

FLEX TECHNOLGY® BROCHURE

METAL SCREW FASTENERS

GUARANTEED TOUGH:

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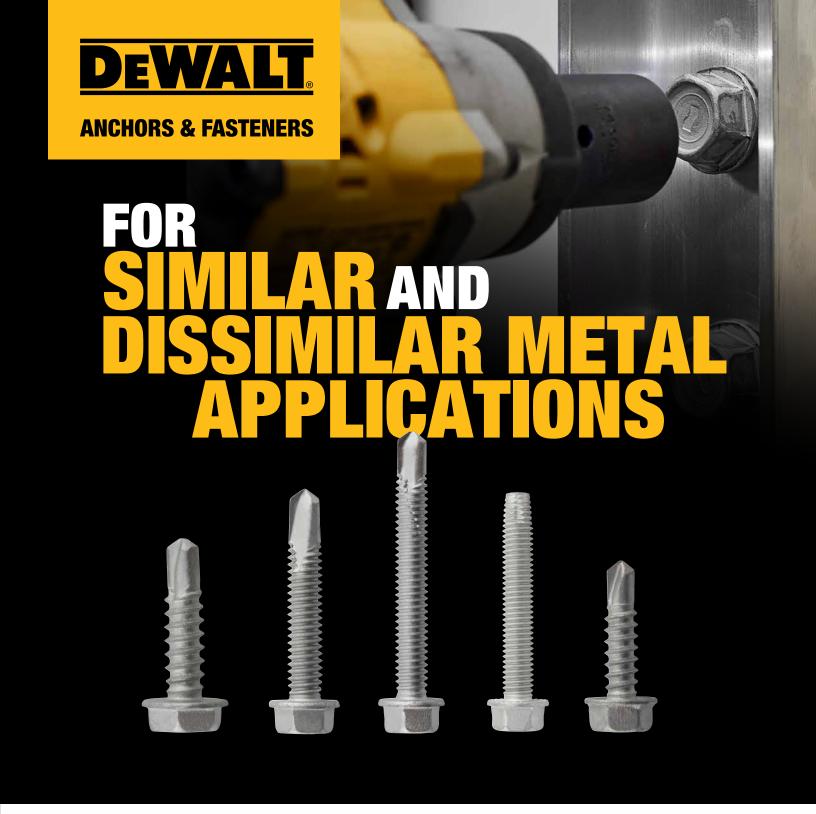


FIND ANCHORING SOLUTIONS FASTER

WITH THE NEW ANCHOR & FASTENER SELECTOR TOOL

The DEWALT Anchor & Fastener Selector Tool features a simple, intuitive step-by-step approach to finding anchoring solutions for your specific project, trade, & application needs.











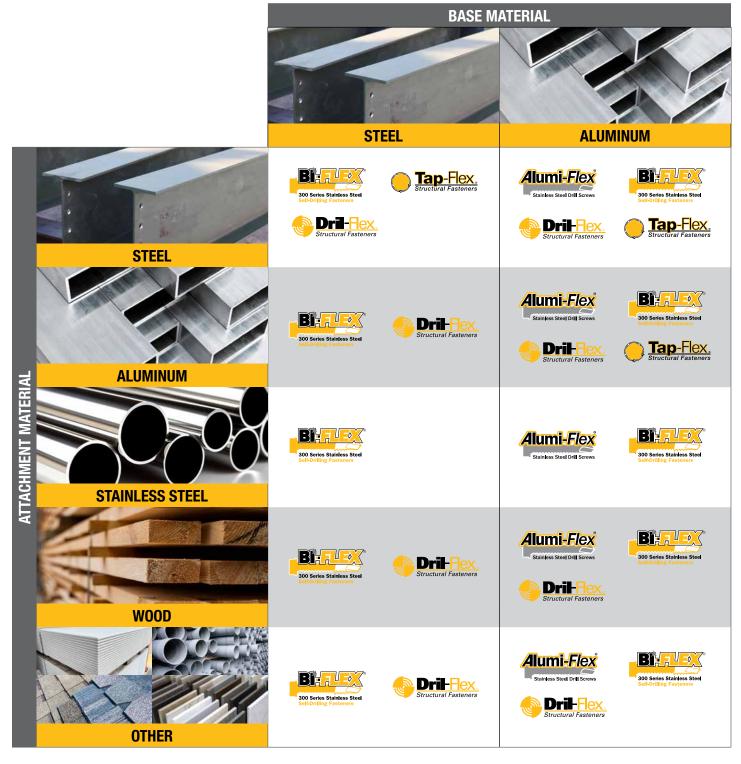




ICC ESR-3332 ICC ESR-4367 ICC ESR-3294 ICC ESR-4374 **

** Our newest ICC-ES Approval for Aluminum to Aluminum and Aluminum to Steel connections! ICC-ES AC491

METAL CONSTRUCTION SCREWS CHART



- Chart does not consider the material thicknesses or exposure conditions which may affect this guidance.
- The attachment material may require pilot holes or clearance holes depending on the fastener or application

