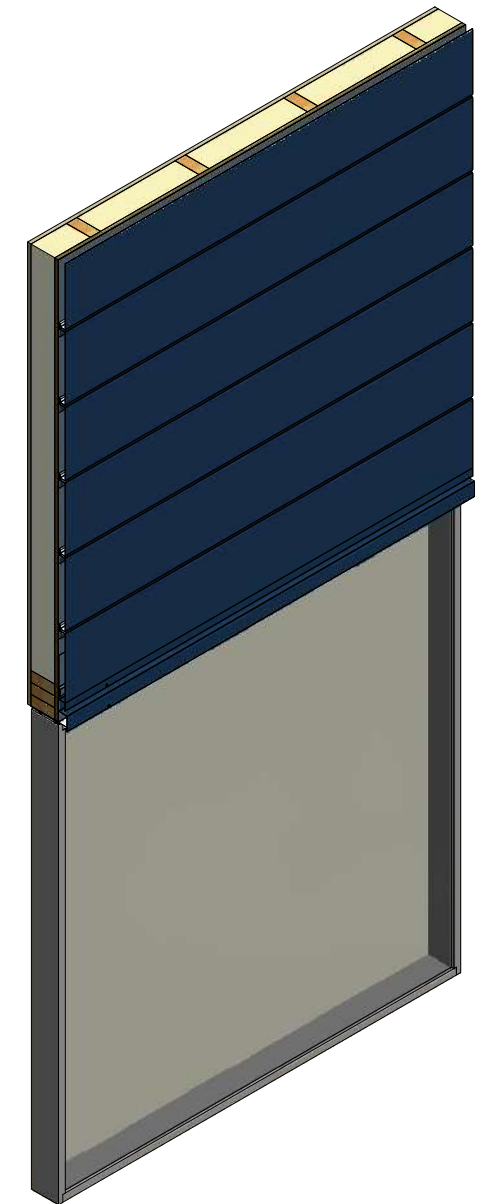
VSA681-Support Z



VSA550 - Head Trim

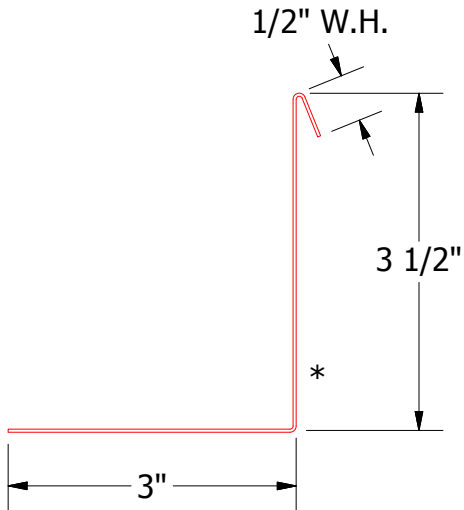
