# Environmental Product Declaration Vinylrock and Envirogard

Acoustic Ceiling Panel

applications



Vinyl-covered gypsum acoustic ceiling panels for sanitary



CertainTeed Architectural is a leader in the effort to provide design solutions that promote sustainability, health, and safety at every step — from the product raw material content through manufacturing and the entire product life cycle. Meeting the rigorous and comprehensive standards for low emissions of VOCs, our ceilings contribute to the overall indoor air quality and general health of a building space. We incorporate some of the highest concentrations of recycled content in the industry into our product designs. And in our plants, we work continually to minimize waste and implement smarter logistics that reduce transportation needs. All of these efforts help our ceilings products contribute to LEED® points.

For more information, visit: www.certainteed.com/ceilings-and-walls



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According to ISO 14025, EN 15804, and ISO 21930:2017

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. Accuracy of Results: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. Comparability: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.

| EPD PROGRAM AND PROGRAM OPERATOR<br>NAME, ADDRESS, LOGO, AND WEBSITE   | UL Environment  |  |  |  |  |
|--|---|--|--|--|--|
| GENERAL PROGRAM INSTRUCTIONS AND VERSION NUMBER  | Program Operator Rules v2.7 2022  |  |  |  |  |
| MANUFACTURER NAME AND ADDRESS  | CertainTeed Architectural<br>20 Moores Road Malvern, PA 19  | 355 USA  |  |  |  |
| DECLARATION NUMBER   | 4790373924.102.1  |  |  |  |  |
| DECLARED PRODUCT & FUNCTIONAL UNIT OF DECLARED UNIT  | Vinylrock and Envirogard<br>Functional Unit = 0.093 m² (1 ft²)                                    | over 75 year building lifetime                   |  |  |  |
| REFERENCE PCR AND VERSION NUMBER   | Part B: Non-Metal Ceiling and In Published April 2021.  | terior Wall Panel, Version 2.0, UL Environment,  |  |  |  |
| DESCRIPTION OF PRODUCT APPLICATION/USE   | CertainTeed Architectural produc  | cts are primarily used in commercial settings.   |  |  |  |
| PRODUCT RSL DESCRIPTION  | 30 Years  |  |  |  |  |
| MARKETS OF APPLICABILITY   |   |  |  |  |  |
| DATE OF ISSUE  | June 27, 2022   |  |  |  |  |
| PERIOD OF VALIDITY   | 5 Years   |  |  |  |  |
| EPD TYPE   | Product Specific  |  |  |  |  |
| RANGE OF DATASET VARIABILITY   | N/A   |  |  |  |  |
| EPD SCOPE  | Cradle-to-Grave   |  |  |  |  |
| YEAR(S) OF REPORTED PRIMARY DATA   | October 2020 - September 2021   |  |  |  |  |
| LCA SOFTWARE & VERSION NUMBER  | GaBi 10.0.1   |  |  |  |  |
| LCI DATABASE(S) & VERSION NUMBER   | GaBi Sphera database, Service Pack 35   |  |  |  |  |
| LCIA METHODOLOGY & VERSION NUMBER  | TRACI 2.1; CML 4.1  |  |  |  |  |
| The sub-category PCR review was conducted by:  |   | UL Environment - PCR Panel - epd@ul.com          |  |  |  |
| This declaration was independently verified in accordar UL Environment "Part A: Calculation Rules for the Life Requirements on the Project Report," v3.2 (Dec 2018), serves as the core PCR, with additional considerations (2013) and the USGBC/UL Environment Part A Enhancement | e Cycle Assessment and<br>, based on ISO 21930:2017,<br>s from CEN Norm EN 15804<br>cement (2017) | Cooper McC                                       |  |  |  |
| INTERNAL This life cycle assessment was conducted in accordan  | EXTERNAL  | Cooper McCollum, UL Environment                  |  |  |  |
| reference PCR by:  | ce with 150 14044 and the   | Sustainable Solutions Corp.                      |  |  |  |
| This life cycle assessment was independently verified and the reference PCR by:  | in accordance with ISO 14044  | Thomas p. Gloria, Industrial Ecology Consultants |  |  |  |

<sup>1</sup> Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds, e.g., Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. Accuracy of Results: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. Comparability: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.



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## **General Information**

#### **Production Description**

Products are manufactured by CertainTeed Architectural at the manufacturing facility in Plymouth, WI.