METAL SCREW FASTENERS SELECTION GUIDE

FLEX SCREW FASTENERS SELECTION GUIDE

		TAPPING SCREWS		SELF-DRILLING TAPPING SCREW	S
		TAP-FLEX	BI-FLEX	AIUMI-FLEX	DRIL-FLEX
BIAL	Light Gauge Steel		•		•
BASE MATERIAL	Structural Steel	•	•		•
BASE	Aluminum	•	•	•	•
	#8		•		
	#10		•	•	•
臣	#12		•	•	•
FASTENER DIAMETER	1/4"		•	•	•
ENER	5/16"				•
FAST	3/8"	•			
	1/2"	•			
	5/8"	•			
	Hex Washer Head	•	•	•	•
	Phillips Pan Head		•		•
STYLE	Phillips Pancake Head		•		
HEAD STYLE	Phillips Undercut Flat Head		•	•	•
	Phillips Wafer head				•
	Phillips Flat Head		•		
BIAL	Carbon Steel (Grade 5 Equivalent Heat Treatment)	•			•
MATERIAL	300 Series (18/8) Stainless Steel		•	•	
9NG	Stalgard				•
PLATING /COATING	Stalgard PLUS	•			
ATING /	Stalgard SUB				•
7	Stalgard GB		•	•	
	ICC-ES BUILDING CODE APPROVALS		ESR-4367 ESR-4374	ESR-4374	ESR-3332 ESR-4367 ESR-4374

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THE FLEX TECHNOLOGY® CONCEPT



THE FLEX TECHNOLOGY® CONCEPT

Standard hardened fasteners are vulnerable to delayed embrittlement failures. These failures are brought on when a susceptible fastener is in the presence of hydrogen. This hydrogen can diffuse into the fasteners' microstructure and lead to sudden embrittlement failure. Metallurgically, this phenomenon is known as Hydrogen Embrittlement (HE) or Hydrogen-Induced Cracking (HIC) and it can happen without any visible signs, such as red rust.

When hydrogen is introduced during manufacturing, the failure is know as Internal Hydrogen Embrittlement (IHE). Manufacturing processes such as acid pickling or electroplating can introduce hydrogen into the fastener. Additionally, hydrogen can be introduced while the fastener is in service, such as via a byproduct of a corrosion reaction. When hydrogen is introduced while the fastener is in service, the failure is known as Hydrogen Assisted Stress Corrosion Cracking (HASCC). Regardless of how it is introduced, hydrogen can lead to catastrophic failure of susceptible fasteners.

Hydrogen Embrittlement is primarily a concern in high strength, hardened steels (including case-hardened) steel. Hydrogen embrittlement requires a susceptible material, a source of hydrogen, and stresses in the material (can be applied stress or internal residual stress).

DEWALT Anchors & Fasteners offers a family of products that utilizes Flex Technology® designed to incorporate high performance and increased immunity to delayed embrittlement failures. With careful selection of material, heat treatments and coatings, the Flex Technology® line of products far surpasses any standard fastening offering. Flex Technology® allows designers and system manufacturers to manage their risk and enhance the performance of critical connections. All Flex Technology® products feature a version of Stalgard®, our durable, multi-layer corrosion-protection coating.

TYPICAL METAL TO METAL APPLICATIONS

- Similar and Dissimilar Metal Applications
- Windows, Doors and Skylights
- Building Enclosures / Envelopes (curtain wall systems, stone facades, insulated metal panels)
- Solar Panel Racking Systems
- Attachment of Miscellaneous Building Materials

FLEX TECHNOLOGY® STRUCTURAL DRILL SCREWS HAVE VARIOUS ICC-ES APPROVALS THAT COVER A VARIETY OF MATERIAL CONNECTIONS.



