



SAFETY DATA SHEET

Issue Date 25-Oct-2018

Revision Date 09-Dec-2020

Version 4

ES-700

E-Stain Saddle ES-700

1. IDENTIFICATION

Product identifier

Product Name E-Stain Saddle ES-700

Other means of identification

Product Code ES-700

Recommended use of the chemical and restrictions on use

Recommended Use Restricted to professional users.

Uses advised against Consumer use

Details of the supplier of the safety data sheet

Supplier Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Manufacturer Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

24 Hour Emergency Phone Number 800-373-7542 Use only in the event of an emergency involving a spill, leak, fire, exposure, or accident involving chemical

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This product is classified as hazardous according to the criteria contained in the Hazard Communication Standard 29 CFR 1910.1200 (known as HCS 2012) and the Hazardous Products Regulations SOR/2015-17 (known as WHMIS 2015).

Acute toxicity - Oral	Category 4.
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1A
Reproductive toxicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

Emergency Overview

Danger

Hazard statements
Harmful if swallowed

Causes skin irritation
Causes serious eye damage
May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction
May cause genetic defects
May cause cancer
May damage fertility or the unborn child
Causes damage to organs through prolonged or repeated exposure



Appearance Cloudy liquid

Physical state Liquid

Odor Slight

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
In case of inadequate ventilation wear respiratory protection
Contaminated work clothing must not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment see section 4 of the SDS.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
Take off contaminated clothing and wash it before reuse
IF ON SKIN: Wash with plenty of water and soap
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing
If experiencing respiratory symptoms: Call a POISON CENTER or doctor
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
Rinse mouth

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other Information

• Very toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Ferrous Sulfate	7720-78-7	15-20	*
Proprietary Acid Solution	Proprietary	5-25	*
Manganese Chloride	7773-01-5	5-10	*
Sodium dichromate	10588-01-9	1-2	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
Inhalation	If fumes from reactions are inhaled, move to fresh air immediately. Call a physician or poison control center immediately.
Ingestion	If swallowed, call a poison control center or physician immediately. Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms	Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to lungs and blood system through prolonged or repeated exposure by inhalation.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Contact with metals may evolve flammable hydrogen gas. Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes. Runoff may pollute waterways.

Hazardous combustion products Thermal decomposition can lead to the release of irritating gases and vapors. Carbon monoxide. Carbon dioxide (CO₂). Hydrogen chloride.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Stop leak if you can do it without risk. Avoid contact with skin, eyes and inhalation of vapors. Ventilate affected area. Keep people away from and upwind of spill/leak. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Dike far ahead of liquid spill for later disposal. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Wash contaminated clothing before reuse. Avoid breathing vapors or mists. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep/store only in original container. Keep in properly labeled containers. Keep from freezing.

Incompatible materials Strong oxidizing agents. Metals. Alkali.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Ferrous Sulfate 7720-78-7	TWA: 1 mg/m ³ Fe	(vacated) TWA: 1 mg/m ³ Fe	TWA: 1 mg/m ³ Fe
Manganese Chloride 7773-01-5	TWA: 0.02 mg/m ³ Mn respirable particulate matter TWA: 0.1 mg/m ³ Mn inhalable particulate matter	(vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ Mn	IDLH: 500 mg/m ³ Mn TWA: 1 mg/m ³ Mn STEL: 3 mg/m ³ Mn
Sodium dichromate 10588-01-9	STEL: 0.0005 mg/m ³ Cr(VI) inhalable particulate matter TWA: 0.0002 mg/m ³ Cr(VI) inhalable particulate matter S*	TWA: 5 µg/m ³ (vacated) Ceiling: 0.1 mg/m ³ Ceiling: 0.1 mg/m ³ CrO ₃ applies to any operations or sectors for which the Hexavalent Chromium standard [29 CFR 1910.1026] is stayed or is otherwise not in effect	IDLH: 15 mg/m ³ Cr(VI) TWA: 0.0002 mg/m ³ Cr

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Wash face, hands and any exposed skin thoroughly after handling. Use personal protective equipment as required. Avoid prolonged or repeated contact with skin. Avoid breathing (dust, vapor, mist, gas). When using do not eat, drink or smoke. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Slight
Appearance	Cloudy liquid	Odor threshold	No information available
Color	Green		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air	No information available	

Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	No information available
Vapor density	No information available
Specific Gravity	No information available
Water solubility	No information available
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	9.4 lbs/gal

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Extremes of temperature and direct sunlight.

Incompatible materials

Strong oxidizing agents. Metals. Alkali.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Carbon oxides. Hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product is classified based on the mixture components.
Inhalation	May cause sensitization by inhalation.
Eye contact	Risk of serious damage to eyes.
Skin Contact	Irritating to skin.
Ingestion	Harmful if swallowed. Do not ingest. If swallowed then seek immediate medical assistance.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Ferrous Sulfate 7720-78-7	= 319 mg/kg (Rat)	= 155 mg/kg (Rat)	-
Manganese Chloride 7773-01-5	= 250 mg/kg (Rat)	-	-
Sodium dichromate 10588-01-9	= 46 mg/kg (Rat)	= 960 mg/kg (Rabbit)	= 200 mg/m ³ (Rat) 4 h

Information on toxicological effects

Symptoms	Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to lungs and blood system through prolonged or repeated exposure by inhalation.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Skin Irritation Cat 2. (based on mixture components). Irritating to skin.
Serious eye damage/eye irritation	Eye Damage Cat 1. (based on mixture components). Risk of serious damage to eyes.
Sensitization	Skin Sensitizer Cat 1. May cause an allergic skin reaction. Respiratory Sensitizer Cat. 1. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Repeated or prolonged contact may cause allergic reactions in very susceptible persons. (based on mixture components).
Germ cell mutagenicity	Contains a known or suspected mutagen.
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Sodium dichromate 10588-01-9	A1	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A1 - *Known Human Carcinogen*

IARC (International Agency for Research on Cancer)

Group 1 - *Carcinogenic to Humans*

NTP (National Toxicology Program)

Known - *Known Carcinogen*

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - *Present*

Reproductive toxicity	May damage fertility or the unborn child. (based on mixture components).
STOT - single exposure	Not classified. (Based on mixture components).
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not classified. (Based on mixture components).

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	1166 mg/kg
ATEmix (dermal)	> 5000 mg/kg
ATEmix (inhalation-gas)	> 20,000 ppm
ATEmix (inhalation-dust/mist)	5.01 mg/l
ATEmix (inhalation-vapor)	> 20 mg/l

12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a severe marine pollutant according to DOT.

Ecotoxicity

Components of this product are very harmful to aquatic life with long lasting effects.

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Manganese Chloride 7773-01-5	Toxic
Sodium dichromate 10588-01-9	Toxic Corrosive Ignitable

14. TRANSPORT INFORMATION

DOT

Marine pollutant

Not regulated (If shipped in NON BULK packaging by ground transport) Exempt under DOT 49 CFR 173.154 (d). This material is corrosive to aluminum only.

This product contains a chemical which is listed as a severe marine pollutant according to DOT.

ICAO (air)

UN/ID no.

3265

Proper shipping name

CORROSIVE LIQUID, ACIDIC, ORGANIC N.O.S. (UREA HYDROCHLORIDE)

Hazard Class

8

Packing Group

III

IATA

UN/ID no.

3265

Proper shipping name

CORROSIVE LIQUID, ACIDIC, ORGANIC N.O.S. (UREA HYDROCHLORIDE)

Hazard Class

8

Packing Group

III

IMDG

UN/ID no.

3265

Proper shipping name

CORROSIVE LIQUID, ACIDIC, ORGANIC N.O.S. (UREA HYDROCHLORIDE)

Hazard Class

8

Packing Group

III

Marine pollutant

This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Manganese Chloride - 7773-01-5	1.0
Sodium dichromate - 10588-01-9	0.1

SARA 311/312 Hazard Categories

See section 2 for more information

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Ferrous Sulfate 7720-78-7	1000 lb	-	-	X
Sodium dichromate 10588-01-9	10 lb	X	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Ferrous Sulfate 7720-78-7	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
Sodium dichromate 10588-01-9	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Hexavalent chromium - 18540-29-9	Carcinogen Developmental Female Reproductive Male Reproductive

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Water 7732-18-5	-	-	X
Ferrous Sulfate 7720-78-7	X	X	X
Manganese Chloride 7773-01-5	X	-	X
Sodium dichromate 10588-01-9	X	X	X

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 3	Flammability 1	Reactivity 0	Physical and Chemical Properties -
HMIS	Health hazards 3	Flammability 1	Physical hazards 0	Personal protection X

Prepared By Solomon Colors - Lab Technical Services
Issue Date 25-Oct-2018
Revision Date 09-Dec-2020
Revision Note

Periodic Review The product hazard classification was updated and all relevant sections were revised to reflect this information.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet