

Industrial Strength Solutions

AT THE CORE OF YOUR SUCCESS[®]



Shown above are roll pallets which can support several thousand pounds and are used for protection during storage and transport.

Atlas EPS understands that in an OEM environment your process depends on our products performing the same day after day, year after year. Each manufacturing facility uses state of the art vacuum molding technology to assure the most consistent materials, proprietary cutting technology to deliver precise thickness, and customized packaging to fit your manufacturing needs. Density and recycle content combinations are discussed so we fully understand the critical aspects of your product, and product codes assure the same agreed material type is used each time. This is Integrity[®].

THERMAL RESISTANCE R-3.9 to R-4.5 per inch

R means resistance to heat flow. The higher the R-value, the greater the insulation power.

PRODUCT DESCRIPTION

Integrity[®] EPS rigid insulation is available in various combinations of density, ASTM types and recycle content. The Industrial Strength series of products are custom-engineered for **solutions demanding performance exceeding ASTM C578**.

- · Virgin expanded polystyrene resin, no recycle content added
- Smooth surface
- Flame retardant grade, meets ASTM E84 < 25 flame spread
- UL listed
- Contains no CFCs, HFCs or HCFCs only air in the insulating cells
- · Lightweight, yet industrial strength
- Closed-cell construction

Table 1 – Physical Properties

| Property & ASTM Test Method | Industrial Strength Solutions | | | | |
|--|---|---------|---------|----------|----------|
| Product ID | 102-00 | 152-00 | 202-00 | 301-00 | 303-00 |
| Compressive Strength (minimum psi) @ 10% deformation ¹ D1621 | 13 | 22 | 33 | 50 | 55 |
| R-value per inch (minimum) at 75°F mean temperature C518 | 3.9 | 4.2 | 4.4 | 4.4 | 4.5 |
| ASTM classification C578 | Type I | Type II | Type IX | Type XIV | Type XIV |
| R-value per inch (minimum) at 40°F mean temperature C518 | 4.2 | 4.6 | 4.8 | 4.8 | 4.9 |
| R-value per inch (minimum) at 25°F mean temperature C518 | 4.4 | 4.8 | 4.9 | 5.0 | 5.0 |
| Coefficient of linear expansion C578 (in/in/°F) | .000035 | .000035 | .000035 | .000035 | .000035 |
| Flexural Strength (minimum psi) C203 | 28 | 44 | 60 | 80 | 90 |
| Water absorption % by volume, maximum after 24 hour immersion C272 | 2.0 | 1.5 | 1.5 | 1.5 | 1.5 |
| Water vapor permeance at 1" thick (perms) — typical E96 | 3.5 | 2.5 | 2.5 | 2.0 | 2.0 |
| Surface burning — flame spread and smoke developed E84 | FS <20, SD < 400 FS < 5 SD < 170 | | | | |
| Maximum use temperature | Short term (10-15 minutes) 180°F Long term 165°F | | | | |

¹Integrity EPS is elastic within 1-2% deformation.

INSTALLATION & HANDLING

Integrity Industrial Strength Solutions EPS is used in some structural products such as SIPS, and must be separated from the interior occupants of a building by a 15 minute thermal barrier. Exceptions can be found in ICC-ES Report ESR-1962, UL ER16529.1.

DENSITY

OEM products are commonly ordered via nominal density (1#, 1.5#, 2#) etc. Construction products are commonly specified via ASTM C578 Types. While C578 includes minimum density requirements, most OEM applications require engineered solutions, where strength and surface dictate performance and adhesive application consistency. Industrial Engineered series are custom solutions exceeding ASTM requirements.

CODE COMPLIANCE

Integrity Industrial Strength EPS complies with the model building codes when properly installed:

- Surface burning UL BRYX.R16529
- Cal Std Reg #CA472
- International Energy Conservation Code
- ASTM C578 see product marking for Type
- International Residential Code (IRC) ICC-ES Report ESR-1962, UL ER16529.1
- International Building Code (IBC) ICC-ES Report ESR-1962, UL ER16529.1
- CAN/ULC \$102.2, \$701 ULC BOZCC.R16529

QUALITY ASSURANCE SYSTEM

Atlas EPS utilizes the best practices of ISO-9001, while remaining agile enough to customize solutions for each client. Fitness for use is assured through initial product sampling, process inspection, and ERP backed specifications for every single product you buy. If an issue arises, root cause and corrective action are completed with a goal of not more than 72 hours.

SAFETY

SDS for this product available at www.atlaseps.com. Dust generated from sanding or cutting Integrity EPS should be avoided using a dust mask as with other building materials. Integrity EPS is combustible and the product should be protected from ignition sources such as open flames or welder's torch. Applications not specifically listed in ICC-ES Report ESR-1962 or UL ER16529.1 require permanent separation of Integrity EPS from the interior of the building by a thermal barrier such as drywall or concrete for fire safety.

MOLD RESISTANCE

Integrity EPS has been tested against 4 week exposure to various mold and fungi via ASTM G21, D3273, and C1338 with no growth of spores on the product. Integrity EPS provides no nutritive value for mold. However, construction practices greatly impact mold growth, and fungi have been known to even grow on glass.

The most current version of this document can be found at www.IntegrityComponentSolutions.com



ENVIRONMENTAL

Integrity EPS uses air in the insulating cells, emitting no gasses. Integrity EPS is readily accepted for recycle at many drop off locations. Visit www.epspackaging.org to locate a drop-off location nearest you.

CHEMICAL & PHYSICAL PROPERTIES

Table 1 lists the physical properties of Integrity EPS. Chemical resistance is listed in Table 2. Contact Technical Services for compatibility of materials not listed.

| Table 2 – Chemical Compatibility of Integrity EPS | | | | | |
|---|-----------|--|--|--|--|
| Inorganic Acids (Muriatic, Sulfuric, Boric Acid) | Excellent | | | | |
| Organic Acids (Carbolic, Citric, Acetic Acid) | Good | | | | |
| Bases (Sodium Hydroxide, Potassium Hydroxide, Ammonia) | Excellent | | | | |
| Alcohols (Methanol, Ethanol, Isopropyl Alcohol) | Good | | | | |
| Beer, Tea, Coffee, Carbonated Soda, Water, Fruit Juice | Excellent | | | | |
| Household Liquid Spray Insecticides (non-aqueous) | Poor | | | | |
| Cement | Excellent | | | | |
| MEK, Methylene Chloride, Acetone | Poor | | | | |
| $\label{eq:antifreeze} \mbox{Antifreeze} \ \mbox{(Ethylene Glycol-Green, Propylene Glycol-Orange)}$ | Excellent | | | | |
| Hydrocarbons (Hexane, Gasoline, Diesel, Kerosene) | Poor | | | | |
| Mineral Oil | Excellent | | | | |
| Other Oils (Corn, Motor, Palm, Coconut Oil) | Good | | | | |
| Agricultural (Manure, Feed, Urine, Soil, Fertilizer) | Excellent | | | | |
| Formaldehyde, Turpentine, Chloroform, Naphtha) | Poor | | | | |
| Salts (Ammonium, Ferrous, Sodium Chloride, Sulfur) | Excellent | | | | |
| MDI-based Adhesive (Gorilla Glue, Fast-Tac, Dow Great Stuff) | Good | | | | |
| Bleach, Detergents, Borax | Excellent | | | | |
| Cured Mastic, Construction Adhesive, Hardened Asphalt | Good | | | | |
| Wherever XPS insulation is used | Excellent | | | | |

Excellent = No degradation, no effect from exposure

Rood = some effect from exposure, but not significant for product performance Poor = significant degradation affecting performance, up to completely dissolving product This table is a guide only — consult Atlas Technical Services for specific chemical design questions



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