FLEX Technology® Fasteners with ICC-ES Approvals

ICC-ES Report Number	Connections	Acceptance Criteria Reference	Flex® Family
ESR-3332	Steel to Steel	AC118	Dril-Flex®
ESR-4367	Wood to Steel	AC500	Bi-Flex® & Dril-Flex®
ESR-4367	Miscellaneous Building Materials to Steel	AC500	Bi-Flex® & Dril-Flex®
ESR-4374	Aluminum to Aluminum	AC491	Alumi-Flex®, Bi-Flex® & Dril-Flex®
ESR-4374	Aluminum to Steel	AC491	Bi-Flex® & Dril-Flex®

These ICC-ES reports show code compliance with the International Building Code and International Residential Code (IBC/IRC). Code Supplements for the City of Los Angeles and Florida Building Code are also included.



HIGH PERFORMANCE PROTECTIVE COATINGS

STALGARD®

Outstanding Corrosion Protection

- Outstanding Corrosion Resistance For Many Construction Applications, Including Wood to Metal
- 1,000 Hour Salt Spray Protection*



Premium Barrier Corrosion Protection

- Premium Barrier Corrosion Protection
- 1,500 Hour Salt Spray Protection*





- Galvanic Barrier Corrosion Protection
- Applied to Stainless Steel Fasteners
- 500 Hour Salt Spray Protection*



Ultimate Barrier Corrosion Protection

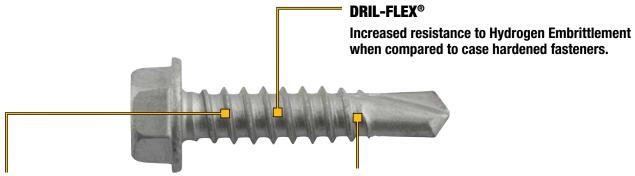
- Ultimate Barrier Corrosion Protection
- 2,000 Hour Salt Spray Protection*



*Salt spray testing per ASTM B117

DRIL-FLEX® DUAL HEAT-TREATED STRUCTURAL SELF-DRILLING SCREW





STALGARD® COATINGS

Stalgard® and Stalgard® SUB coatings are designed to provide corrosion resistance and minimize galvanic corrosion with aluminum.

DRIL-FLEX® SCREWS

High hardness point and lead threads for drilling and tapping.



Dril-Flex® structural drill screws are dual heat-treated self-drilling tapping screws that are designed to provide strength and resistance to embrittlement required for critical applications.

DRIL-FLEX® OFFERING AND ACCESSORIES

DRIL-FLEX® OFFERING

	_	_				
CATALOG NUMBER	DESCRIPTION	POINT TYPE	FINISH	ICC-ES Approval	MIN. ORDER QTY.	
#10 Diamet	er, 5/16" Hex W	asher Head				-
DFSEAF430	#10-16 X 3/4"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	6,000	-[
DFSEAF486	#10-16 X 1"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	5,000	[
DFSEAF460	#10-16 X 1-1/2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,500	[
DFSEAF470	#10-16 X 2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,000	[
DFSEAF480	#10-16 X 2-1/2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	1,500	[
#10 Diamet	er, 5/16" Phillips	s Pan Head				[
DFSEDX445	#10-16 X 3/4"	#2	Stalgard®	ESR-3332 & ESR-4374	6,000	[
#10 Diamet	er, #2 Phillips W	afer Head				
DFSEBL530	#10-24 X 1-1/4"	#2	Stalgard®	ESR-3332 & ESR-4374	5,000	ı
#12 Diamet	er, 5/16" Hex W	asher Head				-
DFSEAF621	#12-14 X 7/8"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	5,000	-
DFSEAF641	#12-14 X 1"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	4,000	ı
DFSEAF661	#12-14 X 1-1/4"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,500	
DFSEAF681	#12-14 X 1-1/2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,500	
DFSEAF755	#12-24 X 1-3/4"	#5	Stalgard® SUB	ESR-3332 & ESR-4374	2,500	[
DFSEAF690	#12-14 X 2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,000	[
DFSEAF715	#12-14 X 3"	#2	Stalgard® SUB	ESR-3332 & ESR-4374	1,000	[
#12 Diamet	er, #3 Phillips U	ndercut Flat H	ead			
DFSEBL215	#12-14 X 1"	#3	Stalgard®	ESR-3332 & ESR-4374	4,000	
DFSEBL220	#12-14 X 1-1/4"	#3	Stalgard®	ESR-3332 & ESR-4374	3,000	
DFSEBL223	#12-14 X 1-1/2"	#3	Stalgard®	ESR-3332 & ESR-4374	2,500	

