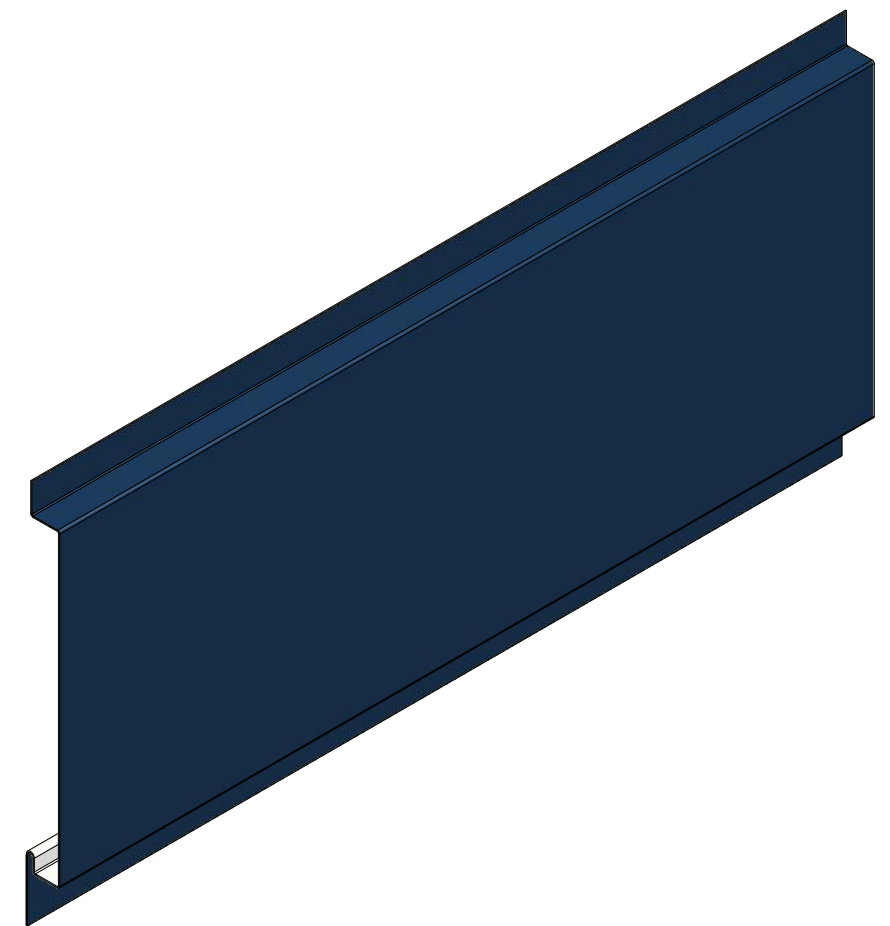
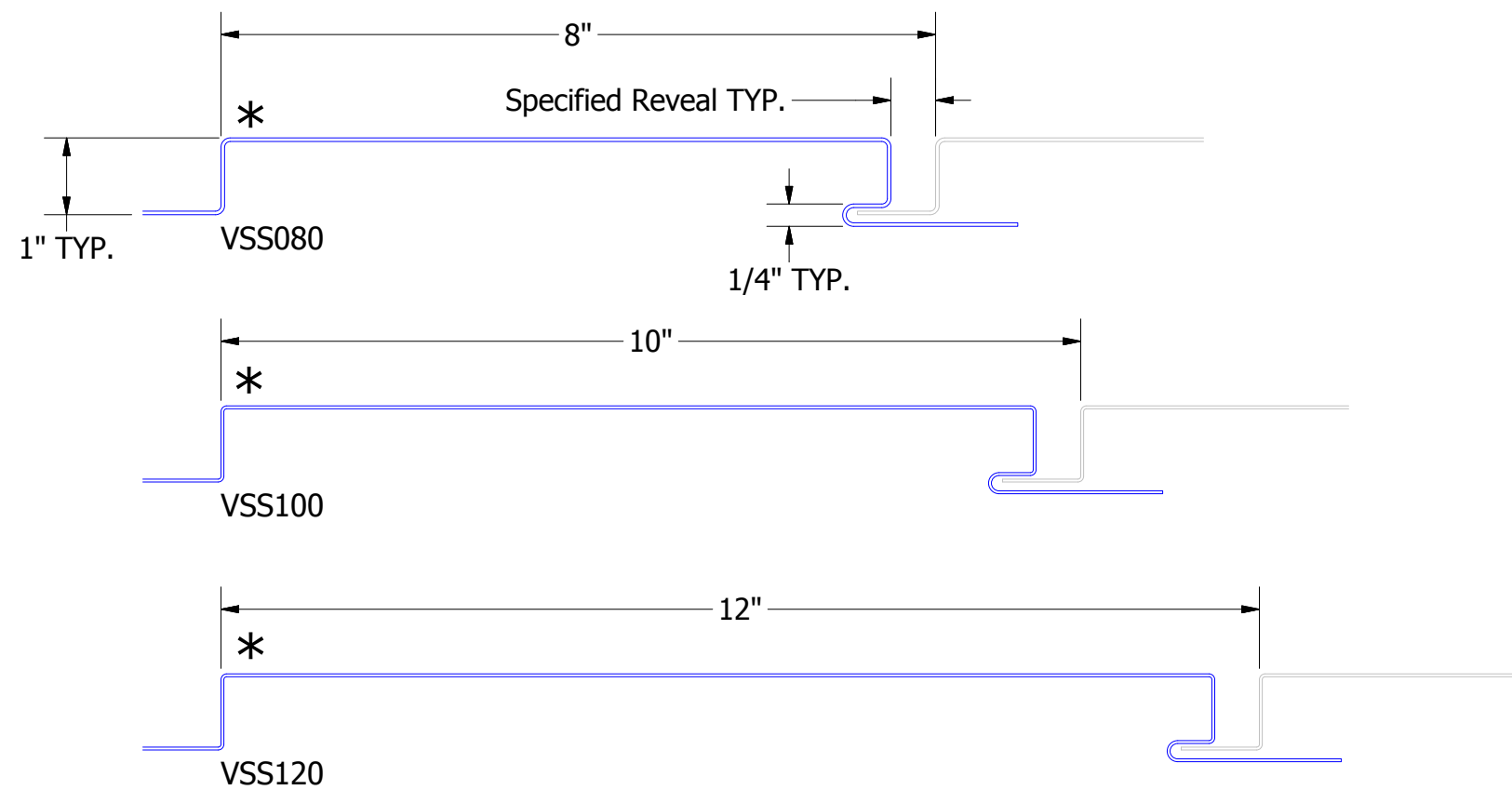
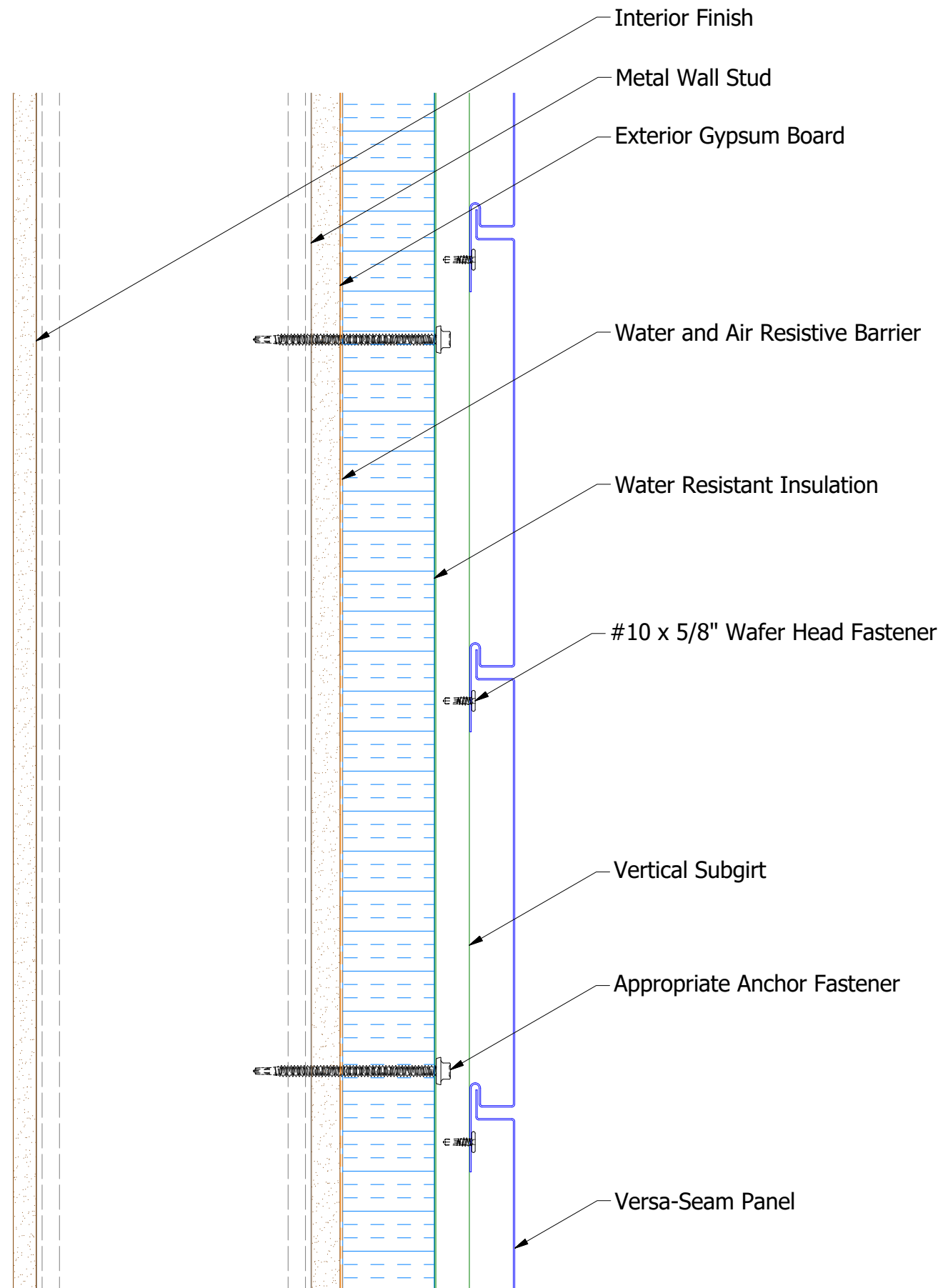
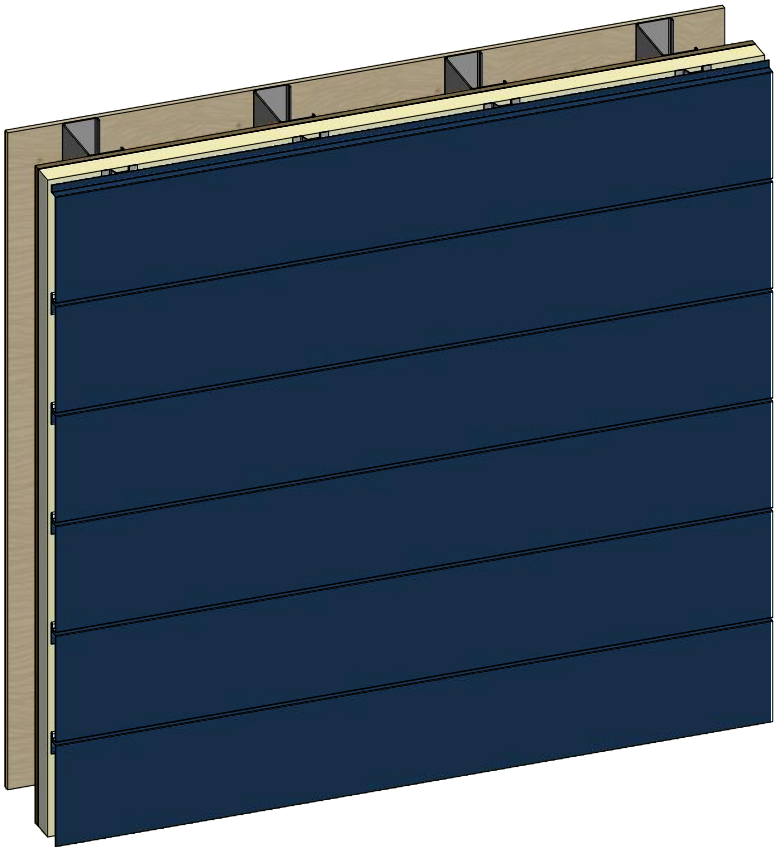




