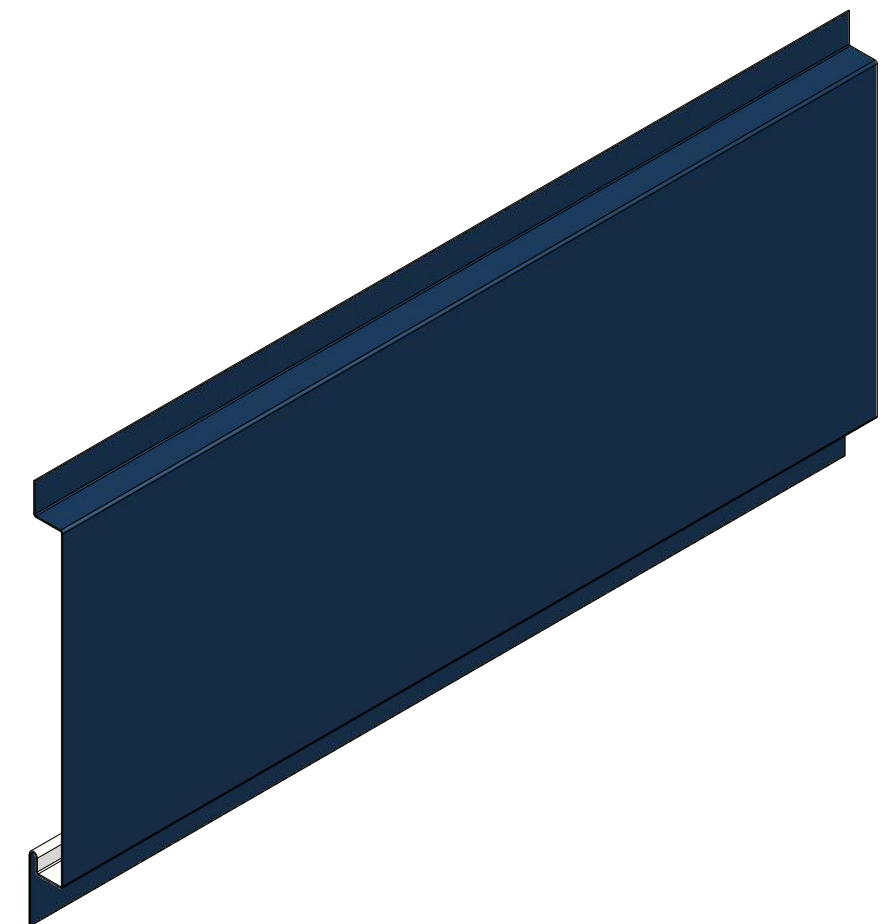
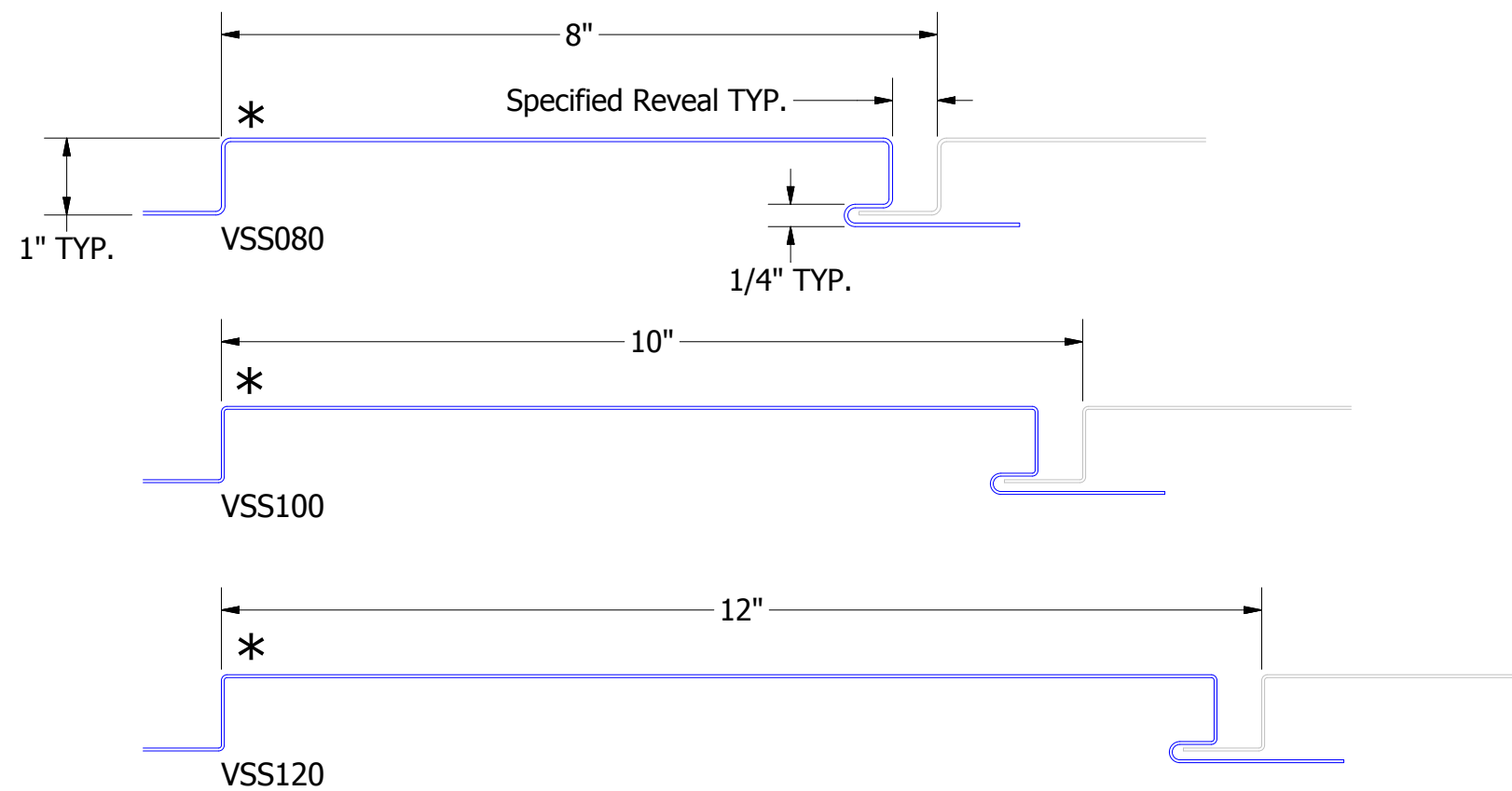
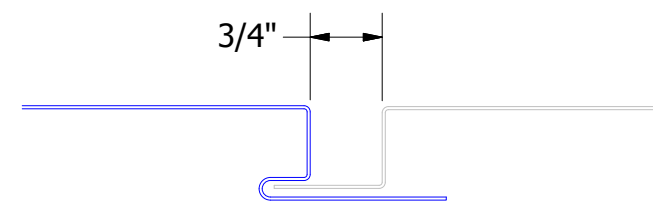
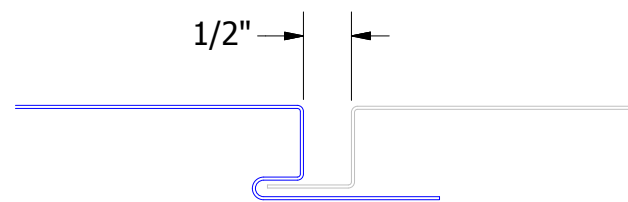
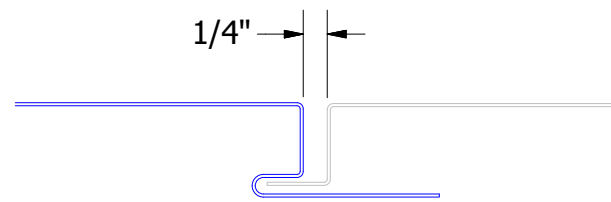
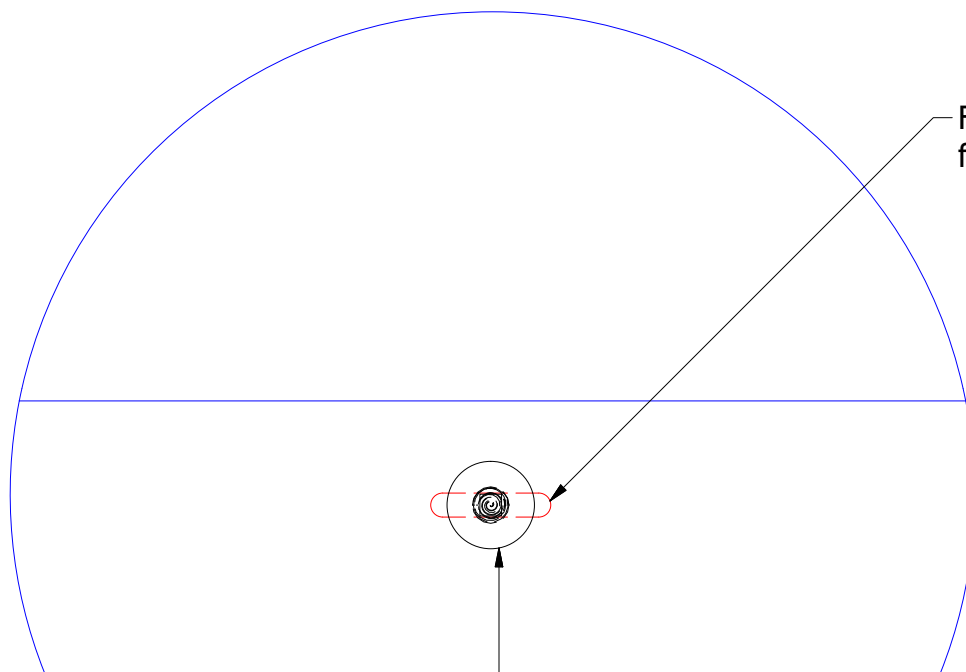
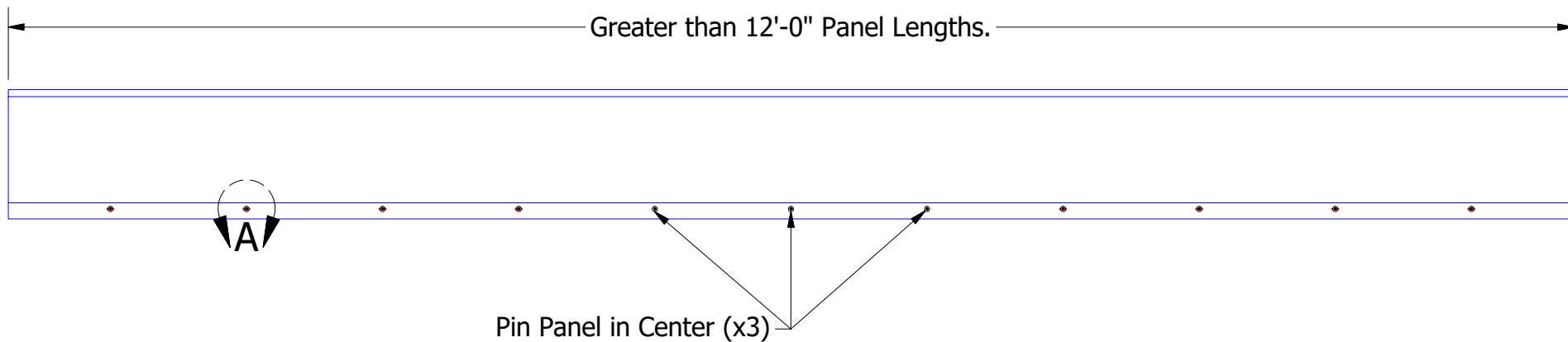
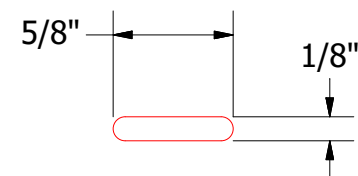




					TITLE			
					Versa-Seam Panel Profile Detail			
					DWG. NO.		DR	DATE
							KRK	7/30/2014
					MATERIAL		APP	DATE
							DAS	8/4/16
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP			SH. SIZE	SCALE
							B	X:X



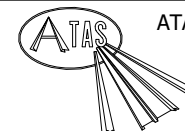
Field Pre-Punch Fastener Slots to allow for Panel Expansion and Contraction.



