
Sure-Weld™

FleeceBACK™ Adhered

Form-Spec

April, 2011

Note to the User: Some text has been colored and underlined so the specifier can customize a specification for a specific project. This information must be edited by the specifier to create a final draft of the project specification. Page breaks should also be checked to maximize page usage once specific project information has been added by the specifier.

PART 1 GENERAL

1.01 DESCRIPTION

- A. The Project Name is located at Address in City and State. Name of Project Manager, Project Manager/Coordinator, is the Owner's Representative and may be contacted regarding any questions or for a pre-bid job site inspection, phone Phone Number.
- B. The project consists of installing Carlisle's Sure-Weld white, gray or tan FleeceBACK 100 or 115 or 135 membrane adhered with Flexible FAST or FAST Adhesive as outlined below:

(choose the appropriate paragraph and delete remainder)

Apply the Sure-Weld FleeceBACK Adhered Roofing System in conjunction with Insulation Type over the new Deck Type roof deck.

OR

Apply the Sure-Weld FleeceBACK Adhered Roofing System directly to the new Deck Type roof deck.

OR

Apply the Sure-Weld FleeceBACK Adhered Roofing System in conjunction with Insulation Type over the existing Material Type roof.

OR

Apply the Sure-Weld FleeceBACK Adhered Roofing System directly to the existing Material Type roof.

OR

Apply the Sure-Weld FleeceBACK Adhered Roofing System in conjunction with Insulation Type after tear off of the existing Material Type roof to expose the Deck Type for verification of suitable substrate as specified in this specification.

1.02 EXTENT OF WORK

- A. Provide all labor, materials, tools, equipment, and supervision necessary to complete the installation of the Sure-Weld FleeceBACK Adhered Roofing System including flashings and insulation as specified herein and as indicated on the drawings in accordance with the manufacturer's most current specifications and details.
- B. The roofing contractor shall be fully knowledgeable of all requirements of the contract documents and shall

make themselves aware of all job site conditions that will affect their work.

- C. The roofing contractor shall confirm all given information and advise the building owner, prior to bid, of any conflicts that will affect their cost proposal.
- D. Any contractor who intends to submit a bid using a roofing system other than the approved manufacturer must submit for pre-qualification in writing fourteen (14) days prior to the bid date. Any contractor who fails to submit all information as requested will be subject to rejection. Bids stating "as per plans and specs" will be unacceptable.

1.03 SUBMITTALS

- A. Prior to starting work, the roofing contractor must submit the following:
 - 1. Shop drawings showing layout, details of construction and identification of materials.
 - 2. A sample of the manufacturer's Membrane System Warranty.
 - 3. Submit a letter of certification from the manufacturer which certifies the roofing contractor is authorized to install the manufacturer's roofing system and lists foremen who have received training from the manufacturer along with the dates training was received.
 - 4. Certification from the membrane manufacturer indicating the membrane thickness over the reinforcing scrim (top ply membrane thickness) is nominal .015-mil or thicker.
 - 5. Certification of the manufacturer's warranty reserve.
- B. Upon completion of the installed work, submit copies of the manufacturer's final inspection to the specifier prior to the issuance of the manufacturer's warranty.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to the job site in the manufacturer's original, unopened containers or wrappings with the manufacturer's name, brand name and installation instructions intact and legible. Deliver in sufficient quantity to permit work to continue without interruption.
- B. Comply with the manufacturer's written instructions for proper material storage.
 - 1. Store Sure-Weld membrane in a dry, cool, shaded area in the original undisturbed plastic. Sure-Weld membrane that has been exposed to the elements for approximately 7 days must be prepared with Weathered Membrane Cleaner prior to hot air welding.
 - 2. Store curable materials (adhesives and sealants) between 60°F and 80°F in dry areas protected from water and direct sunlight. If exposed to lower temperature, restore to 60°F minimum temperature before using.
 - 3. Store materials containing solvents in dry, well ventilated spaces with proper fire and safety precautions. Keep lids on tight. Use before expiration of their shelf life.
- C. Insulation must be on pallets, off the ground and tightly covered with waterproof materials.
- D. Any materials which are found to be damaged shall be removed and replaced at the applicator's expense.

1.05 WORK SEQUENCE

- A. Schedule and execute work to prevent leaks and excessive traffic on completed roof sections. Care should be exercised to provide protection for the interior of the building and to ensure water does not flow beneath or wick into any completed sections of the membrane system.

- B. Do not disrupt activities in occupied spaces.

1.06 USE OF THE PREMISES

- A. Before beginning work, the roofing contractor must secure approval from the building owner's representative for the following:
 - 1. Areas permitted for personnel parking.
 - 2. Access to the site.
 - 3. Areas permitted for storage of materials and debris.
 - 4. Areas permitted for the location of cranes, hoists and chutes for loading and unloading materials to and from the roof.
- B. Interior stairs or elevators may not be used for removing debris or delivering materials, except as authorized by the building superintendent.

1.07 EXISTING CONDITIONS

If discrepancies are discovered between the existing conditions and those noted on the drawings, immediately notify the owner's representative by phone and solicit the manufacturer's approval prior to commencing with the work. Necessary steps shall be taken to make the building watertight until the discrepancies are resolved.

1.08 PRECONSTRUCTION CONFERENCE

- A. A pre-bid meeting will be held at the job site on Date at Time. Contact the owner's representative, Name and Title, at Phone Number if there are any questions.
- B. Prior to bid submittal, the roofing contractor should schedule a job site inspection to observe actual conditions and verify all dimensions on the roof. The job site inspection may occur on the day of the pre-bid meeting or prior to such a meeting. Should access to the roof be necessary before or after the pre-bid meeting, the contractor must contact the owner's representative, Name and Title, at Phone Number to coordinate an appropriate time.
- C. Bids must be forwarded to the following address no later than Time on Date:

Name and Address
- D. Any conditions which are not shown on the shop drawings should be indicated on a copy of the shop drawing and included with bid submittal if necessary to clarify any conditions not shown.

1.09 TEMPORARY FACILITIES AND CONTROLS

- A. Temporary Utilities:
 - 1. Water, power for construction purposes and lighting are/are not available at the site and will/will not be made available to the roofing contractor.
 - 2. Provide all hoses, valves and connections for water from a source designated by the owner when made available.
 - 3. When available, electrical power should be extended as required from the source. Provide all trailers, connections and fused disconnects.
- B. Temporary, Sanitary Facilities

Sanitary facilities will not be available at the job site. The roofing contractor shall be responsible for the

provision and maintenance of portable toilets or their equal.

C. Building Site:

1. The roofing contractor shall use reasonable care and responsibility to protect the building and site against damages. The contractor shall be responsible for the correction of any damage incurred as a result of the performance of the contract.
2. The roofing contractor shall remove all debris from the job site in a timely and legally acceptable manner so as to not detract from the aesthetics or the functions of the building.

D. Security:

Obey the owner's requirements for personnel identification, inspection and other security measures.

1.10 JOB SITE PROTECTION

- A. The roofing contractor shall adequately protect building, paved areas, service drives, lawn, shrubs, trees, etc. from damage while performing the required work. Provide canvas, boards and sheet metal (properly secured) as necessary for protection and remove protection material at completion. The contractor shall repair or be responsible for costs to repair all property damaged during the roofing application.
- B. During the roofing contractor's performance of the work, the building owner will continue to occupy the existing building. The contractor shall take precautions to prevent the spread of dust and debris, particularly where such material may sift into the building. The roofing contractor shall provide labor and materials to construct, maintain and remove necessary, temporary enclosures to prevent dust or debris in the construction area(s) from entering the remainder of the building.
- C. Do not overload any portion of the building, by either use of or placement of equipment, storage of debris, or storage of materials.
- D. Protect against fire and flame spread. Maintain proper and adequate fire extinguishers.
- E. Take precautions to prevent drains from clogging during the roofing application. Remove debris at the completion of each day's work and clean drains, if required. At completion, test drains to ensure the system is free running and drains are watertight. Remove strainers and plug drains in areas where work is in progress. Install flags or other telltales on plugs. Remove plugs each night and screen drain.
- F. Store moisture susceptible materials above ground and protect with waterproof coverings.
- G. Remove all traces of piled bulk material and return the job site to its original condition upon completion of the work.

1.11 SAFETY

The roofing contractor shall be responsible for all means and methods as they relate to safety and shall comply with all applicable local, state and federal requirements that are safety related. **Safety shall be the responsibility of the roofing contractor.** All related personnel shall be instructed daily to be mindful of the full time requirement to maintain a safe environment for the facility's occupants including staff, visitors, customers and the occurrence of the general public on or near the site.

1.12 WORKMANSHIP

- A. Applicators installing new roof, flashing and related work shall be factory trained and approved by the manufacturer they are representing.
- B. All work shall be of highest quality and in strict accordance with the manufacturer's published specifications and to the building owner's satisfaction.

- C. There shall be a supervisor on the job site at all times while work is in progress.

1.13 QUALITY ASSURANCE

- A. The Sure-Weld Membrane Roofing System must achieve a UL Class A, B or C.
- B. (choose the appropriate paragraph and delete remainder)

The specified roofing assembly must have been successfully tested by a qualified testing agency to resist the design uplift pressures calculated according to

ANSI/SPRI WD-1 "Wind Design Standard Practice for Roofing Assemblies"
American Society of Civil Engineers (ASCE 7)
International Building Code (IBC)

and after multiplying the results with a safety factor of (determined by designing professional).

OR

The specified roofing assembly must be rated by Factory Mutual Global (FMG) to meet or exceed the factored uplift pressures outlined in FMG Property Loss Prevention Data Sheet 1-28, and complies with FMG Property Loss Prevention Data Sheet 1-29 for enhancements at the perimeter and corners.

