

Expanding Your Solutions

Corporate Headquarters

www.cemcosteel.com

13191 Crossroads Pkwy N., Ste 325 City of Industry, CA 91746 Phone: 800.775.2362 Fax: 626.330.7598

City of Industry, CA Denver, CO

Manufacturing Facilities

Denver, CO Ft. Worth, TX Pittsburg, CA

Structural Engineering/Design

1001-A Pittsburgh Antioch Hwy Pittsburg, CA 94565 Phone: 800.775.2362 Fax: 626.330.7598

www.cemcoengineering.com

Technical Services

13191 Crossroads Pkwy N., Ste 325 City of Industry, CA 91746 **Phone:** 800.416.2278 **Fax:** 626.249.5004

600VS125-30 VIPERSTUD

Geometric Properties

6" x 1-1/4" flange, 30 mil ViperStuds are manufactured from standard G40 hot-dipped galvanized steel. G60 and G90 coatings are available through special order, and may require up-charges and extended lead times.

Steel Thickness

Model No.	Design Thickness (in)	Minimum Thickness (in)	Yield (ksi)	"W" Web Sizes (in)	Coating 4.5	Flange (in)	"L" Return Lip (in)
600VS125-30	0.0312	0.0296	33	6	G40	1-1/4	1/4

Notes: 1. Uncoated steel thickness. Thickness is for carbon sheet steel. 2. Minimum thickness represents 95% of the design thickness and is the minimum acceptable thickness. 3. Knockout size for 6" Stud is 1-1/2" x 2-1/2". 4. Per ASTM C645 & A1003, Table 1. 5. G60 and G90 available upon request. Will require extended lead time and upcharge.

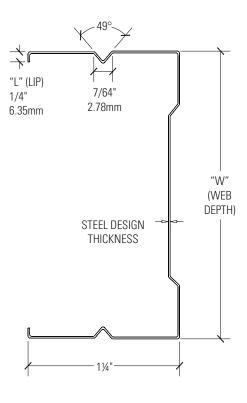
Color Code (painted on ends): 30 mil: Pink

ASTM & Code Standards:

- ASTM A653/A653M, A924/A924M, A1003/1003, C645 & C754
- ICC-ES & SFIA Code Compliance Certification Program
- ICC ESR-2620 CBC: 2016, 2019, 2022
- IBC: 2015, 2018, 2021 AISI: S100, S220

LEED v4 for Building and Design Construction

- MR Prerequisite: Construction and Demolition Waste Management Planning.
- MR Credit: Construction and Demolition Waste Management.
- MR Credit: Building Product Disclosure and Optimization Sourcing of Raw Materials, Option 2.
- MR Credit: Building Product Disclosure and Optimization Environmental Product Declarations, Options 1 & 2.
- MR Credit: Building Product Disclosure and Optimization Material Ingredients, Option 1.
- MR Credit: Building Life-Cycle Impact Reduction, Option 4.



600VS125-30 ViperStud Properties

				Gross Properties			Effective I	Properties							
											Allowable	Local Buckling	Distortional	Nominal Moment	Critical
											Moment	Nominal Moment ²	Buckling Nominal	for Conventional	Unbraced
Design	Min	Yield	Weight	Area	lx	rx	ly	ry	lxd	Sx		Viper	Moment ² Viper	Studs ³	Length ⁷
(in)	(in)	(ksi)	(lb/ft)	(in²)	(in ⁴)	(in)	(in ⁴)	(in)	(in⁴)	(in³)	Ma (in-k)	Mnl (in-k)	Mnd (in-k)	Mn (in-k)	Lu (in)
0.0312	0.0296	33	0.29	0.271	1.310	2.190	0.042	0.392	1.230	0.341	5.95	11.30	9.93	9.00 (30 mil)	28.7

Notes: 1. Nominal Moments for Viper25 are based on testing. Allowable moment (Ma) is calculated with safety factor of 1.81 in accordance with chapter F of AlSI S100-16/S2-20 specification.
2. Nominal moment for Viper20, Viper 30mil, Viper 33mil and

conventional studs are based on calculations per AISI S100-16/S2-20.

- 3. Section properties are in accordance with AISI S100-16/S2-20.
- 4. Web depth-to-thickness ratio exceeds 200. 5. Web depth-to-thickness ratio exceeds 260. 6. ViperStud is considered fully braced

when the unbraced length is less than listed Lu. 7. $K\Phi$ assumed to be zero for distortional buckling moments.

Non-Composite Limiting Heights – Braced at 48" O.C.

Depth		Member	Design	Min	Yield	Spacing	5 PSF			7.5 PSF			10 PSF		
(in)	Gauge	Designation	(in)	(in)	(ksi)	(o.c.)	L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
		600VS125-30	0.0312	0.0296	33	12	28'-0" f	25'-6"	22'-4"	22'-10" f	22'-4"	19'-6"	19'-10" f	19'-10" f	17'-8"
6	20	600VS125-30	0.0312	0.0296	33	16	24'-2" f	23'-2"	20'-2"	19'-10" f	19'-10" f	17'-8"	17'-1" f	17'-1" f	16'-1"
		600VS125-30	0.0312	0.0296	33	24	19'-10" f	19'-10" f	17'-8"	15'-7" w	15'-7" w	15'-6"	11'-8" w	11'-8" w	11'-8"vv

Notes: 1. Limiting heights are in accordance with AISI S100-16/S2-20 using all steel non-composite design. 2. Limiting heights are established by considering flexure, shear, web crippling and deflection. 3. Lateral-Torsional buckling moments are based on section F of AISI S100-16/S2-20, with max discrete bracing of 48″ o.c. 4. For web crippling, when h/t≤ 200, the web crippling values are computed based on section G6 of AISI S100-16/S2-20, when h/t>200, the web crippling values are based on testing with a bearing length of 1″.

5. No web stiffeners are required for studs with h/t < 200, web crippling and shear values have been confirmed by testing. **6.** The factory punchouts are in accordance with AISI standards. The distance from the center of the last punchout to the end of the stud is 12". **7.** Use non-composite tables when 1/2 inch gypsum board, horizontal board, RC channel, furring channel, or sound clips are used. **8.** Review fire rated assemblies for additional requirements.

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.



Expanding Your Solutions

Corporate Headquarters

13191 Crossroads Pkwy N., Ste 325 City of Industry, CA 91746 Phone: 800.775.2362

Fax: 626.330.7598 www.cemcosteel.com

Manufacturing Facilities

City of Industry, CA Denver, CO Ft. Worth, TX Pittsburg, CA

Structural Engineering/Design

1001-A Pittsburgh Antioch Hwy Pittsburg, CA 94565 Phone: 800.775.2362 Fax: 626.330.7598 www.cemcoengineering.com

Technical Services

13191 Crossroads Pkwy N., Ste 325 City of Industry, CA 91746 Phone: 800.416.2278 Fax: 626.249.5004

600VS125-30 VIPERSTUD

PAGE 2

Non-Composite Limiting Heights - Fully Braced

Depth		Member	Design (in)	Min	Yield Spacing		ing 5 PSF		7.5 PSF			10 PSF			
(in)	Gauge	Designation		(in)	(ksi)	(o.c.)	L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
		600VS125-30	0.0312	0.0296	33	12	28'-2" f	25'-4"	22'-1"	23'-0" f	22'-1"	19'-4"	19'-11" f	19'-11" f	17'-6"
6	20	600VS125-30	0.0312	0.0296	33	16	24'-5" f	23'-0"	20'-1"	19'-11" f	19'-11" f	17'-6"	17'-2" f	17'-2" f	15'-11"
		600VS125-30	0.0312	0.0296	33	24	19'-11" f	19'-11" f	17'-6"	16'-4" f	16'-4" f	15'-4"	12'-5" w	12'-5" w	12'-5"w

Notes: 1. Limiting heights are in accordance with AISI S100-16/S2-20 using all steel non-composite design. 2. Limiting heights are established by considering flexure, shear, web crippling, and deflection. 3. For bending, studs are assumed to be adequately braced to develop full allowable moment. Studs are considered fully braced when unbraced length is less the Lu. See section properties table on page 5 for Lu values. 4. For web crippling, when h/t ≤ 200, the web crippling values are computed based on section 66 of AISI S100-16/S2-20, when h/t

>200, the web crippling values are based on testing with a bearing length of 1". **5.** No web stiffeners are required for studs with h/t < 200, web crippling and shear values have been confirmed by testing. **6.** The factory punchouts are in accordance with AISI standards. The distance from the center of the last punchout to the end of the stud is 12". **7.** Use non-composite tables when 1/2 inch gypsum board, horizontal board, RC channel, furring channel, or sound clips are used. **8.** Review fire rated assemblies for additional requirements.

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.