					TITLE					Versa-Seam Panel Profile Detail					
					DWG. NO.					DR		KRK		DATE 7/30/2014	
										APP		DAS		DATE 8/4/16	
					MATERIAL					SH. SIZE		B		SCALE X:X	
REV. NO.	DATE	DESCRIPTION OF REVISION			BY	APP									



Horizontal Application



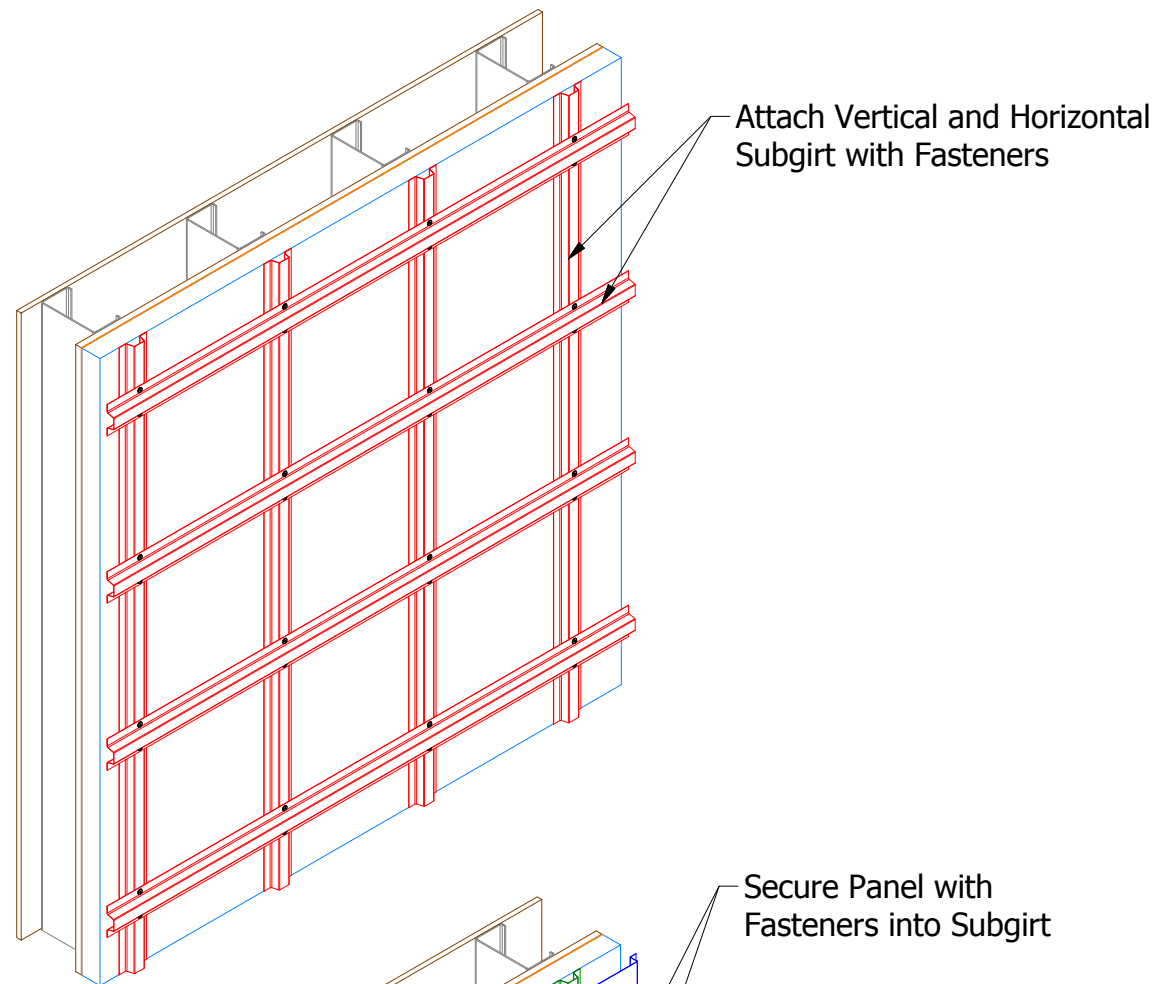
2 Stage Method of Weather Proofing



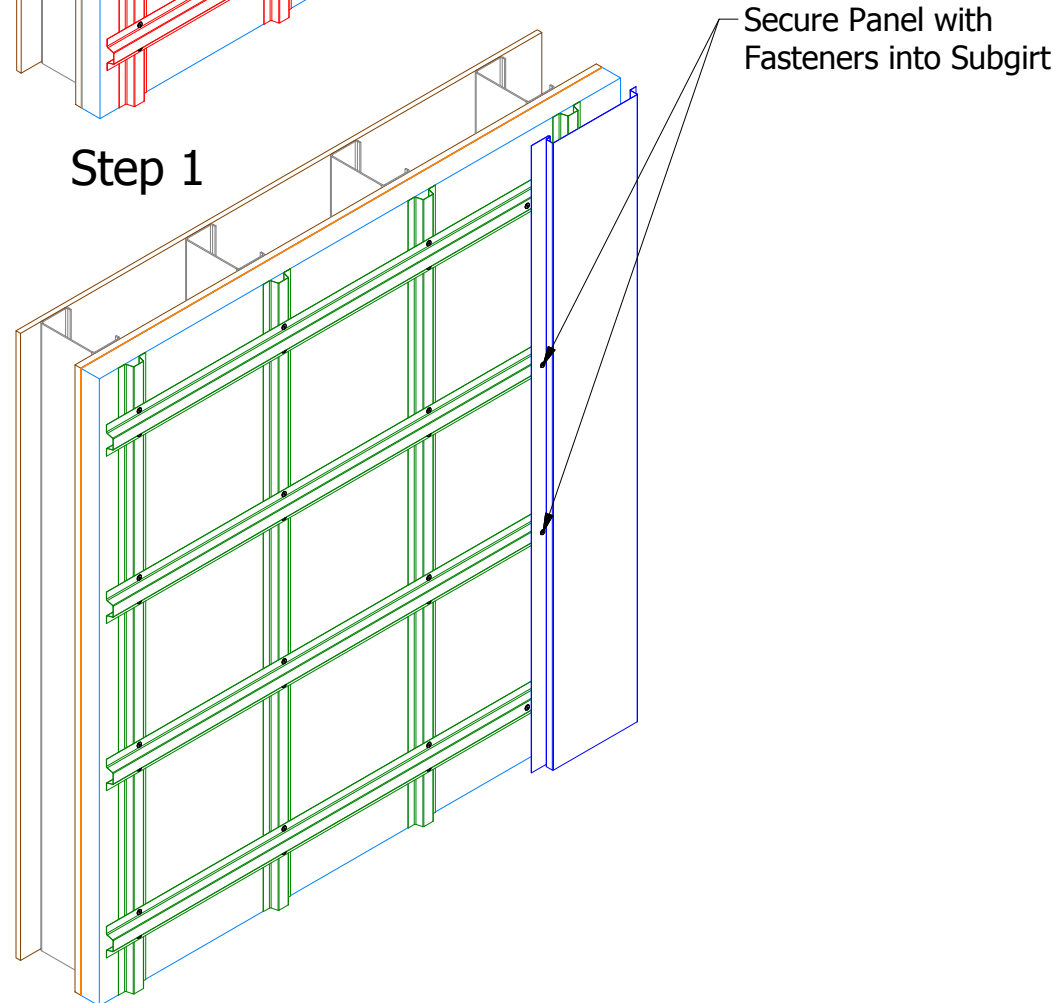
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Mesa AZ
480-558-7210

TITLE			
Versa-Seam Panel Installation Detail			
DWG. NO.		DR	DATE
		KRK	7/30/2014
APP		DATE	
MATERIAL		SH. SIZE	
		B	SCALE
		X:X	

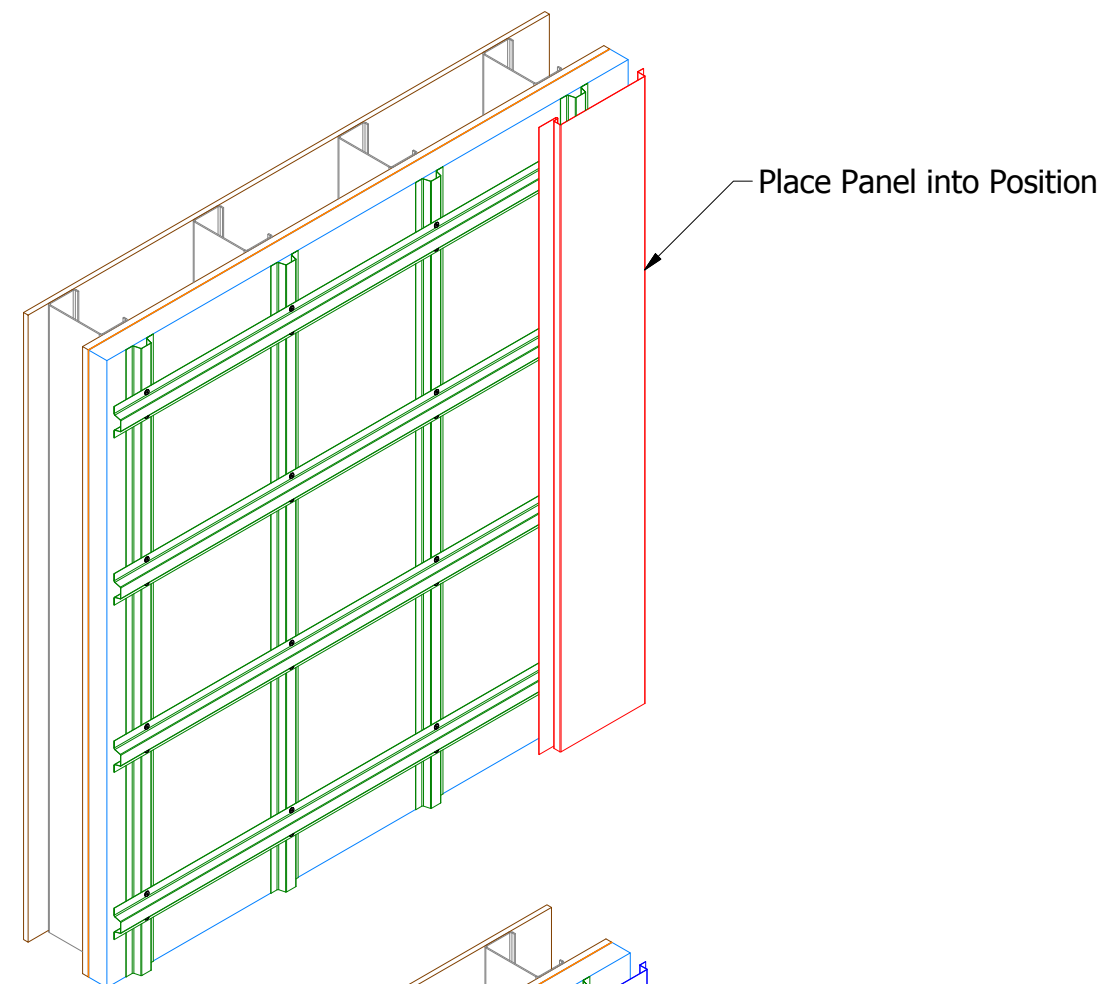
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