CertainTeed Architectural is a leader in the effort to provide design solutions that promote sustainability, health, and safety at every step — from the product raw material content through manufacturing and the entire product life cycle.

#### **Production Description**



Product names: Vinylrock and Envirogard

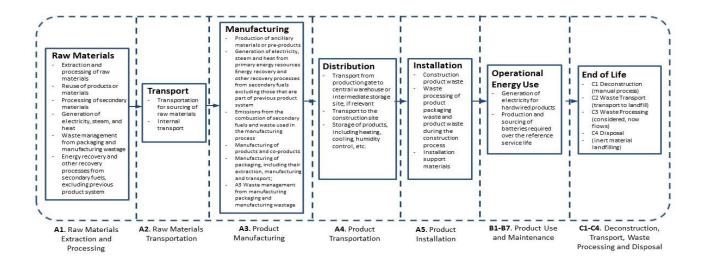
Product characteristic: Gypsum ceiling panels for sanitary and low-

particulate emission applications

Vinylrock has an unperforated vinyl face. Envirogard has an unperforated vinyl face and back with sealed edges. Additional features include:

- Each satisfies USDA/FSIS sanitary guidelines
- Each is a class 100 clean room component
- Each is VOC compliant to CDPH v1.2, 2017

#### **Flow Diagram**





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## **Manufacturer Specific EPD**

This product-specific EPD was developed based on the cradle-to-grave (modules A1-C4) Life Cycle Assessment. The EPD accounts for raw material extraction and processing, transport, product manufacturing, distribution, installation, use, maintenance, and disposal. Manufacturing data were gathered directly from company personnel. For any product group EPDs, an impact assessment was completed for each product and the highest impacts were reported as conservative representations of the product group. Product grouping was considered appropriate if the individual product impacts differed by no more than ±10% in any impact category.

## **Application**

Modular installation of acoustic ceiling panels in commercial buildings.

## **Material Composition**

The composition of the Vinylrock and Envirogard is as follows:

| Component        | Percentage in Mass (%) |
|------------------|------------------------|
| Laminating Blank | 97.63%                 |
| Adhesive         | 0.69%                  |
| Laminate         | 1.65%                  |
| Paint            | 0.03%                  |
| Total            | 100.00%                |



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## **Techincal Data**

For the declared product, the following technical data in the delivery status must be provided with reference to the test standard:

| Category  | Value                                  | Unit                         |
|---|--|------------------------------|
| Noise Reduction Coefficient - NRC (ASTM C423)                                   | N/A                                    | N/A                          |
| Light Reflectance (ASTM E1477)  | 78                                     | %                            |
| Interzone Attenuation of Open Office Components (AC)(ASTM E1111 and ASTM E1110) | N/A                                    | N/A                          |
| Sound Transmission Class (STC)<br>(ASTM E413 and ASTM E90)                      | N/A                                    | dB                           |
| Ceiling Attenuation Class - CAC (ASTM E1414)                                    | 34-36                                  | dB                           |
| Surface Burning Characteristics of Building Materials (ASTME84, ASTM E1264)     | Class A per ASTM E1264 and<br>ASTM E84 | Flame spread/smoke developed |
| Low VOC Test Standard - CDPH V1.2   | CHDH v1.2, 2017                        | μg/m³ & mg/m³                |

## **Market Placement / Application Rules**

The standards that can be applied for Vinylrock and Envirogard are:

- ASTM E1264 Classification for Acoustic Ceilings
- ASTM E84 Surface Burning Characteristics; Pursuant to Test Certificate
- ASTM C423 Sound Absorption
- ASTM E1414 Airborne Sound Attenuation
- ISO 14644-1 Classification of Air Cleanliness by Particle Concentration
- CDPH v1.2 California Department of Public Health CDPH/EHLB/Standard Method V1.2-2017
- ASTM D4828 Standard Test Methods for Practical Washability of Organic Coatings
- ASTM E1477 Standard Test Method for Luminous Reflectance Factor of Acoustical Materials

## **Properties of Declared Product as Delivered**

| Characteristics |                        |                         |  |  |
|-----------------|------------------------|-------------------------|--|--|
| Product         | Vinylrock & Envirogard | -                       |  |  |
| Thickness       | 1.27                   | cm                      |  |  |
| Density         | 0.76                   | kg/0.093 m <sup>2</sup> |  |  |



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## **Methodological Framework**

#### **Functional Unit**

The declaration refers to the functional unit of 0.093 m<sup>2</sup> of Vinylrock and Envirogard.