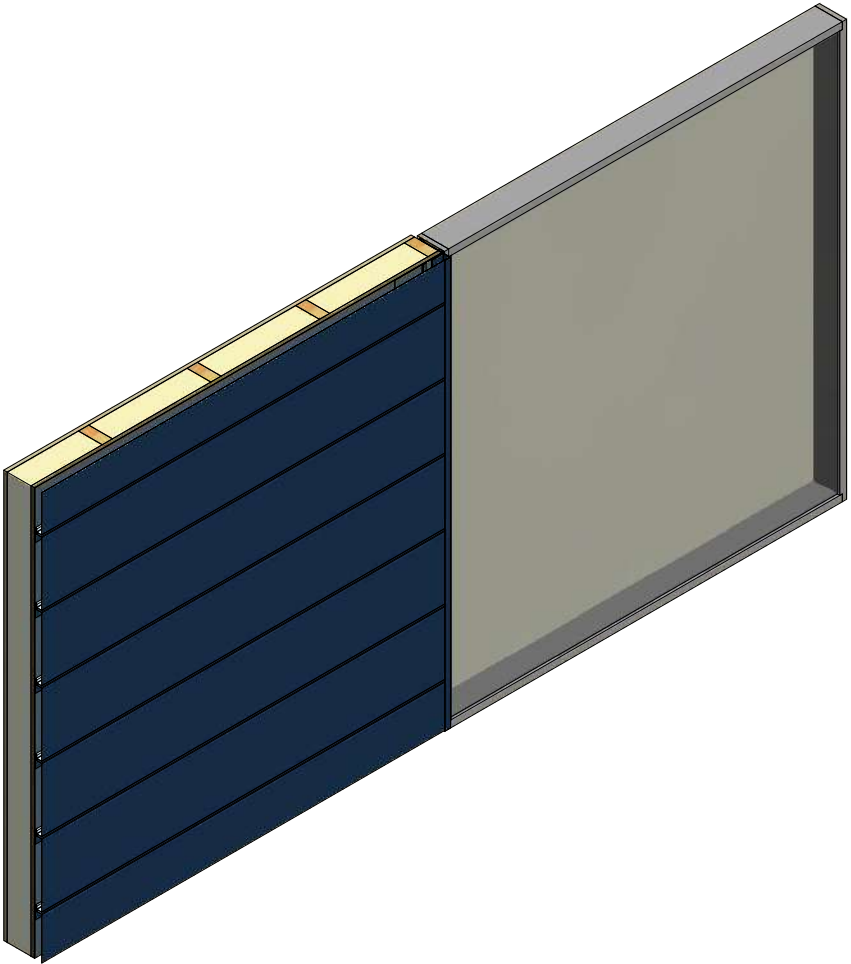
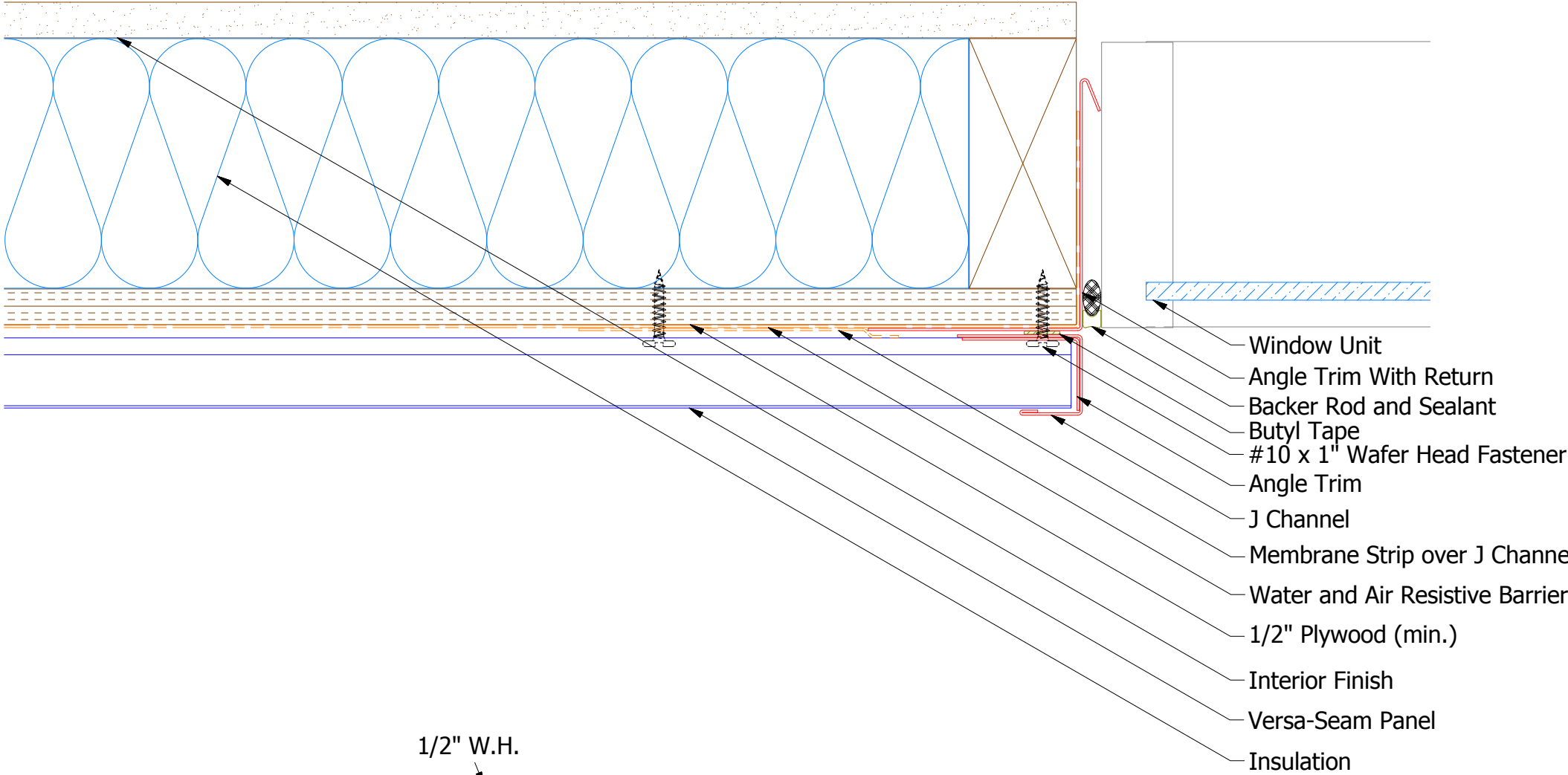


VSA690 - Head Angle Trim

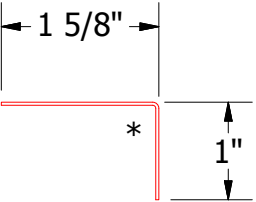


					TITLE		
					Versa-Seam Head Detail		
					DWG. NO.		DR KRK DATE 7/29/2014 APP DAS DATE 7/29/16
					MATERIAL		SH. SIZE B SCALE X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP			

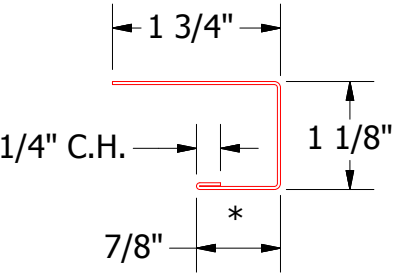
Horizontal Panel



VSA683 - Angle Trim With Return



VSA680-Angle Trim

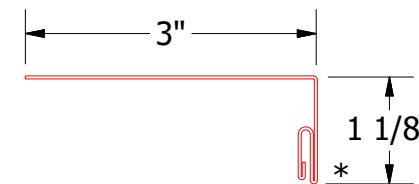
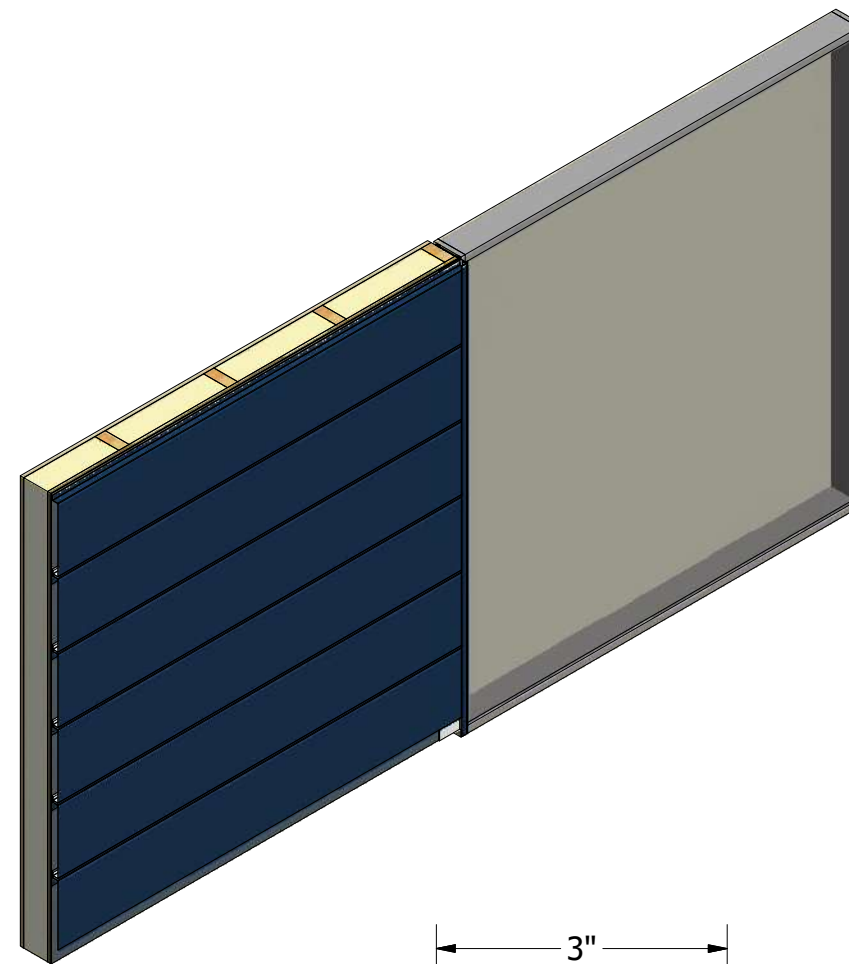
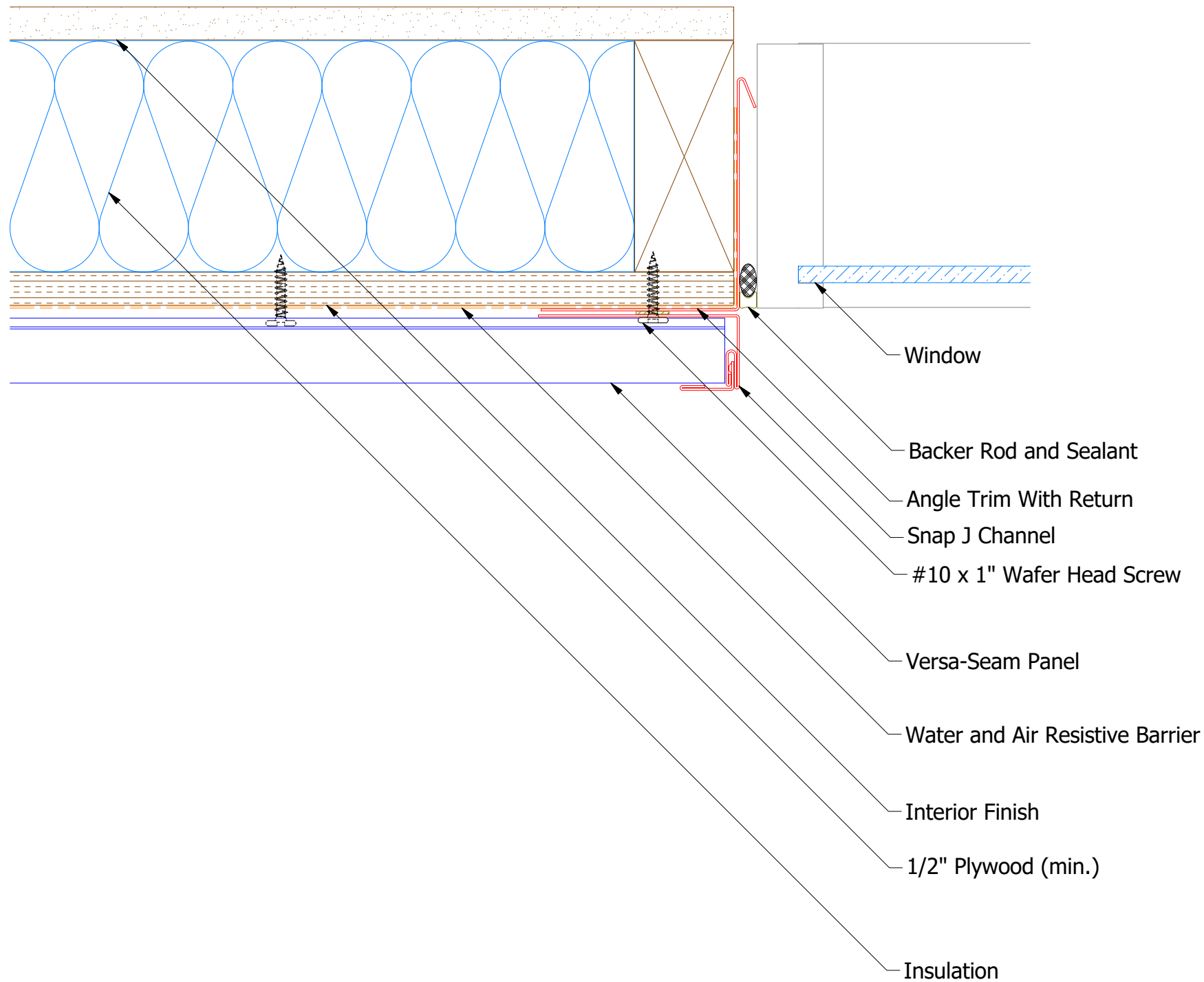


VSA118-J Channel

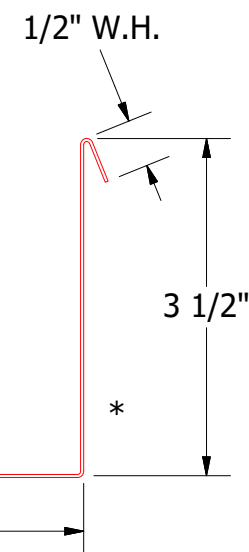
		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE Versa-Seam Jamb Detail			
DWG. NO.		DR KRK	DATE 7/29/2014
MATERIAL		APP DAS	DATE 8/1/16
		SH. SIZE B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

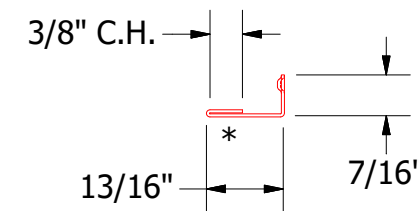
Horizontal Panel - Alternate



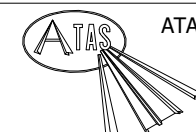
VSA119 - Snap J Base



VSA683 - Angle Trim With Return



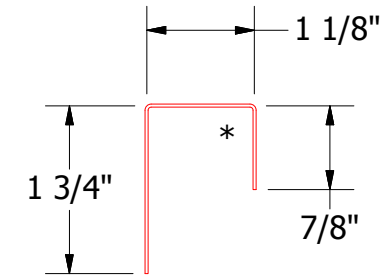
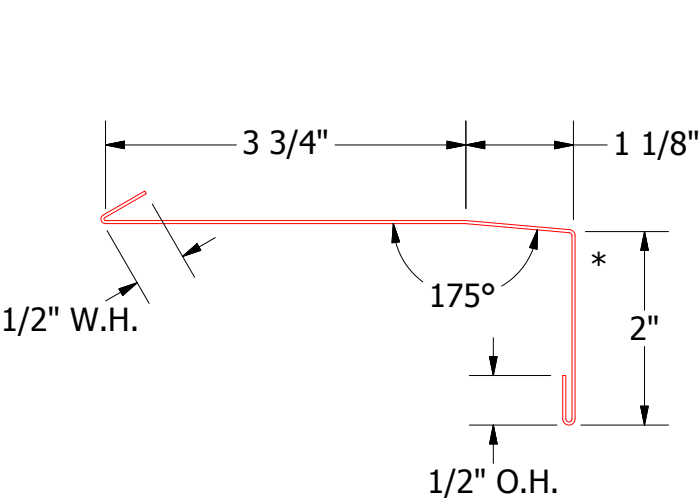
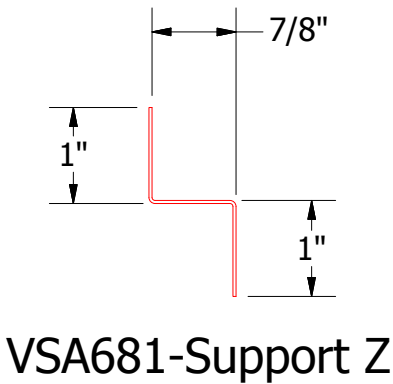
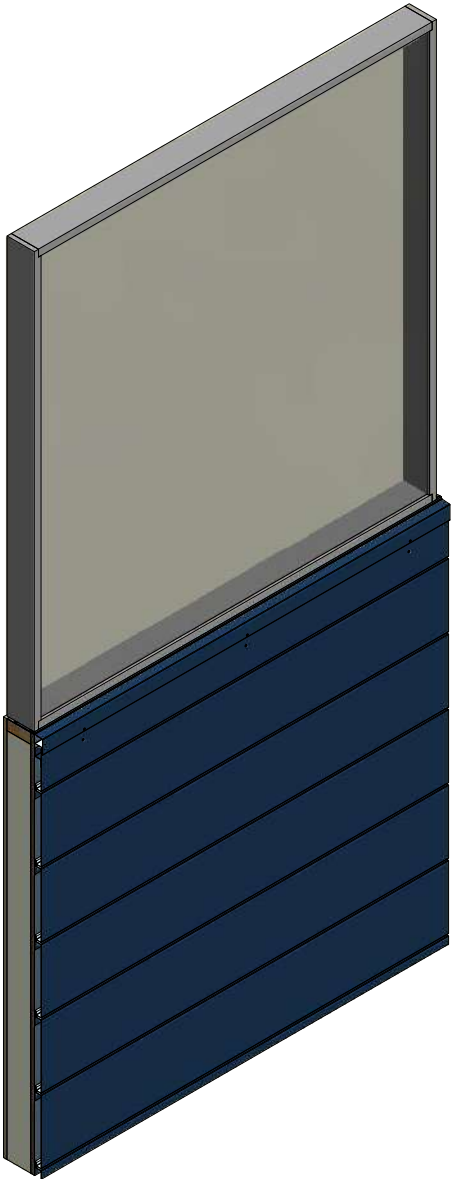
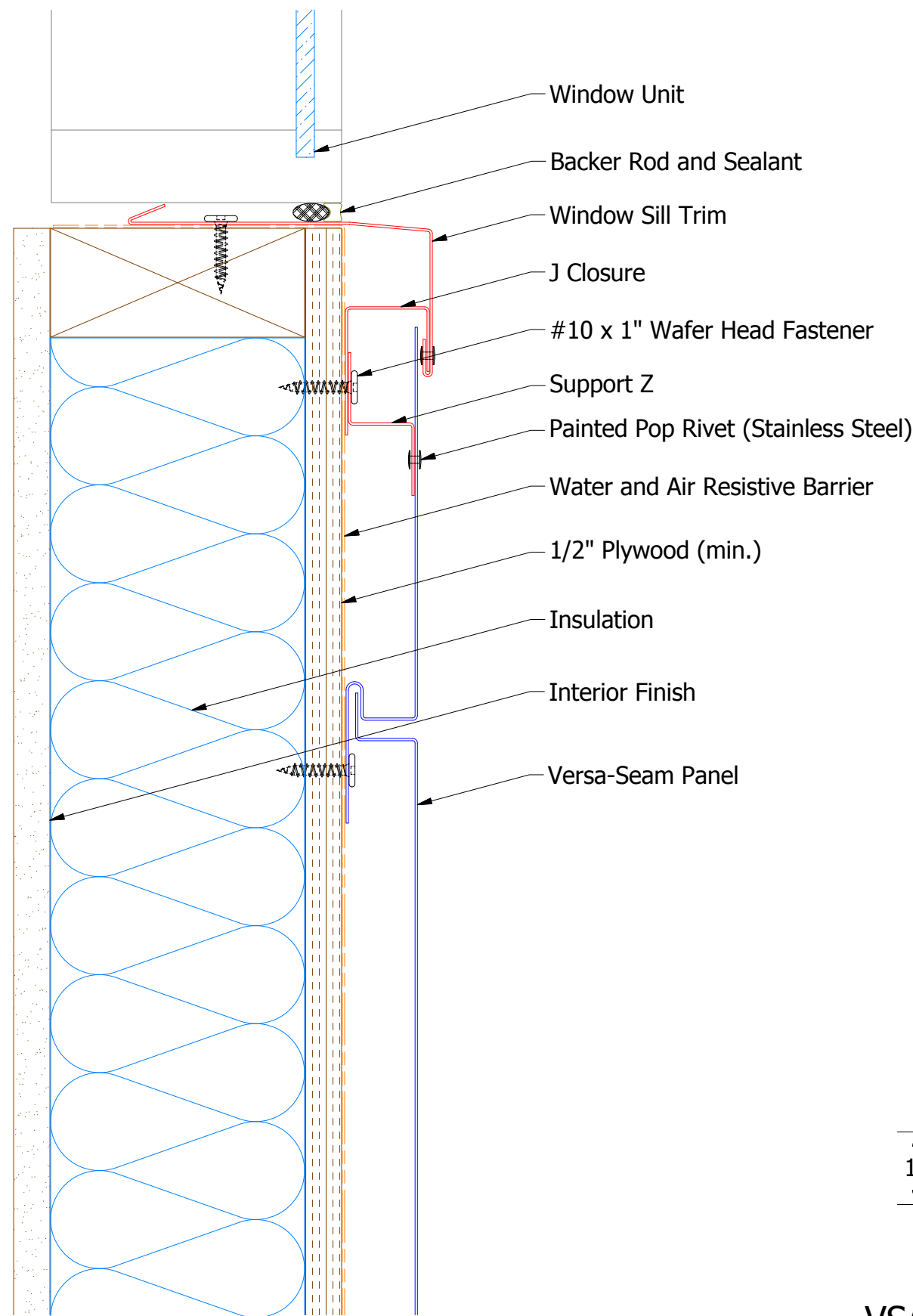
UNS078 - Snap J Cover