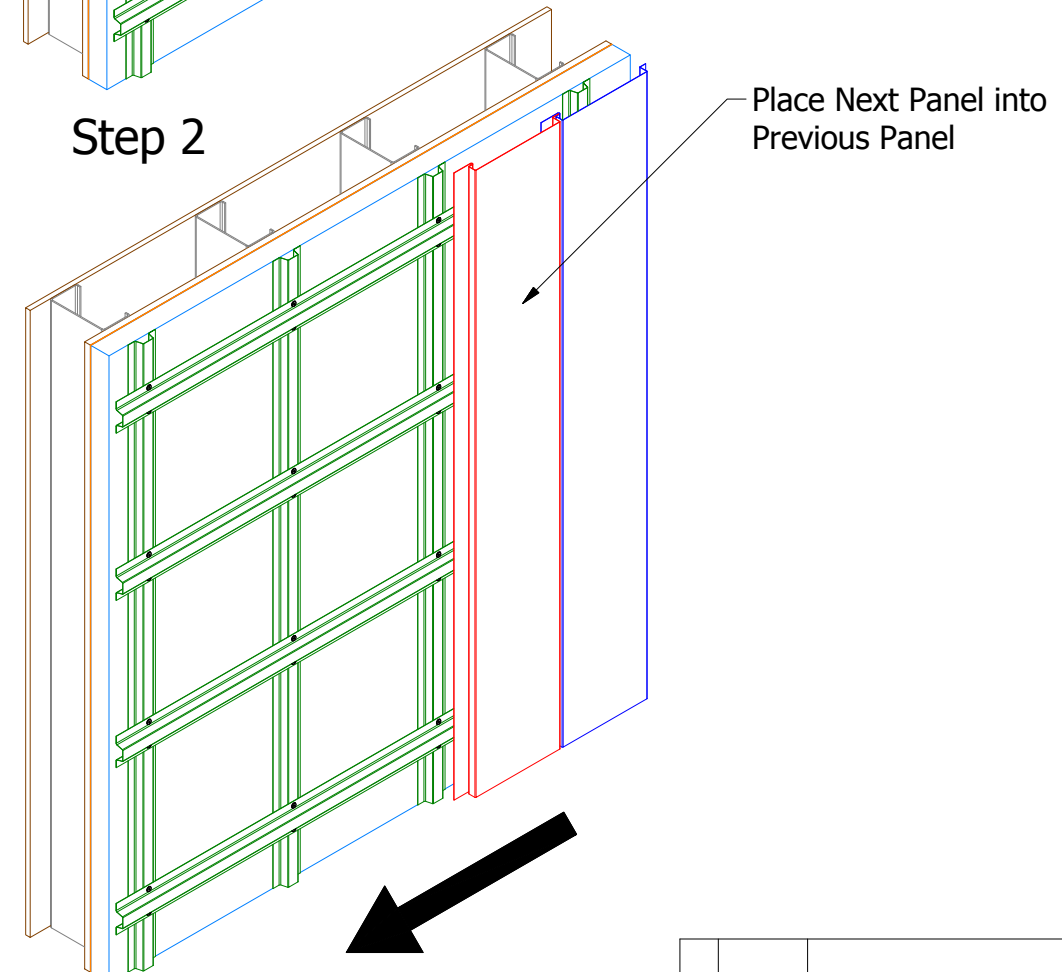
Step 1



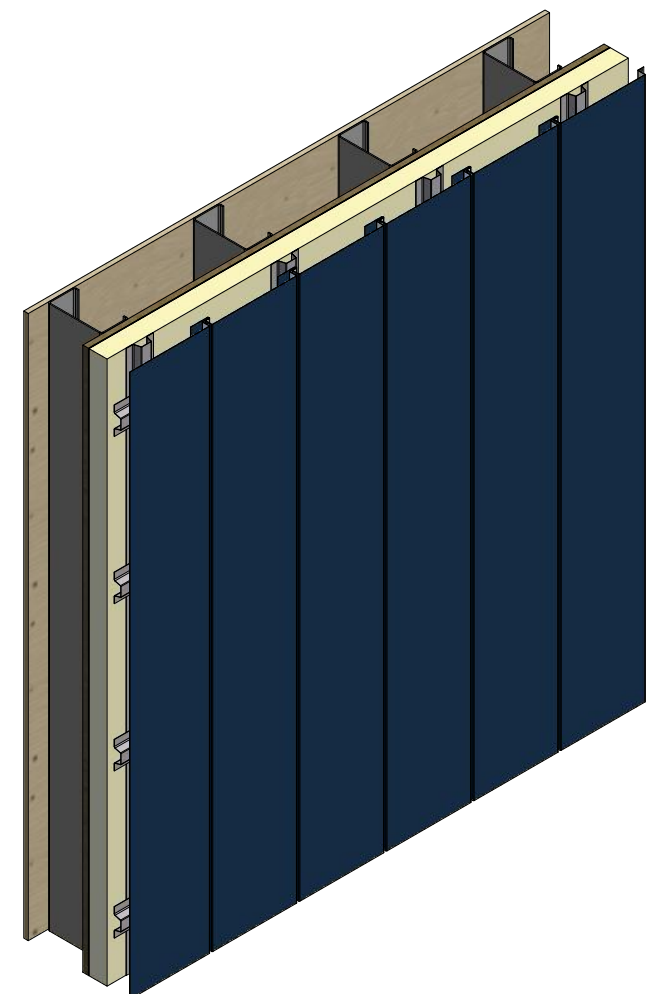
Step 3



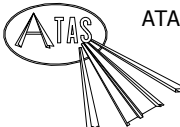
Step 2



Step 4

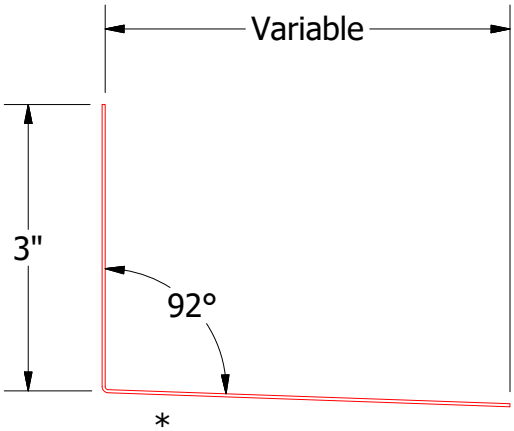
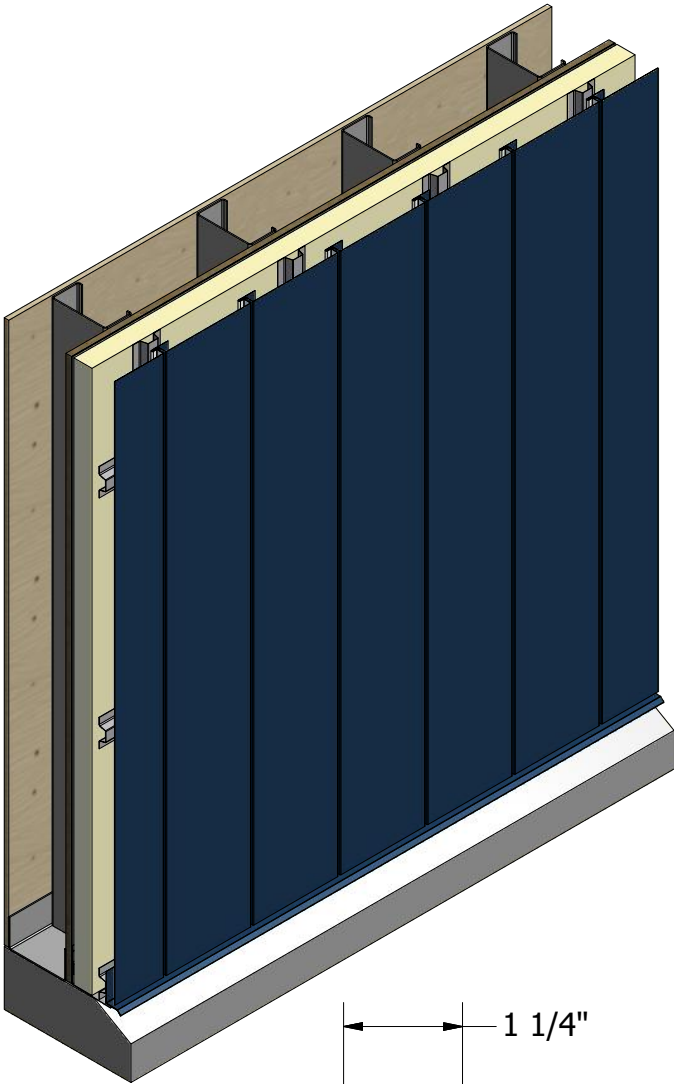
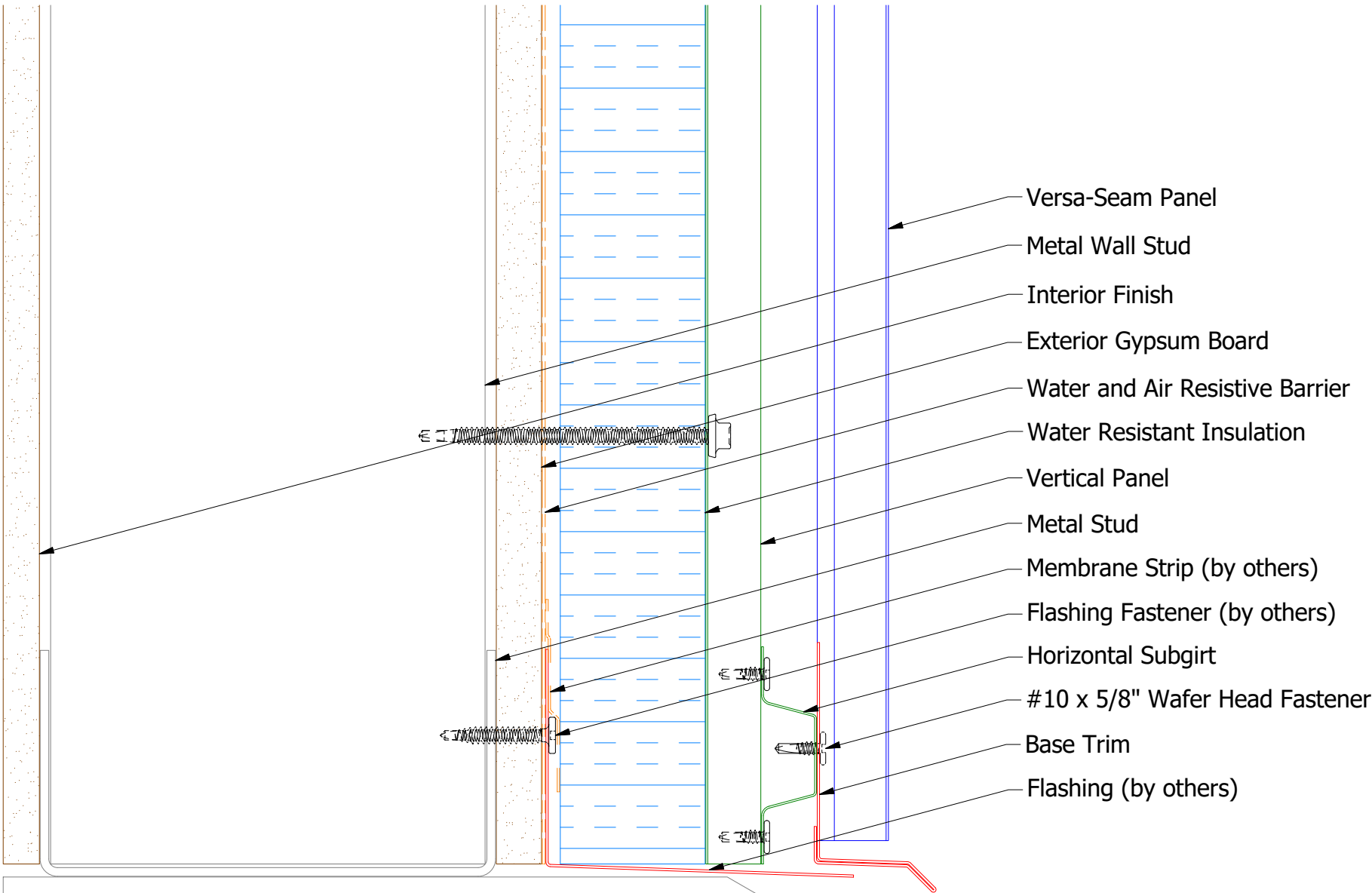


REV. NO.		DATE	DESCRIPTION OF REVISION	BY	APP	DR		DATE
						DMR		4/11/2017
						APP		DATE
						MATERIAL		SH. SIZE
						B		SCALE
						X:X		

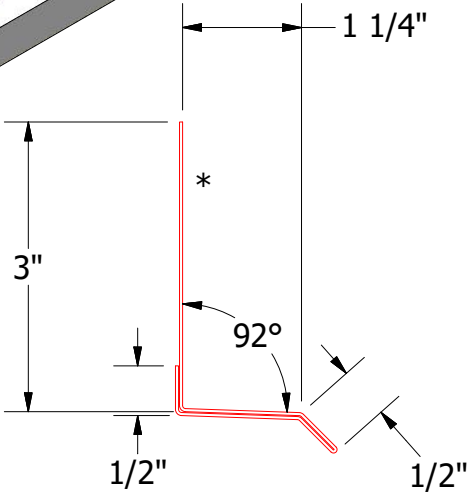

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Versa Seam Vertical Fastening Detail

Vertical Panel



Flashing
(Field Fabricated From Color Matched Flat Stock)



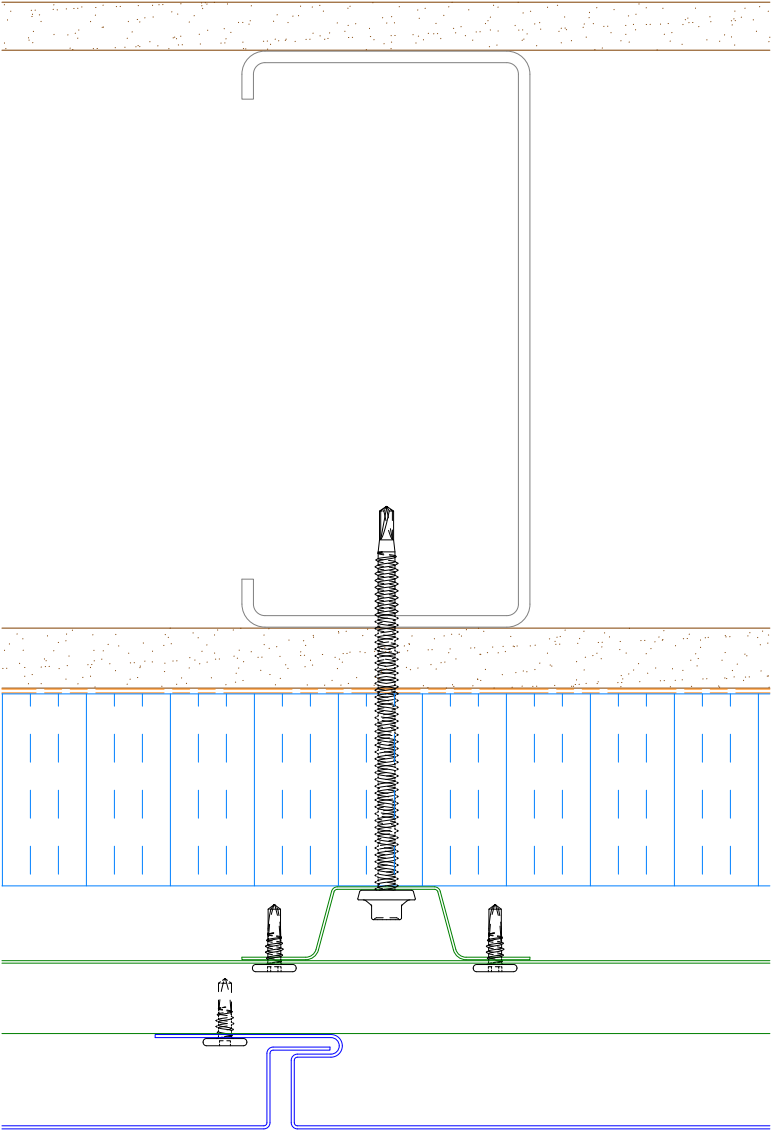
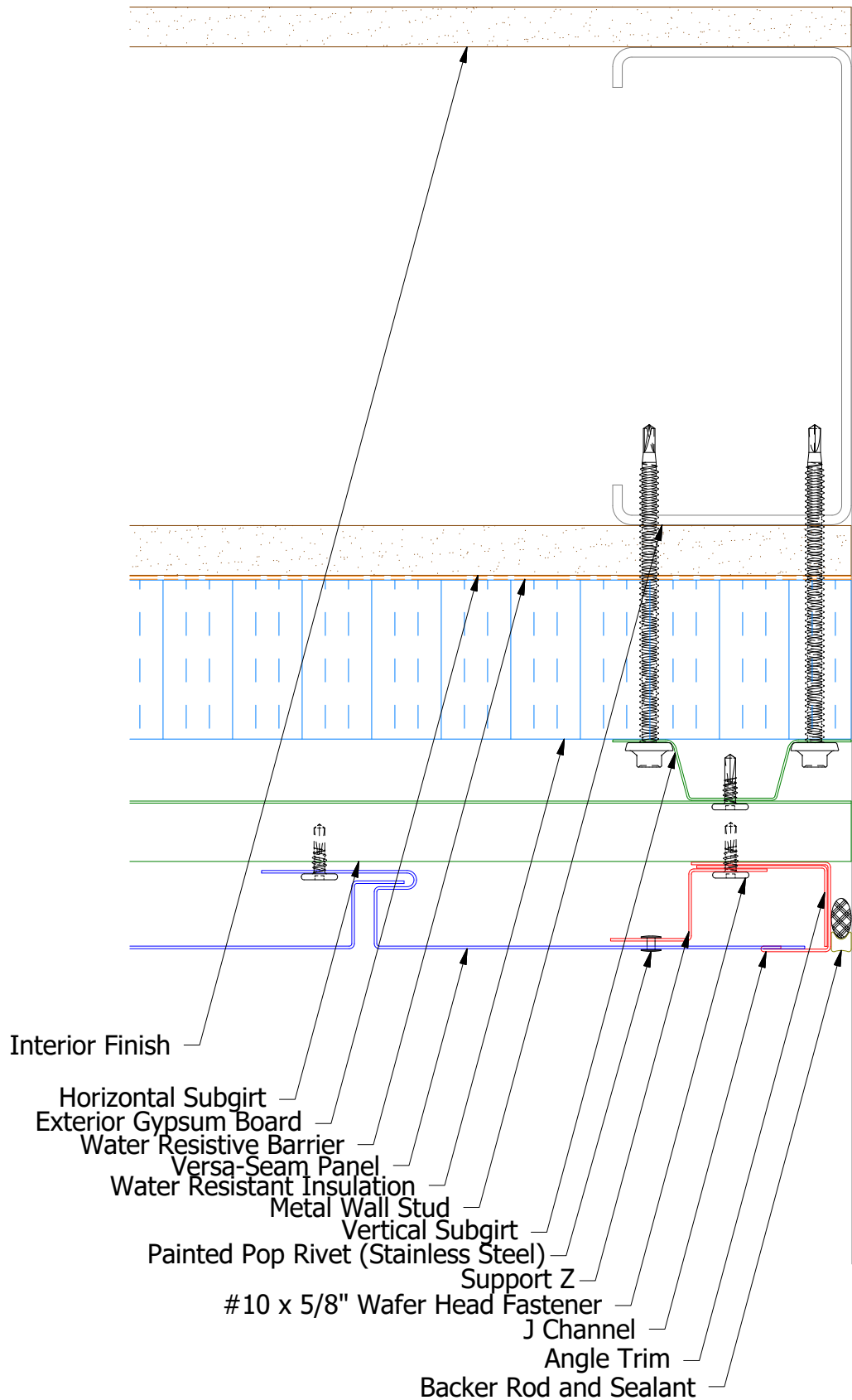
VSA661-Base Trim

2 Stage Method of Weather Proofing

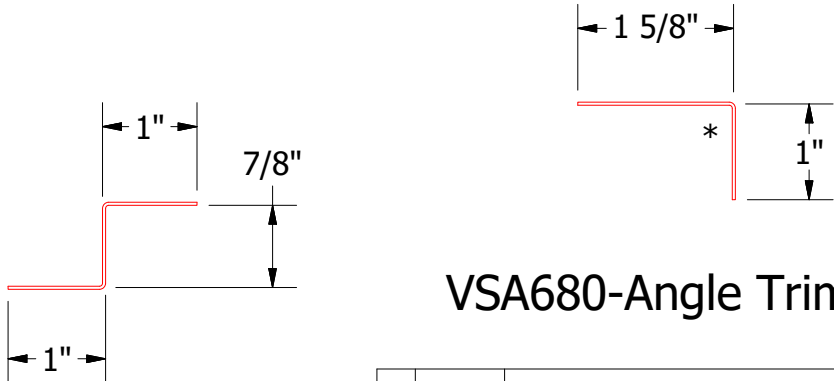
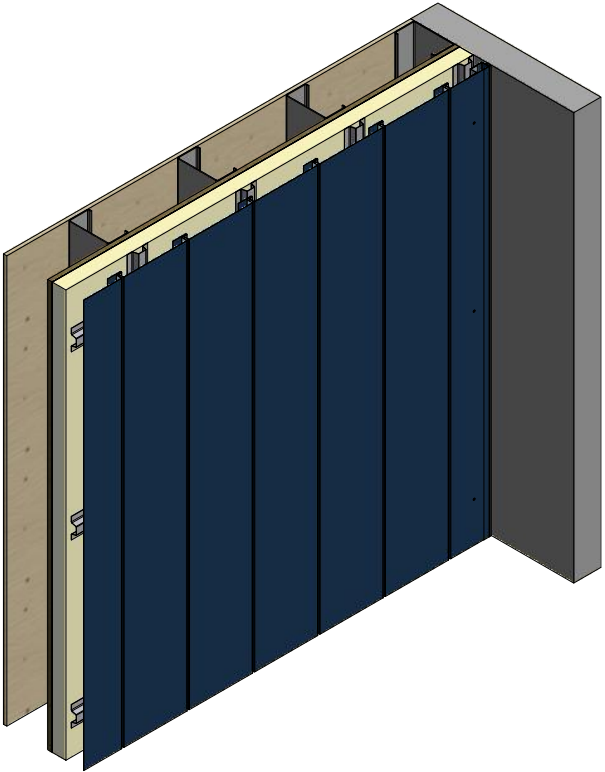
TITLE		Versa-Seam Base Detail	
DWG. NO.	DR	KRK	DATE 7/25/2014
MATERIAL	APP		SCALE X:X
SH. SIZE	B		

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Vertical Panel

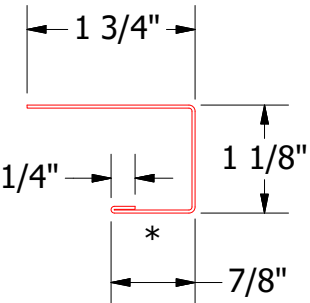


Alternate Subgirt Orientation



VSA681-Support Z

VSA680-Angle Trim



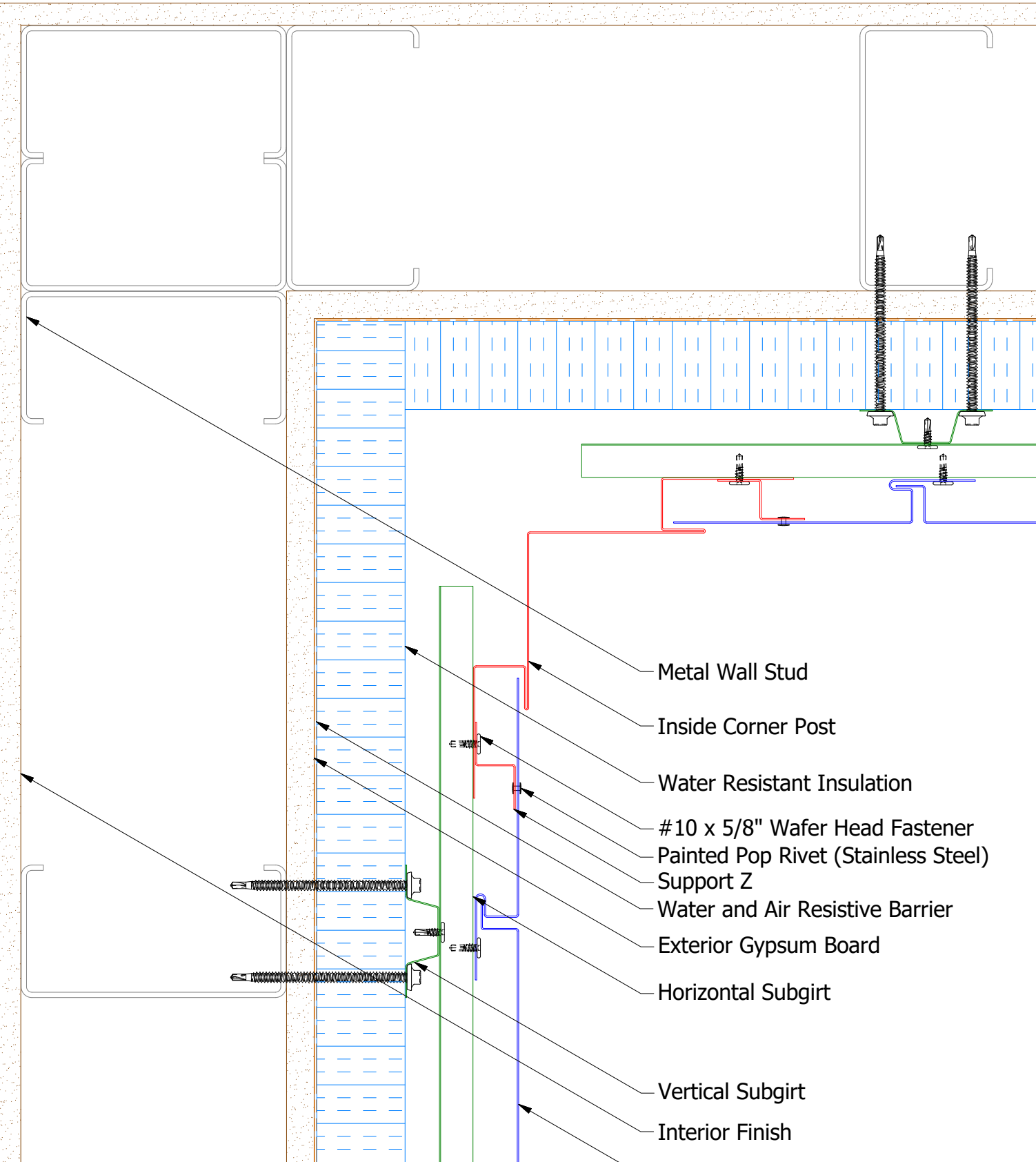
VSA118-J Channel

2 Stage Method of Weather Proofing

TITLE		Versa-Seam Endwall Detail	
DWG. NO.	DR	KRK	DATE
	APP		DATE
MATERIAL	SH. SIZE	B	SCALE
			X:X

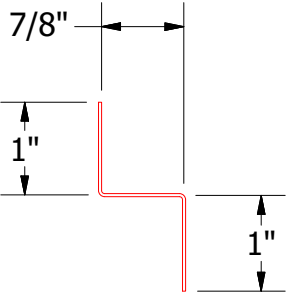
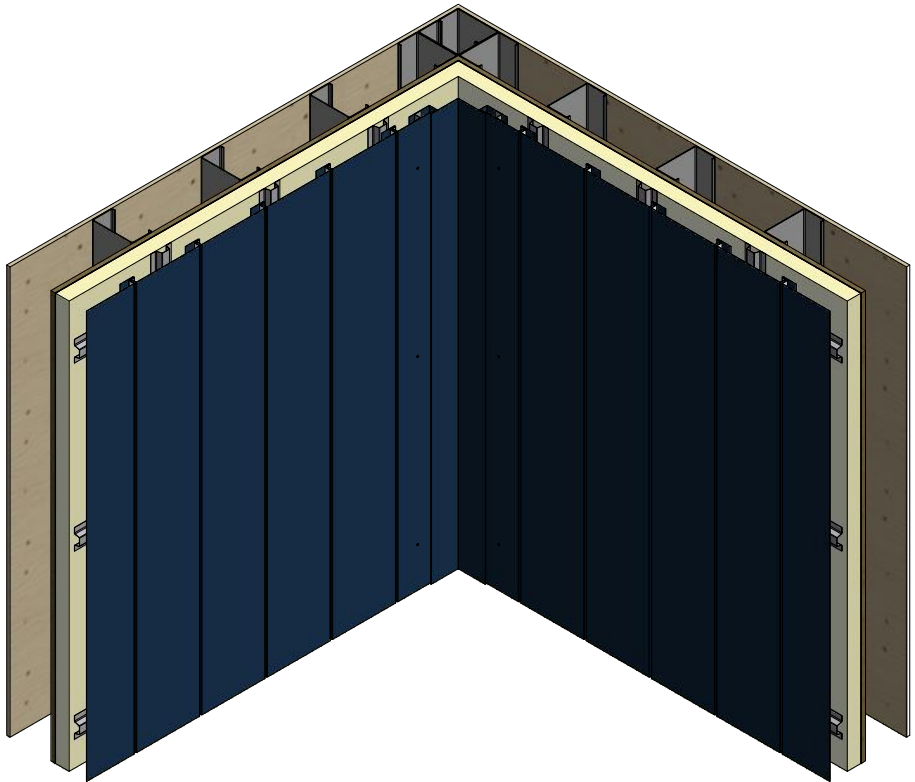
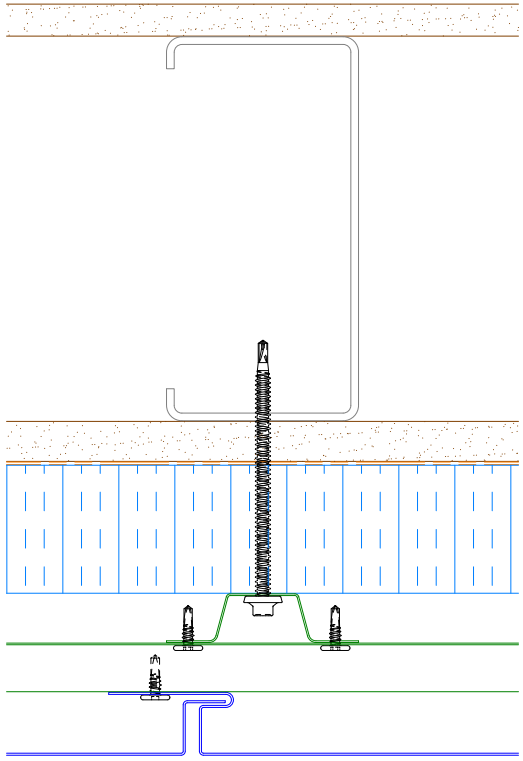
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Vertical Panel

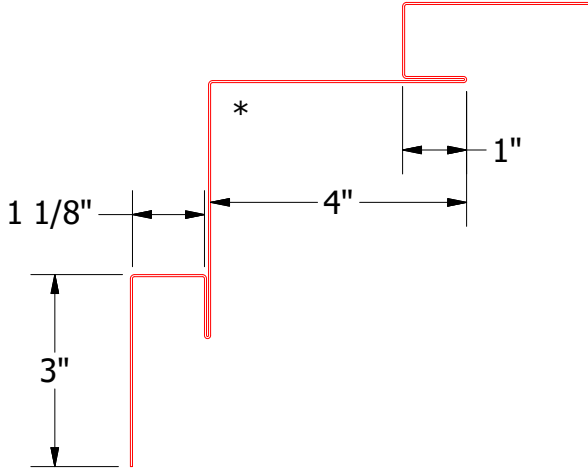


- Metal Wall Stud
- Inside Corner Post
- Water Resistant Insulation
- #10 x 5/8" Wafer Head Fastener
- Painted Pop Rivet (Stainless Steel)
- Support Z
- Water and Air Resistive Barrier
- Exterior Gypsum Board
- Horizontal Subgirt
- Vertical Subgirt
- Interior Finish
- Versa-Seam Panel

Alternate Subgirt Orientation

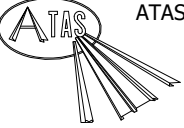


VSA681-Support Z



VSA601-Inside Corner Post

2 Stage Method of Weather Proofing

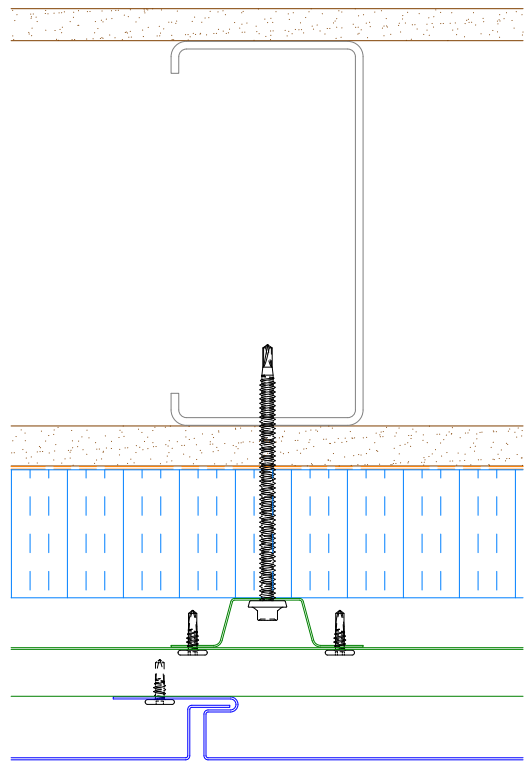


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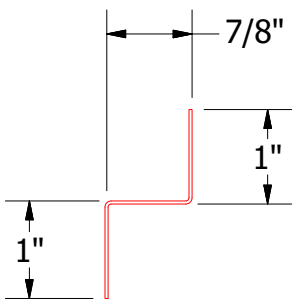
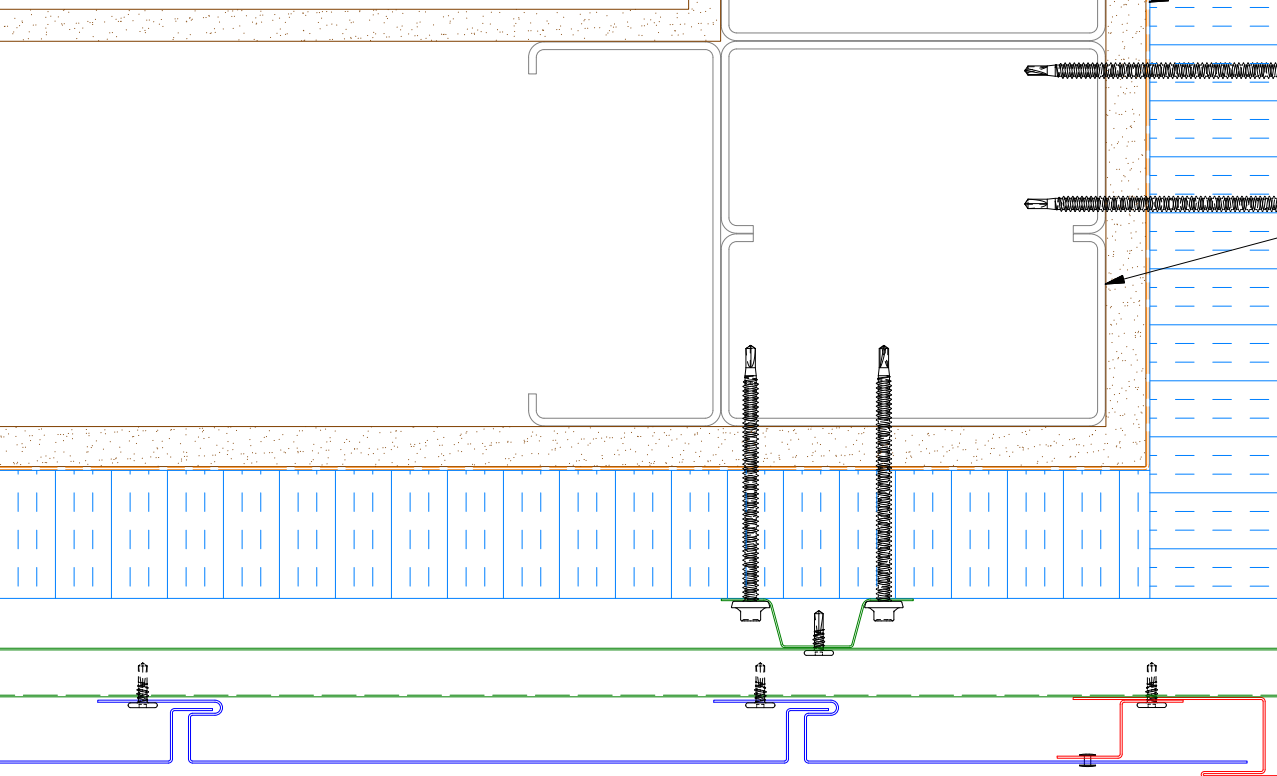
TITLE Versa-Seam Inside Corner Detail			
DWG. NO.		DR KRK	DATE 7/29/2014
MATERIAL		APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY APP
SH. SIZE B		SCALE X:X	