- C. The membrane must be manufactured by the material supplier. Manufacturer's supplying membrane made by others are not acceptable.
- D. Unless otherwise noted in this specification, the roofing contractor must strictly comply with the manufacturer's current specifications and details.
- E. The roofing system must be installed by an applicator authorized and trained by the manufacturer in compliance with shop drawings as approved by the manufacturer. The roofing applicator shall be thoroughly experienced and upon request be able to provide evidence of having at least five (5) years successful experience installing single-ply roofing systems and having installed at least one (1) roofing application or several similar systems of equal or greater size within one year.
- F. Provide adequate number of experienced workmen regularly engaged in this type of work who are skilled in the application techniques of the materials specified. Provide at least one thoroughly trained and an experienced superintendent on the job at all times roofing work is in progress.
- G. There shall be no deviations made from this specification or the approved shop drawings without the prior written approval of the specifier. Any deviation from the manufacturer's installation procedures must be supported by written certification on manufacturer's letterhead and presented for the specifier's consideration.
- H. The Sure-Weld TPO White membrane meets CRRC (Cool Roof Rating Council) for reflectance and emittance. When tested in accordance with ASTM C1549, the Sure-Weld White material has an initial solar reflectance of 0.79 and a 3-year aged reflectance of 0.70. The material has also been tested for emittance in accordance with ASTM C1371; an initial emittance of .90 and a 3-year aged emittance of 0.86 were achieved.
- I. The Sure-Weld White TPO membrane meets the emittance requirements set forth by the USGBC (U. S. Green Building Council) for their LEED (Leadership in Energy and Environmental Design) Program. The Sure-Weld White TPO material has an emittance of 0.95 (when tested in accordance with ASTM E408) and an SRI (solar reflectance index) of 110 (calculated using ASTM E 1980).
- J. The Sure-Weld TPO Tan membrane meets CRRC (Cool Roof Rating Council) for reflectance and emittance. When tested in accordance with ASTM C1549, the Sure-Weld Tan material has an initial solar reflectance of 0.71. The material has also been tested for emittance in accordance with ASTM C1371; an initial emittance of 0.86 was achieved.

- K. The Sure-Weld Tan TPO membrane meets the emittance requirements set forth by the USGBC (U. S. Green Building Council) for their LEED (Leadership in Energy and Environmental Design) Program. The Sure-Weld Tan TPO material has an emittance of 0.95 (when tested in accordance with ASTM E408) and an SRI (solar reflectance index) of 88 (calculated using ASTM E 1980).
- L. Upon completion of the installation, the applicator shall arrange for an inspection to be made by a non-sales technical representative of the membrane manufacturer in order to determine whether or not corrective work will be required before the warranty will be issued. Notify the building owner seventy-two (72) hours prior to the manufacturer's final inspection.

1.14 JOB CONDITIONS, CAUTIONS AND WARNINGS

Refer to Carlisle's FleeceBACK Adhered Roofing System specification for General Job Site Considerations.

- A. Material Safety Data Sheets (MSDS) must be on location at all times during the transportation, storage and application of materials.
- B. **Do not apply FAST Adhesive** when surface and/or ambient temperatures are **below 25°F**.
- C. **Drums of FAST Adhesive must be a minimum of 70°F at the time of use.** Use drum band heaters when necessary.
- D. The addition of **FAST Adhesive Catalyst (to Part B side) is recommended** to speed up reaction time **when temperatures are below 50°F**.
- E. The contractor must exercise caution during adhesive spraying to avoid overspray.

Use a non-atomizing spray tip such as the Graco Spatter Tip and reduce spray pressure to 500 – 800 psi to increase adhesive droplet size and reduce airborne mist. Maintain hand held wind screens on-site for use as necessary.

Extruding FAST Adhesive method may be used to eliminate overspray concerns.

- F. When positioning membrane sheets, exercise care to locate all field splices away from low spots and out of drain sumps. All field splices should be shingled to prevent bucking of water.
- G. When loading materials onto the roof, the Carlisle Authorized Roofing Applicator must comply with the requirements of the building owner to prevent overloading and possible disturbance to the building structure.
- H. Proceed with roofing work only when weather conditions are in compliance with the manufacturer's recommended limitations, and when conditions will permit the work to proceed in accordance with the manufacturer's requirements and recommendations.
- I. Proceed with work so new roofing materials are not subject to construction traffic. When necessary, new roof sections shall be protected and inspected upon completion for possible damage. Provide protection, such as 3/4 inch thick plywood, for all roof areas exposed to traffic during construction. Plywood must be smooth and free of fasteners and splinters.
- J. The surface on which the insulation or roofing membrane is to be applied shall be clean, smooth, dry, and free of projections or contaminants that would prevent proper application of or be incompatible with the new installation, such as fins, sharp edges, foreign materials, oil and grease.
- J. New roofing shall be complete and weather tight at the end of the work day. Care must be taken to avoid wicking water through the fleece by properly sealing exposed edges of the membrane
- K. Contaminants such as grease, fats and oils shall not be allowed to come in direct contact with the roofing membrane.

1.15 WARRANTY

- A. Provide manufacturer's 10 year, 15 year, 20 year, or 30 year Total System Warranty covering both labor and material with no dollar limitation. The maximum wind speed coverage shall be peak gusts of 80, 90, 100 or 120 mph measured at 10 meters above ground level. Certification is required with bid submittal indicating the manufacturer has reviewed and agreed to such wind coverage.

