

# Installation Instructions

## For mounting a Bil-Guard™ Railing System on a hatch with a fully enclosed curb or on a Bilco VersaMount® hatch

### Parts list:

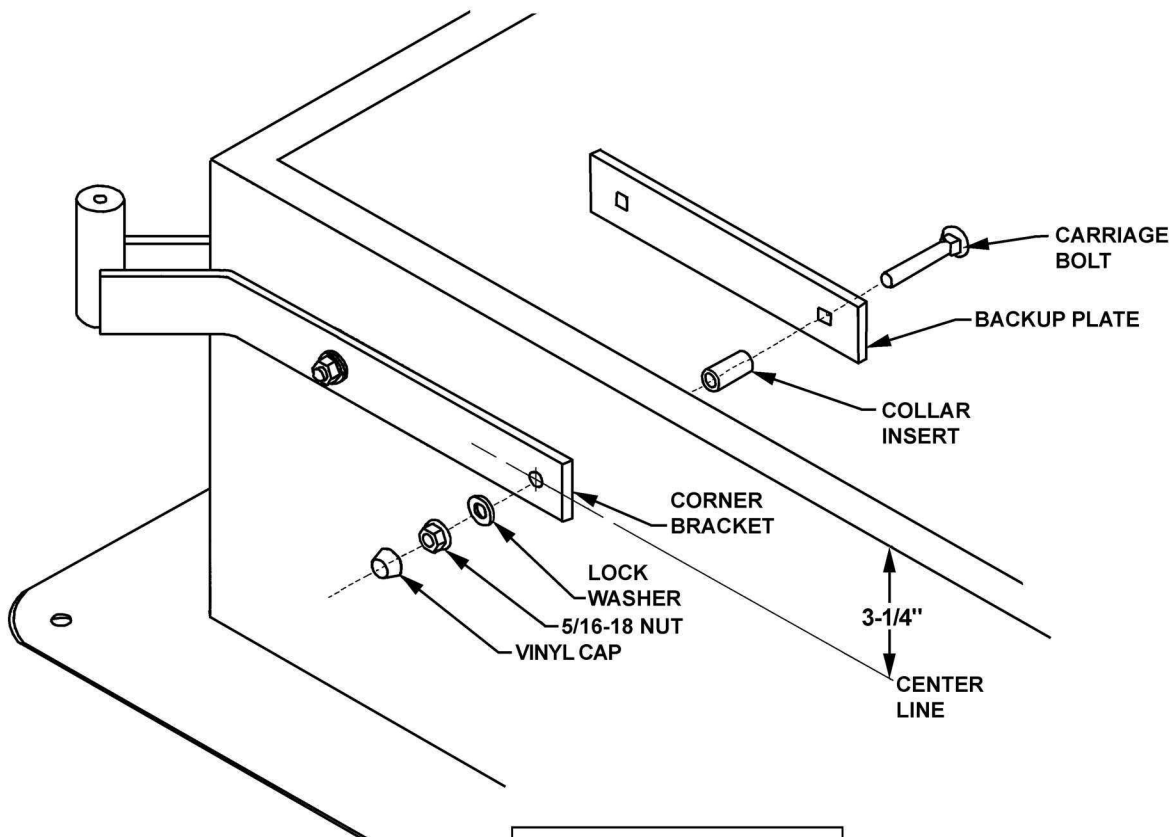
- Corner Brackets \*
- Backup Plates
- Collar Inserts
- 5/16-18 x 2 ½" Carriage Bolts
- 5/16 Split Lock Washers
- Vinyl Caps
- 5/16-18 nuts \*
- Standard Installation Instructions \*

### Tools Required:

- Power drill with 9/16" bit
- 9/16" Wrench
- Tape Measure

\* Note: These items are provided in the hardware package that is supplied with the Bil-Guard Hatch Railing System

1. Align corner brackets (included in standard Bil-Guard package) with curb so that centerlines of holes are 3¼" from the top of the curb.
2. Mark holes and drill completely through the curb using a 9/16" drill bit.
3. Install (4) corner brackets, backup plates and mounting hardware as shown in detail below.
4. Tighten bolts until split washers are flattened to the corner bracket. **Do not over-tighten.**
5. Install vinyl cap over protruding threads of each carriage bolt.
6. Complete Bil-Guard™ installation per standard installation instructions.



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