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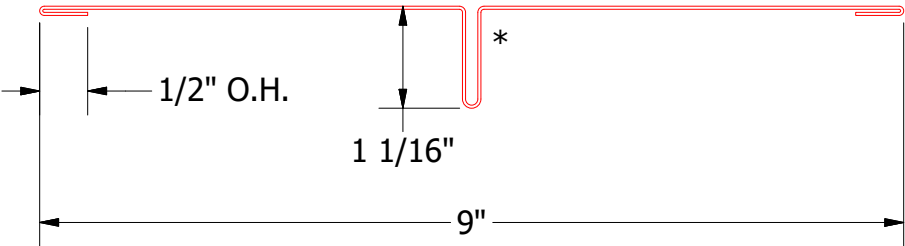
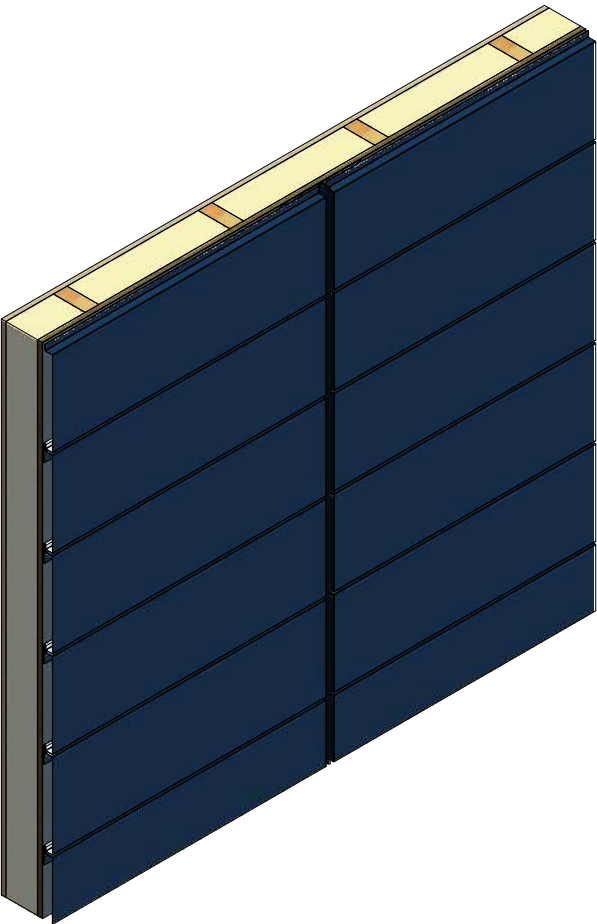
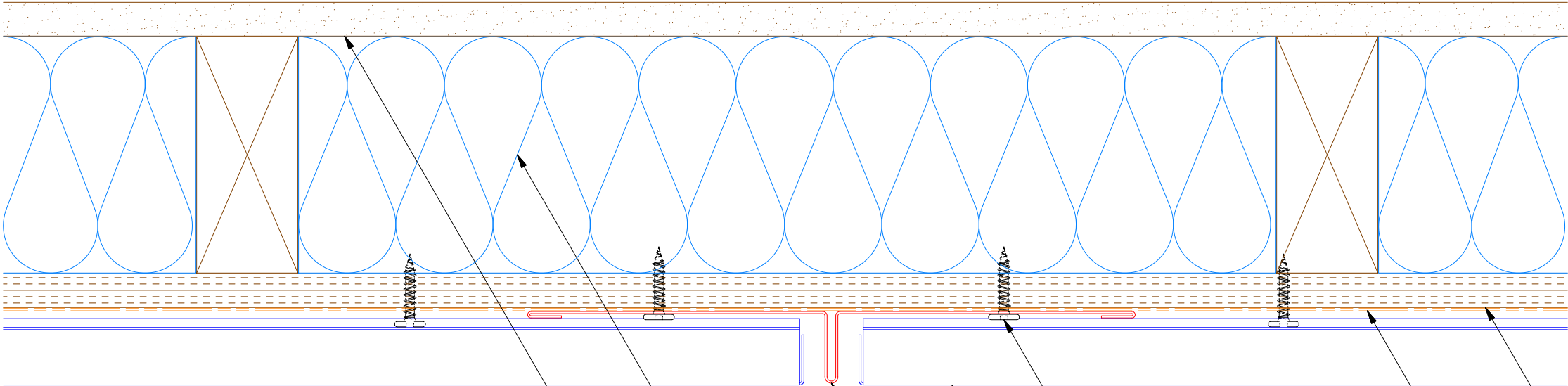
TITLE				Versa-Seam Jamb Alternate Detail			
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	DWG. NO.		DR KRK DATE 7/29/2014
					MATERIAL		APP DAS DATE 8/1/16
					SH. SIZE B		SCALE X:X