Note: For projects specified with warranties 20 year or longer and/or wind coverage specified greater than 80 mph, additional design enhancements are required. Refer to Carlisle published FleeceBACK Specifications

Note:

Warranty Length	Minimum Membrane Thickness
10 or 15 year	100-mil Sure-Weld FleeceBACK
20 year	115-mil Sure-Weld FleeceBACK
30 year	135-mil Sure-Weld FleeceBACK

- B. Warranty shall also cover leaks caused by accidental punctures:
- 16 man-hours per year for 115-mil FleeceBACK
 - 32 man-hours per year for 135-mil FleeceBACK.
 - When Flexible FAST is specified and installed an additional 4 man-hours per year can be included.
- C. Warranty shall also cover leaks caused by hail:
- Hail up to 1" diameter when 100-mil FleeceBACK installed
 - 2" diameter hail when 115-mil FleeceBACK installed
 - 3" diameter hail when 135-mil FleeceBACK installed.
 - When Flexible FAST is specified and installed an additional 1" diameter hail can be included.
- D. When white Sure-Weld membrane is specified, a Reflectivity Warranty Amendment is available indicating the membrane will meet the Energy Star program reflectivity guidelines for both new and aged membrane for a period of 10 years.
- E. Pro-rated System Warranties shall not be accepted.
- F. Evidence of the manufacturer's warranty reserve shall be included as part of the project submittals for the specifier's approval.

PART 2 PRODUCTS

2.01 GENERAL

- A. All components of the specified roofing system shall be products of Carlisle SynTec or accepted by Carlisle SynTec as compatible.
- B. Unless otherwise approved by the specifier and accepted by the membrane manufacturer, all products (including adhesives, insulation, fasteners, fastening plates and edgings) must be **manufactured and supplied** by the roofing system manufacturer and covered by the warranty.

2.02 MEMBRANE

- A. Furnish Sure-Weld white, gray, or tan FleeceBACK 100-mil, 115-mil, or 135-mil reinforced TPO (Thermoplastic Polyolefin) membrane. Membrane thickness over the reinforcing scrim (top-ply thickness) shall be nominal .015-mil or thicker.
- B. Membrane Color: White top surface with SRI (solar reflectance index) not less than 110, tested in accordance with ASTM E 1980.
- C. Membrane Weathering Performance: The TPO membrane shall be formulated with OCTAGUARD XT Weathering Package to withstand 60 days of exposure at a 275° F temperature and a minimum of 17,000 kj/m xenon arc resistance at 80°F without cracking or showing signs of material failure, exceeding ASTM 6878.
- D. White TPO Membrane Sheets are 6' wide by 100' long, and 12' wide by 50' or 100' long.
- E. Gray or Tan Membrane Sheets are 12' wide by 100' long.

2.03 INSULATION/UNDERLAYMENT

- A. When applicable, insulation shall be installed in multiple layers and mechanically fastened or secured with Carlisle FAST Adhesive to the substrate in accordance with manufacturer's published specifications.
- B. Insulation shall be Type of Insulation as supplied by Carlisle SynTec. Minimum R-value required is Note R-Value.
 1. **Carlisle HP-H Polyiso** – A foam core insulation board covered on both sides with a medium weight fiber-reinforced felt facer meeting ASTM C 1289-06, Type II, Class 1, Grade 2 (20 psi) or Grade 3 (25 psi). The product is available in 4' x 8' standard size with a thickness from 1 to 4 inches. 4' x 4' tapered panels are also available.
 2. **Carlisle SecurShield Polyisocyanurate**– A foam core insulation board covered on both sides with a coated glass fiber mat facer meeting ASTM C 1289-06, Type II, Class 2, Grade 2 (20 psi) or Grade 3 (25 psi). The product is available in 4' x 8' standard size with a thickness from 1 to 4 inches. 4' x 4' tapered panels are also available.
 3. **Carlisle SecurShield HD Composite** – Composite insulation panel comprised of ½-inch high-density Polyiso cover board laminated during the manufacturing process to SecurShield rigid Polyiso roof insulation meeting ASTM C1289 Type II, Class2, Grade 2 (20 psi) or Grade 3 (25 psi). Available in 4' x 8' boards with thickness from 2" to 4.5". 4' x 4' panels are also available.
 4. **Carlisle HP-WF Polyiso** – A composite insulation panel composed of a closed-cell polyisocyanurate foam core bonded during manufacturing process to ½-inch asphalt-coated, high-density wood fiberboard on the other meeting ASTM C1289-06, Type II Class1, Grade 2 (20 psi) or Grade 3 (25 psi). Minimum thickness is 1.5-inches and maximum size 4' x 8'.
 5. **InsulFoam I (EPS: Expanded Polystyrene)** – A closed-cell lightweight expanded polystyrene (EPS) that meets ASTM C578, Type I. Nominal density of 1.0 lbs/cubic ft (pcf) available in 4' x 4' or 4' x 8' sizes with thickness from ¼" to 40". Custom lengths, widths and tapered boards are available. Specified beneath Sure-Seal HP Recovery Board, Dens-Deck Prime or Securock.
 6. **InsulFoam VIII (EPS: Expanded Polystyrene)** – A closed-cell lightweight expanded polystyrene (EPS) that meets ASTM C578, Type VIII. Nominal density of 1.25 lbs/cubic ft (pcf) available in 4' x 4' or 4' x 8' sizes with thickness from ¼" to 40". Custom lengths, widths and tapered boards are available. Specified beneath Sure-Seal HP Recovery Board, Dens-Deck Prime or Securock.
 7. **InsulFoam II (EPS: Expanded Polystyrene)** – A closed-cell lightweight expanded polystyrene (EPS) that meets ASTM C578, Type II. Nominal density of 1.5 lbs/cubic ft (pcf) available in 4' x 4' or 4' x 8' sizes with thickness from ¼" to 40". Custom lengths, widths and tapered boards are

available. Specified beneath Sure-Seal HP Recovery Board, Dens-Deck Prime or Securock.

8. **InsulFoil IX (EPS: Expanded Polystyrene)** – A closed-cell lightweight expanded polystyrene (EPS) that meets ASTM C578, Type IX. Nominal density of 2.0 lbs/cubic ft (pcf) available in 4' x 4' or 4' x 8' sizes with thickness from 1/4" to 40". Custom lengths, widths and tapered boards are available. Specified beneath Sure-Seal HP Recovery Board, Dens-Deck Prime or Securock.
9. **InsulFoil HD Composite** – InsulFoil expanded polystyrene (EPS) insulation laminated with a top surface of 1/2" thick SecurShield HD. Available in 4' x 8' boards with thickness from 1-1/2" to 7".
10. **InsulLam** – InsulFoil expanded polystyrene (EPS) insulation laminated with a top surface of 1/2" Dens Deck Prime, 1/2" Securock, or 1/2" HP Recovery Board. Available in 4' x 8' boards with thickness from 1-1/2" to 7".
11. **InsulFoil FL (Flute Fill)** – custom-made closed-cell lightweight expanded polystyrene (EPS) specifically manufactured for used over standing seam metal roof systems that are to be recovered with new roof system. Available in tapered-cut or square-cut to fit in the bottom of the metal roof systems' flutes and are product in variety of lengths to meet job conditions. Specified with additional insulation or a cover board.
12. **XPS: Extruded Polystyrene** – Available through Carlisle is dimensionally stable with high thermal and low water absorption performance capability. XPS is available in varying compressive strengths thicknesses and sizes. Refer to specific product data sheets for physical properties and additional technical information. Specified beneath Sure-Seal HP Recovery Board, Dens-Deck Prime or Securock
 - a. Thermapink 18 or 25 Extruded Polystyrene
 - b. Foamular 400 or Durapink Extruded Polystyrene
 - c. Dow Recovermate, Dow Styrofoam Deckmate, or Dow Styrofoam Deckmate Plus Extruded Polystyrene
13. **Dens Deck Prime** –gypsum core that incorporates glass-mat facings on the top and bottom side. The top surface is pre-primed and provides excellent bond strength for adhered membrane for use as a cover board. Available in 1/4" to 5/8" and 4' x 4' or 4' x 8' size boards.
14. **Dens Deck Cover Board** –gypsum core that incorporates glass-mat facings on the top and bottom side for use as a cover board. Available in 1/4" to 5/8" and 4' x 4' or 4' x 8' size boards.
15. **SecurShield HD** – a rigid insulation panel composed of a high-density, closed-cell polyisocyanurate foam core laminated to coated-glass fiber-mat facer for use as a cover board or recover board. Available 1/2" thick 4' x 8' panel weight 11 lbs with an R-value of 2.5.
16. **Securock Cover Board** – A uniform composition of fiber-reinforced with no facer for use as a cover board or a thermal barrier. Available in 1/4" to 5/8" thick and 4' x 4' or 4' x 8' size boards. Long uninterrupted runs (>200') may require slight gapping due to thermal expansion.
17. **Sure-Seal HP Recovery Board** - A 1/2" or 1" thick high-density wood fiberboard with an asphalt coated facer for use as a cover board or recover board. Available 1/2" or 1" thick and 4' x 4' or 4' x 8' size boards.

2.04 ADHESIVES, CLEANERS AND SEALANTS

All products shall be furnished by Carlisle and specifically formulated for the intended purpose.

A. Membrane and Insulation Adhesive:

1. **Flexible FAST Adhesive:** An elongating impact resistant two component insulating urethane

adhesive used to attach insulation and FleeceBACK membrane. Packaging formats include 50 and 15 gallon drums.

- a. Adhesive to provide 150% elongation in conjunction with fleece backed membrane – ASTM D412
 - b. MDI content of Part A material less than 25%
2. **FAST Adhesive:** A two component insulating urethane adhesive used to attach insulation and FleeceBACK membrane. Packaging formats include 50 and 15 gallon drums as well as Dual Cartridges and 5 gallon Bag in a Box formats.
- B. **Sure-Weld Bonding Adhesive:** A high-strength, synthetic rubber adhesive used for bonding Sure-Weld membrane to various surfaces. The adhesive is applied to both the membrane and the substrate at a coverage rate of approximately 60 square feet per gallon per finished surface (includes coverage on both surfaces).
- C. **Low VOC Bonding Adhesive for TPO:** This product meets the <250 gpl VOC (volatile organic compound) content requirements of the OTC Model Rule for Single-Ply Roofing Adhesives. A high strength, solvent-based contact adhesive that allows bonding of TPO membrane to various porous and non-porous substrates. Apply at a rate of 60 ft² per gallon finished surface. Available in 5 gallon pails. This product does not comply with southern California counties with additional restrictions on solvents. See Carlisle's Product Data Sheet for a listing of the counties involved.
- D. **Low VOC Bonding Adhesive 1168:** This product meets the <250 gpl VOC (volatile organic compound) content requirements of the OTC Model Rule for Single Ply Roofing Adhesives. A high strength, solvent-based contact adhesive the allows bonding of TPO membrane to various porous and non-porous substrates. Apply at a rate of 60 ft² per gallon finished surface. Available in 5-gallon cans. This product complies with southern California counties with additional restrictions on solvents. See Carlisle's Product Data Sheet for a listing of the counties involved.
- E. **Cut-Edge Sealant:** A white or clear colored sealant used to seal cut edges of reinforced Sure-Weld membrane. A coverage rate of approximately 225 - 275 linear feet per squeeze bottle can be achieved when a 1/8" diameter bead is applied.
- F. **Water Cut-Off Mastic:** Used as a mastic to prevent moisture migration at drains, compression terminations and beneath conventional metal edging (at a coverage rate of approximately 10' per tube or 100' per gallon).
- G. **Universal Single-Ply Sealant:** A 100% solids, solvent free, voc free, one part polyether sealant that provides a weather tight seal to a variety of building materials. It is white in color and is used for general caulking such as above termination bars and metal counter flashings and at scuppers.
- H. **Thermoplastic One-Part Pourable Sealer:** A one-part, moisture curing, elastomeric polyether sealant used to fill TPO Molded Pourable Sealant Pockets. Packaged in 4, 2-liter foil pouches inside a reusable plastic bucket. 1 pouch will fill 2 TPO Molded Pourable Sealant Pockets.
- I. **Weathered Membrane Cleaner:** Used to prepare membrane for heat welding that has been exposed to the elements or to remove general construction dirt at an approximate coverage rate of 400 square feet per gallon (one surface).
- J. **TPO Primer:** A solvent-based primer used to prepare the surface of Sure-Weld Membrane prior to application of Pressure-Sensitive Coverstrip and TPO Pressure-Sensitive RUSS.
- K. **TPO Low VOC Primer::** A solvent-based, low solids primer used to prepare the surface of Sure-Weld Membrane prior to application of Pressure-Sensitive Coverstrip and TPO Pressure-Sensitive RUSS. This low VOC product is ideal for use in states where environmental issues are a concern.
- L. **CCW 702 or CCW 702-LV:** a single component, solvent based, high tack primer used to provide adhesion between Carlisle 725TR and an approved substrate.

- M. **Cav-Grip Primer:** a low VOC contact adhesive used to prime surfaces for the application of 725TR.

2.05 FASTENERS AND PLATES

To be used for attachment of insulation: (delete the products which will not be used).

- A. **HP- Fasteners:** a threaded, #14 fastener with a #3 phillips drive used with steel and wood roof decks.
- B. **HP-X Fasteners:** A heavy duty #15 threaded fastener with a #3 phillips drive used for membrane or insulation securement into steel, wood plank or minimum 15/32 inch thick plywood when increased pullout resistance is desired.
- C. **HP-Xtra Fastener:** an oversized diameter (.315) steel threaded fastener with a #3 phillips drive used in conjunction with Piranha Xtra Plates for membrane securement into steel or wood decks.
- D. **Pre-Assembled ASAP Fasteners:** A pre-assembled 3" diameter Plastic Plate and # 12 threaded fastener with a #3 drive used for insulation attachment into steel or wood decks. Installed using OMG Fastening Tools.
- E. **InsulFast Fasteners:** A threaded #12 fastener with #3 phillips drive used for insulation attachment into steel or wood decks.
- F. **CD-10 Fasteners:** A non-threaded, hammer driven fastener used with structural concrete roof decks rated 3,000 psi or greater.
- G. **HP 14-10 Fasteners:** A #14 threaded fastener with a #3 phillips drive used for minimum 3,000 psi concrete decks.
- H. **Polymer Gyptec Fasteners:** A non-penetrating, plastic fastener and corresponding 3" diameter plate used with lightweight deck substrates such as cementitious wood fiber, gypsum, and lightweight insulating concrete.
- I. **HP Term Bar Nail-Ins:** A 1-1/4" long expansion anchor with a zinc plated steel drive pin used for fastening the Carlisle Termination Bar or Seam Fastening Plates to concrete, brick, or block walls.
- J. **Piranha Plates:** A 2-3/8" diameter metal barbed fastening plate used with Carlisle HP-X or HP-14-10 Fasteners for membrane securement. This plate can be used for insulation securement.
- K. **Piranha Xtra Plates:** A 2-3/8" diameter metal barbed fastening plate with an oversized hole for use with Carlisle HP-Xtra Fasteners for membrane securement.
- L. **Insulation Fastening Plates:** a nominal 3 inch diameter plastic or metal plate used for insulation attachment.