Allowable Composite Heights for Non-Load Bearing Walls

Depth		Member	Design (in)	Min	Yield	Spacing		5 PSF			7.5 PSF	.5 PSF	10 PSF		
(in)	Gauge	Designation		(in)	(ksi)	(o.c.)	L/120	L/240	L/360	L/120	L/240	L/360	L/120	L/240	L/360
	20	600VS125-30	0.0312	0.0296	33	12	31'-10"	26'-9"	23'-4"	26'-0"	23'-4"	20'-5"	22'-6"	21'-3"	18'-6"
6		600VS125-30	0.0312	0.0296	33	16	27'-7"	24'-3"	21'-3"	22'-6"	21'-3"	18'-6"	19'-6"	19'-3"	16'-10"
		600VS125-30	0.0312	0.0296	33	24	22'-6"	21'-3"	18'-6"	18'-0"	18'-0"	16'-2"	13'-6"	13'-6"	13'-6"

Notes: 1. Sheathing, as specified in Section 3.2.2, must be attached to both faces of the wall for the full height of the wall with the long dimension parallel to the studs. 2. Sheathing must be fastened to the studs with fasteners as specified in Section 3.2.3 and installed per Section 4.2.1. 3. Placement of joints in the gypsum sheathing must be in accordance with Sections 4.6.3 and 4.6.4 of GA-216 or Section 7.5 of ASTM C840. 4. The bottom and top tracks are xxxVT125 (solid flange

track). A minimum 30 mil slotted flange track (xxxCST250 or xxxSLT250) may be used for the top track. **5.** End-bearing must be a minimum of 1 inch for xxxVT125 (solid flange track) and 1-5/8 inches for xxxCST250 or xxxSLT250 (slotted flange track). **6.** Notes 1, 2, & 3 are referenced in ICC ESR 2620 page 5. **7.** For any other top tracks not listed in note 4, please contact technical services for assistance. **8.** For GWB installed horizontally, see table for "Non-Composite Limiting Heights- Fully

Braced" (see above).

Allowable Ceiling Spans

L/240			4 PSF Late	eral Support	of Compressi	on Flange		6 PSF Lateral Support of Compression Flange						
Member	Fy	Unsupp	oorted Joist S (in.) O.C.	Spacing	Midspan Joist Spacing (in.) O.C.			Unsupported Joist Spacing (in.) O.C.			Mids	dspan Joist Spacing (in.) O.C.		
	ksı	12	16	24	12	16	24	12	16	24	12	16	24	
600VS125-30	33	13'-1"f	12'-2"f	10'-11"f	18'-10"f	17'-6"f	15'-8"f	11'-9"f	10'-11"f	9'-10"f	16'-11"f	15'-8"f	14'-1"f	

	L/360			4 PSF Late	eral Support	of Compressi	on Flange	6 PSF Lateral Support of Compression Flange								
	Member	Fy ksi	Unsupp	oorted Joist S (in.) O.C.	Spacing	Midspan Joist Spacing (in.) O.C.			Unsupp	oorted Joist S (in.) O.C.	Spacing	Mids	oan Joist Spacing (in.) O.C.			
			12	16	24	12	16	24	12	16	24	12	16	24		
600VS125-30		33	13'-1"f	12'-2"f	10'-11"f	18'-10"f	17'-6"f	15'-8"f	11'-9"f	10'-11"f	9'-10"f	16'-11"f	15'-8"f	14'-1"f		

Notes: 1. Ceiling Spans are in accordance with AISI S100-16/S2-20 using all steel non-composite design. **2.** Ceiling Spans are established by considering flexure, shear, web crippling and deflection. **3.** For web crippling, when $h/t \le 200$, the web crippling values are computed based on G6 of AISI S100-16/S2-20. When h/t > 200, the web crippling values are based on testing with a bearing length of 1". **4.** No web stiffeners are required for studs with h/t < 200, web crippling

and shear values have been confirmed by testing. **5.** All values are for simple spans, with compression flange either unbraced or braced at midspan. **6.** Ceiling spans are based on total load of assembly, not including storage or live load for accessible ceilings. **7.** The factory punchouts are in accordance with AISI standards. The distance from the center of last punchout to the end of the stud is 12".

"f" - flexure controls; "s" - shear controls; "w" - web crippling controls. No letter next to the number means deflection controls.

CEMCO cold-formed steel framing products contain 30% to 37% recycled steel.

■ Total Recycled Content: 36.9% ■ Post-Consumer: 19.8% ■ Pre-Consumer: 14.4%

CSI Division:

■ 09.22.16 - Non-Structural Metal Framing







Check the updated list of Certified Production