Horizontal Panel

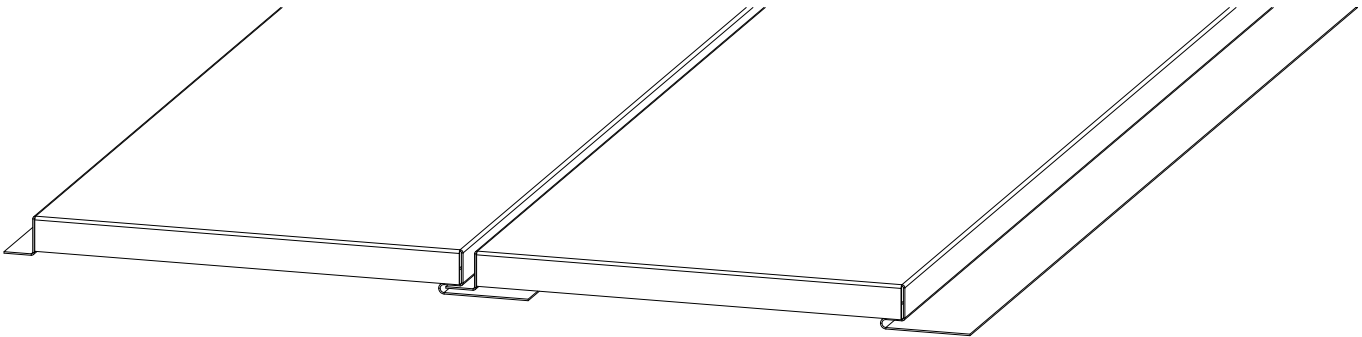


 ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210			
TITLE Versa-Seam Window Sill Detail			
DWG. NO.		DR KRK	DATE 7/30/2014
MATERIAL		APP DAS	DATE 8/1/16
REV. NO.		SH. SIZE B	SCALE X:X

DESCRIPTION OF REVISION			
REV. NO.	DATE	BY	APP



VSA672-Reveal Trim



					Versa-Seam Reveal Detail				
					DWG. NO.		DR KRK	DATE 7/29/2014	
							APP DAS	DATE 8/4/16	
					MATERIAL		SH. SIZE B	SCALE X:X	
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP					