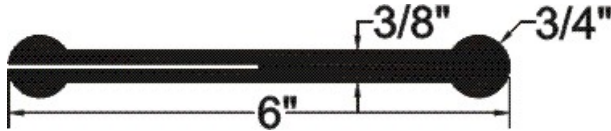


**TPER PRODUCT DATA SHEET  
TSD-638**



<b>Pounds per Lineal Foot</b>
1.04

TPER Waterstop is manufactured from a specially formulated Thermoplastic Vulcanizate Rubber. This product has excellent physical properties and chemical resistance and will assure an owner of a facility that require containment for environmentally sensitive materials.

**WHERE TO USE SPLIT DUMBBELL WATERSTOP**

Split Dumbbell waterstop are used in construction joints where little or no movement is anticipated. Used for straight runs only.

<b>PHYSICAL PROPERTIES OF TPER WATERSTOP</b>		
<b>Typical Properties</b>	<b>Nominal Value</b>	<b>ASTM</b>
Hardness Shore A, ±3	90	D-2240
Specific Gravity	0.96	D-792
Tensile Strength, psi (MPa)	2300 (15.9)	D-412
Elongation, %	530	D-412
Brittle Point, °F (°C)	-65 (-54)	D-746
Stress @ 100% Elongation, psi (MPa)	1000 (6.9)	D-638
Ozone Resistance	Passed with no cracking at 500 pphm	D-1171

**INSTALLATION**

**Preparation**

During progress of work all waterstop shall be protected from damage and should be free of oil, dirt and concrete spatter. Waterstop coils should be uncoiled several days before installation to insure ease of installation and fabrication. Be sure steel reinforcing bars do not interfere with proper positioning of waterstop.

**Location & Placement of Split Dumbbell**

The joint where the Split Dumbbell will be placed should be located by use of the construction drawings for the project. The Split Dumbbell is designed where split legs are separated where they can be attached to formwork. The inside of the legs should be flush against the formwork to prevent any concrete from getting in between the waterstop and formwork. The use of small nails should be used to attach Split Dumbbell to formwork. After the first concrete pour has cured, remove the formwork carefully to prevent the Split Dumbbell from tearing. Then cut the nail that is projected outside of the concrete. Then use adhesive to join the two legs together to form a continuous waterstop. Then attach hogrings and tie wire to the end to secure Split Dumbbell to rebar that will keep it in the correct position. Now, it is ready for the second pour.

**Placement of Concrete**

Care should be taken during concrete placement to prevent excessive movement of the waterstop to insure against displacement. Always thoroughly and systematically vibrate concrete around the waterstop to avoid air entrapment and to provide a positive contact between the waterstop and the concrete.

**Splicing**

BoMetals does not offer manufactured splices such as Ell's, Tee's, or Crosses on Split Profiles as they are used for straight runs. BoMetals would also suggest to consider the difficulty of field splicing if your plans call for it. Please contact us for more details.

<p>141 Hammond Street Carrollton, GA 30117</p> <p>Phone 770-832-2000 ■ 800-862-4835 ■ FAX 770-832-2095 Visit our website @www.bometals.com Address email to info@bometals.com</p> <p><i>Founded in 1989, BoMetals has become an industry leader in the design and manufacture of concrete and masonry accessories.</i></p>
--