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

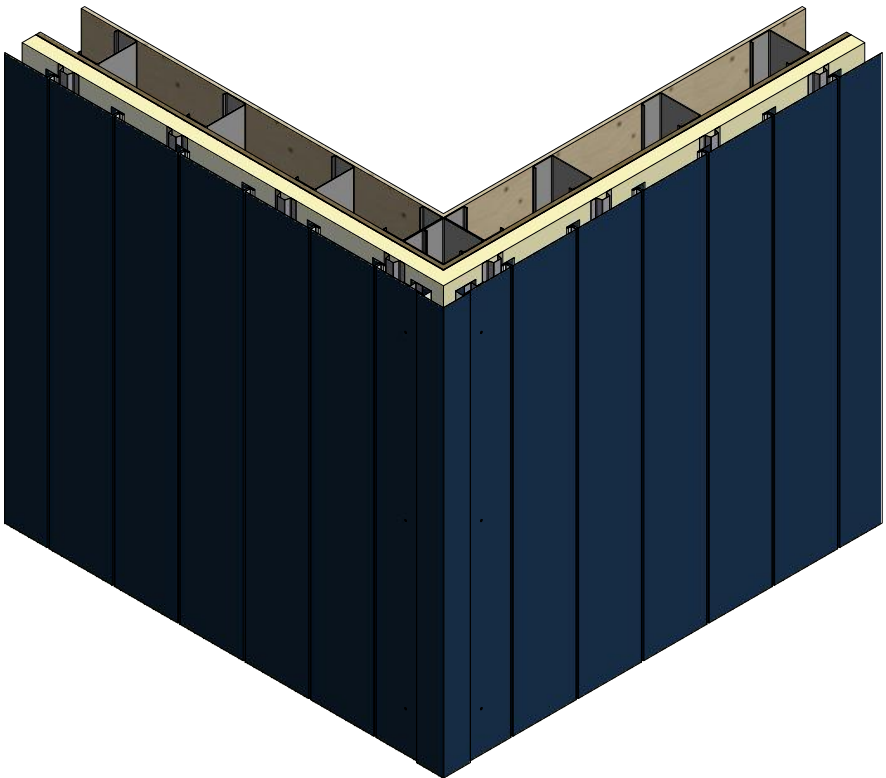
Vertical Panel



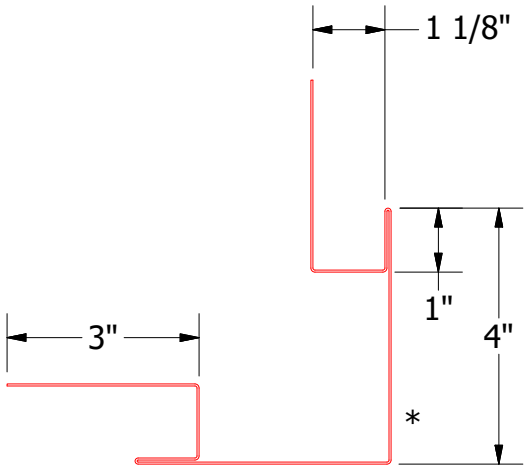
Alternate Subgirt Orientation



VSA681-Support Z



- Interior Finish
- 1/2" Plywood (min.)
- Water and Air Resistive Barrier
- Versa-Seam Panel
- Vertical Subgirt
- #10 x 5/8" Wafer Head Fastener
- Metal Wall Stud
- Horizontal Panel
- Water Resistant Insulation
- Painted Pop Rivet (Stainless Steel)
- Support Z
- Outside Corner Post



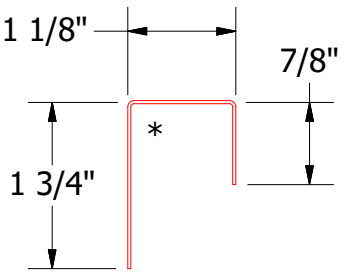
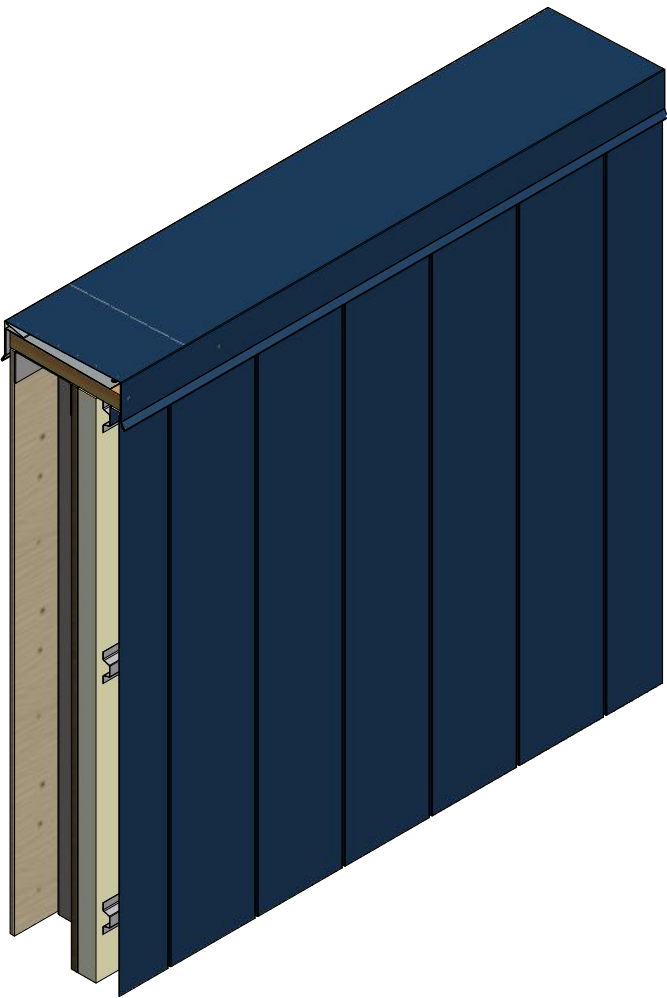
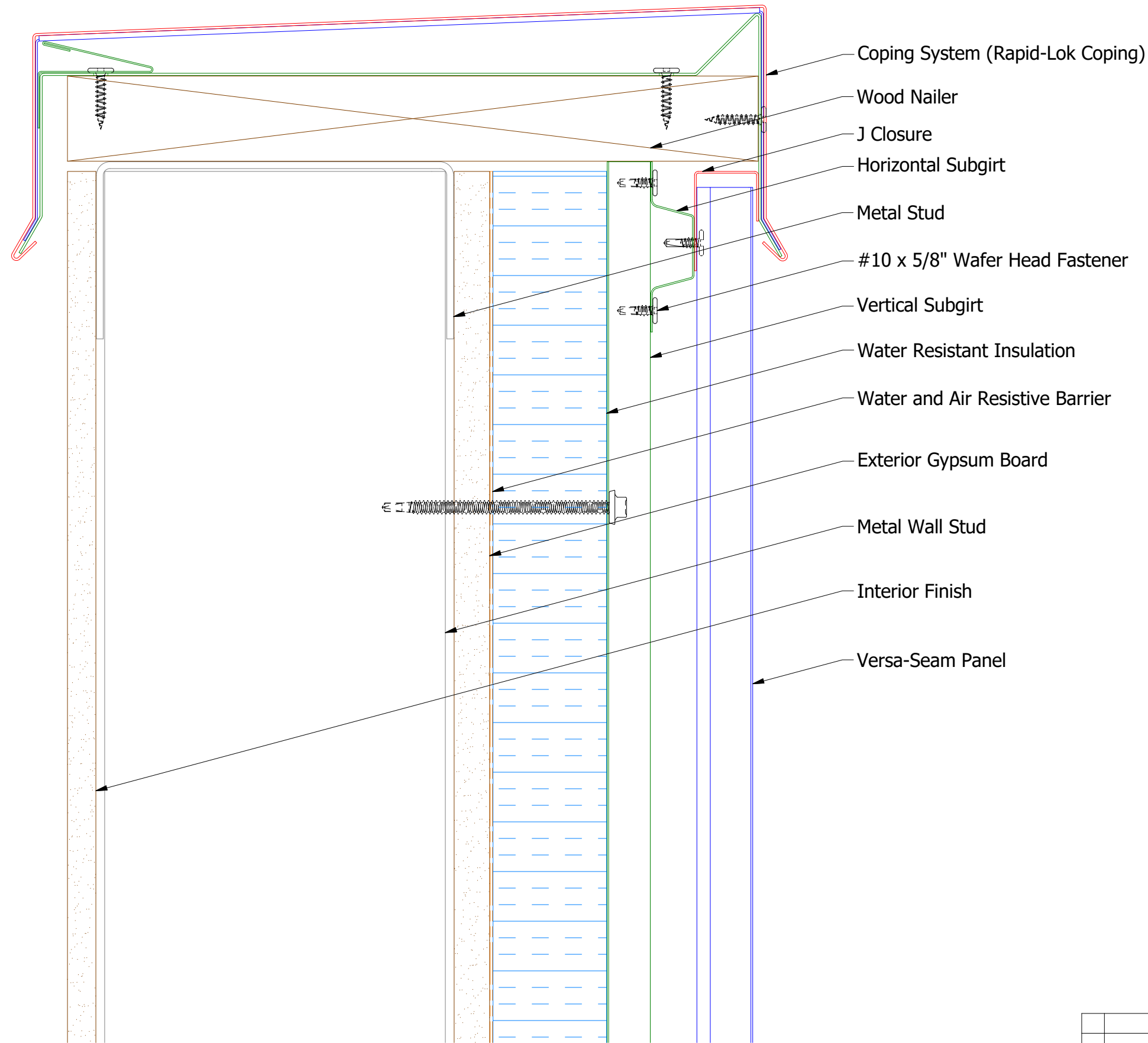
VSA602-Outside Corner Post

2 Stage Method of Weather Proofing

	ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210		
TITLE			
Versa-Seam Outside Corner Detail			
DWG. NO.	DR	KRK	DATE 7/28/2014
MATERIAL	APP		DATE
	SH. SIZE	B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Vertical Panel



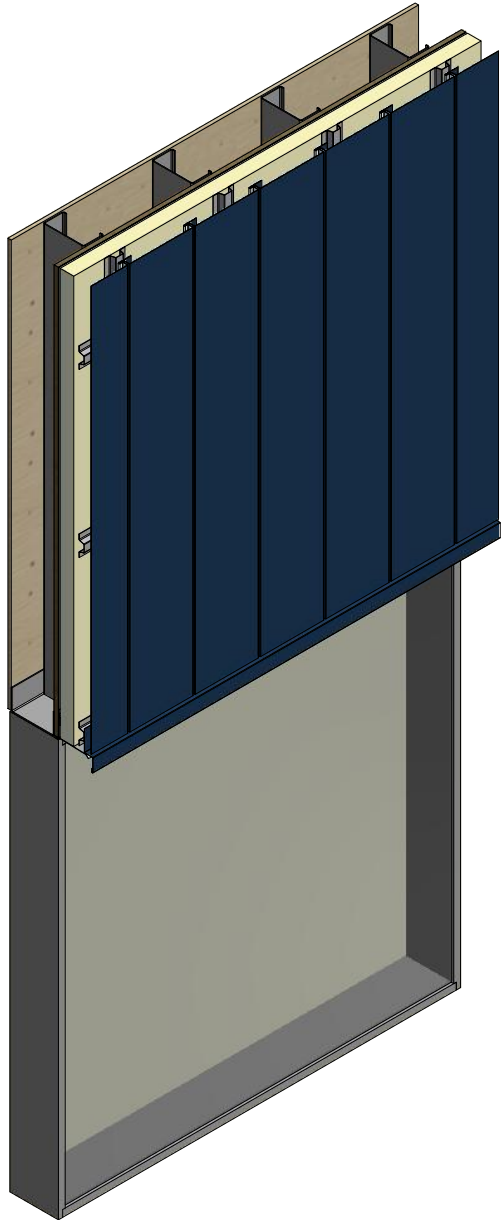
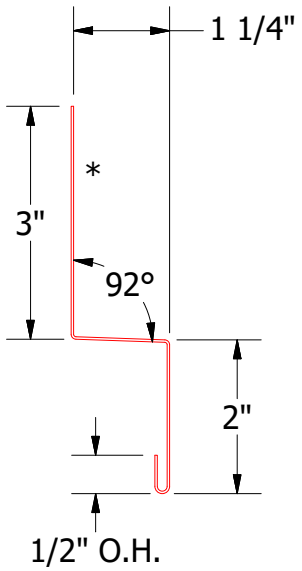
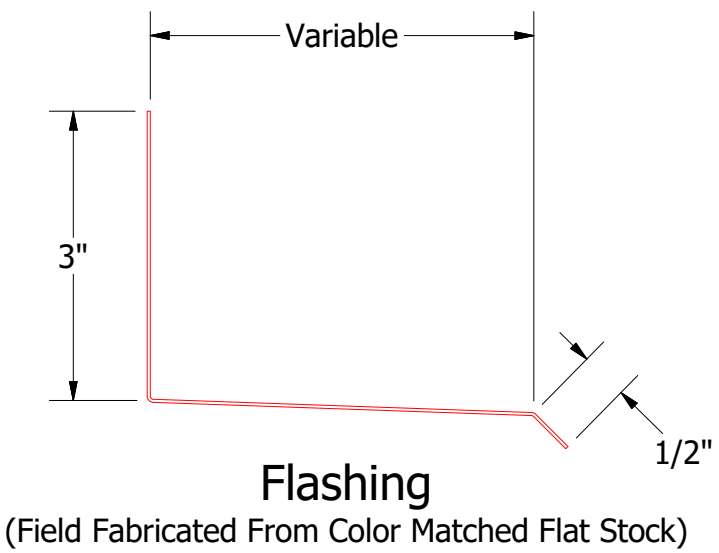
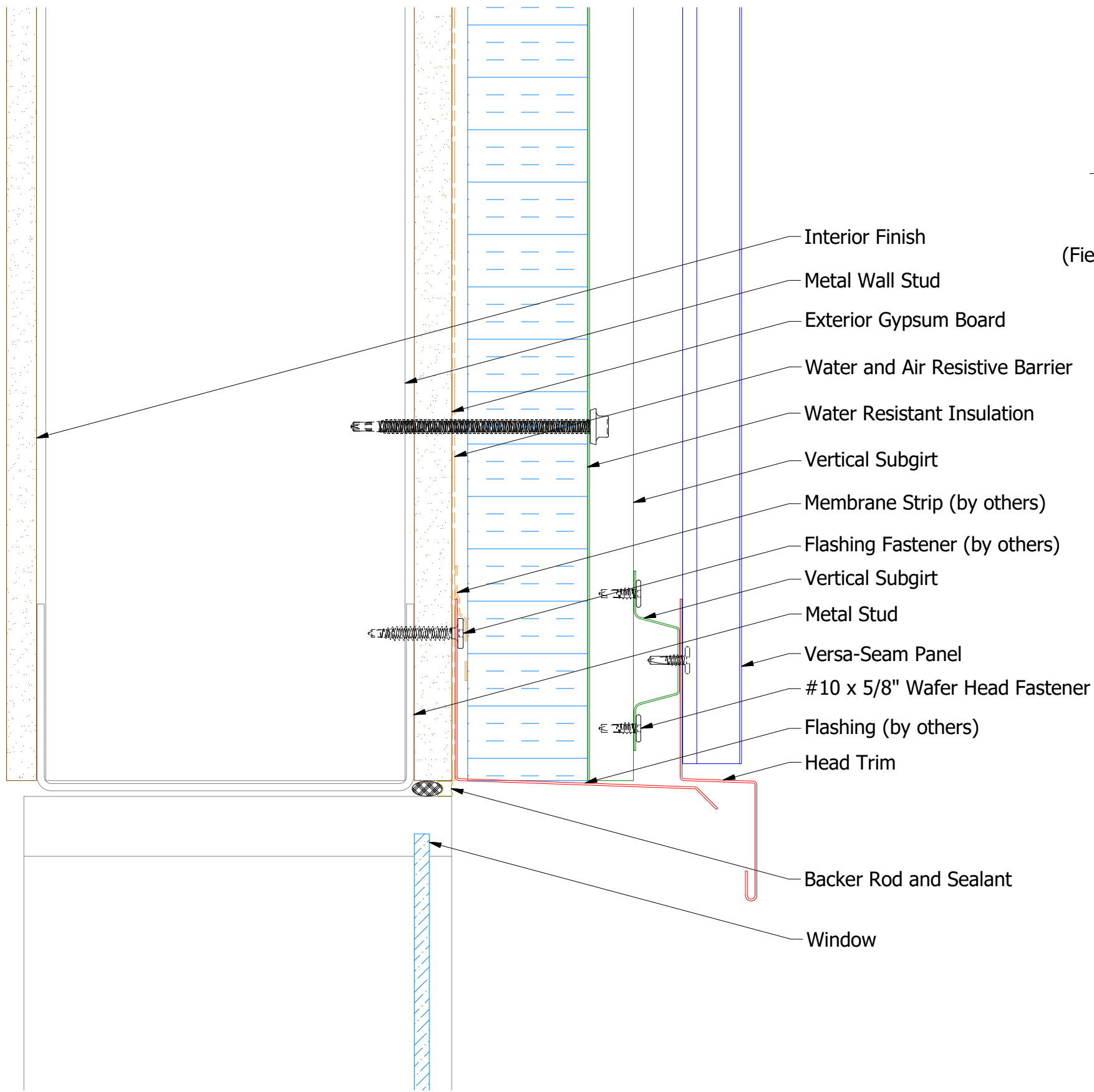
VSA270-J Closure

2 Stage Method of Weather Proofing

		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE		Versa-Seam Top of Wall Detail	
DWG. NO.	DR	KRK	DATE 7/28/2014
MATERIAL	APP		DATE
SH. SIZE	B	SCALE	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Vertical Panel

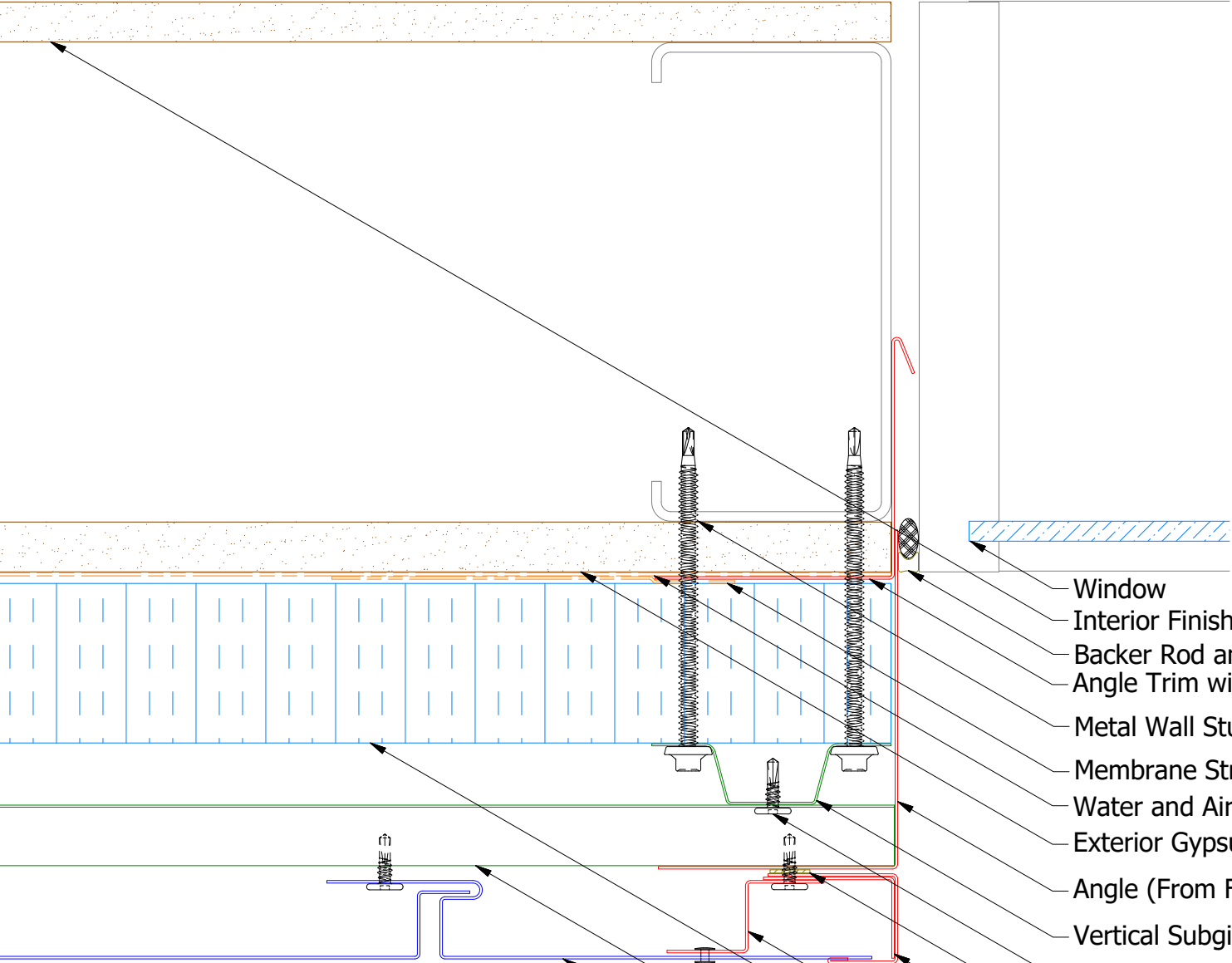


2 Stage Method of Weather Proofing

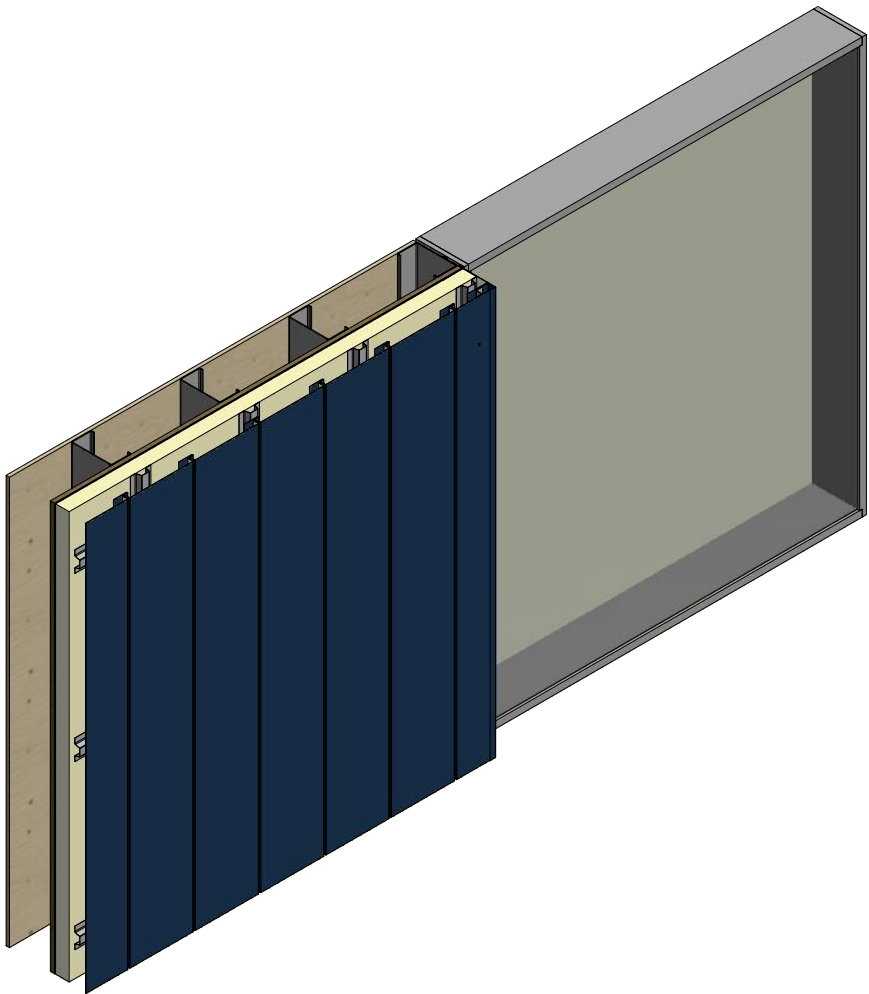
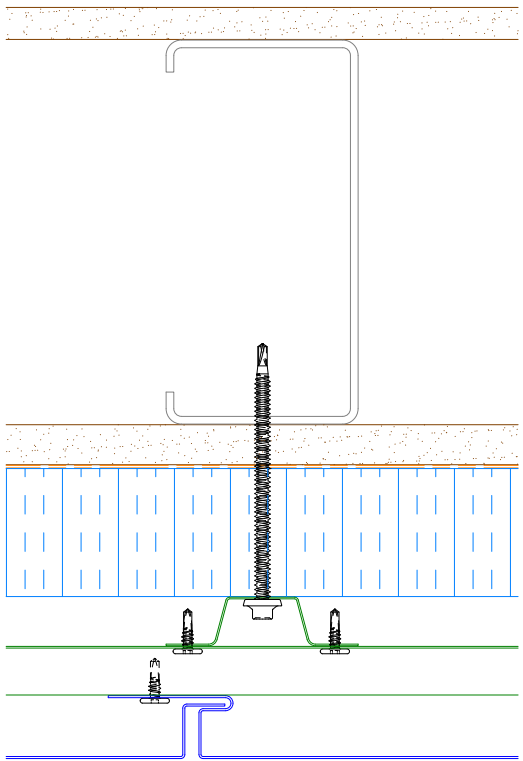
TITLE		Versa-Seam Head Detail	
DWG. NO.	DR	DATE	7/29/2014
	KRK		
MATERIAL	APP	DATE	
SH. SIZE	B	SCALE	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