2.06 CARLISLE METAL EDGING AND MEMBRANE TERMINATIONS

(Choose the appropriate type of metal edging or membrane termination and delete the types which will not be used)

- A. **General:** All metal edging s shall be tested and meet ANSI/SPRI ES-1 standards and comply with International Building Code.
- B. **SecurEdge 3000:** a metal fascia system with a 20 gauge steel retainer bar and .032", .040" or .050" thick aluminum or 24 gauge galvanized steel fascia. Metal fascia color shall be as designated by the Owner's Representative.
- C. **SecurEdge 2000:** a metal fascia system with an extruded aluminum anchor bar and .040" thick aluminum or 24 gauge galvanized steel fascia. Metal fascia color shall be as designated by the Owner's

Representative.

- D. **SecurEdge 1000:** a metal fascia system with an .050" aluminum retainer bar and .040" thick aluminum or 24 gauge galvanized steel fascia. Metal fascia color shall be as designated by the Owner's Representative.
- E. **SecurEdge 300:** a snap-on edge system consisting of a 24 gauge galvanized metal water dam and .050" or .063" thick Kynar 500, clear and colored anodized finish or 24 gauge steel, Kynar 500 finish. Metal fascia color shall be as designated by the Owner's Representative.
- F. **SecurEdge 200:** a snap-on edge system consisting of a 24 gauge galvanized metal water dam and .040", .050" or .063" thick Kynar 500, clear and colored anodized finish or 24 gauge steel, Kynar 500 finish. Metal fascia color shall be as designated by the Owner's Representative.
- G. **SecurEdge One Fascia:** A snap-on edge system consisting of an extruded aluminum retainer bar, corrosion resistant fasteners and a 24 gauge or 0.040 Kynar finished aluminum fascia cover. Available with a 3" fascia height 12' long. Metal fascia color shall be designated by the Owner's Representative.
- H. **SecurEdge One Edge:** A snap-on edge system consisting of a 24 gauge retainer bar, corrosion resistant fasteners and a 24 gauge or 0.040 aluminum Kynar finished fascia cover. A spring clip holds the fascia cover in place. Available in sizes up to 8" fascia height 12' long. Metal fascia color shall be designated by the Owner's Representative.
- I. **SecurWeld Drip Edge:** 4'x 10' coated metal sheets made from 24 gauge galvanized steel with a minimum .035" thick non-reinforced white, gray or tan Sure-Weld laminate. Sure-Weld membrane can be welded directly to the Sure-Weld Coated Metal in accordance with the manufacturer's detail.
- J. **SecurEdge Coping:** incorporates a 20 gauge anchor cleat with 4 pre-slotted holes, a concealed joint cover and 10 foot continuous sections of coping cap; can accommodate minimum 5 " wide parapet walls. Metal coping cap color shall be as designated by the Owner's Representative.
- K. **SecurEdge One Coping:** A snap-on coping edge system consisting of a 24 gauge retainer bar (face side only), corrosion resistant fasteners and a 24 gauge or 0.040 aluminum Kynar finished coping cover. The coping cover is secured by clipping on the retainer bar and fastened on the backside with corrosion resistant fasteners (with rubber washer). Available for wall thicknesses up to 30". Metal coping cap color shall be as designated by the Owner's Representative.
- L. **Termination Bar:** a 1" wide and .098" thick extruded aluminum bar pre-punched 6" on center; incorporates a sealant ledge to support Lap Sealant and provide increased stability for membrane terminations.

2.07 WALKWAYS

Protective surfacing for roof traffic shall be Sure-Weld TPO Walkway Rolls installed per manufacturer's requirements or concrete pavers loose laid over an approved slip sheet (pavers not recommended for slopes greater than 2" in 12").

2.08 OTHER MATERIALS

- A. **Carlisle 725TR Air & Vapor Barrier / Temporary Roof:** 725TR is a 40-mil composite consisting of 35-mils of self-adhering rubberized asphalt factory laminated to a 5-mil polyethylene film with an adhesion textured surface. 725TR roll dimensions are 39" x 75' and the product is applied after priming an acceptable substrate with CCW 702, 702-LV or Cav-Grip primer.
- B. (Metal Flashing, if required, and miscellaneous items needed to fulfill the project requirements)

PART 3 EXECUTION

3.01 GENERAL

- A. Comply with the manufacturer's published instructions for the installation of the membrane roofing system including proper substrate preparation, job site considerations and weather restrictions.
- B. Position sheets to accommodate contours of the roof deck and shingle splices to avoid bucking water.

