



SAFETY DATA SHEET

Issue Date 15-May-2015

Revision Date 17-Feb-2020

Version 2

PS-650

Poly Seal 650

1. IDENTIFICATION

Product identifier

Product Name Poly Seal 650

Other means of identification

Product Code PS-650

Recommended use of the chemical and restrictions on use

Recommended Use Restricted to professional users.

Uses advised against Consumer use

Details of the supplier of the safety data sheet

Supplier Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Manufacturer Address

Solomon Colors, Inc.
4050 Color Plant Road
Springfield, IL
62702

Company Phone Number 800-624-0261 (US & Canada); 217-522-3112 (Outside North America)

24 Hour Emergency Phone Number 800-373-7542

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This product is classified as hazardous according to the criteria contained in the Hazard Communication Standard 29 CFR 1910.1200 (known as HCS 2012).

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 2

Label elements

Emergency Overview

Danger

Hazard statements

Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause genetic defects
May cause cancer
May cause respiratory irritation. May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor



Appearance Clear liquid

Physical state Liquid

Odor Aromatic

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Do not breathe dust/fume/gas/mist/vapors/spray
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment see section 4 of the SDS.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
If skin irritation occurs: Get medical advice/attention
Wash contaminated clothing before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor
Do NOT induce vomiting
In case of fire: Use CO₂, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other Information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Proprietary Aromatic Solvent Blend	Proprietary	20-30	*
Acetone	67-64-1	20-30	*
Xylenes (o-, m-, p- isomers)	1330-20-7	15-25	*
Acrylic Resin	Proprietary	10 - 20%	*
Trimethylbenzene, Isomers	25551-13-7	10-15	*
Ethylbenzene	100-41-4	5-10	*
1,2,4 Trimethylbenzene	95-63-6	5-10	*
Cumene	98-82-8	0.5-1.0	*
Methyl Isopropyl Benzene	25155-15-1	0.5-1.0	*

This product also contains trace amounts of benzene (impurity).

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Ingestion	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

Most important symptoms and effects, both acute and delayed

Symptoms	Harmful if inhaled as mist. Causes skin irritation. Causes serious eye irritation. May cause genetic defects. May cause cancer. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water. Dry chemical, Carbon Dioxide, Foam, Sand. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

HIGHLY FLAMMABLE: Will be easily ignited by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Keep product and empty container away from heat and sources of ignition.

Hazardous combustion products Thermal decomposition can lead to the release of irritating gases and vapors. Carbon oxides.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge May be ignited by heat, sparks or flames.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Keep people away from and upwind of spill/leak. Wear protective gloves/protective clothing and eye/face protection. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Use clean non-sparking tools to collect material and place it into loosely covered plastic containers for later disposal. Ground and bond containers when transferring material. Dike to collect large liquid spills.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Never pierce, drill, grind, cut, saw or weld any empty container.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Do not store near combustible materials. Use spark-proof tools and explosion-proof equipment.

Incompatible materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors. (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Xylenes (o-, m-, p- isomers) 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Trimethylbenzene, Isomers 25551-13-7	TWA: 25 ppm	(vacated) TWA: 25 ppm (vacated) TWA: 125 mg/m ³	-
Ethylbenzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³
1,2,4 Trimethylbenzene 95-63-6	-	-	TWA: 25 ppm TWA: 125 mg/m ³
Cumene 98-82-8	TWA: 50 ppm	TWA: 50 ppm TWA: 245 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m ³ (vacated) S* S*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m ³

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems. Apply technical measures to comply with occupational exposure limits. However, it is the duty of the user to verify this and follow given exposure limits at the workplace.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles. Avoid contact with eyes.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Aromatic
Appearance	Clear liquid	Odor threshold	No information available
Color	Colorless		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	55.3 °C / 131.5 °F	ASTM D86
Flash point	21.7 °C / 71 °F	ASTM D56
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	No information available	
Water solubility	Not Soluble	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	< 600 g/L
Density	No information available
Bulk density	~7.6 lbs/gal

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Extremes of temperature and direct sunlight.

Incompatible materials

Strong oxidizing agents.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No acute toxicity information is available for this product The product is classified based on the mixture components.
Inhalation	Avoid breathing vapors or mists. May be harmful if inhaled. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Avoid contact with eyes. Contact with eyes may cause irritation.
Skin Contact	Irritating to skin.
Ingestion	May be harmful if swallowed. Potential for aspiration if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary Aromatic Solvent Blend	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
Acetone 67-64-1	= 5800 mg/kg (Rat)	> 15700 mg/kg (Rabbit)	= 50100 mg/m ³ (Rat) 8 h
Xylenes (o-, m-, p- isomers) 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Acrylic Resin	= 2500 mg/kg (Rat)	-	= 1.71 mg/L (Rat) 4 h
Trimethylbenzene, Isomers 25551-13-7	= 8970 mg/kg (Rat)	-	-
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h
1,2,4 Trimethylbenzene 95-63-6	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
Cumene 98-82-8	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	= 39000 mg/m ³ (Rat) 4 h > 3577 ppm (Rat) 6 h

Information on toxicological effects

Symptoms	Harmful if inhaled as mist. Causes skin irritation. Causes serious eye irritation. May cause genetic defects. May cause cancer. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Skin Irritation Cat 2. (based on mixture components). Irritating to skin.
Serious eye damage/eye irritation	Eye Irritation Cat 2. Causes serious eye irritation. (Classification based on mixture components).
Sensitization	Not Classified. This product does not contain known sensitizers at levels > or equal to 0.1%.
Germ cell mutagenicity	Contains a known or suspected mutagen.
Carcinogenicity	Category 1. May cause cancer. The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylenes (o-, m-, p- isomers) 1330-20-7	-	Group 3	-	-
Acrylic Resin	-	Group 3	-	-
Ethylbenzene 100-41-4	A3	Group 2B	-	X
Cumene 98-82-8	-	Group 2B	Reasonably Anticipated	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - *Animal Carcinogen*

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity
STOT - single exposure

Not classified. (Based on mixture components).
STOT SE 3 - Respiratory System. May cause irritation of respiratory tract. May cause dizziness or drowsiness.

STOT - repeated exposure

Category 2. May cause damage to hearing organs through prolonged or repeated exposure.

Aspiration hazard

May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	3335.9 mg/kg
ATEmix (dermal)	1939.1 mg/kg
ATEmix (inhalation-dust/mist)	1.28 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product has not been fully evaluated on the product level.

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Acetone 67-64-1	-0.24
Xylenes (o-, m-, p- isomers) 1330-20-7	3.15
Ethylbenzene 100-41-4	3.2
1,2,4 Trimethylbenzene 95-63-6	3.63
Cumene 98-82-8	3.7

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

Chemical Name	California Hazardous Waste Status
Acetone 67-64-1	Ignitable
Xylenes (o-, m-, p- isomers) 1330-20-7	Toxic Ignitable
Ethylbenzene 100-41-4	Toxic Ignitable
Cumene 98-82-8	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
Emergency Response Guide Number	128

TDG

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

MEX

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

ICAO (air)

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

IATA

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

IMDG

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

RID

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

ADR

UN/ID no.	UN 1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Does not comply
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Xylenes (o-, m-, p- isomers) - 1330-20-7	1.0
Ethylbenzene - 100-41-4	0.1
1,2,4 Trimethylbenzene - 95-63-6	1.0

SARA 311/312 Hazard Categories

See section 2 for more information

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylenes (o-, m-, p- isomers) 1330-20-7	100 lb	-	-	X
Ethylbenzene 100-41-4	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Xylenes (o-, m-, p- isomers) 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethylbenzene 100-41-4	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
Cumene 98-82-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65

Ethylbenzene - 100-41-4	Carcinogen
Cumene - 98-82-8	Carcinogen
Benzene - 71-43-2	Carcinogen Developmental Male Reproductive

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Acetone 67-64-1	X	X	X
Xylenes (o-, m-, p- isomers) 1330-20-7	X	X	X
Trimethylbenzene, Isomers 25551-13-7	X	X	X
Ethylbenzene 100-41-4	X	X	X
1,2,4 Trimethylbenzene 95-63-6	X	X	X
Cumene 98-82-8	X	X	X
Methyl Isopropyl Benzene 25155-15-1	X	-	-
Benzene 71-43-2	X	X	X

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 3	Reactivity 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 3	Physical hazards 0	Personal protection X

Prepared By Solomon Colors - Lab Technical Services
Issue Date 15-May-2015
Revision Date 17-Feb-2020
Revision Note
 Periodic Review

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet