

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture CIM EMT Epoxy Hardener

Registration number -

Synonyms None.

Issue date 31-January-2025

Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Epoxy Primer for CIM Coatings

Uses advised against No other uses are advised.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name CIM INDUSTRIES INC

Address 6900 NELMS STREET
HOUSTON, TX 77061
United States

Division A CHASE CORPORATION COMPANY

Telephone General Assistance 800 543-3458

e-mail info@chasecorp.com

Contact person Not available.

1.4. Emergency telephone number Chemtrec (US - 24 hrs) 800 424-9300

Chemtrec (INTL - 24 hrs) 703-527-3887

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Skin corrosion/irritation Category 2 H315 - Causes skin irritation.

Serious eye damage/eye irritation Category 2 H319 - Causes serious eye irritation.

Skin sensitisation Category 1 H317 - May cause an allergic skin reaction.

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard Category 3 H412 - Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Trimethylhexane-1,6-diamine, 4,4'-Methylenebis(cyclohexylamine)

Hazard pictograms



Signal word

Warning

Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

P261	Avoid breathing mist/vapours.
P264	Wash thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear eye protection/face protection.
P280	Wear protective gloves.

Response

P302 + P352	IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage

Not available.

Disposal

Not available.

Supplemental label information

54.7 % of the mixture consists of component(s) of unknown acute oral toxicity. 57.4 % of the mixture consists of component(s) of unknown acute dermal toxicity. 57.4 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 99.7 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 56.4 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
3,5-dimethyl-1h-pyrazole-4-carboxylic Acid	40 - < 50	135108-88-2	-	-	Classification: Acute Tox. 3;H301, Acute Tox. 4;H312, Skin Corr. 1C;H314, Eye Dam. 1;H318, STOT RE 2;H373, Aquatic Chronic 3;H412
Benzyl alcohol	40 - < 50	100-51-6 202-859-9	01-2119492630-38	603-057-00-5	Classification: Acute Tox. 4;H302
Trimethylhexane-1,6-diamine	5 - < 10	25620-58-0 247-134-8	-	-	Classification: Eye Dam. 1;H318
2,4,6-tris(dimethylaminomethyl)phenol	3 - < 5	90-72-2 202-013-9	01-2119560597-27	603-069-00-0	Classification: Acute Tox. 4;H302, Skin Corr. 1C;H314, Skin Irrit. 2;H315, Eye Dam. 1;H318, Eye Irrit. 2;H319

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
4,4'-Methylenebis(cyclohexylamine)	3 - < 5	1761-71-3 217-168-8	01-2119541673-38	-	
Classification: Acute Tox. 4;H302, Skin Corr. 1B;H314, Eye Dam. 1;H318, Skin Sens. 1B;H317, STOT RE 2;H373					

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

4.3. Indication of any immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Foam. Powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

For emergency responders Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapours. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.
Derived no effect levels (DNELs)	Not available.
Predicted no effect concentrations (PNECs)	Not available.
8.2. Exposure controls	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures, such as personal protective equipment	
General information	Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.
Skin protection	
- Hand protection	Wear appropriate chemical resistant gloves.
- Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Not applicable.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
Environmental exposure controls	Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Colour	Dark brown
Odour	Amine-like.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	4.64 °C (40.35 °F) estimated
Initial boiling point and boiling range	>200 °C (>392 °F)
Flash point	>100.0 °C (>212.0 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	0.14 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	insignificant
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	>450 °C (>842 °F)
Decomposition temperature	Not available.
Viscosity	500 cP
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	1.04 g/cm ³ estimated
Percent volatile	>97 % When mixed with the Resin
Specific gravity	1.01
VOC	36 g/l When mixed with the Resin

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Peroxides. Phenols.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

11.1. Information on toxicological effects

Acute toxicity Not known.

Product	Species	Test Results
CIM EMT Epoxy Hardener		
Acute		
Dermal		
LD50	Rabbit	4728 mg/kg
Inhalation		
LC50	Rat	2364 mg/l, 8 Hours
Oral		
LD50	Rat	2908 mg/kg

Components	Species	Test Results
2,4,6-tris(dimethylaminomethyl)phenol (CAS 90-72-2)		
Acute		
Dermal		
LD50	Rat	> 1000 mg/kg
Oral		
LD50	Rat	2169 mg/kg
		1200 mg/kg

3,5-dimethyl-1h-pyrazole-4-carboxylic Acid (CAS 135108-88-2)		
Acute		
Dermal		
LD50	Rabbit	> 1000 mg/kg, 24 Hours
Oral		
LD50	Rat	50 - 300 mg/kg

4,4'-Methylenebis(cyclohexylamine) (CAS 1761-71-3)		
Acute		
Oral		
LD50	Rat	670 mg/kg
		350 mg/kg

Benzyl alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
		> 2000 mg/kg, 24 Hours
Inhalation		
<i>Mist</i>		
LC50	Rat	> 4.178 mg/l, 4 hours
Oral		
LD50	Rat	1620 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

SECTION 12: Ecological information

12.1. Toxicity Harmful to aquatic life with long lasting effects.

Product		Species	Test Results
CIM EMT Epoxy Hardener			
Aquatic			
Fish	LC50	Fish	382.5847 mg/l, 96 hours
<i>Acute</i>			
Crustacea	EC50	Daphnia	115.7862 mg/l, 48 hours estimated
Fish	LC50	Fish	492.6149 mg/l, 96 hours estimated

Components		Species	Test Results
4,4'-Methylenebis(cyclohexylamine) (CAS 1761-71-3)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	7.64 mg/l, 48 hours
Fish	LC50	Fish	67.8 mg/l, 96 hours

Benzyl alcohol (CAS 100-51-6)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Fathead minnow (Pimephales promelas)	460 mg/l, 96 hours

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

Benzyl alcohol (CAS 100-51-6) 1.1

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Benzyl alcohol (CAS 100-51-6)

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.

CAS: Chemical Abstract Service.

CEN: European Committee for Standardization.

IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.

IMDG: International Maritime Dangerous Goods.

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative and toxic.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit.

TWA: Time Weighted Average.

vPvB: Very persistent and very bioaccumulative.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

Revision information

Product and Company Identification: Product and Company Identification

Composition / Information on Ingredients: Ingredients

Physical & Chemical Properties: Multiple Properties

Ecological Information: Degradation

Transport Information: Material Transportation Information

GHS: Classification

Training information

Follow training instructions when handling this material.

Issued by

Dan Libby

Disclaimer

The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.