



THE POWER OF RED™

FORMLINERS

CONCRETE
CONSTRUCTION
SOLUTIONS

APPLICATION GUIDE



A WORD ABOUT SAFETY

High productivity depends on safety; even a minor accident causes job delays and inefficiency, which run up costs. That's why Symons by Dayton Superior, in the design of its systems and products, makes the safety of those people who will be working with and near the equipment one of its primary concerns. Every product is designed with safety in mind, and is tested to be certain that it will perform as intended with appropriate safety allowances. Factory-built systems such as these provide predictable strength, minimizing the uncertainty that often surrounds "hand-made," "job-shop" and "job-built" equipment.

As a result, Symons by Dayton Superior products are your best assurance of a safe operation when used properly. To insure proper use, we have published this application guide. We recommend that all construction personnel who will be involved, directly or indirectly, with the use of this product be familiar with the contents of this guide.

As a concerned participant in the construction industry, Symons by Dayton Superior also recommends that regular safety meetings be held prior to starting the forming operation, and regularly throughout the concrete placement, form stripping and erection operations. Symons by Dayton Superior personnel will be happy to assist in these meetings with discussion of safe use of the equipment, slide presentations and other formal safety information provided by such organizations as the Scaffolding, Shoring and Forming Institute.

In addition to the above meetings, all persons involved with the construction should be familiar and in compliance with applicable governmental regulations, codes and ordinances, as well as the industry safety standards developed and published by each of the following:

- American Concrete Institute
- American National Standards Institute
- The Occupational Safety and Health Administration
- The Scaffolding, Shoring and Forming Institute

Because field conditions vary and are beyond the knowledge and control of Symons by Dayton Superior, safe and proper use of this product is the responsibility of the user.

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FORMWORK CONSIDERATIONS

Dayton Superior formliners can be used with any concrete forming system, including Steel-Ply®, Sym-Ply® or Max-A-Form® concrete forming systems. The information contained in this application guide are for reference only, should a situation occur not discussed in this guide please contact your local Dayton Superior representative for assistance.

Form Placement

It is most important that forms for architectural concrete be aligned and in common planes. A "stack-up" of manufacturing tolerances can result in forms being in different planes. This creates a noticeable "step" in the finished surface, particularly with shallow Formliner patterns. All formwork should be sufficiently rigid to remain sealed during concrete placement and vibration. Seal all joints and tie holes by caulking or the use of gaskets to prevent grout leakage. Do not "lap" formwork over previous pours which have uneven architectural surfaces. Such lapping will result in a form offset with leakage that distorts the finished concrete appearance. Further recommendations are contained in ACI 347-88.

Tie Placement

To minimize the visual effect in the finished surface plan formwork so tie placement is at rustications, reveals, or other inconspicuous locations. Remember to allow for the depth of the formliner when calculating the breakback requirement for ties.

When using a rib pattern formliner, locate ties at the high point of the formliner rib. This places the tie in the recess of the finished surface where it is less noticeable. The maximum diameter of the tie (cone, She-Bolt, Taper Tie) should not exceed the minimum width of the rib. Provide a minimum of 1" concrete cover for ties requiring breakback. If cones are used, the diameter of the cone should be less than its depth to facilitate patching.

To minimize grout leakage through tie holes when using SPS or ABS Plastic Formliner, foam tape or foam rod should be used. This packing material is used to fill any space, around the tie. Packing should be done from the face of the form and extend 1/8" through the formliners.

Formliner Joints

It is very difficult to match pattern features at joints and make sure the surface appears continuous. Slight differences in shape, thickness, and texture will have a visible impact on the finished surface. For this reason, avoid or minimize both vertical and horizontal joints.

When joints are unavoidable, make the joint along the main features of the pattern. Match pattern features carefully, and minimize grout leakage at the joint with foam tape. This practice will help reduce the visible effect on the finished surface.

Rustication

Rustication strips are often used at formliner joints. This not only accentuates the pattern, but eliminates the need to produce a perfect pattern joint. It is recommended that rustication be applied as a closure on the top of the pattern and sealed with foam tape.

Dayton Superior offers many different types of reusable rustications that are compatible with formliners. The rustication is strong enough to resist concrete pressures and flexible enough to conform to curves.

Boxouts

There are two methods of forming boxouts; one requires permanently modifying the formliner, the other applies a closure to the face of the formliner.

