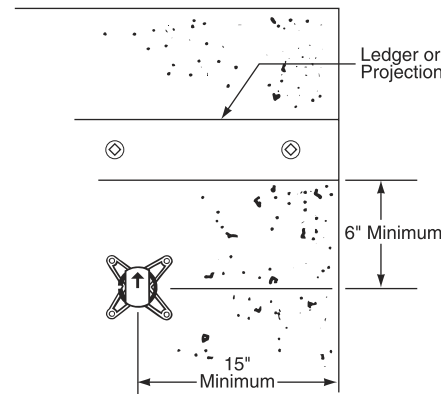
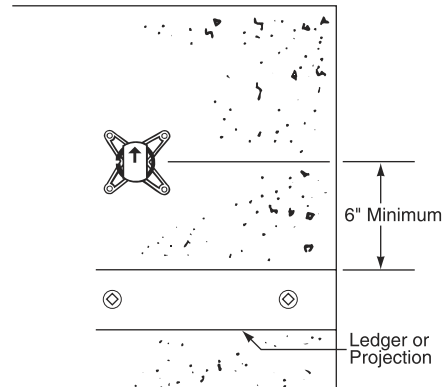
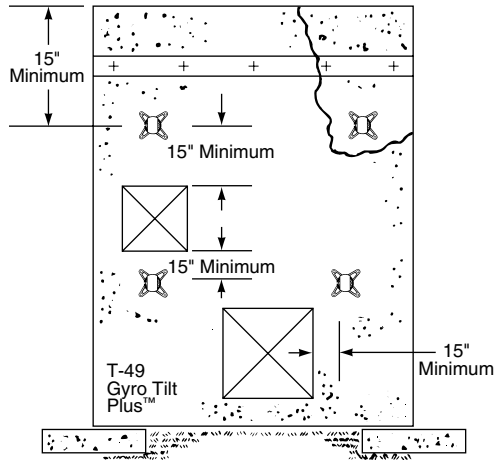


Minimum Insert Distances



Warning! All Gyro Tilt Plus™ Inserts must be properly located in relation to the center of gravity of the panel. See notes below.

Safety Notes:

The inserts must be properly located in relation to edges, corners, openings and ledgers, and at distances allowing the development of a full concrete shear cone. Minimum distances are shown in the sketches above. Placing an insert closer to an edge than the minimums shown may reduce the effective concrete shear cone and reduce the insert's safe working load.

Lifting inserts must be properly wired in place so that the vertical axis of the insert is perpendicular to

the panel surface. Care must be taken to avoid displacement of the inserts during concrete placement and screeding operations.

Do not weld to a lifting insert. Welding causes embrittlement and can result in an insert failure. See related safety information concerning welding on inside front cover.