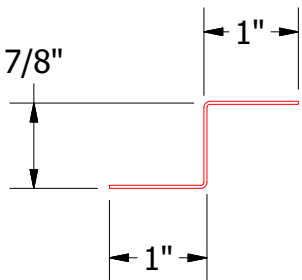
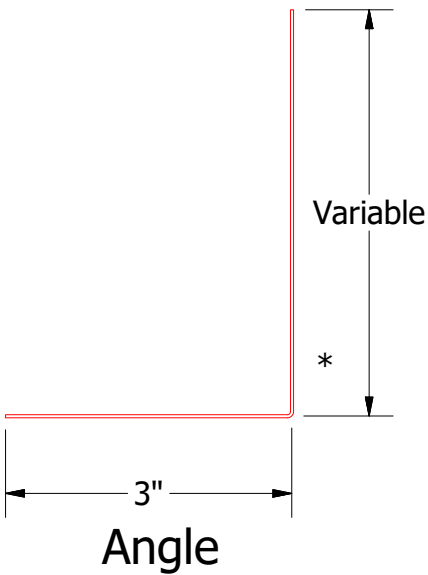
Vertical Panel



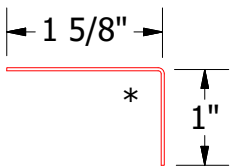
Alternate Subgirt Orientation (NTS)



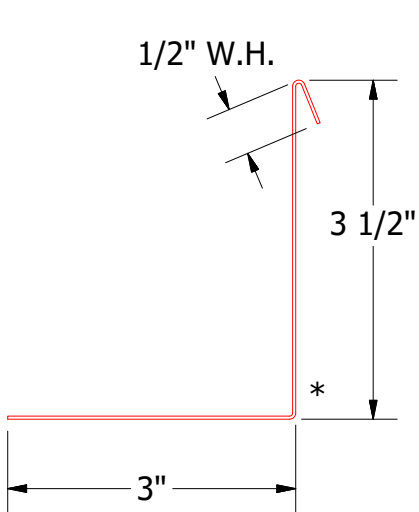
- Window
- Interior Finish
- Backer Rod and Sealant
- Angle Trim with Return
- Metal Wall Stud
- Membrane Strip over Angle Trim with Return
- Water and Air Resistive Barrier
- Exterior Gypsum Board
- Angle (From Flatstock)
- Vertical Subgirt
- #10 x 5/8" Wafer Head Fastener
- Butyl Tape
- Angle Trim
- J Channel
- Support Z
- Water Resistant Insulation
- Painted Pop Rivet (Stainless Steel)
- Horizontal Subgirt
- Versa-Seam Panel



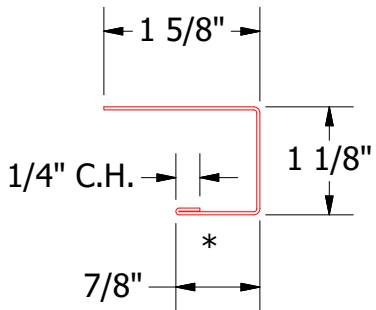
VSA681-Support Z



VSA680-Angle Trim



VSA683-Angle Trim with Return



VSA118-J Channel

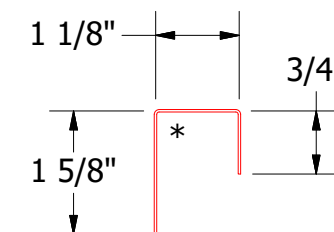
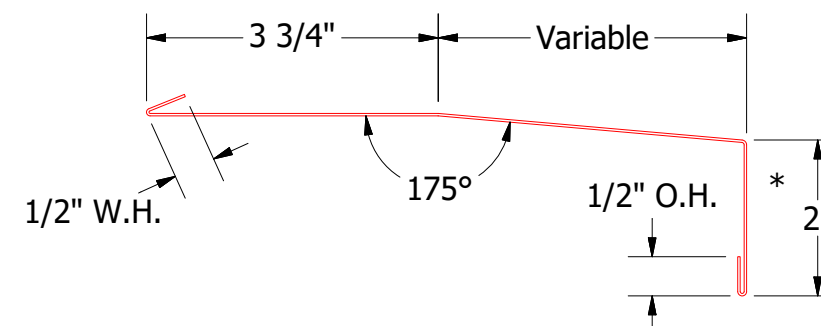
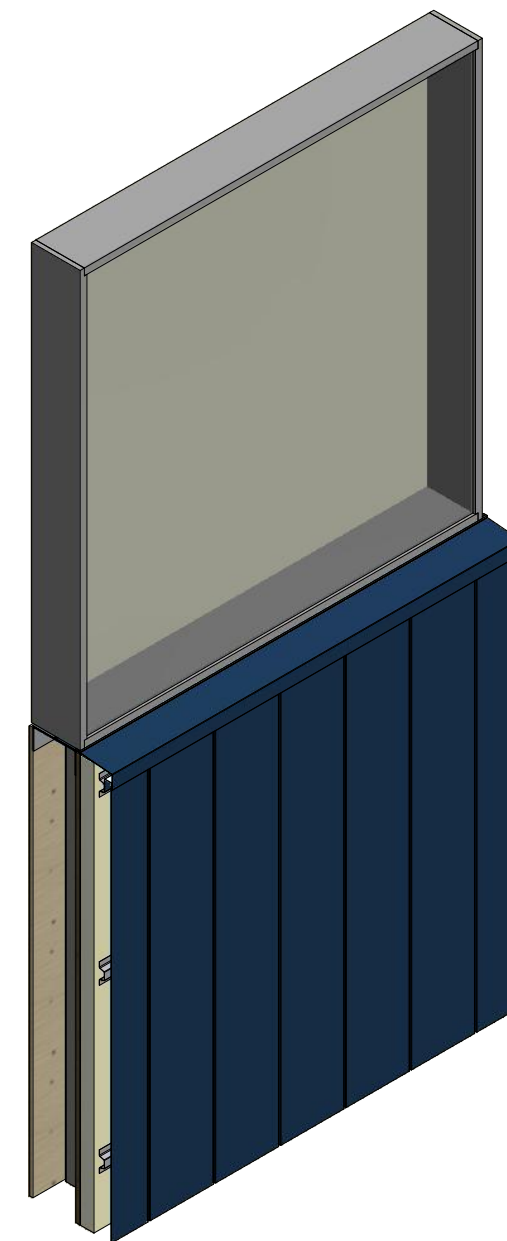
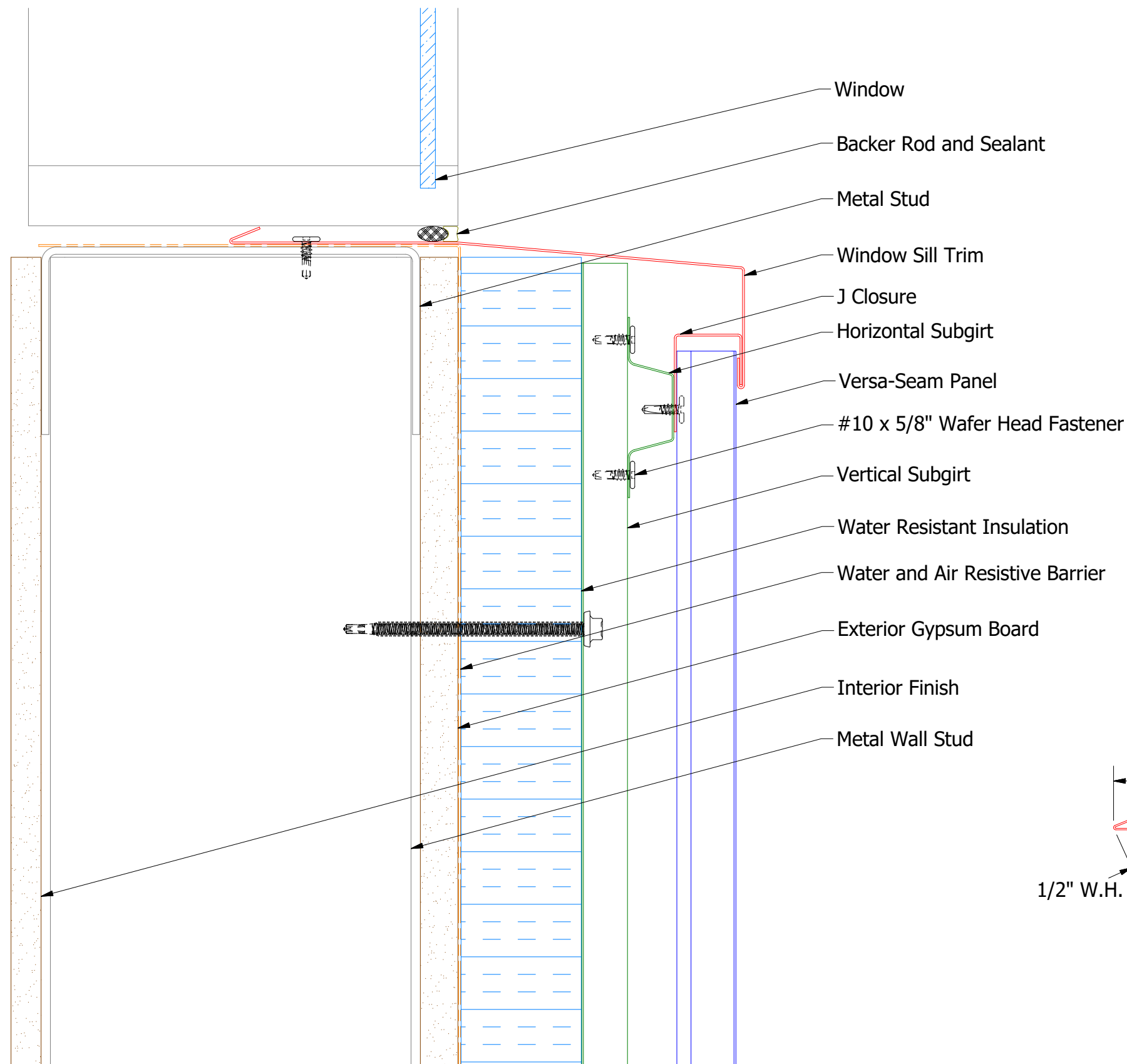
2 Stage Method of Weather Proofing

TITLE		Versa-Seam Jamb Detail	
DWG. NO.	DR	KRK	DATE 7/29/2014
MATERIAL	APP		DATE
SH. SIZE	B	SCALE	X:X

Note: * denotes color side.

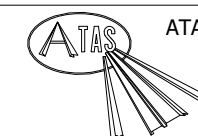
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

Vertical Panel



VSA270-J Closure

2 Stage Method of Weather Proofing



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VSA670-Window Sill Trim

					TITLE			
					Versa-Seam Window Sill Detail			
					DWG. NO.		DR	DATE
							KRK	7/30/2014
01	10/29/2018	Corrected SKU for VSA270-J Closure		KRK			APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION		BY	APP	MATERIAL		
						SH. SIZE		B
						SCALE		X:X