Fastener Slot

DETAIL A

Secure Fastener in Center of the Slot

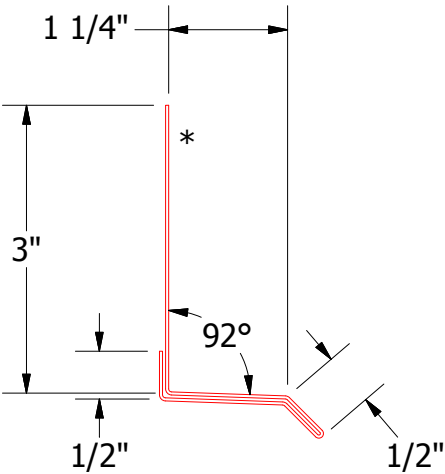
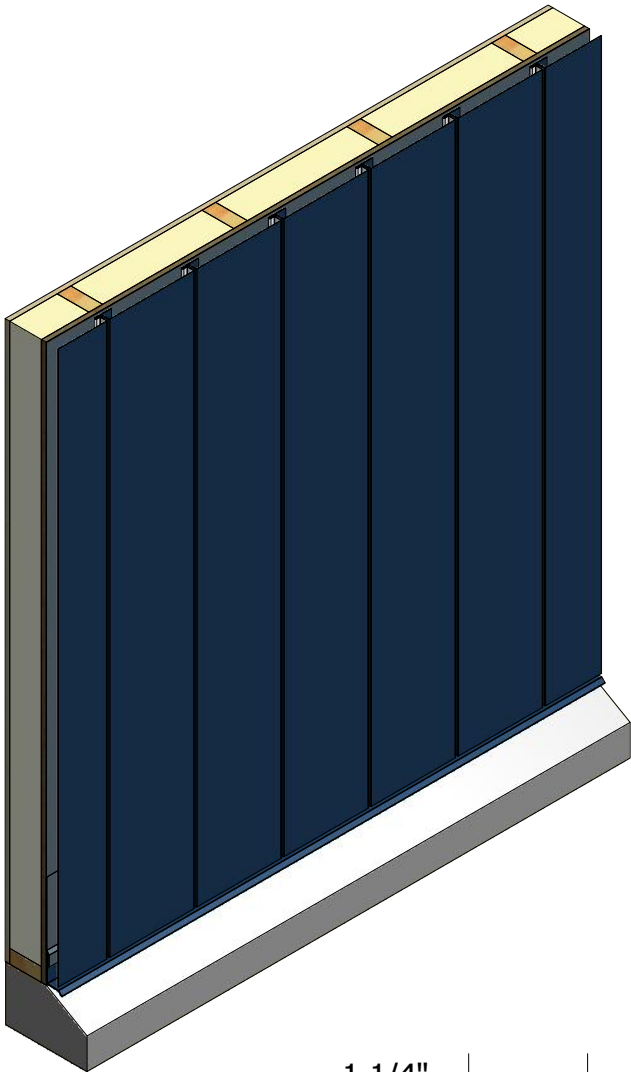
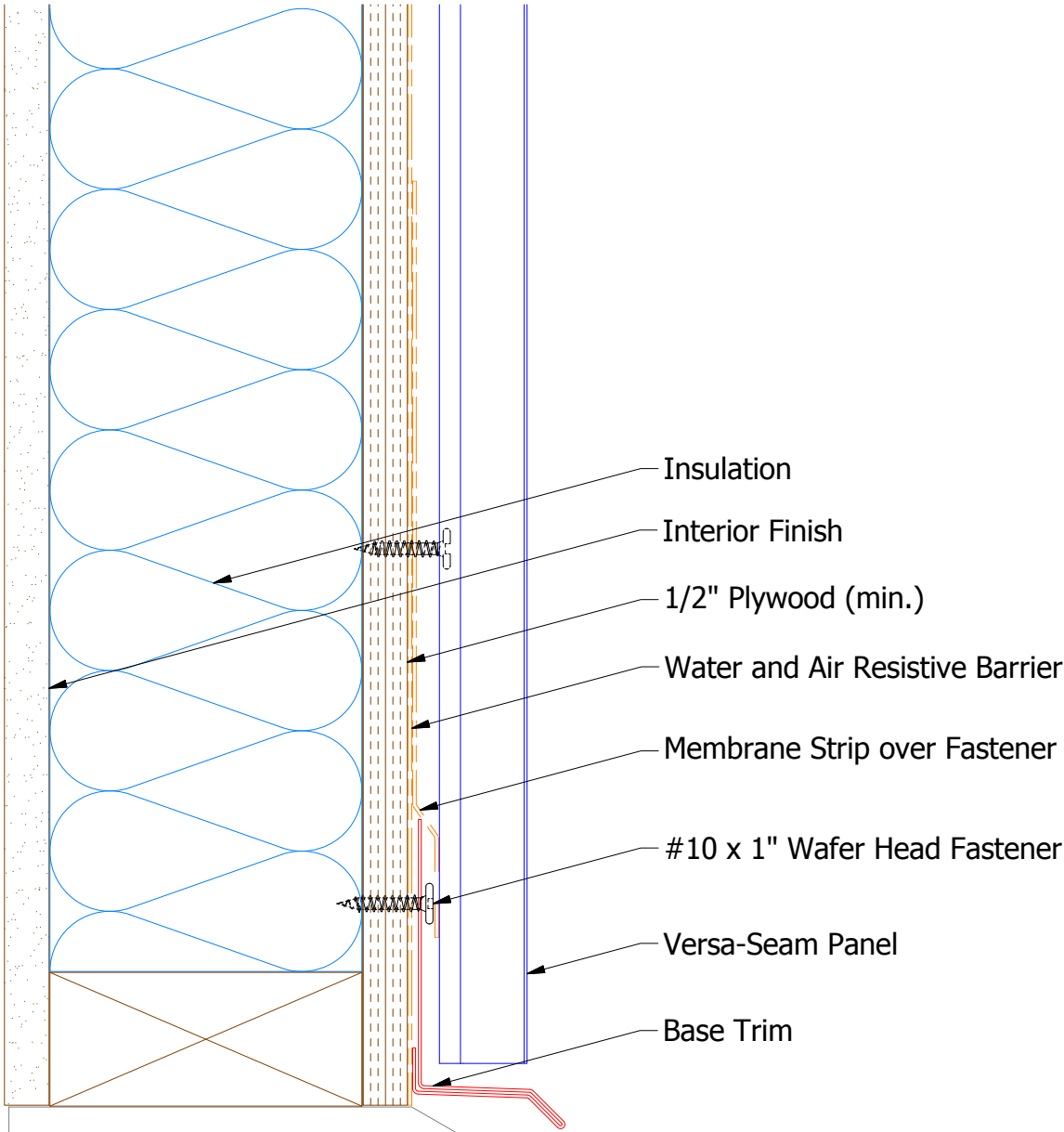


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TITLE Versa-Seam Fastener Slots Detail

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP	DWG. NO.	DR KRK	DATE 5/12/2021
					MATERIAL	APP	DATE
						SH. SIZE A	SCALE X:X

Vertical Panel



VSA661-Base Trim Standard

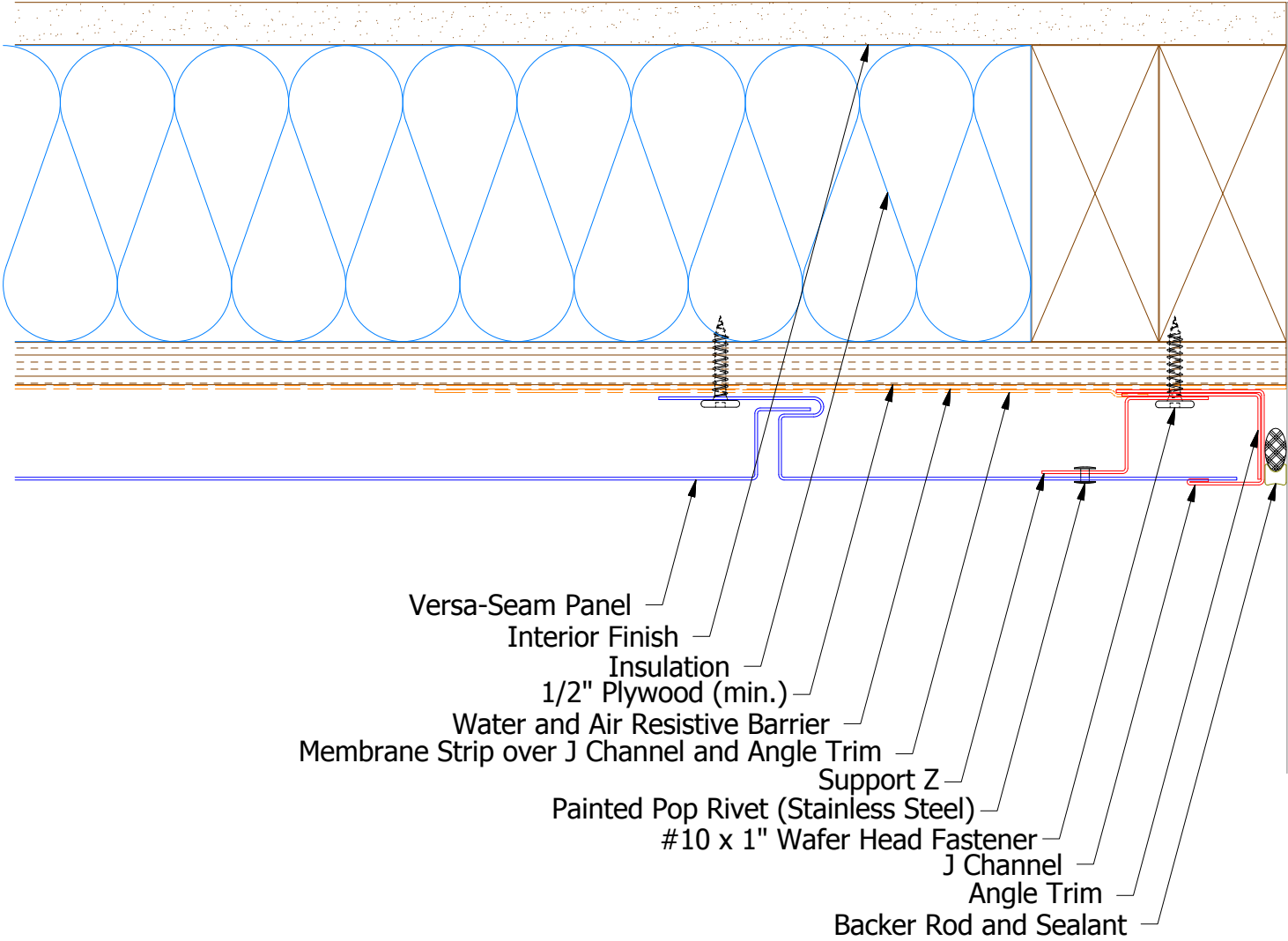


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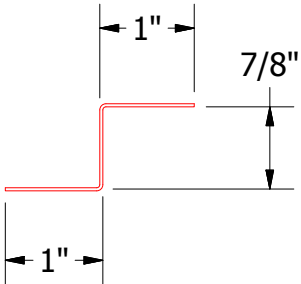
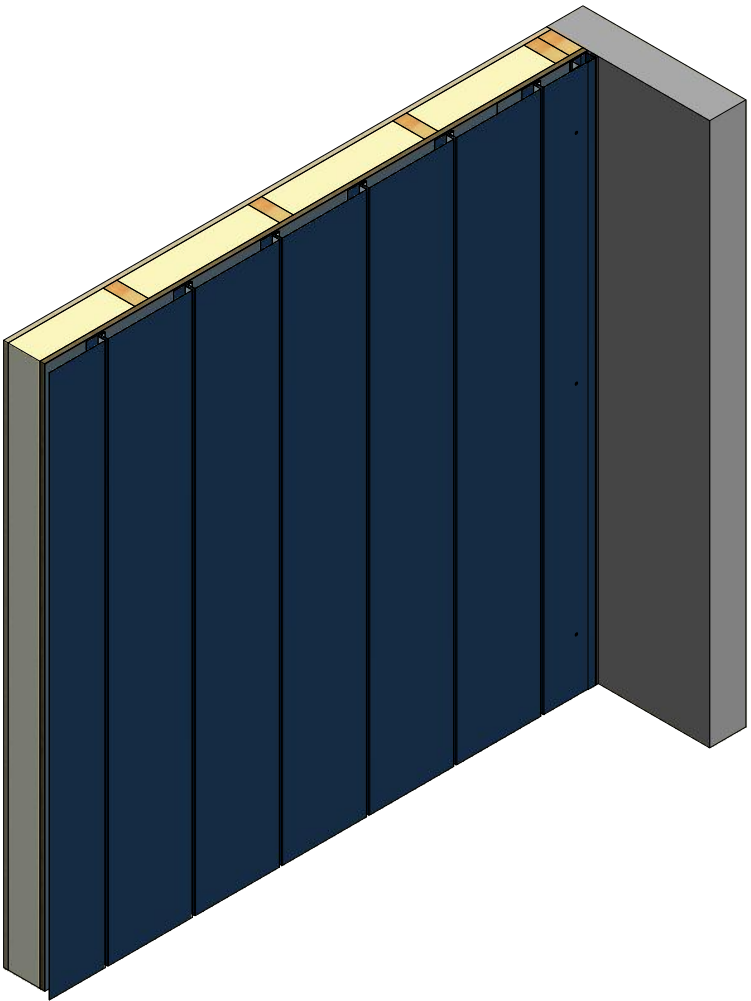
TITLE			
Versa-Seam Base Detail			
DWG. NO.		DR	DATE
		KRK	1/20/2016
APP		DAS	DATE
			7/29/16
MATERIAL		SH. SIZE	SCALE
		B	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

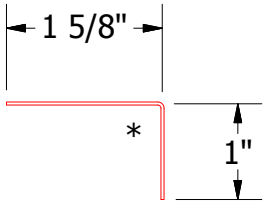
Vertical Panel



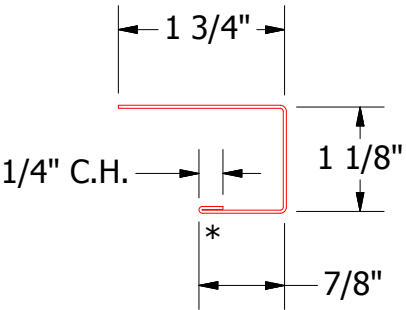
- Versa-Seam Panel
- Interior Finish
- Insulation
- 1/2" Plywood (min.)
- Water and Air Resistive Barrier
- Membrane Strip over J Channel and Angle Trim
- Support Z
- Painted Pop Rivet (Stainless Steel)
- #10 x 1" Wafer Head Fastener
- J Channel
- Angle Trim
- Backer Rod and Sealant



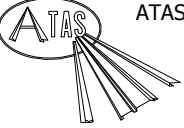
VSA681-Support Z



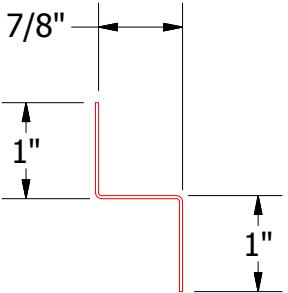
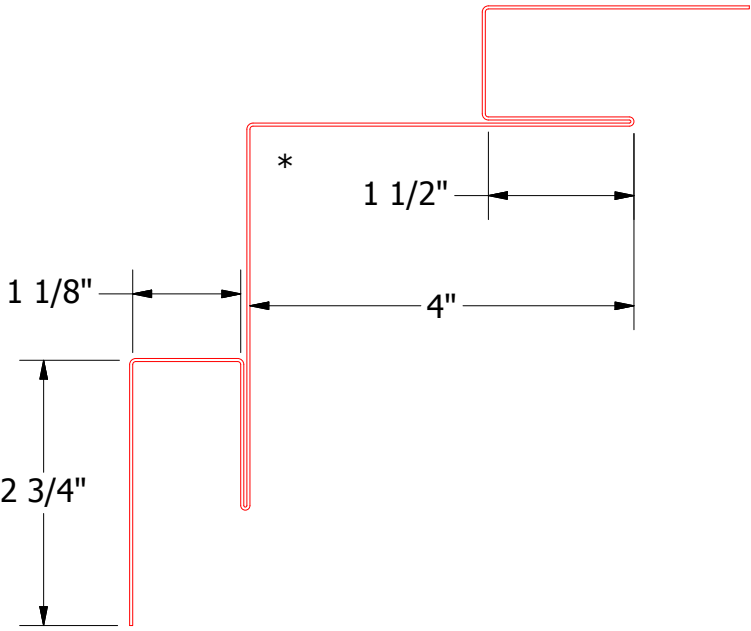
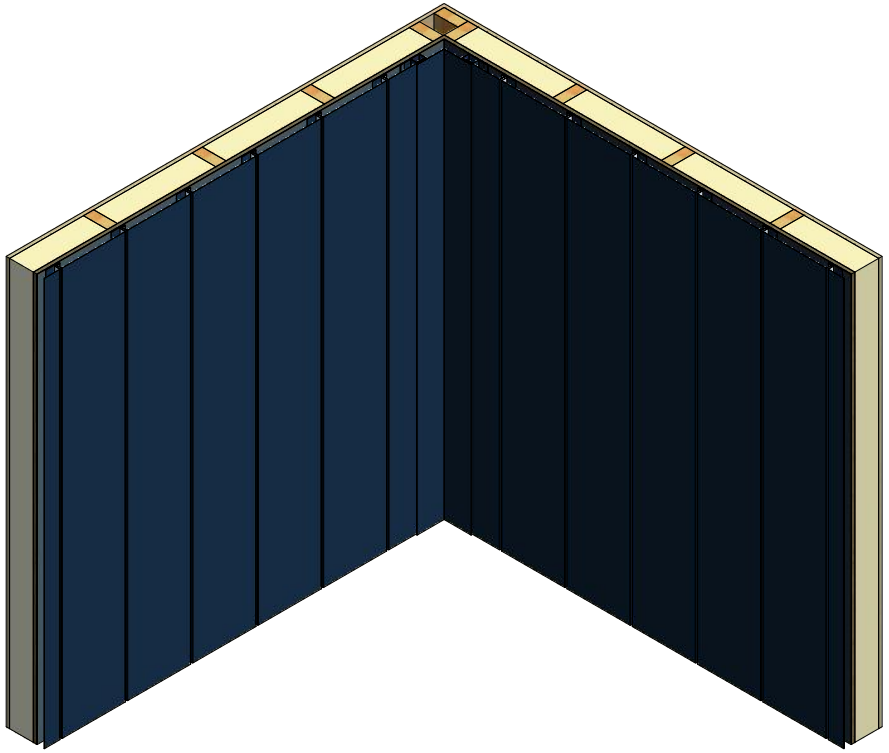
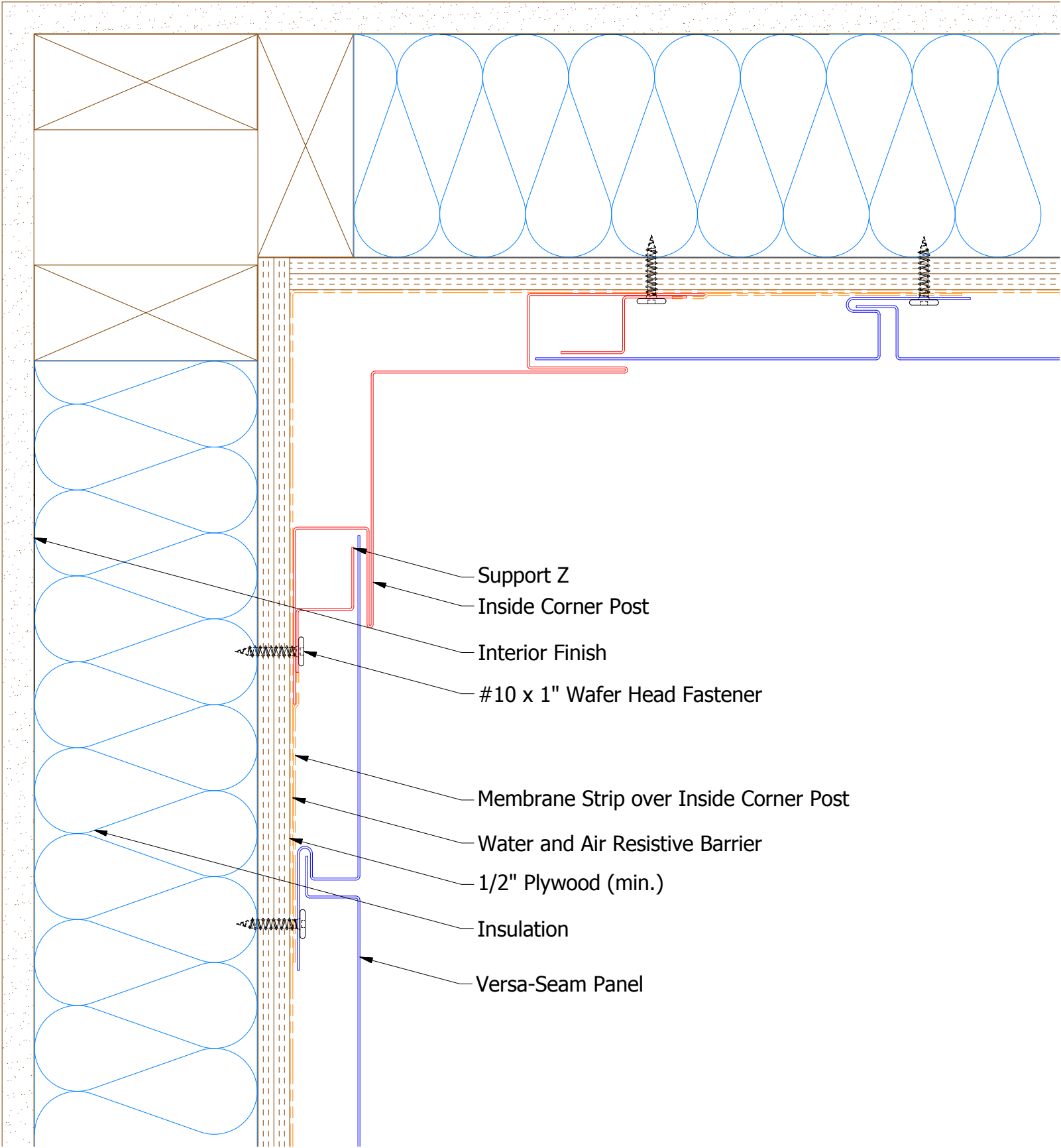
VSA680-Angle Trim



VSA118-J Channel

				 ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210			
				TITLE Versa-Seam Endwall Detail			
				DWG. NO.		DR KRK	DATE 1/21/2016
						APP DAS	DATE 8/1/16
				MATERIAL		SH. SIZE B	SCALE X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP			

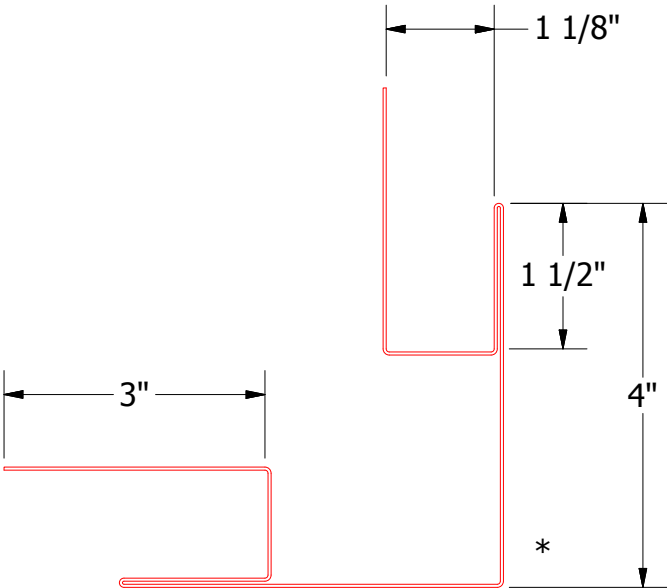
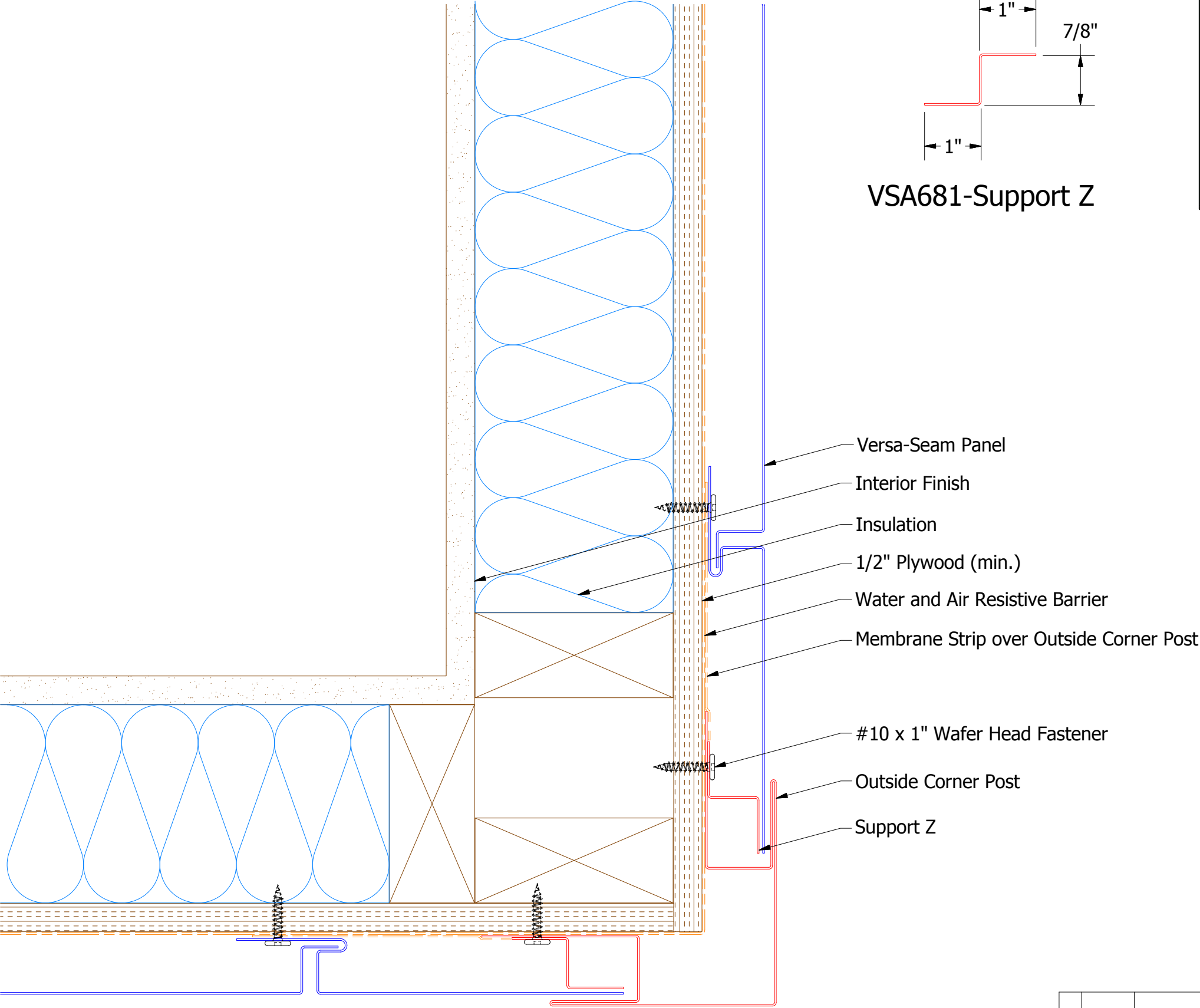
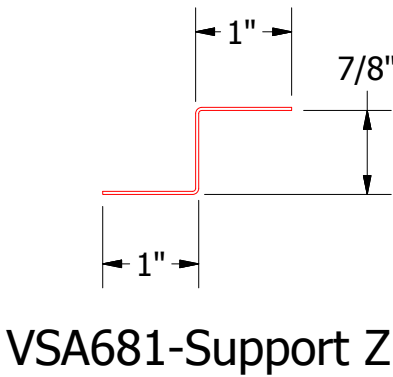
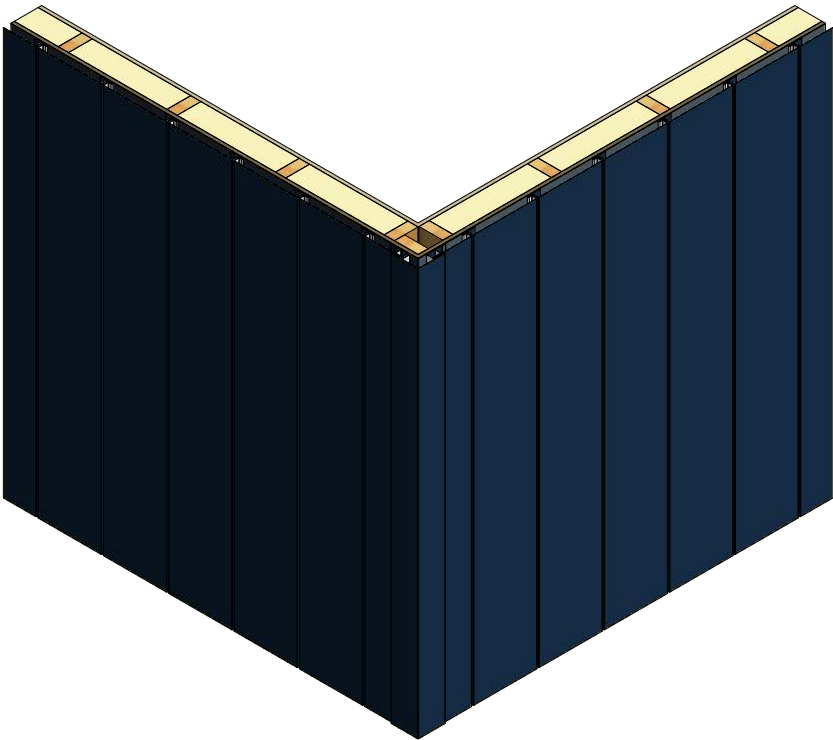
Vertical Panel



VSA601-Inside Corner Post

VSA681-Support Z

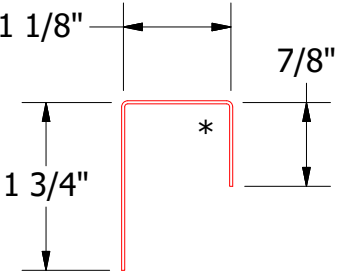
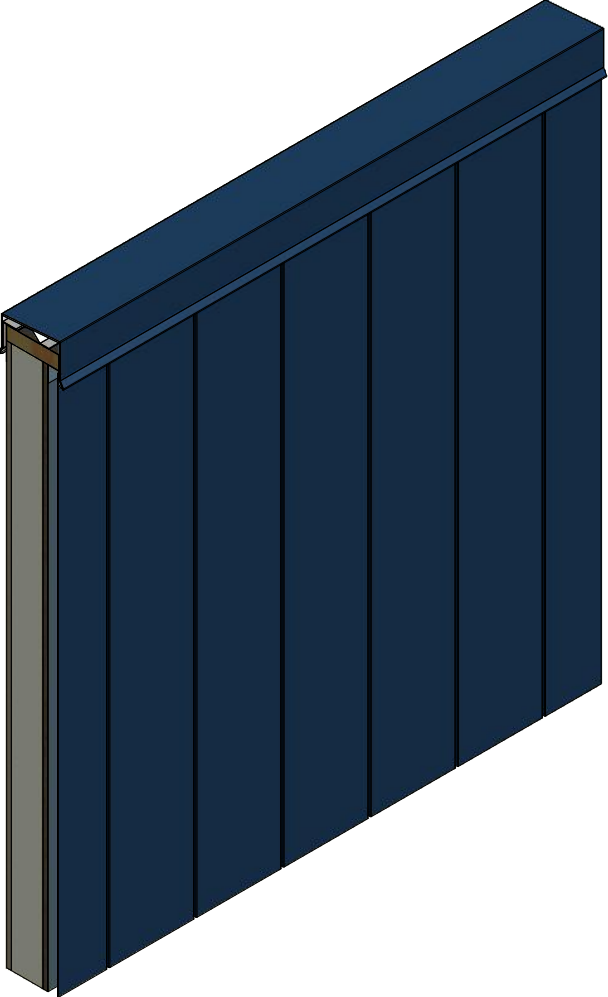
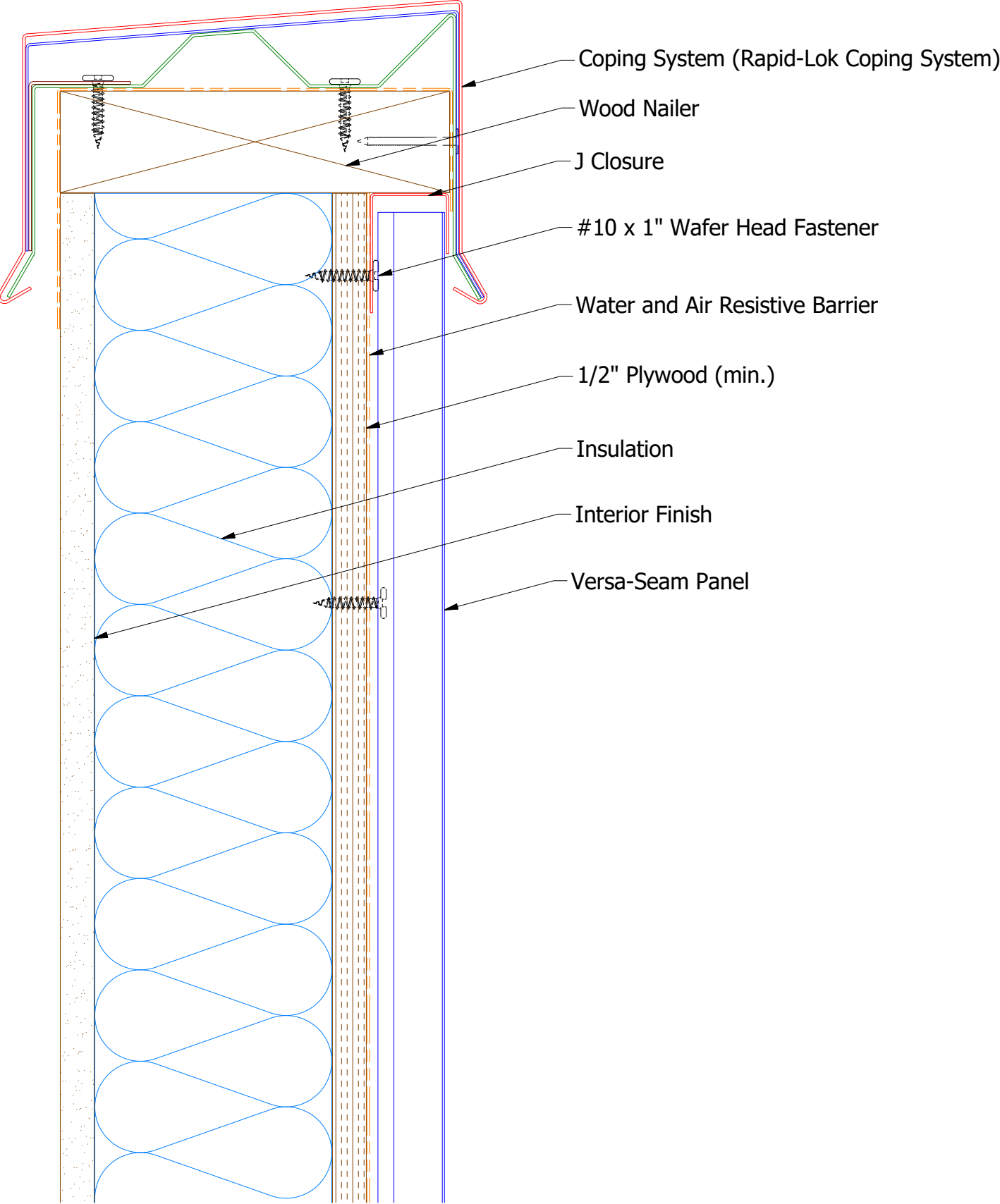
Vertical Panel



VSA602-Outside Corner Post

						Versa-Seam Exterior Corner Detail	
						DWG. NO.	
						DR KRK	
						APP DAS	
						DATE 8/1/2014	
						DATE 7/29/16	
						MATERIAL	
						SH. SIZE B	
						SCALE X:X	
REV. NO.	DATE	DESCRIPTION OF REVISION		BY	APP		

Vertical Panel



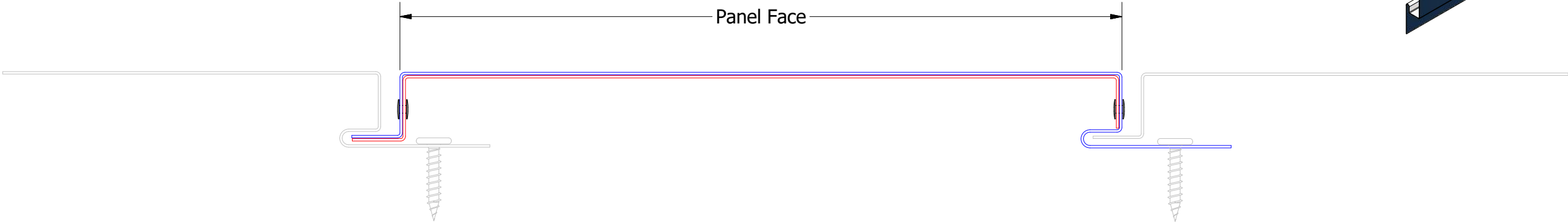
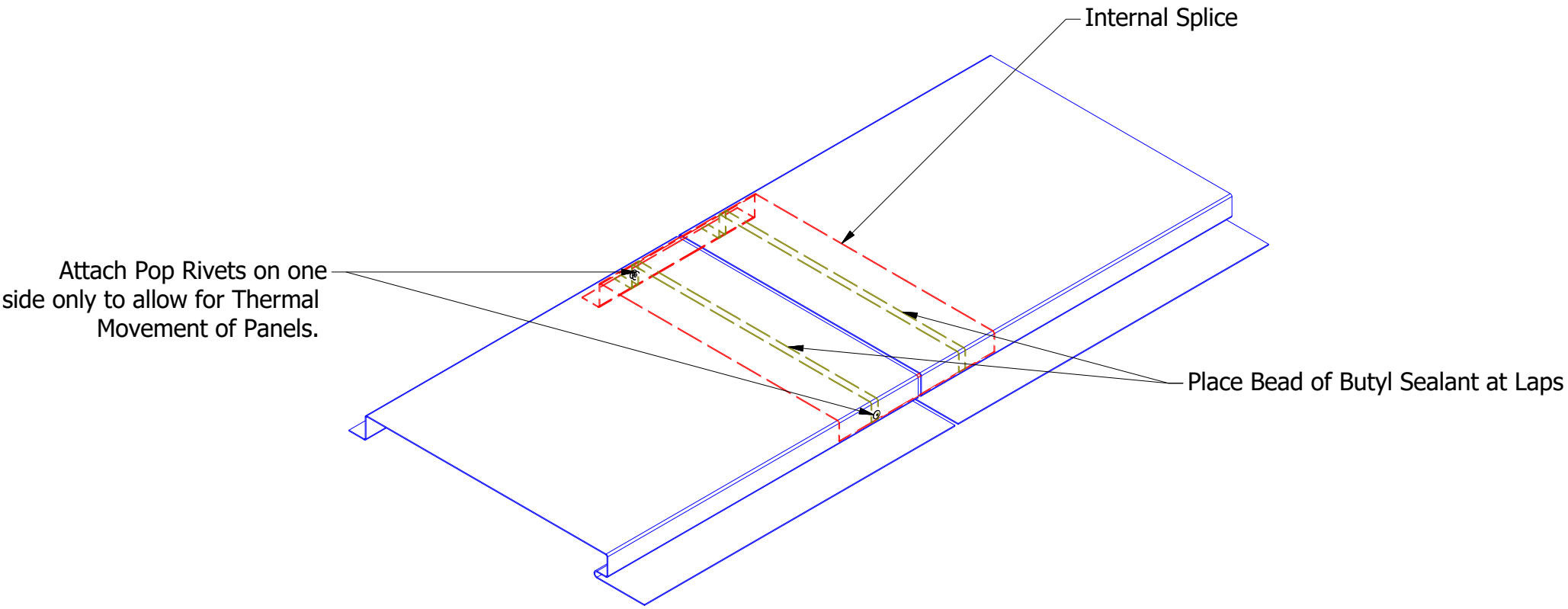
VSA270-J Closure



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TITLE		
Versa-Seam Top of Wall Detail		
DWG. NO.	DR KRK	DATE 1/20/2016
	APP DAS	DATE 7/29/16
MATERIAL	SH. SIZE B	SCALE X:X

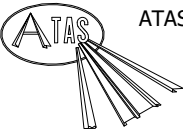
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP



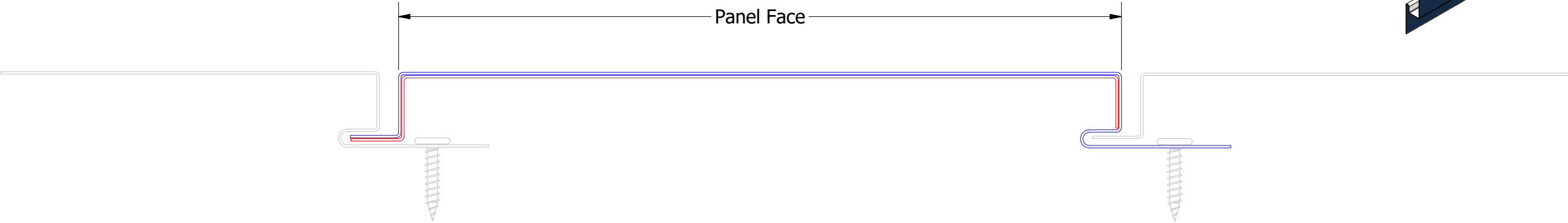
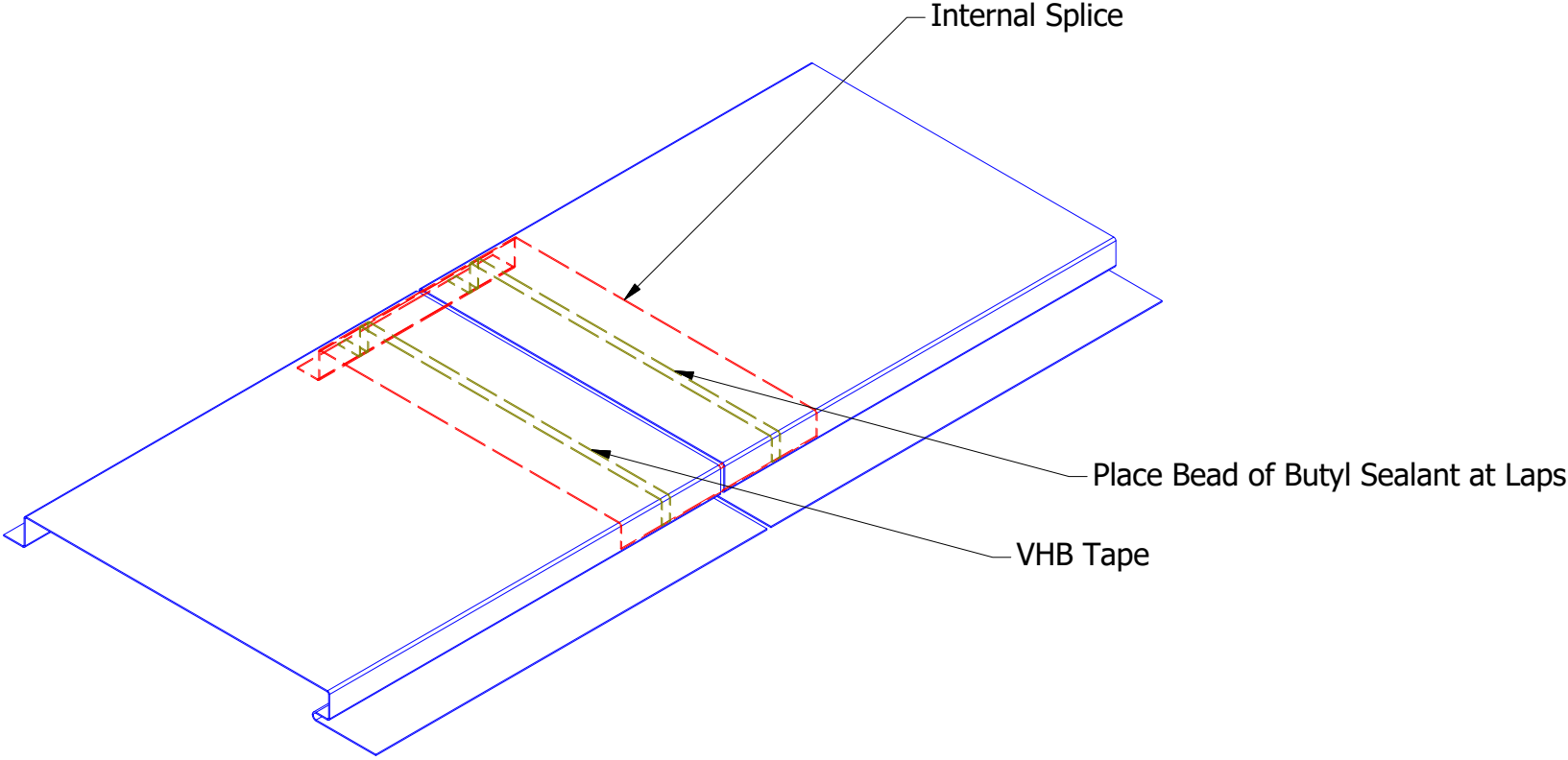
Internal Splice

1		1/29/2020		Updated Splice Plate		DMR			
REV. NO.		DATE		DESCRIPTION OF REVISION		BY		APP	

TITLE		Versa-Seam Splice Detail	
DWG. NO.		DR	DATE
		KRK	7/30/2014
MATERIAL		APP	DATE
		DAS	8/4/16
		SH. SIZE	SCALE
		B	X:X



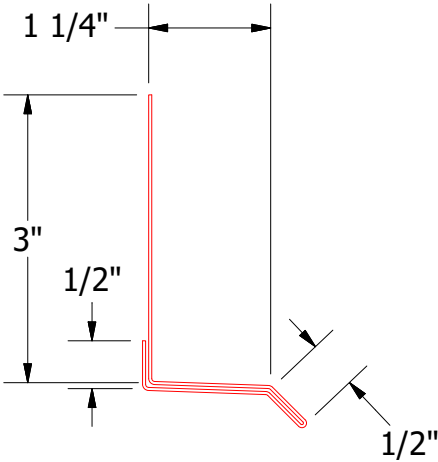
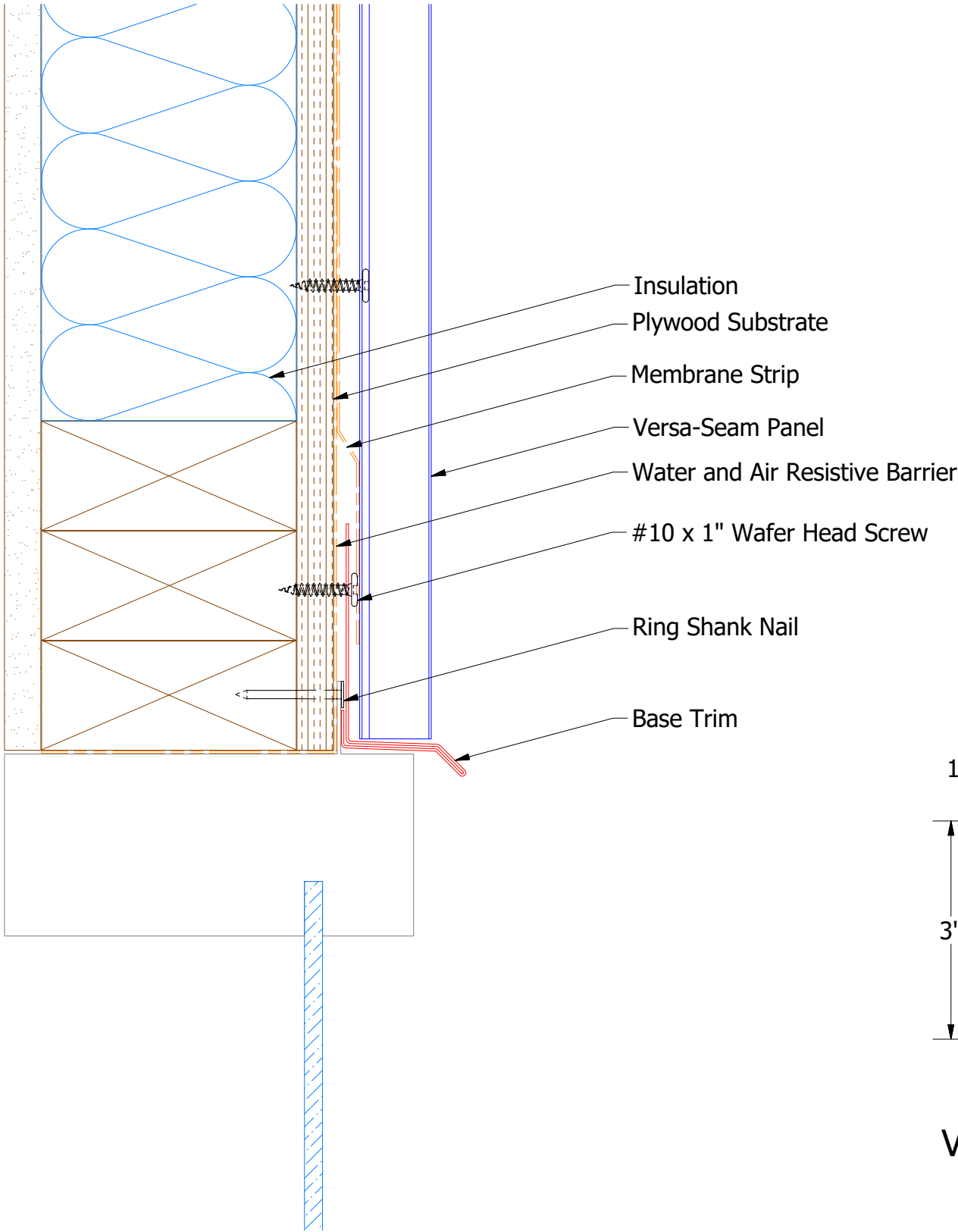
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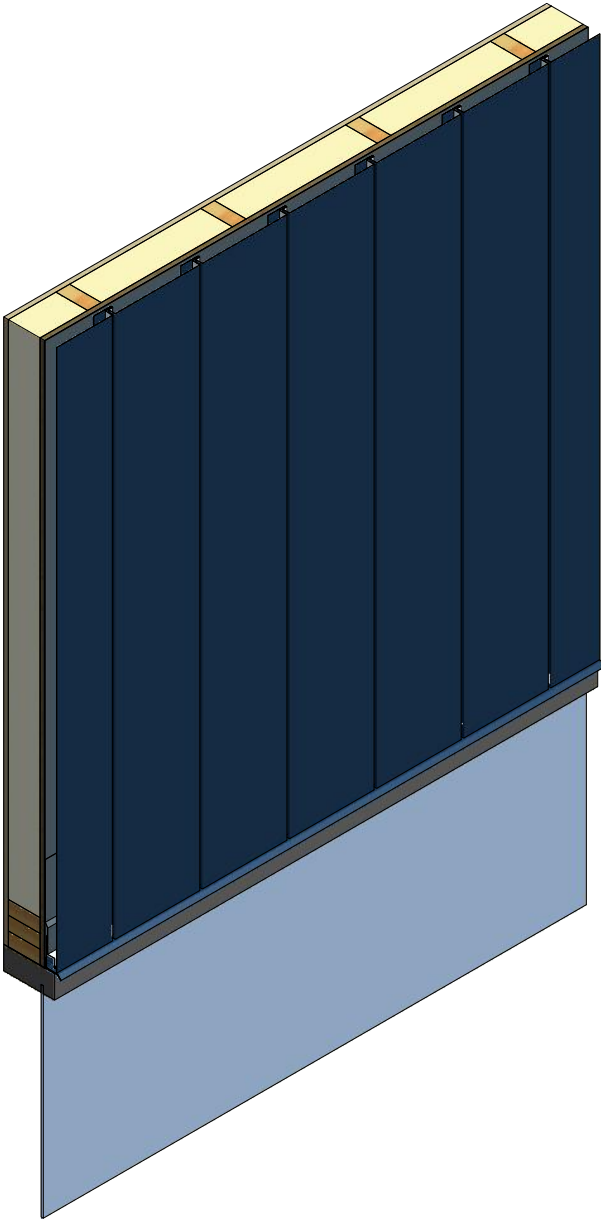
Internal Splice

						TITLE Versa-Seam Splice Detail		
						DWG. NO.	DR DMR	DATE 1/29/2020
							APP	DATE
						MATERIAL	SH. SIZE B	SCALE X:X
REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP				

Vertical Panel

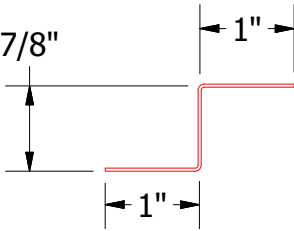
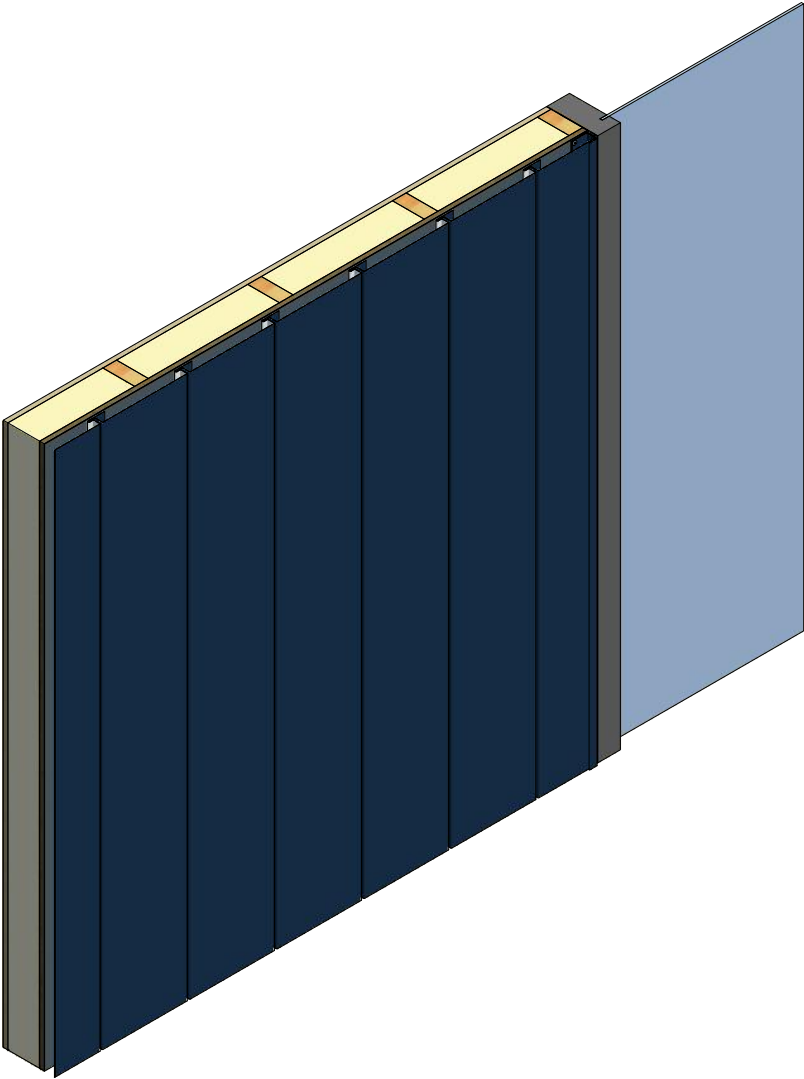
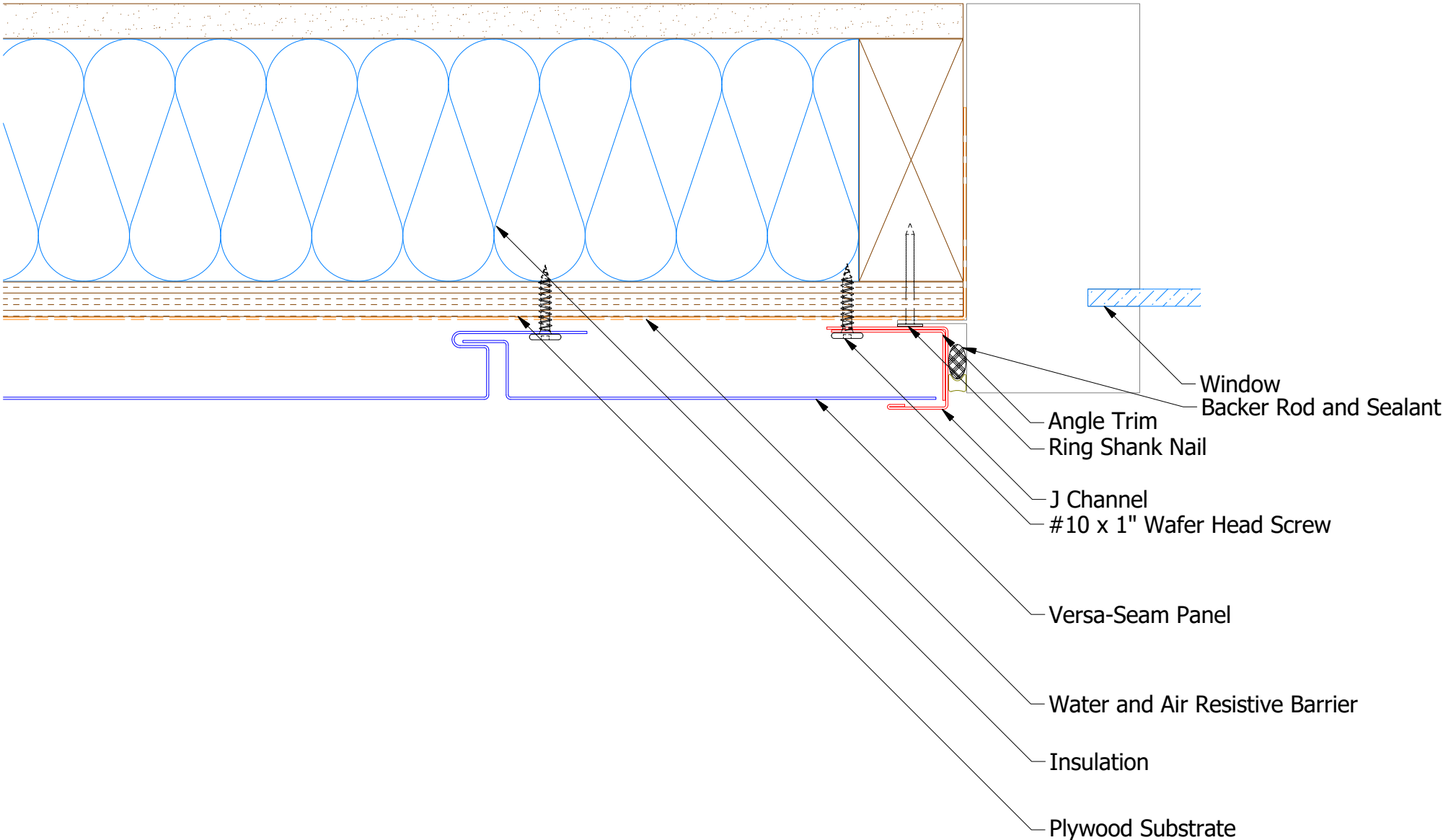


VSA661 - Base Trim

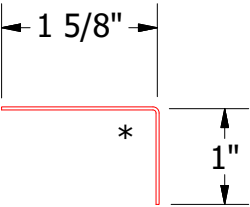


						Versa-Seam Head Window Flange Detail	

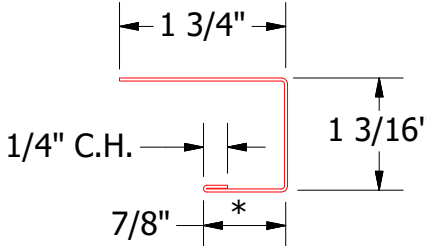
Vertical Panel



VSA681 - Support Z



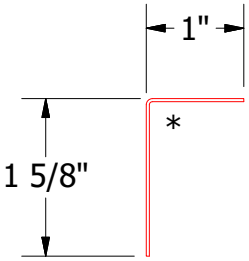
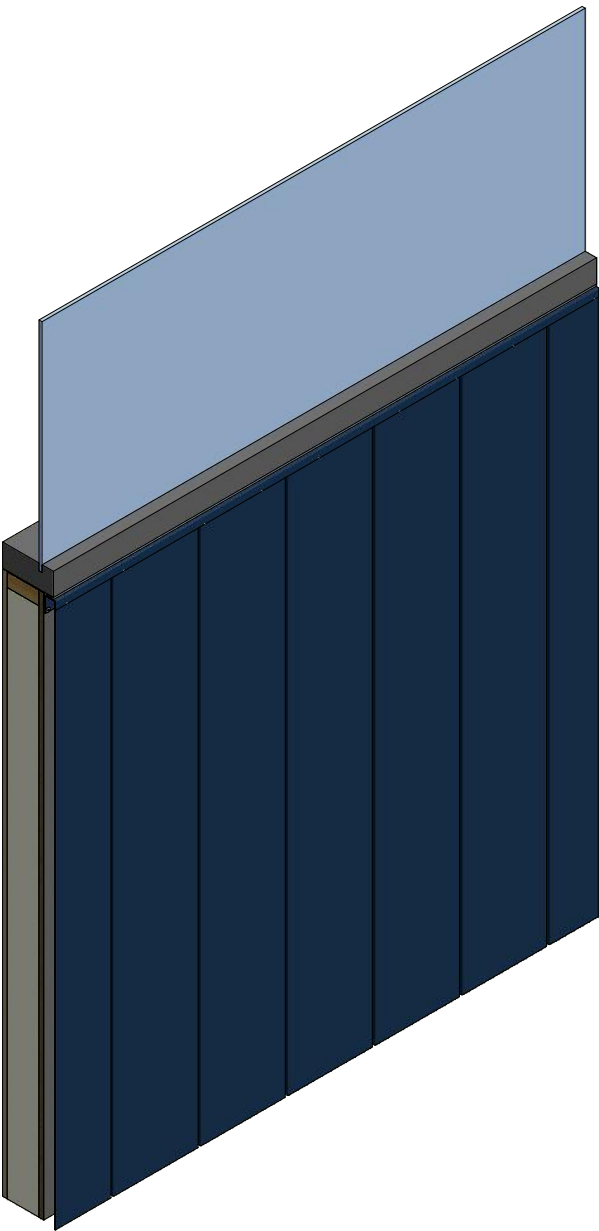
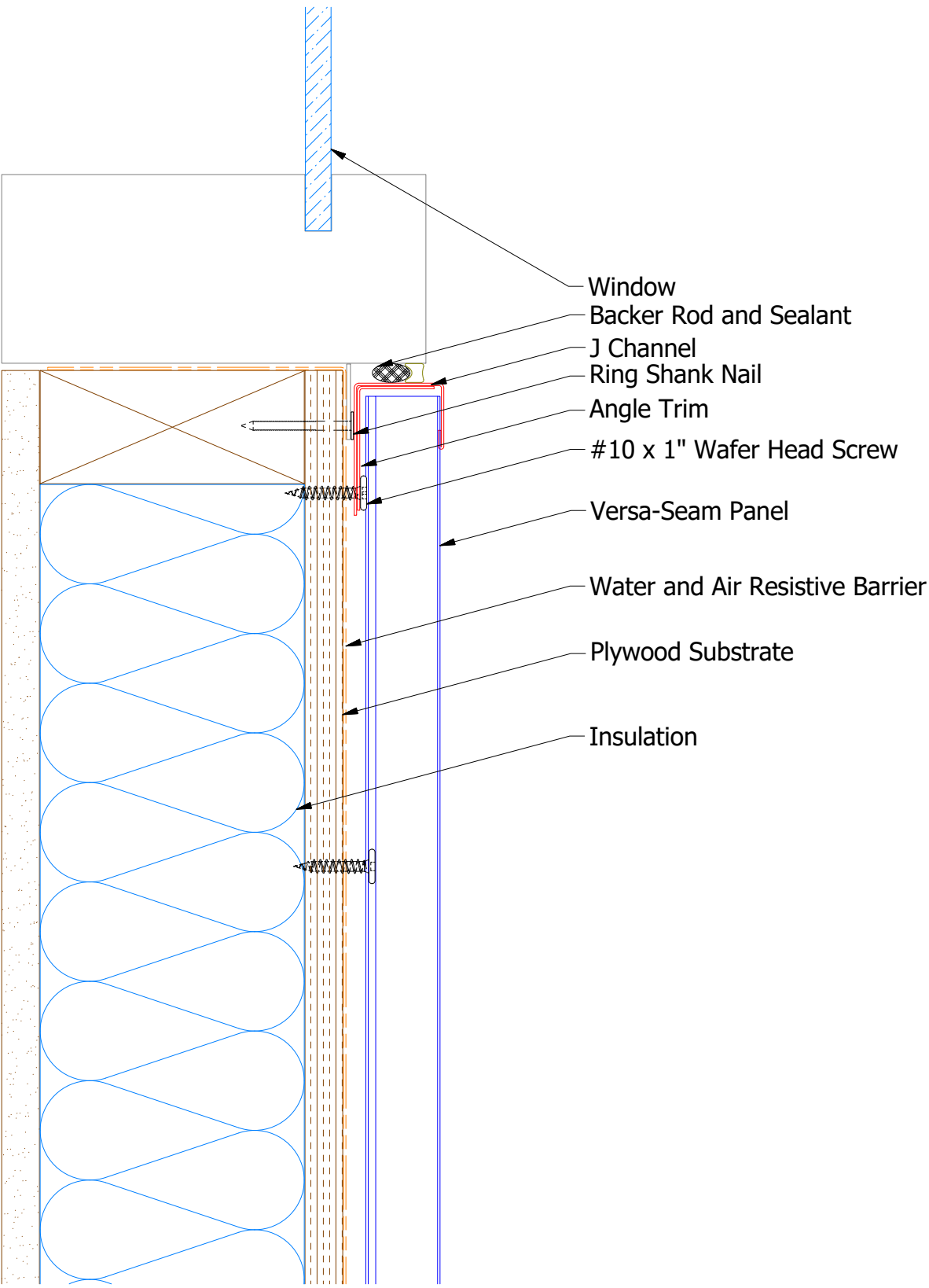
VSA680 - Angle Trim



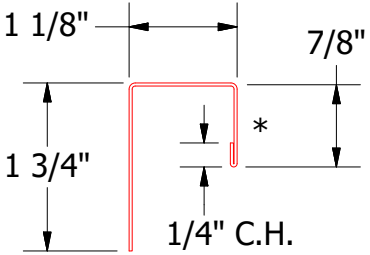
VSA118 - J Channel

						Versa-Seam Jamb Window Flange Detail	

Vertical Panel



VSA680 - Angle Trim



VSA118 - J Channel

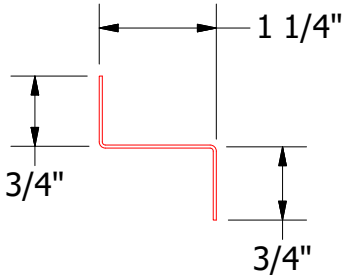
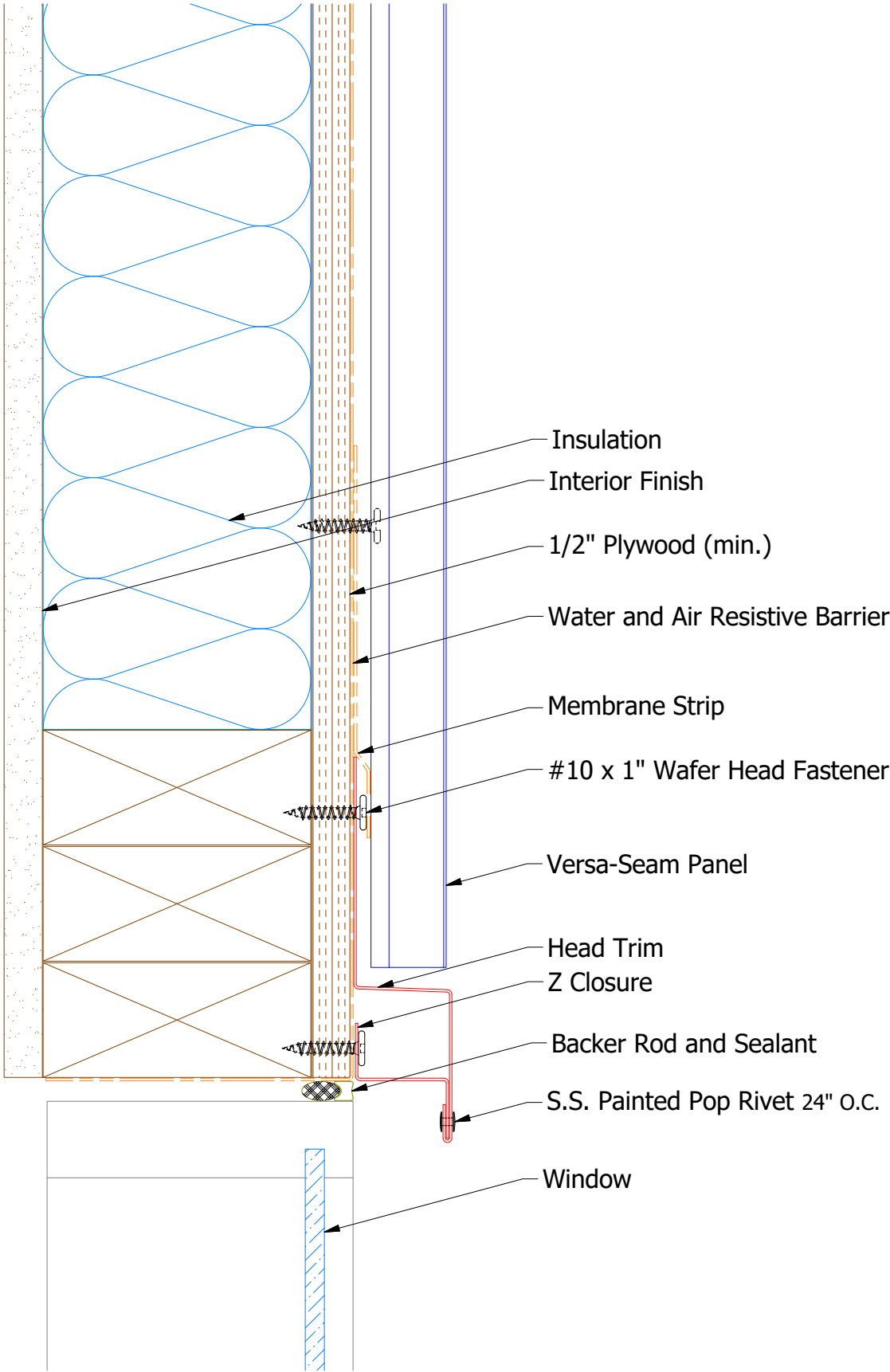


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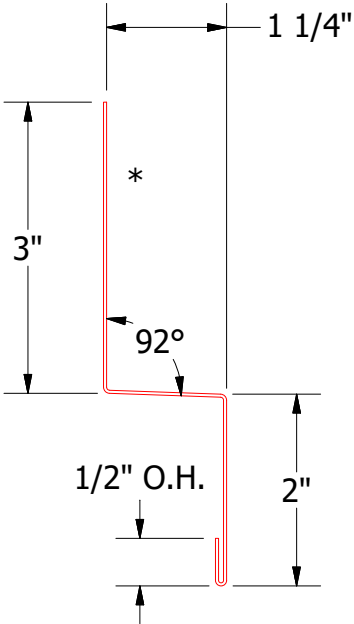
TITLE Versa-Seam Window Sill Flange Detail			
DWG. NO.		DR MBP	DATE 8/1/2018
MATERIAL		APP	DATE
REV. NO.	DATE	DESCRIPTION OF REVISION	BY APP
SH. SIZE B		SCALE X:X	

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

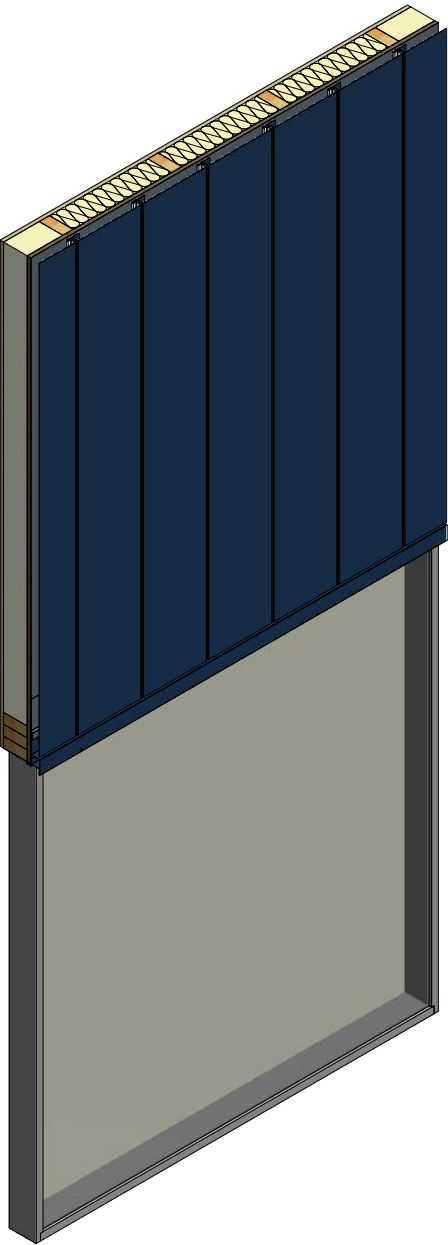
Vertical Panel



Z Closure



VSA550 - Head Trim





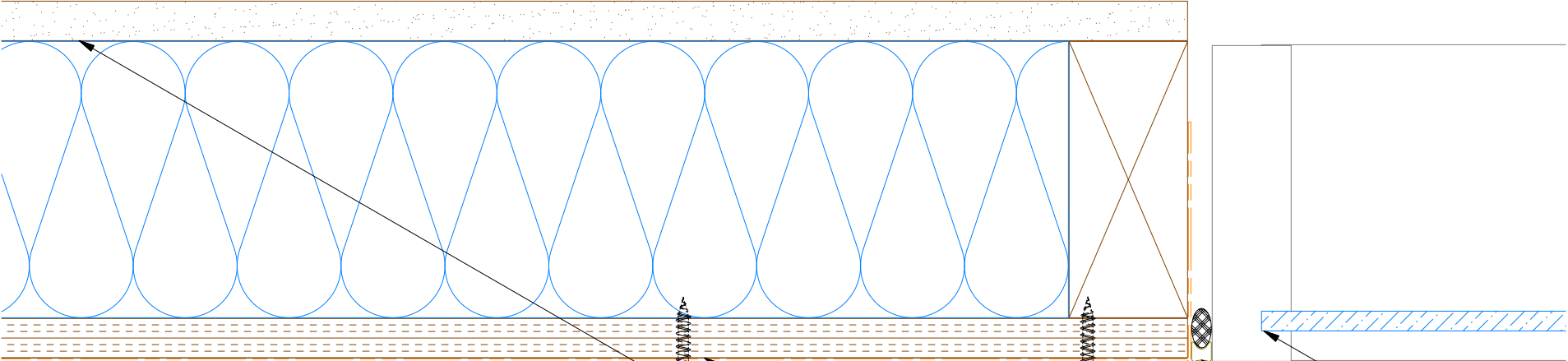
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TITLE
Versa-Seam Head Existing Window Detail

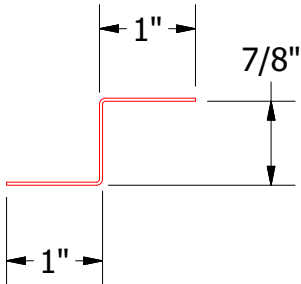
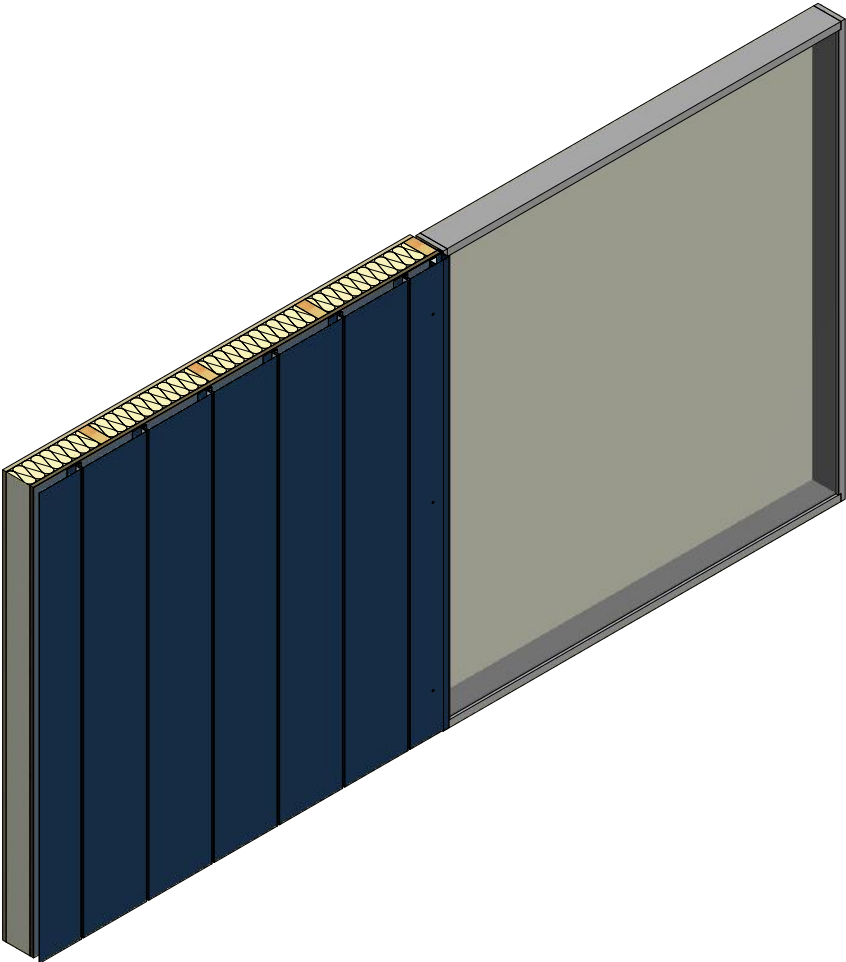
DWG. NO.		DR	MBP	DATE	7/20/18
APP				DATE	
MATERIAL		SH. SIZE	B	SCALE	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

