## **Ultra-M1X** INTEGRAL CONCRETE COLOR WITH ULTRAFIBER 500



Almond	UMX-100	Fall Oak	UMX-110	Landmark Buff	UMX-130	Sterling	UMX-140
Garden Blonde	UMX-160	Dusty Gray	UMX-180	Haze	UMX-200	Brine Ash	UMX-220
Burnt Ochre	UMX-240	Potters Clay	UMX-250	Sand Dollar	UMX-260	Latte	UMX-270
Cinder	UMX-280	Passion Gray	UMX-290	Hazel	UMX-320	Ruby	UMX-330
Garnet	UMX-340	Misty Fern	UMX-350	Burnt Red	UMX-370	Deep Gray	UMX-490

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These color chips represent shades of integral color using medium tone grey Type I, II, IL Portland cement with a 4° slump. Use this chart as a guideline only. The colors may not exactly represent the final color. Shade variations of cement and aggregate, plus variations in the mix design, volume of water, addition of admixtures and other additives, finishing and sealer will have an effect on the final color. The colors shown on this color chart represent unsealed colored concrete. Use of a concrete sealer may darken the color. Therefore, we recommend that a test slab be poured and approved prior to the start of the job.

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Prior to using Ultra-M1x, refer to the current TIS and SDS available at brickform.com or by using the QR code.



- ✓ One bag per cubic yard (6-sack)
- ✓ Fiber reinforced
- Reduces plastic shrinkage cracking
- ✓ 20 premium colors

## INTEGRAL COLOR FOR READY MIX

Mixing Guidelines: The key to a uniform concrete color is consistency throughout the job.

- The mixer drum should be clean with little or no build up on fins.
- Mix for a minimum of 15 minutes and 150 revolutions.
- Mixer should be loaded to a minimum of 30% capacity to ensure good color dispersion.
- Consistent color can only be achieved by using the same mix design throughout the job (same sand, cement, admixtures, aggregates, and water to cement ratio).
- Maintain a 4" slump (10cm). Higher slumps may be obtained by using water reducers. Note: use of plasticizers, water reducers, and air entraining products designed for use with colored concrete are acceptable. However, Brickform strongly recommends the use of test slabs to determine final color outcome.
- Caution: Use of calcium chloride can cause discoloration on the surface of the concrete. Non-chloride accelerators, including hot water, are acceptable.
- When using Brickform Ultra-M1x color in repulpable bags, slit the bag along the top dotted line, and completely remove and discard the top portion of the bag. Reverse the drum and slowly bring the concrete to the back of the drum near the chute. Add the bag of color into the concrete mix and slowly draw them back into the mixer. Mix the repulpable bag at optimal mixing speed according to the Ready Mix drum manufacturer specifications. Normally this will be approximately 150 revolutions and 15 minutes. This allows the proper dispersion and the bag to disintegrate in the mix. Mixing too fast or too slow will prevent the bag from disintegrating properly.
- When using small 1/4 "(0.6cm) 3/8" (0.9 cm) smooth rounded aggregates always perform a test pour to ensure the fiber breaks up properly when mixing. Use of this type of mix design could prevent the fiber from breaking up properly and thus, the fiber may create undesirable voids at the surface of the concrete. Follow professional standards and guidelines such as those from the American Concrete Institute (ACI) and the American Society of Concrete Contractors (ASCC) for concrete applications.

**WARRANTY:** This product is not intended for public use and is intended for use by licensed contractors and installers, experienced and trained in the use of these products. It is warranted to be of uniform quality, within manufacturing tolerances. The company has no control over the use of this product, therefore; no warranty, expressed or implied, is or can be made either as to the affects or results of such use. The exclusive remedy of the user or buyer and the limit of the liability of this company shall be the purchase price paid by the user or buyer for the quantity of the Brickform products involved.

## **BRICKFORM®**

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