Boxouts by modification require that the formliners be cut to accommodate the boxouts. The location of the pattern features should be determined before fabricating the required boxouts.

Boxouts by closure do not require that the form liners be cut. The required boxouts are placed over the formliner, and materials are used to fill the voids between the boxouts and the formliner surface. The materials used are dependent on the configuration of the formliners and the concrete pressures. Access through the boxout should be considered when box out exceeds 2' in width.

Corners

Corners by modification require that the formliners be cut to accommodate the corners. The location of the pattern features should be determined before fabricating the required corners.

Corners by closure do not require that the formliners be cut. A smooth reveal is used at inside or outside corners to simplify corner formwork construction and minimize pattern misalignment at the corners.

CAUTION: Burning tie holes in the formliner with a heated tie or other tool emits toxic fumes that may cause debilitating injury if inhaled. If workers inhale fumes, remove them to fresh air and contact a physician immediately.

Reinforcing Steel

Locate reinforcing steel accurately to insure proper cover and eliminate rust stains on the finished concrete surface. The clear distance between the outermost reinforcing bar and the surface should be at least 2" for plastic formliner and 1 1/2" for urethane formliner. Remember to allow for the thickness of the formliner pattern when calculating the proper cover for the reinforcing steel.

Provide a minimum of 5"x5" clear opening in reinforcing steel throughout, for proper placement and vibration openings should be consistent with the capabilities of the vibration equipment. Further recommendations are contained in ACI 309-92.

Test Pour

Before actual construction, a test pour is recommended to demonstrate the results on the finished concrete surface. The test pour should simulate as many phases of the actual construction as possible and include typical tie holes boxouts, corners, reveals, wall intersections and joints. The test pour should be the height of the maximum wall to be produced. Upon approval, the actual construction should proceed using the same methods and materials to assure uniformity throughout the entire project.

ATTACHMENT PROCEDURES FOR SPS AND ABS PLASTIC FORMLINERS

SPS Plastic Formliner is manufactured from polystyrene plastic, and thermoformed to provide the contractor with a single use pattern. SPS Plastic Formliner can be used to provide a textured concrete surface in a limited application at an affordable price. ABS Plastic Formliner is manufactured from premium quality ABS Plastic, and thermoformed to provide the contractor with low range re-use projects. ABS Plastic Formliner exhibits excellent impact resistance and contains an ultraviolet shielding compound which reduces the damaging effects of sunlight.

SPS and ABS Plastic Formliners are available in standard 4'x10' sheets in more than 125 standard patterns. Patterns that have a space larger than 3/4" in any direction will need to be backed by contractor and can cause less than desirable results if proper practices are not followed.

Handling and Care of Formliners

ABS and SPS Plastic Formliners are shipped in a closed crate for protection. It is recommended that they remain in the crate until needed on the work site. This will protect the material from sunlight, dirt and debris. After being attached to formwork, SPS and ABS Plastic Formliners should be stored on edge. Care should be taken to avoid striking the face with heavy, sharp, or heated objects that could cause permanent damage. Temperatures in excess of 140° F will cause permanent thermal decomposition in SPS and ABS Plastic Formliners.

CAUTION: Most plastics degrade when exposed to intense sunlight for extended periods of time. Cover the Formliner with a tarpaulin or black plastic to protect the forming surface whenever it is not in use. This will prolong the life of the formliner material and keep the forming surface clean.

General Attachment Notes:

1. Identify the pour side of the Formliner. The pour side can be identified by the roughened, "hair cell" texture or as the side with the highest resolution in the pattern. The shiny or slick side of the liner will be placed against the slab or formworks.

2. Because of the nature of plastic to expand and contract, it may be necessary for the material to be trimmed. The easiest way to cut the liner is to use a circular hand saw (skill saw) with a fine tooth, plywood blade such as the type used for cutting fine veneer paneling. Formliner without much relief may be trimmed by scoring with a sharp knife and breaking off the excess.

3. The effects of temperature, thermal expansion and contraction must be considered. The size of the liner will expand and contract approximately 1/16" in 10' with each 10° F temperature change. Formliner should be installed at about the same temperature as expected during the placement of concrete. Early morning is recommended.

CAUTION: Failure to provide adequate support against the concrete pressures could result in a "blowout", subjecting workers to injury and causing job delays or costly rework.

Materials and Tools

The basic materials needed to attach and modify SPS and ABS Plastic Formliners include.