| Name                             | Value | Unit                    |
|----------------------------------|-------|-------------------------|
| Functional Unit                  | 0.093 | m²                      |
| Declared Unit (ceiling)          | 0.093 | m²                      |
| Declared Thickness               | 1.27  | cm                      |
| Surface Weight Per Declared Unit | 0.76  | kg/0.093 m <sup>2</sup> |
| Density Per Declared Unit        | 60.00 | kg/0.093 m <sup>3</sup> |

#### **System Boundary**

This is a cradle to grave Environmental Product Declaration. The following life cycle phases were considered:

| Product Stage       |           | Construction<br>Process Stage |                                 |                                       | Use Stage |             |        |             | End of Life Stage* |                           |                       | Benefits and<br>Loads<br>Beyond the<br>System<br>Boundaries |           |                  |          |  |
|---------------------|-----------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|--------|-------------|--------------------|---------------------------|-----------------------|---|-----------|------------------|----------|--|
| Raw material supply | Transport | Manufacturing                 | Transport from gate to the site | Construction/<br>installation process | Use       | Maintenance | Repair | Replacement | Refurbishment      | Operational energy<br>use | Operational water use | Deconstruction<br>/demolition                               | Transport | Waste processing | Disposal | Reuse-Recovery-<br>Recycling potential |
| A1                  | A2        | А3                            | A4                              | A5                                    | B1        | B2          | В3     | B4          | B5                 | B6                        | B7                    | C1  | C2        | C3               | C4       | D                                      |
| X                   | Х         | Χ                             | Х                               | Х                                     | Χ         | Χ           | Χ      | Χ           | Χ                  | X                         | Χ                     | Χ   | Х         | Х                | Χ        | MND                                    |

Description of the System Boundary Stages Corresponding to the PCR (X = Included; MND = Module Not Declared)

#### Reference Service Life and Building Estimated Service Life

The Reference Service Life is determined by the guidance from the Product Category Rules and varies by product type. This specific product has a RSL of 30 years. The building Estimated Service Life (ESL) is 75 years.

## **Allocation**

The LCI data was collected from the Plymouth, WI manufacturing facility from October 2020 to September 2021. The manufacturing for all products made at this facility have similar energy, waste, and water input requirements. Allocation was done on an area basis.



<sup>\*</sup>This includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues.

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#### **Cut-off Criteria**

Processes whose total contribution to the final result, with respect to their mass and in relation to all considered impact categories, is less than 1% can be neglected. The sum of the neglected processes may not exceed 5% by mass of the considered impact categories. For that a documented assumption is admissable.

For Hazardous Substances - as defined by the U.S. Occupational Health and Safety Act the following requirements apply:

- The Life Cycle Inventory (LCI) of hazardous substances will be included, if the incentory is available.
- If the LCI for a hazardous substance is not available, the substance will appear as an input in the LCI of the product, if its mass represents more than 0.1% of the product composition.
  - If the LCI of a hazardous substance is approximated by modeling another substance, documentation will be provided.

This EPD is in compliance with the cut-off criteria. No processes were neglected or excluded. Capital items for the production processes (machine, buildings, etc.) were not taken into consideration.

## **Data Sources**

For life cycle modeling, the GaBi v10.0.1 Software System for Life Cycle Engineering, a recognized LCA modeling software program, was used. All background data sets relevant for production and disposal were taken from this software except for the mineral wool model, which was created based on data provided by industry experts and AP-42, Compilation of Air Pollutant Emission Factors.

#### **Data Quality**

For the data used in this LCA, the data quality is considered to be good to high quality. The data and data sets cover all relevant process steps and technologies over the supply chain of the represented ceiling panel products. The majority of secondary data sets are from the GaBi v10.0.1 database and wherever secondary data are used, the study adopts critically reviewed data wherever possible for consistency, precision, and reducibility to limit uncertainty. The data used are complete and representative of North America in terms of the geographic and technological coverage and is of a recent vintage, i.e. less than ten years old.



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#### **Period Under Review**

The data used for the Life Cycle Assement refer to the production processes from October 2020 to September 2021. The quantities of raw materials, energies, auxiliary materials, and supplies used have been ascertained as average annual values.

#### **Comparability**

A comparison or an evaluation of EPD data is only possible if all data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance, are taken into account. Environmental declarations from different programs may not be comparable. Full conformance with the PCR for Non-Metal Ceiling and Interior Wall Panel products allows EPD comparability only when all stages of a Non-Metal Ceiling and Interior Wall Panel product's life cycle have been considered. However, variations and deviations are possible.

## **Estimates and Assumptions**

A significant majority of sales of the panel products in this LCA occur within North America, specifically within the continental USA and Canada. As such the assumptions below follow the guidance for the Part B: Non-Metal Ceiling and Wall Panel PCR.

| · · · · · · · · · · · · · · · · · · ·   | Mode: Diesel-powered truck/trailer |
|---|------------------------------------|
| manufacture to building site            | Distance: 800 km                   |
| Product transport from building site to | Mode: Diesel-powered truck/trailer |
| waste processing                        | Distance: 35 km                    |
| Installation & deconstruction           | Manual (no operational energy use) |
| procedures                              |                                    |



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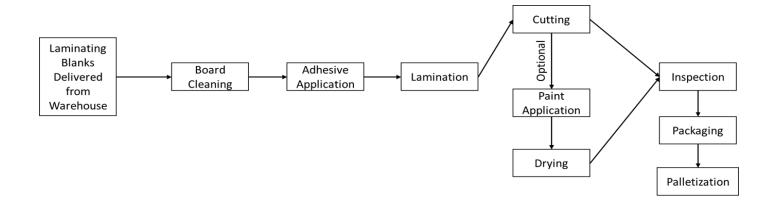
According to ISO 14025, EN 15804, and ISO 21930:2017

## **Technical Information and Scenarios**

#### **Manufacturing**

Laminating blanks are unloaded and cleaned through automated machinery. After cleaning, an adhesive is applied, and the blank is laminated with polyvinyl chloride (PVC) on one side and manually run back through lamination, if two-sided lamination is required for the final board product. Next the boards are cut and trimmed to the desired dimensions of the final product. Following sizing, products that are sold with a paint applied are manually sent to the paint booth where they are painted with spray guns and dried prior to being manually returned to the process. These final boards are inspected, packaged, and palletized, prior to being warehoused.

Manufacturing Location: Plymouth, WI



#### **Packaging**

These products are packaged with cardboard, wood, plastic, and paper.

| Component    | Percentage in Mass (%) |
|--------------|------------------------|
| Wood Pallets | 62.99%                 |
| Plastic      | 19.69%                 |
| Paper        | 17.32%                 |
| Total        | 100.00%                |

#### **Transportation**

| Transport to Building Site (A4)                           |        |                   |  |  |  |  |
|---|--------|-------------------|--|--|--|--|
| Name  | Value  | Unit              |  |  |  |  |
| Fuel Type   | Diesel | -                 |  |  |  |  |
| Liters of Fuel  | 38     | l/100km           |  |  |  |  |
| Vehicle Type  | -      | -                 |  |  |  |  |
| Transport Distance  | 800    | km                |  |  |  |  |
| Capacity Utilization (including empty runs, volume based) | 90     | %                 |  |  |  |  |
| Gross Density of Products Transported                     | 60.02  | kg/m <sup>3</sup> |  |  |  |  |
| Capacity Utilization Volume Factor                        | 1      | -                 |  |  |  |  |



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#### **Product Installation**

The ceiling panels must be installed in accordance with all applicable CertainTeed installation guidelines at the time of installation. Approved installation procedures described in the Ceilings Systems Handbook published by the Ceilings & Interior Systems Construction Association must be followed.

Installation is accomplished by manual labor and typically does not require any additional materials. If necessary, cutting is done by hand using handheld cutting tools.

There are no apparent risks involved with the installation of ceiling panels since no additional coating or finishing is required. The installer should wear safety glasses while installing the panels to avoid debris from falling into the eyes as well as approved gloves.

| Installation into the Building (A5)               |          |                    |  |  |  |
|---|----------|--------------------|--|--|--|
| Name  | Value    | Unit               |  |  |  |
| Auxiliary materials                               | -        | kg                 |  |  |  |
| Water consumption                                 | -        | m <sup>3</sup>     |  |  |  |
| Other resources                                   | -        | kg                 |  |  |  |
| Electricity consumption                           | -        | kWh                |  |  |  |
| Other energy carriers                             | -        | MJ                 |  |  |  |
| Product loss per functional unit                  | 4.96E-03 | kg                 |  |  |  |
| Waste materials at construction site              | 4.96E-03 | kg                 |  |  |  |
| Output substance (landfill)                       | 7.09E-02 | kg                 |  |  |  |
| Output substance (incineration)                   | -        | kg                 |  |  |  |
| Output substance (recycling)                      | -        | kg                 |  |  |  |
| Packaging substance (landfill)                    | 5.60E-04 | kg                 |  |  |  |
| Packaging substance (incineration)                | 1.40E-04 | kg                 |  |  |  |
| Packaging substance (recycling)                   | 1.20E-03 | kg                 |  |  |  |
| Biogenic carbon contained in packaging            | 2.79E-03 | kg CO <sub>2</sub> |  |  |  |
| Direct emissions to ambient air*, soil, and water | 2.79E-03 | kg CO <sub>2</sub> |  |  |  |
| VOC emissions                                     | -        | μg/m³              |  |  |  |

<sup>\*</sup> CO 2 emissions to air from disposal of packaging

## Use

The Estimated Service Life (ESL) of a building is assumed to 75 years. With a Reference Service Life (RSL) of 30 years the number of product replacements is 1.5, according to the PCR.

## Cleaning and Maintenance:

Once installed, panels typically require no cleaning or maintenance. Maintenance personnel should wear white, clean cotton gloves when handling panels so oils and dirt from hands do not transfer to panels.

#### Prevention of Structural Damage:

To ensure longevity of the product, make sure panels are not exposed to high humidity or high temperatures.



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## **Disposal**

| End-of-Life (C1 - C4)                |  |          |                    |  |  |  |
|--------------------------------------|--|----------|--------------------|--|--|--|
| Name                                 |  | Value    | Unit               |  |  |  |
| Assumptions for scenario development | Final product disposal is modeled as 100% to inert material landfill |          |                    |  |  |  |
| Collection process                   | Collected separately   | -        | kg                 |  |  |  |
| (specified by type)                  | Collected as mixed construction waste                                | 7.09E-02 | kg                 |  |  |  |
|                                      | Reuse  | -        | kg                 |  |  |  |
| December (appeified by type)         | Recycling  | -        | kg                 |  |  |  |
| Recovery (specified by type)         | Incineration   | -        | kg                 |  |  |  |
|                                      | Incineration with energy recovery                                    | -        | kg                 |  |  |  |
| Disposal (specified by type)         | Landfilling  | 7.09E-02 | kg                 |  |  |  |
| Removals of biogenic carbor          | n (excluding packaging)  | -        | kg CO <sub>2</sub> |  |  |  |

## **Re-use Phase**

At this time, there are no re-use scenarios available for ceiling panel products.

| Re-Use, recovery, And/Or Recycling Potential (D)   |       |      |  |  |  |
|--|-------|------|--|--|--|
| Name   | Value | Unit |  |  |  |
| Net energy benefit from energy recovery from waste treatment declared as exported energy in C3 (R>0.6)                 | -     | MJ   |  |  |  |
| Net energy benefit from thermal energy due to treatment of waste declared as exported energy in C4 (R<0.6)             | -     | MJ   |  |  |  |
| Net energy benefit from material flow declared in C3 for energy recovery   | -     | MJ   |  |  |  |
| Process and conversion efficiencies  |       |      |  |  |  |
| Further assumptions for scenario development (e.g. further processing technologies, assumptions on correction factors) |       |      |  |  |  |



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## **LCA Results**

Results shown below were calculated using TRACI 2.1 Methodology.

| TRACI 2.1 Impact Assessment |  |                         |          |            |            |          |          |          |          |          |
|-----------------------------|--|-------------------------|----------|------------|------------|----------|----------|----------|----------|----------|
| Parameter                   | Parameter  | Unit                    | A1-A3    | <b>A</b> 4 | <b>A</b> 5 | B4       | C1       | C2       | C3       | C4       |
| GWP                         | Global warming potential                             | kg CO <sub>2</sub> -Eq. | 1.54E+00 | 6.05E-02   | 1.42E-02   | 2.47E+00 | 0.00E+00 | 2.47E-03 | 0.00E+00 | 3.18E-02 |
| ODP                         | Depletion potential of the stratospheric ozone layer | kg CFC-11 Eq.           | 1.73E-09 | 2.29E-12   | 6.65E-15   | 2.60E-09 | 0.00E+00 | 9.36E-14 | 0.00E+00 | 1.03E-15 |
| AP Air                      | Acidification potential for air emissions            | kg SO₂-Eq.              | 1.03E-02 | 3.63E-04   | 1.07E-04   | 1.64E-02 | 0.00E+00 | 1.49E-05 | 0.00E+00 | 1.40E-04 |
| EP                          | Eutrophication potential                             | kg N-Eq.                | 9.09E-04 | 2.01E-05   | 2.68E-05   | 1.45E-03 | 0.00E+00 | 8.23E-07 | 0.00E+00 | 7.77E-06 |
| SP                          | Smog formation potential                             | kg O <sub>3</sub> -Eq.  | 4.75E-02 | 1.00E-02   | 4.20E-04   | 9.12E-02 | 0.00E+00 | 4.09E-04 | 0.00E+00 | 2.45E-03 |
| FFD                         | Fossil fuel depletion                                | MJ-surplus              | 3.13E+00 | 1.07E-01   | 6.29E-03   | 4.96E+00 | 0.00E+00 | 4.37E-03 | 0.00E+00 | 6.18E-02 |

<sup>\*</sup>All use phase stages have been considered and only those with non-zero values have been reported

Results shown below were calculated using CML 2001 - April 2013 Methodology.

| CML 4.1 Impact Assessment |  |  |          |          |            |          |          |          |          |          |
|---------------------------|--|--|----------|----------|------------|----------|----------|----------|----------|----------|
| Parameter                 | Parameter  | Unit                                   | A1-A3    | A4       | <b>A</b> 5 | B4       | C1       | C2       | C3       | C4       |
| GWP                       | Global warming potential   | kg CO <sub>2</sub> -Eq.                | 1.55E+00 | 6.07E-02 | 1.57E-02   | 2.49E+00 | 0.00E+00 | 2.48E-03 | 0.00E+00 | 3.20E-02 |
| ODP                       | Depletion potential of the<br>stratospheric ozone layer                | kg CFC-11 Eq.                          | 4.27E-10 | 2.28E-12 | 1.23E-14   | 6.45E-10 | 0.00E+00 | 9.34E-14 | 0.00E+00 | 5.98E-14 |
| AP Air                    | Acidification potential for air emissions                              | kg SO <sub>2</sub> -Eq.                | 1.12E-02 | 2.98E-04 | 4.64E-05   | 1.76E-02 | 0.00E+00 | 1.22E-05 | 0.00E+00 | 1.29E-04 |
| EP                        | Eutrophication potential   | kg(PO <sub>4</sub> ) <sup>3</sup> -Eq. | 7.51E-04 | 5.32E-05 | 3.23E-05   | 1.28E-03 | 0.00E+00 | 2.17E-06 | 0.00E+00 | 1.72E-05 |
| POCP                      | Formation potential of<br>tropospheric ozone<br>photochemical oxidants | kg ethane-Eq.                          | 7.15E-04 | 3.49E-05 | 1.01E-05   | 1.14E-03 | 0.00E+00 | 1.43E-06 | 0.00E+00 | 1.18E-06 |
| ADPE                      | Abiotic depletion potential for non-fossil resources                   | kg Sb-Eq.                              | 1.24E-06 | 2.51E-11 | 1.40E-09   | 1.88E-06 | 0.00E+00 | 1.03E-12 | 0.00E+00 | 1.44E-08 |
| ADPF                      | Abiotic depletion potential for fossil resources                       | MJ                                     | 2.38E+01 | 7.64E-01 | 4.85E-02   | 3.77E+01 | 0.00E+00 | 3.13E-02 | 0.00E+00 | 4.78E-01 |

<sup>\*</sup>All use phase stages have been considered and only those with non-zero values have been reported



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Results below contain the resource use throughout the life cycle of the product.

| Resource l        | Jse  |                              |          |          |          |          |          |          |          |          |
|-------------------|--|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|
| Parameter         | Parameter  | Unit                         | A1-A3    | A4       | A5       | B4       | C1       | C2       | C3       | C4       |
| RPR <sub>E</sub>  | Renewable primary energy as energy carrier                 | MJ, lower calorific value    | 7.47E+00 | 0.00E+00 | 4.44E-03 | 1.13E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.58E-02 |
| $RPR_{M}$         | Renewable primary energy resources as material utilization | MJ, lower calorific value    | 7.74E-01 | 0.00E+00 | 0.00E+00 | 1.16E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| NRPR <sub>E</sub> | Nonrenewable primary energy as energy carrier              | MJ, lower calorific value    | 2.54E+01 | 7.72E-01 | 4.95E-02 | 4.01E+01 | 0.00E+00 | 3.15E-02 | 0.00E+00 | 4.88E-01 |
| $NRPR_{M}$        | Nonrenewable primary energy as material utilization        | MJ, lower<br>calorific value | 7.84E-01 | 0.00E+00 | 0.00E+00 | 1.18E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| SM                | Use of secondary material                                  | MJ, lower<br>calorific value | 3.74E-04 | 0.00E+00 | 0.00E+00 | 5.61E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| RSF               | Use of renewable secondary fuels                           | MJ, lower calorific value    | 3.78E-12 | 0.00E+00 | 0.00E+00 | 1.50E+00 | 1.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| NRSF              | Use of nonrenewable secondary fuels                        | MJ, lower calorific value    | 4.44E-11 | 0.00E+00 | 0.00E+00 | 3.00E+00 | 2.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| RE                | Energy recovered from disposed waste                       | MJ, lower calorific value    | 0.00E+00 |
| FW                | Use of net fresh water                                     |                              |          |          |          |          |          |          |          |          |

<sup>\*</sup>All use phase stages have been considered and only those with non-zero values have been reported

Results below contain the output flows and wastes throughout the life cycle of the product.

| <b>Output Flow</b> | Output Flows and Waste Categories             |                      |          |          |          |          |          |          |          |          |
|--------------------|---|----------------------|----------|----------|----------|----------|----------|----------|----------|----------|
| Parameter          | Parameter                                     | Unit                 | A1-A3    | A4       | A5       | B4       | C1       | C2       | C3       | C4       |
| HWD                | Hazardous waste disposed                      | kg                   | 6.80E-09 | 0.00E+00 | 1.77E-12 | 1.02E-08 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.83E-11 |
| NHWD               | Non-hazardous waste disposed                  | kg                   | 1.22E-01 | 0.00E+00 | 6.85E-02 | 1.43E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7.64E-01 |
| HLRW               | High-level radioactive waste                  | kg or m <sup>3</sup> | 5.66E-04 | 0.00E+00 | 4.15E-07 | 8.55E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.29E-06 |
| ILLRW              | Intermediate- and low-level radioactive waste | kg or m <sup>3</sup> | 0.00E+00 |
| CRU                | Components for re-use                         | kg                   | 0.00E+00 |
| MR                 | Materials for recycling                       | kg                   | 0.00E+00 | 0.00E+00 | 1.42E-02 | 2.12E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| MER                | Materials for energy recovery                 | kg                   | 0.00E+00 | 0.00E+00 | 1.97E-03 | 2.95E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| EE                 | Recovered energy exported from system         | MJ                   | 0.00E+00 |

<sup>\*</sup>All use phase stages have been considered and only those with non-zero values have been reported



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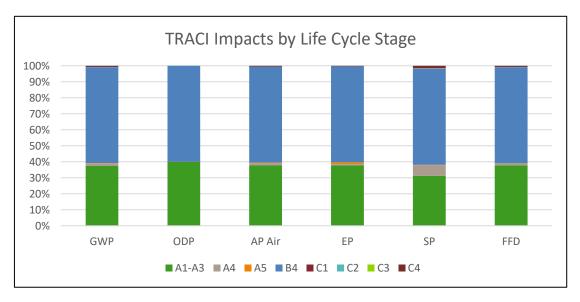
Results below contain direct greenhouse gas emissions and removals throughout the life cycle of the product.

| Greenhous | e Gas Emissions and   | Removals                     |          |            |          |          |          | ·        |          |          |
|-----------|---|------------------------------|----------|------------|----------|----------|----------|----------|----------|----------|
| Parameter | Parameter   | Unit                         | A1-A3    | <b>A</b> 4 | A5       | B4       | C1       | C2       | C3       | C4       |
| BCRP      | Biogenic Carbon Removal from Product  | MJ, lower calorific value    | 5.08E-02 | 0.00E+00   | 0.00E+00 | 7.63E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| BCEP      | Biogenic Carbon Emissions from Product  | MJ, lower calorific value    | 0.00E+00 | 0.00E+00   | 3.33E-03 | 7.63E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.75E-02 |
| BCRK      | Biogenic Carbon Removal from Packaging  | MJ, lower calorific value    | 7.82E-02 | 0.00E+00   | 0.00E+00 | 1.17E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| BCEK      | Biogenic Carbon Emissions from Packaging  | MJ, lower<br>calorific value | 0.00E+00 | 0.00E+00   | 7.82E-02 | 1.17E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| BCEW      | Biogenic Cabron Emissions<br>from Combustion of Waste<br>from Renewable Sources<br>Used in Production Process | MJ, lower<br>calorific value | 0.00E+00 | 0.00E+00   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| CCE       | Calcination Carbon<br>Emissions   | MJ, lower<br>calorific value | 0.00E+00 | 0.00E+00   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| CCR       | Carbonation Carbon<br>Removal   | MJ, lower<br>calorific value | 0.00E+00 | 0.00E+00   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| CWNR      | Cabron Emissions from<br>Combustion of Waste from<br>Non-renewable Sources<br>Used in Production Process      | MJ, lower<br>calorific value | 0.00E+00 | 0.00E+00   | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |

<sup>\*</sup>All use phase stages have been considered and only those with non-zero values have been reported

#### Interpretation

The production life cycle stage (A1-A3) dominates the impacts across all impact categories. This is due to the upstream production of laminating blanks used in the product, along with electricity use in the manufacturing of the product. Construction and installation of this product has a notable impact on global warming, acidification potential for air emissions, and eutrophication. With two replacements over the Buildings Estimated Service life, the replacement stage (B4) dominated the impacts.





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## **Additional Environmental Information**

#### **Environment and Health During Manufacturing**

CertainTeed has well-established Environmental, Health, and Safety (EHS) and product stewardship programs, which help to enforce proper evaluation and monitoring of chemicals that are chosen to manufacture products. Their programs ensure that all environmental and OSHA requirements are met or exceeded to ensure the health and safety of all employees and contractors.

#### **Environmental and Health During Use**

Ceiling panels are stationary during typical use and do not emit harmful emissions.

#### **Extraordinary Effects**

#### **Fire**

ASTM E84 - Flame spread of 25 or less, smoke development of 50 or less.

#### Water

The surface of the product can be cleaned wih damp soft cloth or sponge, but it is still subject to water damage from sources including, but not limited to, condensation, leaking pipes and/or ducts, or steam must come in contact with the acoustic panels.

#### **Mechanical Destruction**

There are no adverse environmental effects anticipated from the mechanical destruction of the product.

#### **Delayed Emissions**

Global warming potential is calculated using the TRACI 2.1 and CML 4.1 impact assessment methodologies. Delayed emissions are not considered.

#### **Environmental Activities and Certifications**

CertainTeed Architectural is a leader in the effort to provide design solutions that promote sustainability, health, and safety at every step — from the product raw material content through manufacturing and the entire product life cycle. Meeting the rigorous and comprehensive standards for low emissions of VOCs, our ceilings contribute to the overall indoor air quality and general health of a building space. We incorporate some of the highest concentrations of recycled content in the industry into our product designs. And in our plants, we work continually to minimize waste and implement smarter logistics that reduce transportation needs. All of these efforts help our ceilings products contribute to LEED® points.

#### **Further Information**

CertainTeed Architectural 20 Moores Rd Malvern, PA 19355 USA



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According to ISO 14025, EN 15804, and ISO 21930:2017

# References

| PCR Part A                                    | UL Environment: Product Category Rules for Building-Related Products and Services in North America, Part A: Life Cycle Assessment Calculation Rules and Report Requirements, v.3.2, December 2018. |
|---|--|
| PCR Part B                                    | UL Environment: Product Category Rules Part B: Requirements on the Environmental Product Declaration for Builders Hardware: Non-Metal Ceiling and Interior Wall Panel, v.2.0, April 2021.          |
| • ISO 14025                                   | ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.  |
| • ISO 14040                                   | ISO 14044 Amd 1:2017/amd 2:2020 Environmental management — Life cycle assessment — Requirements and guidelines   |
| • ISO 14044                                   | ISO 14044:2006-10, Environmental management — Life cycle assessment — Requirements and guidelines.   |
| • ISO 21930                                   | ISO 21930:2017, Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products and services.                                 |
| • EN 15804                                    | EN 15804:2012-04: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction product.   |
| • TRACI 2.1                                   | US EPA, Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI).   |
| • CML 2001                                    | CertainTeed Architectural Products, Acoustic Panel Life Cycle Assessment, Sustainable Solutions Corporation, October 2018  |
| <ul> <li>Life Cycle<br/>Assessment</li> </ul> | CertainTeed Architectural Ceiling Panels Life Cycle Assessment, Sustainable Solutions Corporation, May 2022.   |



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According to ISO 14025, EN 15804, and ISO 21930:2017

## **Contact Information**

**Study Commisioner** 



**ARCHITECTURAL** 

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## **LCA Practitioner**



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