3.02 VAPOR RETARDERS

A. **General:**

- The use of a vapor retarder to protect insulation and reduce moisture accumulation within an insulated roofing assembly should be investigated, especially on projects with high interior humidity, such as, swimming pools, breweries, pulp mills, etc.
- B. In the generally temperate climate of the United States, during the winter months, water vapor flows upward from a heated, more humid interior toward a colder, drier exterior. Vapor retarders are more commonly required in northern climates than in southern regions, where downward vapor pressure may be expected and the roofing membrane itself becomes the vapor retarder.
 - C. On cold storage/freezer facilities, the perimeter details must be selected to provide an air seal and prevent outside air from infiltrating and condensing within the roofing assembly.
 - D. Consult the latest publications by ASHRAE (American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc.) and NRCA (National Roofing Contractors Association) for specific information.
 - E. If insulation is to be adhered to the vapor retarder with FAST Adhesive, the vapor retarder must be compatible and shall be fully adhered to the substrate. Available products include Carlisle supplied “peel and stick” rubberized asphalt membrane with compatible film coating (Carlisle 725 Air and Vapor Barrier), and spray or roller applied butyl coatings. Installation requirements for Carlisle’s 725 Air and Vapor Barrier are identified in Carlisle published specification.

3.03 INSULATION PLACEMENT

- A. Install insulation or membrane underlayment over the substrate with boards butted together. Fill joints or gaps greater than 1/4 inch with FAST Adhesive. Stagger joints both horizontally and vertically if multiple layers are provided.
- B. Secure insulation to the substrate with FAST Adhesive or mechanical fasteners in accordance with the manufacturer's specifications.

3.04 MEMBRANE PLACEMENT AND BONDING

- A. Position and unroll successive sheets and align to provide a minimum 2 inch overlap (use pre-marked overlap line) along the selvage edge. At end laps (along the width of the sheet), membrane shall be butted together which will be overlaid with 6 inch wide Sure-Weld Reinforced Membrane and hot air welded on all edges.
- B. FleeceBACK Membrane shall be fully adhered to an acceptable substrate with Carlisle FAST Adhesive. The adhesive is spray applied or extruded to the substrate only and the membrane is rolled into the wet adhesive once it has foamed up and reached string/gel time (approximately 2 minutes). Roll the membrane with a weighted (100 - 150 pounds) steel roller to set the membrane into the adhesive.

Note: Exercise care to prevent overspray onto the membrane. If FAST Adhesive should contaminate the splice area, immediately (while the adhesive is still in liquid form) clean with Weathered Membrane Cleaner or allow FAST Adhesive to cure and remove with a paint-type scraper.

- C. Position adjoining sheets to allow a minimum overlap of 2 inches to provide a minimum 1-1/2” hot air weld.

- D. Continue to install adjoining membrane sheets in the same manner, overlapping edges a minimum of 2 inches and complete the bonding procedures as stated previously.

3.05 MEMBRANE HOT AIR WELDING PROCEDURES

A. General

The FleeceBACK membrane has a selvage edge (the fleece-backing is discontinued) along the length of the sheet for membrane splicing. Selvage edges are not provided along the width of the membrane; adjoining membrane sheets must be butted together and overlaid with 6 inch wide Sure-Weld Reinforced membrane heat welded on all sides.

B. Hot Air Welding Procedures

1. Hot air weld the Sure-Weld FleeceBACK membrane using an Automatic Hot Air Welding Machine or Hot Air Hand Welder in accordance with the manufacturer's specifications. At all splice intersections, roll the seam with a silicone roller to ensure a continuous hot air welded seam.

Note: When using 115-mil thick or thicker membrane, all splice intersections shall be overlaid with Sure-Weld T-Joint covers or non-reinforced flashing

2. Probe all seams once the hot air welds have thoroughly cooled (approximately 30 minutes).
3. Repair all seam deficiencies the same day they are discovered.
4. Apply Cut Edge Sealant on all cut edges of reinforced membrane (where the scrim reinforcement is exposed) after seam probing is complete. Cut Edge Sealant is not required on vertical splices.

3.06 FLASHING

- A. Flashing of parapets, curbs, expansion joints and other parts of the roof must be performed using Sure-Weld FleeceBACK membrane or Sure-Weld reinforced membrane. Sure-Weld non-reinforced membrane can be used for flashing pipe penetrations, Sealant Pockets, and scuppers, as well as inside and outside corners, when the use of pre-molded accessories is not feasible.
- B. Follow manufacturer's typical flashing procedures for all wall, curb, and penetration flashing including metal edging/coping and roof drain applications.

3.07 WALKWAYS

- A. Install walkways at all traffic concentration points (such as roof hatches, access doors, rooftop ladders, etc.) and all locations as identified on the specifier's drawing.
- B. Hot air weld walkway pads to the membrane or install concrete pavers, loose laid over an approved protection sheet in accordance with the manufacturer's specifications.

Note: Pavers are not recommended when the roof slope exceeds 2 inches in 12 inches

3.08 DAILY SEAL

- A. On phased roofing, when the completion of flashings and terminations is not achieved by the end of the work day, a daily seal must be performed to temporarily close the membrane to prevent water infiltration.
- B. Use FAST Adhesive or other similar material in accordance with the manufacturer's requirements.

3.09 CLEAN UP

- A. Perform daily clean up to collect all wrappings, empty containers, paper, and other debris from the project

- site. Upon completion, all debris must be disposed of in a legally acceptable manner.
- B. Prior to the manufacturer's inspection for warranty, the applicator must perform a pre-inspection to review all work and to verify all flashing has been completed as well as the application of all caulking.

END OF SPECIFICATION