- Staples (9/16" or 3/4" depending on pattern thickness) for attachment to plywood
- Nails for attachment to plywood (may enhance the finished look of wood patterns)
- Plastic pipe cement or external grade panel glue can be used when mechanical attachment is not permissible
- Foam tape grout seal blocks may be required for voids and modifications
- Silicone caulking for voids and modifications.
- Clean Strip™ J1A or Magic Kote®, or Action Kote™ form release

The quantities of materials needed will vary with the size of the project and the method of attachment.

The basic tools needed to attach and modify SPS and ABS Plastic Formliners include:

- Tape measure
- Chalk line
- Circular saw with carbide tipped blade
- Power sander or grinder, 30 grit or less
- Power stapler
- Electric drill
- Hammer
- Other hand tools depending on attachment method
- Sprayer with wand extension
- Personal safety equipment

The quantities of tools needed will vary with the size of the project and the method of attachment.

Cutting and Drilling

ABS and SPS Plastic Formliners come in a standard size of 4'x10' and can be modified by cutting and drilling with a circular saw and electric drill. These operations should be performed on SPS and ABS Plastic Formliners that are securely clamped to a work bench with a cutting guide or drilling template. The work pace should be steady to prevent any "chatter" that can fracture the surface. Because of the nature of plastic to expand and contract, it may be necessary for the materials to be trimmed before use.

CAUTION: Cutting and drilling can create dust and rough edges. Workers should wear appropriate safety equipment. The rough edges created by cutting and drilling can be dressed with sander. Remember to remove all dust and debris from the surface.

CAUTION: Sanding can create dust that might be inhaled. Long term exposure to this dust may be harmful. Workers should wear appropriate safety equipment.

Attachment - Handset Systems

Procedures for attachment to handset systems include:

1. Apply foam tape to the plate or sill that supports formwork to prevent grout leakage at the base of the Plastic Formliner.
2. Assemble and brace the architectural side of the formwork first. Attach the Plastic Formliners before setting ties or opposite formwork side.
3. Apply foam tape to back side of the Plastic Formliner along all edges. Allow foam tape to extend beyond the edge when the Formliner will be joined.
4. Position the Plastic Formliner against the formwork so that edges, pattern and joints are square. Work with one sheet at a time.
5. Staple the Plastic Formliner on 6" centers around the perimeter and 12" centers throughout the field. Around all tie locations and pipe penetrations, securely staple as needed. Staple heads should be driven flush with the surface (adequate electrical power must reach stapler to drive staples flush).
6. Foam tape should be positioned behind the joint of two pieces and pressed down firmly. If a ribbed pattern is used, insert grout seal block to support joint and prevent grout seepage.
7. Grout seal blocks may also be needed to seal tie holes, fill voids in boxouts and open-ended patterns or support especially deep patterns.

Attachment - Gangform Systems

Procedures for attachment to gangform systems include:

1. Level and square the formwork so that attachment can be made accurately in a horizontal plane. Dimensions should be marked so that edges, patterns and joints are square. If strongbacks are required, they should be attached to the formwork holding the Plastic Formliner.
2. Apply foam tape to the plate or sill that supports formwork to prevent grout leakage at the base of the Plastic Formliner.
3. Apply foam tape to the back side of the Plastic Formliner along all edges. Allow the foam tape to extend beyond the edge with the Formliner will be jointed.
4. Position the Plastic Formliner against the formwork so that edges, pattern, and joints are square. Work with one sheet at a time.
5. Staple the Plastic Formliner on 6" centers around the perimeter and 12" centers throughout the field. Around all tie locations and pipe penetrations, securely staple as needed. Staple heads should be driven flush with the surface (adequate electrical power must reach stapler to drive staples flush).
6. Foam tape should be positioned behind the joint of two pieces and pressed down firmly. Attachment can then be made.
7. Grout seal blocks may also be needed to seal tie holes, fill voids in boxouts and open-ended patterns or support deep patterns.

Attachment - Plywood Gang Systems

Procedures for attachment to plywood include:

1. If a secondary underlayment is attached to forms, and the formliner attached to it, 1/2" or 3/4" uncoiled plywood should be used. If the form face sheet is not sacrificial, the best method of attachment is the Tree Nuts (1/4" min.) placed at 1' on center for 1/2" plywood, and at 2' on center for 3/4" plywood. A washer is required on the back side of a plywood face sheet form.
2. Apply foam tape to back side of plastic formliner along all edges.
3. Position plastic formliner against the plywood so that edges are square and press down firmly. Work with one sheet at a time.
4. Staple the plastic formliner on 3" center and around all tie locations (be sure adequate electrical power reaches stapler to drive staples flush)
5. Attach the plywood with plastic formliner to the form face. Screws should be driven from the back of the face into the plywood. Screws should be positioned on 12" centers and capture 3/4 of the plywood thickness.

6. Subsequent plywood with plastic formliner should be carefully aligned on the formwork and foam tape used at all joints.

7. Grout seal blocks may be needed to provide additional backing at formliner joints, fill voids in boxouts and open-ended patterns or support especially deep patterns.

Repair

Small breaks in ABS or SPS Plastic Formliner can be repaired by stapling the affected area to the formwork. The repaired area will be visible on the finished surface. If this is not acceptable the damaged piece must be carefully replaced.

Form Release

Plastic Formliners should be sprayed with form release before each use and within the same day that concrete is placed. A form release sprayer that concrete should be used and the spraying angle varied to ensure complete coverage of all pattern features. Clean Strip™ J1A or Magic Kote® are suggested form releases. Dayton Superior takes no responsibility for any damage to our liner due to improper use or application of a form release agent. Contact your local Dayton Superior Representative with questions prior to use.

CAUTION: Reprocessed oils used as form releases can damage formliners and cause degradation of liner material and stripping difficulties.

ATTACHMENT PROCEDURES FOR ELASTOMERIC FORMLINERS

Elastomeric Formliners are a premium formliner, combining great resilience and high tensile strength. This material provides superior toughness and wear resistance so that reproduction of even the most difficult undercut and complex designs is consistent, even after many re-uses.

Elastomeric Formliners are available in standard 4'x10' sheets in many different patterns. Some patterns are available in larger sizes and all patterns can be ordered in smaller sizes. These formliners expand and contract with temperature changes and are shipped with 1" to 2" extra trim length. It is best to install formliners at the temperature conditions that most closely approximate the time of concrete placement.

Thermal compatibility can be achieved by letting fluid state during manufacture.

CAUTION: Elastomerics can degrade when exposed to intense sunlight for extended periods of time. Cover the formliner surface with a tarpaulin or black plastic to shade the forming surface whenever it is not in use. This prolongs the life of the formliner material and keep the forming surface clean.

Handling

Elastomeric Formliners are shipped in a closed crate for protection. Keep them in the crate until needed on the work site. This will protect the material from sunlight, dirt and debris.

Once attached to formwork, store formliners on edge. Avoid striking the face with heavy, sharp or heated objects that could cause permanent damage to the materials.

Materials and Tools

The basic materials needed for field attachment and modification of Elastomeric Formliners include:

- Wood tack strips
- 2" x 4" lumber
- Box nails (6d) and finishing nails (#6)
- Disposable one gallon mixing containers
- Mixing sticks
- Adhesive
- Methylene chloride cleaning solvent
- Cotton rags
- Foam tape for voids and modifications
- Silicone caulking for voids and modifications
- Sanding disks, #36 or #24 grit
- Clean Strip™ J1A or Magic Kote® form release
- Paint brush with natural bristles
- Deck brush with natural bristles

The quantities of materials needed will vary with the size of the project and the method of attachment.

The basic tools needed to attach and modify Elastomeric Formliners include:

- Tape measure
- Chalk line
- Utility knife
- Power rotary rasp
- Saber saw with knife blade
- Power sander or grinder
- Hammer
- Electric drill with hole saw
- Measuring cup
- Serrated trowel (1/16")
- Sprayer with wand extension
- Personal safety equipment

The quantities of tools needed will vary with the size of the project and the method of attachment.

Cutting and Drilling

Elastomeric Formliners can be modified by cutting and drilling. Use a utility knife or saber saw with a knife blade for cutting. A cylinder type hole saw can be used for drilling. Perform these operations on formliners that are securely clamped to a work bench with a cutting guide or drilling template. The work pace should be steady to prevent excess friction that can melt formliners and disable tools.

CAUTION: Sanding, cutting and drilling can create dust that might be inhaled. Long term exposure to this dust may be harmful. Workers should wear ap-

The rough edges created by cutting and drilling can be dressed with a sander. Remember to remove all dust and debris from the surface.

Elastomeric Formliners can be attached to handset systems, gangform systems or plywood (for subsequent mounting to gangform systems).

Elastomeric Formliner Attachment

Guidelines for attachment to forms:

1. Assemble and brace the architectural side of the formwork first. Attach the formliner before setting ties or opposite formwork.
2. Position the formliner against the formwork so that edges, pattern, and joints are square. Work with one sheet at a time.
3. Elastomeric Formliners can be attached to the forms from the front or back of the form with bolts or lag screws. The head of the bolt can be screwed into the face of the liner and covered with a silicon or urethane caulking material.
4. Should joints be required, apply adhesive to the formliner edges and then firmly butt edges. Compress the joint as tightly as possible, without buckling or distorting the pattern.
5. Dress the joints and edges with a utility knife or sander to match pattern features as closely as possible.
6. Cover the formliner when it is not in use to prolong the life of the material and pattern.

CAUTION: Adhesives will not provide adequate attachment if formwork contains residual form release.

Repairing

Cuts or tears in Elastomeric Formliners can often be repaired with shoe glue or other urethane adhesives. Work the adhesive into the edges of the cut or tear and weight the area while the adhesive is setting. After setting, lightly sand residual adhesive to avoid a gloss-producing spot in the concrete.

Form Release

Elastomeric formliners are slightly oil absorbent when new. It is recommended that an initial spray of Clean Strip™ J1A form release be brushed in to help "season" and clean the pattern. Work the form release into all areas, especially pattern recesses. Magic Kote® can be used as a release agent after the liner has been seasoned.

Spray Elastomeric Formliners with release agent before each use and within the same day that concrete is placed. A form release sprayer should be used and spraying angle varied to insure complete coverage of all pattern features. Use a brush for deep or rough patterns.

None of the form releases will adversely affect the formliners or concrete. They provide consistent release for easy stripping and prolong the useful life of the formliners. They will not stain concrete, and leaves no residue, virtually eliminating any concrete dusting.

CAUTION: Reprocessed oils used as form releases can damage formliners and cause degradation of liner material and stripping difficulties.

CONCRETE CONSIDERATIONS

Concrete Mix

Architectural concrete requires mix designs that can be consolidated with immersion vibrators that provide maximum workability consistent with strength requirements. Further recommendations are contained in ACI 303 (architectural cast in place), 211 (sand/aggregate and gradation), 301 (water/cement) and 309 (voids). Consolidation of the architectural concrete mix has direct relationship to the quality of the finished surface.

Interesting effects can be achieved in architectural concrete by using gap-graded or colored aggregates in the concrete mix.

Concrete Placement

Place architectural concrete using a pump or conveyor, with a drop chute, to avoid separation of the concrete mix. If not controlled, rock pockets, "honey comb", and spatter marks may be evident in the finished surface.

Place architectural concrete in two foot continuous lifts, and do not move concrete horizontally. If horizontal movement is employed, flow lines and sand streaking will be evident in the finished surface. Do not stop concrete placement part way up the pattern, the resulting cold joint will be very apparent in the finished surface.

CAUTION: The setting of concrete is an exothermic reaction and considerable heat can be generated. The heat, together with the effects of sun shining on the formwork, can cause temperatures in excess of 140° F that may damage Formliner.

Vibration

Proper consolidation is critical to architectural concrete and is normally accomplished by internal vibration. Recommended practice calls for vibrating one lift at a time, extending the vibrator 6" to 12" into the preceding lift. After a momentary pause, withdraw the vibrator slowly, at a rate of 1" to 2" per second. For deeply textured patterns, the rate of withdrawal should be proportionately decreased. Vibrate at intervals of 12" to 18", depending on the properties of the concrete mix and the radius of influence of the vibrator. The area affected by the vibrator should overlap the previously vibrated area by a few inches. To avoid variations in concrete color and texture, maintain a consistent interval from time of placement to time of vibration, throughout the entire project.

CAUTION: Architectural concrete requires extensive vibration. Design formwork and sealing procedures to resist the stresses caused by vibration of this type.

Stripping Formwork

Strip formwork with Formliners at right angles to the form. The force required to strip a form will depend on the surface area of the pattern and on the percentage of the pattern at right angles to the direction of stripping. A shallow profile pattern will be easier to strip than a deep profile pattern.

CAUTION: Excessive stripping force and formwork pivoting can cause damage to the finished surface and Formliner.

Strip formwork with Formliners within 24 hours of concrete placement. To avoid variations in concrete color, it is important to maintain consistent intervals from time of placement to time of stripping throughout the entire project.

If formliner is left on the wall for longer than 24 hours the formliner can start to degrade and will wear easier taking away from the total expected reuse.

Manufacturing Tolerances

Dayton Superior warranties that our product at time of manufacture will be within 1/8" plus or minus the expressed size on our Cut Sheets. Normal expansion and contraction of plastic is approximately 1/16" in 10' with each 10° F change in temperature.

Concrete Design

The design of the concrete mix will affect the finished appearance because it causes changes in workability, pressure, color, set and strength.

Load concrete onto the formliner from the centers, moving the concrete towards the outside perimeter with rakes. Do not allow concrete to be pushed under the formliner at joints.

Curing

Concrete will usually require a membrane forming, curing compound according to project specification. Resi-Chem® or Spec Cure™ curing compounds from Dayton Superior may be appropriate.

Patching

Patching can be accomplished with epoxy mortars or specially mixed grouts. Do not use grout from subsequent placements because it will not match the original water/cement ratios, evaporation rate and hydration time. Recess patches slightly and avoid smearing fill material on the sur-

	<div data-bbox="553 247 1440 359" style="background-color: red; color: white; padding: 5px; text-align: center;">! WARNING</div> <div data-bbox="553 359 1440 611" style="padding: 5px;"><p style="text-align: center;">Improper Use of Concrete Forms and Shores Can Cause Severe Injury or Death</p><p>Read, understand and follow the information and instructions in this publication before using any of the Dayton Superior concrete accessories displayed herein. When in doubt about the proper use or installation of any Dayton Superior concrete accessory, immediately contact the nearest Dayton Superior Service Center or Technical Service Department for clarification.</p></div>
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Dayton Superior products are intended for use by trained, qualified and experienced workmen only. Misuse or lack of supervision and/or inspection can contribute to serious accidents or deaths. Any application other than those shown in this publication should be carefully tested before use.

The user of Dayton Superior products must evaluate the product application, determine the safe working load and control all field conditions to prevent applications of loads in excess of a product's safe working load. Safety factors shown in this publication are approximate minimum values. The data used to develop safe working loads for products displayed in this publication are a combination of actual testing and/or other industry sources. Recommended safe working loads given for the products in this publication must never be exceeded.

Worn Working Parts

For safety, concrete forms must be properly used and maintained. Concrete products shown in this publication may be subject to wear, overloading, corrosion, deformation, intentional alteration and other factors that may affect the device's performance. All reusable products must be inspected regularly by the user to determine if they may be used at the rated safe working load or should be removed from service. The frequency of inspections depends upon factors such as (but not limited to) the amount of use, period of service and environment. It is the responsibility of the user to schedule inspections for wear and remove the hardware from service when wear is noted.

Shop or Field Modification

Welding can compromise a product's safe working load value and cause hazardous situations. Knowledge of materials, heat treating and welding procedures is necessary for proper welding. Consult a local welding supply dealer for assistance in determining required welding procedures.

Since Dayton Superior cannot control workmanship or conditions in which modifications are done, Dayton Superior cannot be responsible for any product altered in the field.

Interchangeability

Many concrete products that Dayton Superior manufactures are designed as part of a system. Dayton Superior strongly discourages efforts to interchange products supplied by other manufacturers with components supplied by Dayton Superior. When used properly, and in accordance with published instructions, Dayton Superior products have proven to be among the best designed and safest in the industry. Used improperly or with incompatible components supplied by other manufacturers, Dayton Superior products or systems may be rendered unsafe.

Installation

WARNING

1. Dayton Superior Corporation products shall be installed and used only as indicated on the Dayton Superior Corporation installation guidelines and training materials.
2. Dayton Superior Corporation products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specific load ratings.
3. All instructions are to be completely followed to ensure proper and safe installation and performance
4. Any improper misuse, misapplication, installation, or other failure to follow Dayton Superior Corporation's instruction may cause product malfunction, property damage, serious bodily injury and death.

THE CUSTOMER IS RESPONSIBLE FOR THE FOLLOWING:

1. Conformance to all governing codes
2. Use of appropriate industry standard hardware
3. The integrity of structures to which the products are attached, including their capability to safely accept the loads imposed, as evaluated by a qualified engineer.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed. Always use appropriate safety equipment

Design Changes

Dayton Superior reserves the right to change product designs, rated loads and product dimensions at any time without prior notice.

Note: See Safety Notes and Safety Factor Information.



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