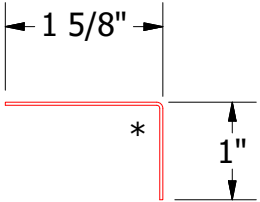
Vertical Panel



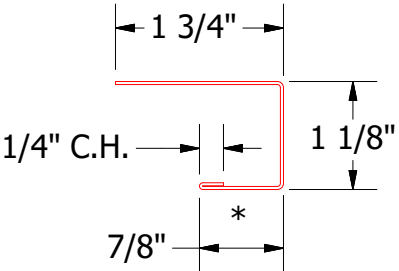
- Window
- Backer Rod and Sealant
- Angle Trim
- #10 x 1" Wafer Head Fastener
- J Channel
- Membrane Strip
- Support Z
- S.S. Painted Pop Rivet 24" O.C.
- Water and Air Resistive Barrier
- 1/2" Plywood (min.)
- Interior Finish
- Versa-Seam Panel



VSA681-Support Z



VSA680-Angle Trim



VSA118-J Channel

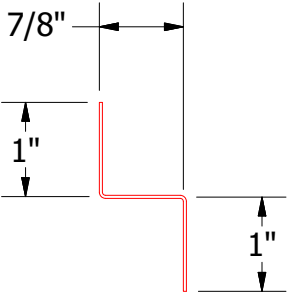
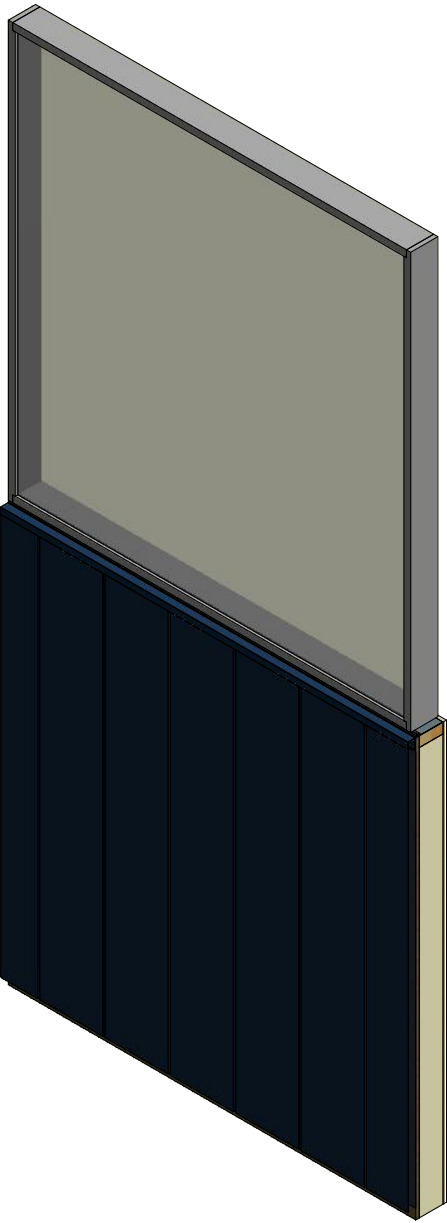
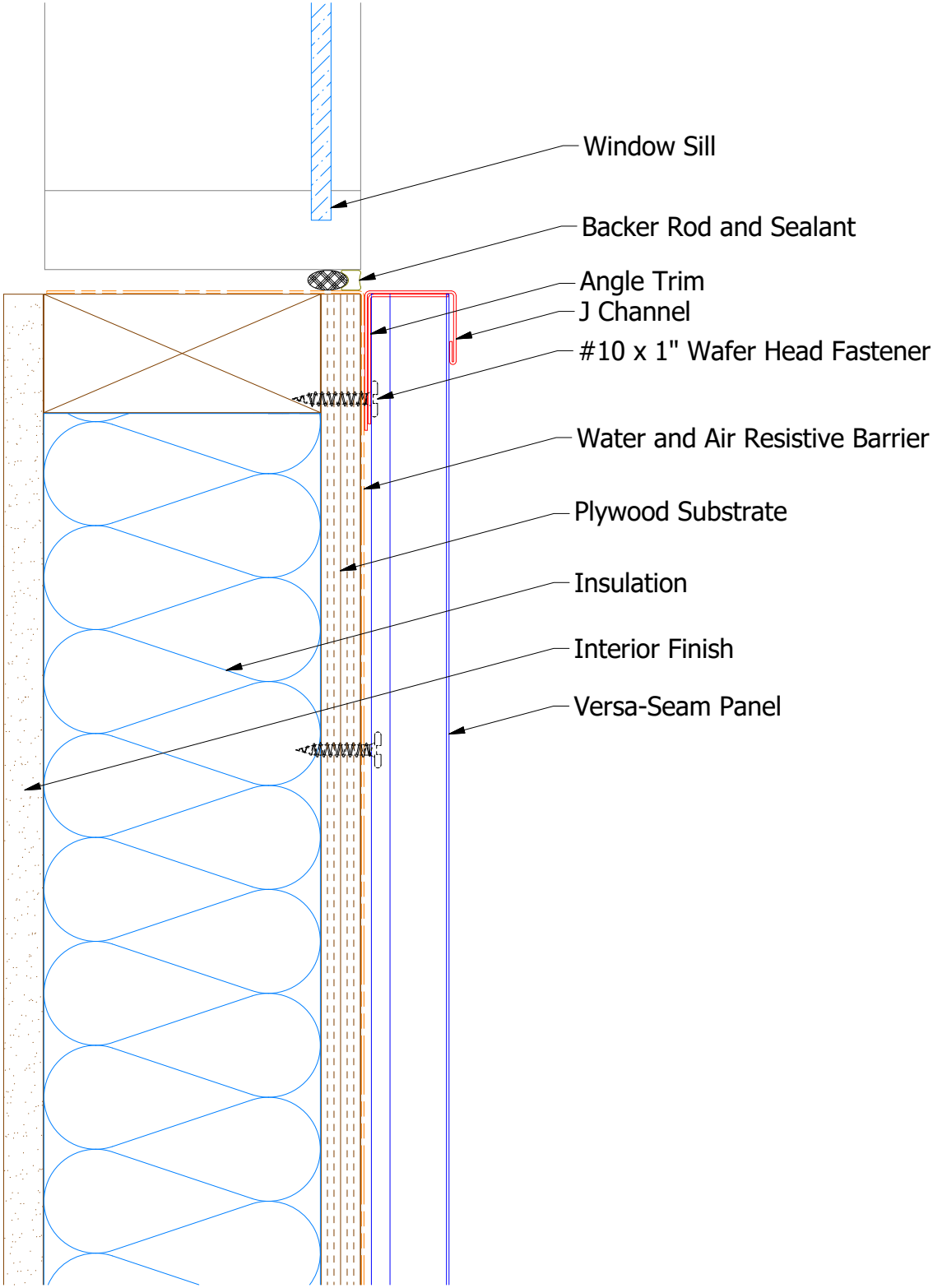


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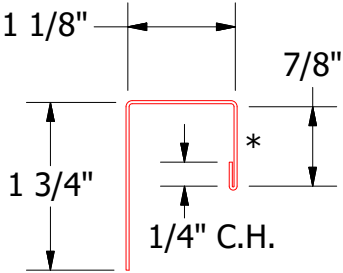
TITLE Versa-Seam Jamb Existing Window Detail			
DWG. NO.		DR MBP	DATE 7/20/18
APP		DATE	
MATERIAL		SH. SIZE B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

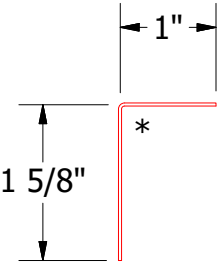
Vertical Panel



VSA681 - Support Z



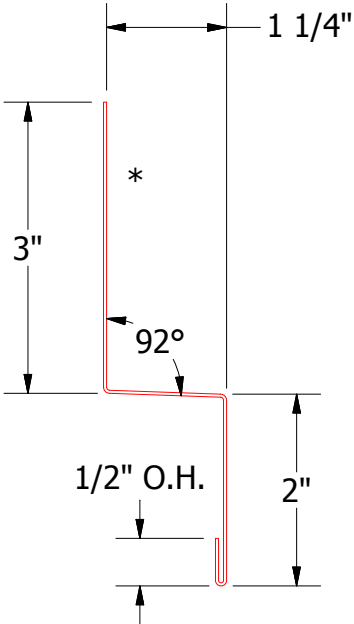
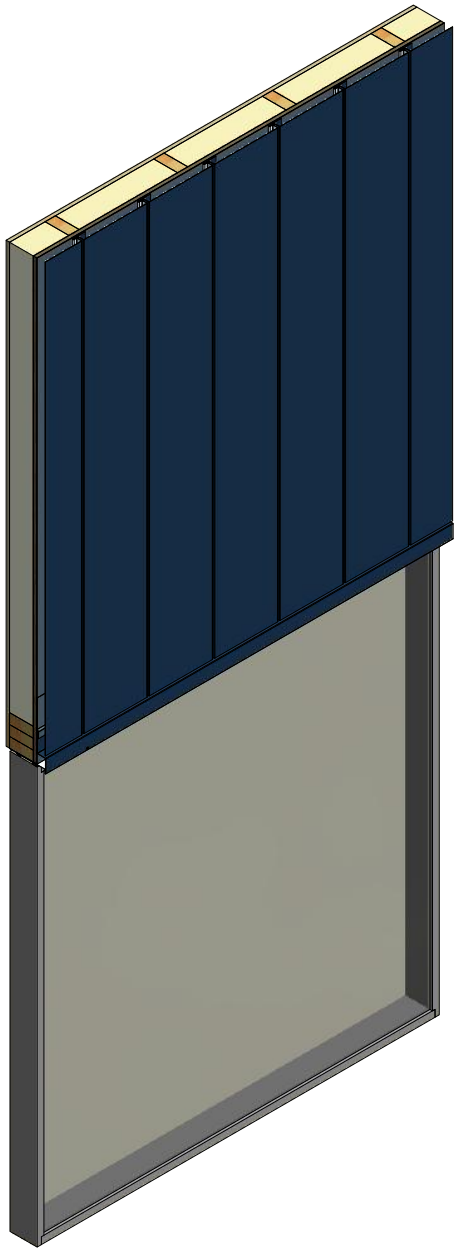
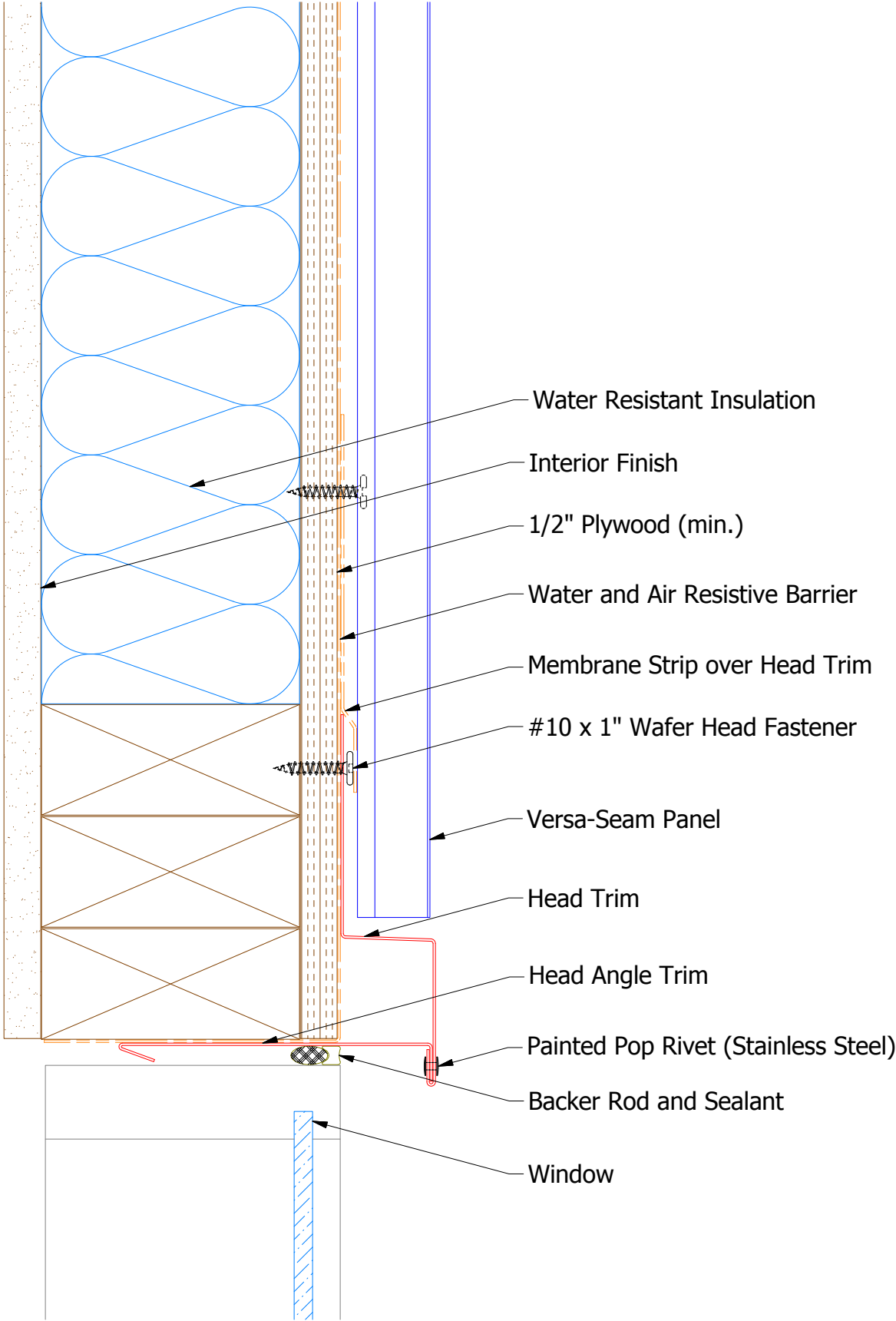
VSA118 - J Channel



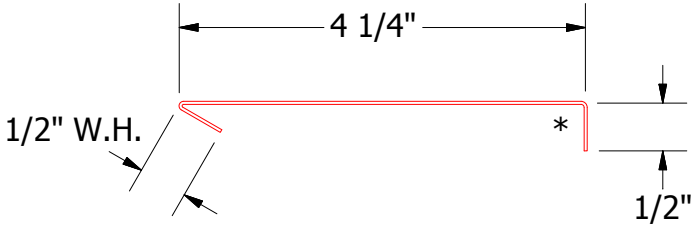
VSA680 - Angle Trim

Note: * denotes color side.

Vertical Panel



VSA550 - Head Trim

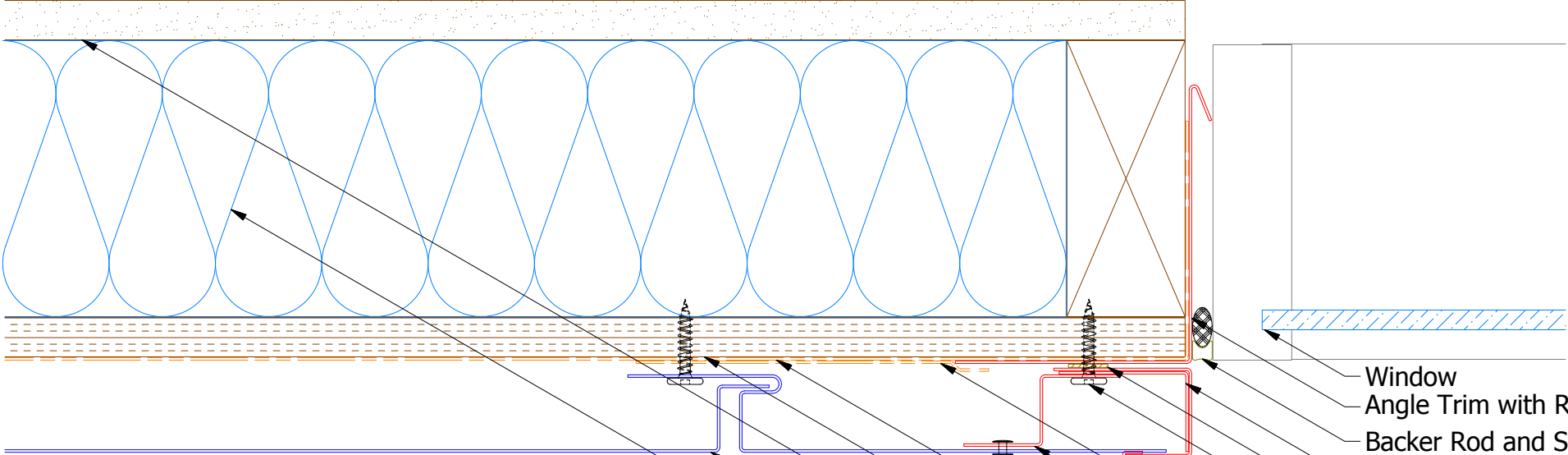


VSA690 - Head Angle Trim

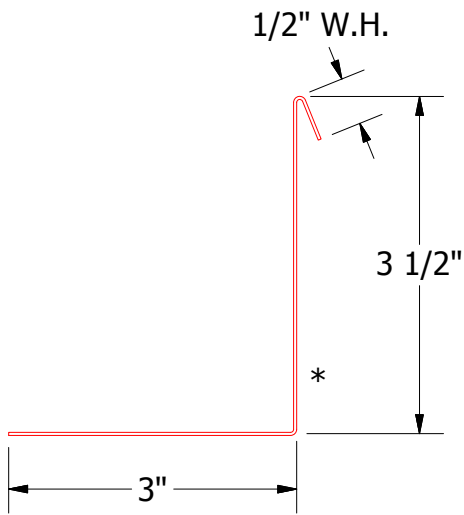
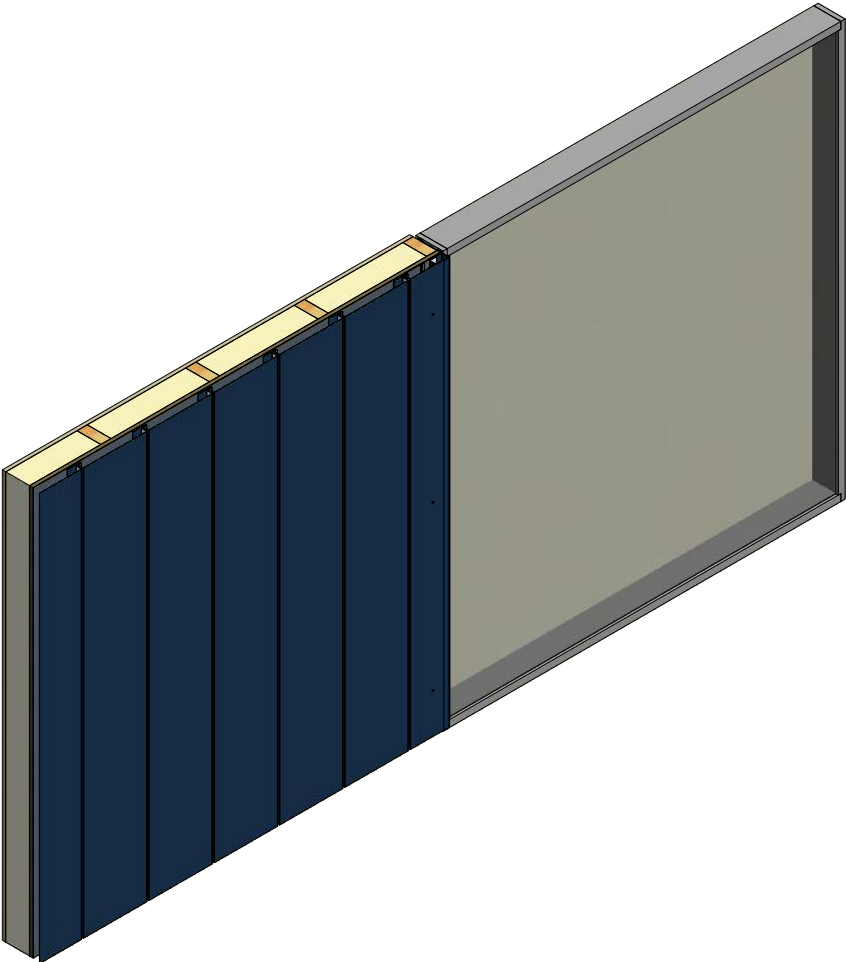
		ATAS INTERNATIONAL, INC	
		Allentown PA	
		610-395-8445	
		Mesa AZ	
		480-558-7210	
TITLE			
Versa-Seam Head Detail			
DWG. NO.		DR	DATE
		KRK	7/29/2014
MATERIAL		APP	DATE
		DAS	7/29/16
		SH. SIZE	SCALE
		B	X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP

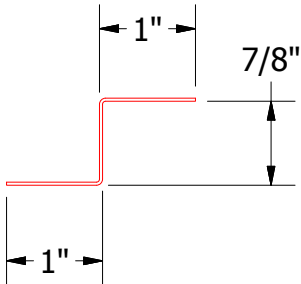
Vertical Panel



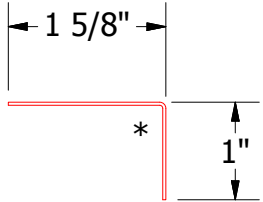
- Window
- Angle Trim with Return
- Backer Rod and Sealant
- Angle Trim
- Butyl Tape
- #10 x 1" Wafer Head Fastener
- J Channel
- Membrane Strip over J Channel and Angle Trim
- Support Z
- Painted Pop Rivet (Stainless Steel)
- Water and Air Resistive Barrier
- 1/2" Plywood (min.)
- Interior Finish
- Versa-Seam Panel
- Insulation



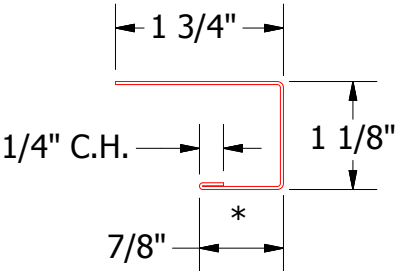
VSA683 - Angle Trim With Return



VSA681-Support Z



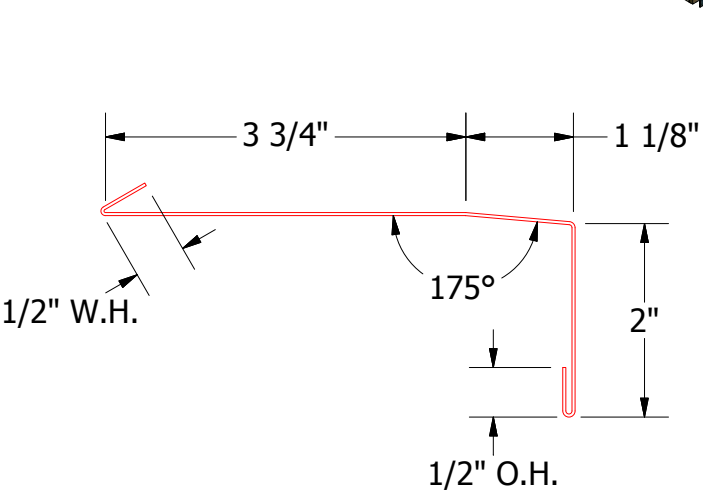
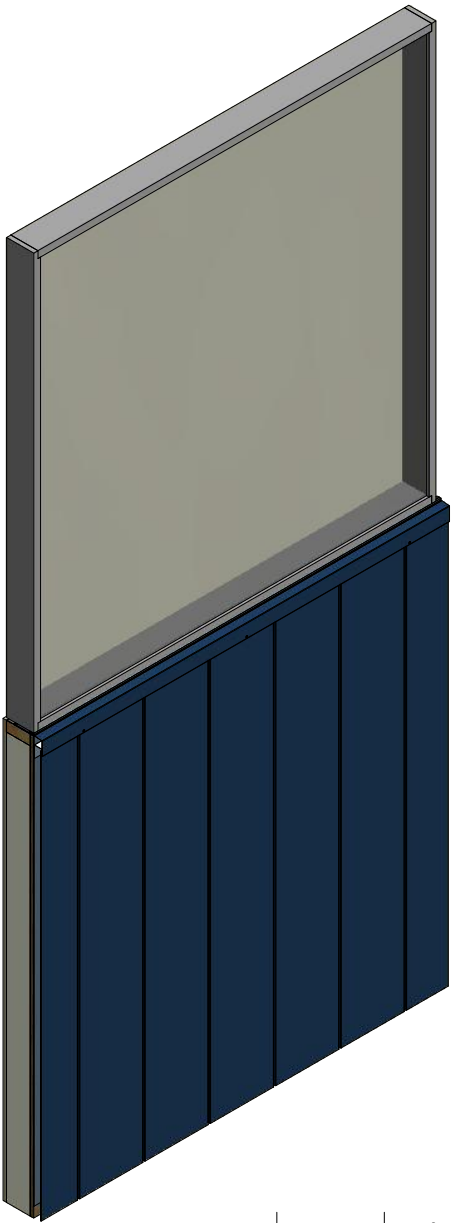
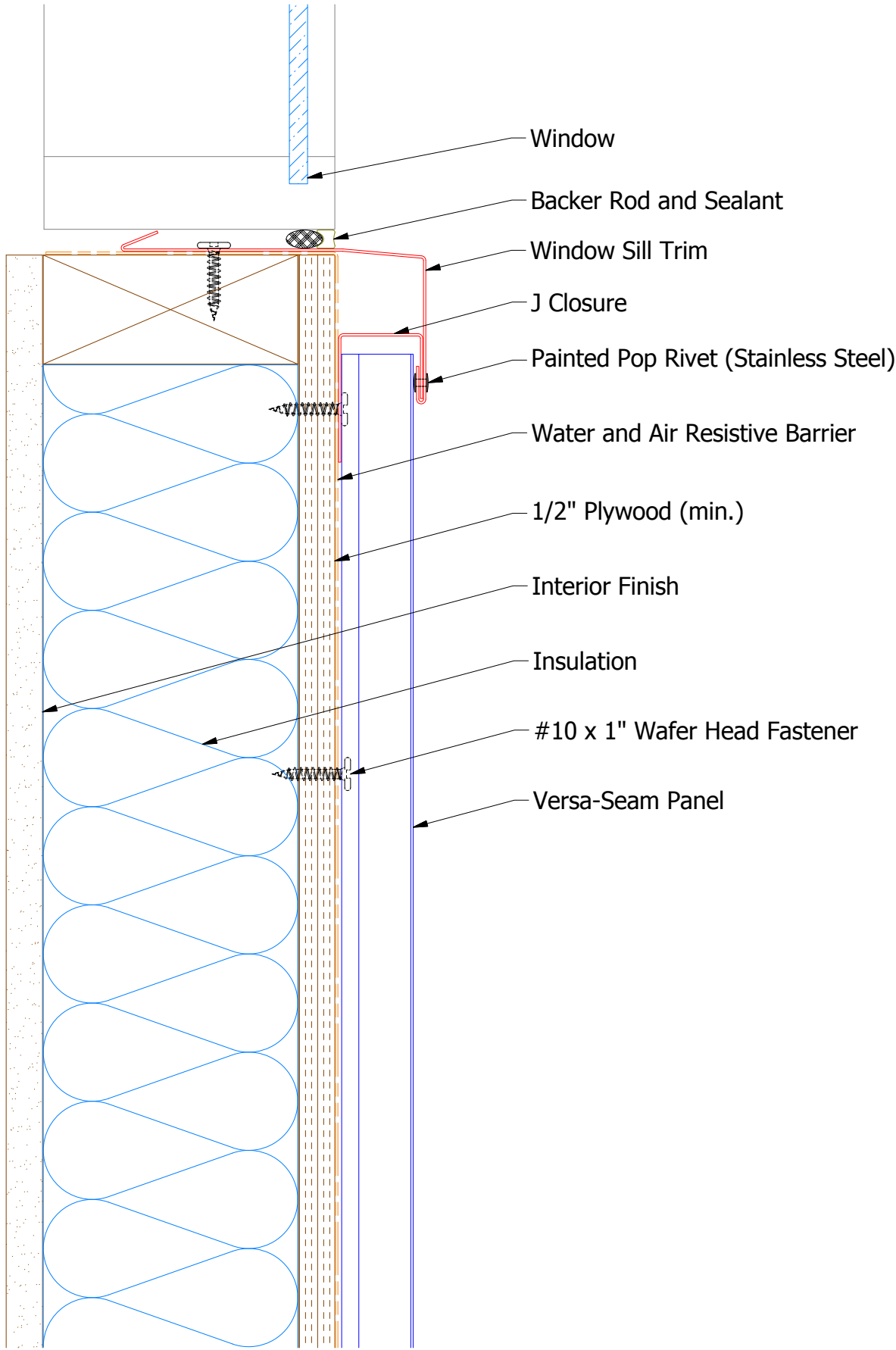
VSA680-Angle Trim



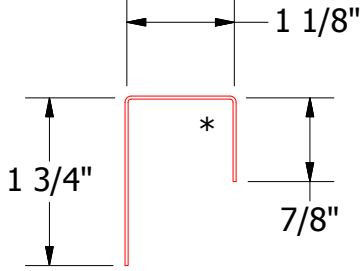
VSA118-J Channel

			ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210		
TITLE Versa-Seam Jamb Detail					
DWG. NO.			DR	KRK	DATE 7/29/2014
MATERIAL			APP	DAS	DATE 8/1/16
			SH. SIZE	B	SCALE X:X

Vertical Panel



VSA670 - Window Sill Trim



VSA270-J Closure

		ATAS INTERNATIONAL, INC Allentown PA 610-395-8445 Mesa AZ 480-558-7210	
TITLE Versa-Seam Window Sill Detail			
DWG. NO.		DR KRK	DATE 7/30/2014
MATERIAL		APP DAS	DATE 8/1/16
		SH. SIZE B	SCALE X:X

REV. NO.	DATE	DESCRIPTION OF REVISION	BY	APP