	Catalog Number	DESCRIPTION	POINT TYPE	FINISH	ICC-ES APPROVAL	MIN. ORDER QTY.
	1/4" Diamete	er, 3/8" Hex Wa	sher Head			
	DFSEAF816	1/4"-14 X 1"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	3,000
	DFSEAF865	1/4"-20 X 1-1/8"	#4	Stalgard® SUB	ESR-3332 & ESR-4374	2,500
	DFSEAF841	1/4"-14 X 1-1/2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	2,000
	DFSEAF876	1/4"-20 X 1-1/2"	#4	Stalgard® SUB	ESR-3332 & ESR-4374	2,000
	DFSEAF888	1/4"-20 X 1-3/4"	#5	Stalgard® SUB	ESR-3332 & ESR-4374	1,000
	DFSEAF846	1/4"-14 X 2"	#3	Stalgard® SUB	ESR-3332 & ESR-4374	1,500
	DFSEAF886	1/4"-20 X 2"	#4	Stalgard® SUB	ESR-3332 & ESR-4374	1,500
	DFSEAF890	1/4"-20 X 2-1/2"	#4	Stalgard® SUB	ESR-3332 & ESR-4374	1,000
	DFSEAF900	1/4"-20 X 3-3/8"	#4	Stalgard® SUB	ESR-4367 & ESR-4374	500
	DFSEAF910	1/4"-20 X 4"	#4	Stalgard® SUB	ESR-4367 & ESR-4374	500
Ī	1/4" Diamete	er, #3 Phillips U	ndercut Flat H	lead		
	DFSEBL330	1/4"-20 X 3"	#4	Stalgard®	ESR-4367 & ESR-4374	500
	DFSEBL340	1/4"-20 X 4"	#4	Stalgard®	ESR-4367 & ESR-4374	500
I	1/4" Diamete	er, 3/8" Hex Wa	sher Head			
	DFSEAF940	5/16"-18 X 1-1/2"	#3	Stalgard® SUB	ESR-3332	1,000
	DFSEAF960	5/16"-24 X 1-1/2"	#4	Stalgard® SUB	ESR-3332	1,000
	DFSEAF970	5/16"-24 X 2"	#4	Stalgard® SUB	ESR-3332	1,000

DRIL-FLEX® TOOLS & ACCESSORIES

CATALOG NUMBER	DESCRIPTION	SCREW DIAMETER
TOOLS		
DW268	2,500 RPM VSR VERSA-CLUTCH™ Screwgun	#10
DW267	2,000 RPM VSR VERSA-CLUTCH™ Screwgun	#12, 1/4"
DW269	1000 RPM VSR VERSA-CLUTCH™ Screwgun	5/16"
DCF622M2	20V MAX* XR® VERSA-CLUTCH™ Adjustable Torque Screwgun Kit	#10, #12, 1/4"
ACCESSORIES		
DWA3HLDFT	3" IMPACT READY® Holder	-
DWA1PH2IR3	1" PHILLIPS #2 IMPACT READY® (3 PACK)	-
DWA1PH3IR3	1" PHILLIPS #3 IMPACT READY® (3 PACK)	-
DW2221IR	1/4" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DW2222IR	5/16" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DW2223IR	3/8" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DWANGFT32SET	32 PC. Next Generation IMPACT READY® Flex Torq Set	-
DWANGFT26SET	26 PC. Next Generation IMPACT READY® Flex Torq Set	-

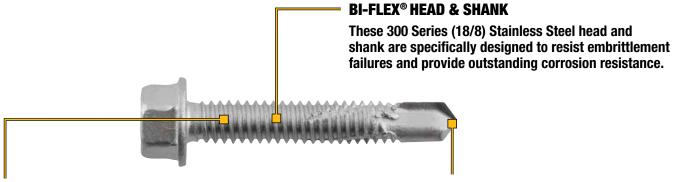
 $^{^{\}star}$ Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18 volts.





BI-FLEX® 300 SERIES (18-8) STAINLESS STEEL BI-METAL SELF-DRILLING SCREW





STALGARD® GB COATING

Proprietary Stalgard® GB (Galvanic Barrier) coating minimizes galvanic interactions, making Bi-Flex® an excellent choice for dissimilar metal applications (e.g. Aluminum – Steel).

BI-FLEX® DRILL POINT & LEAD THREADS

Welded, hardened drill point and lead threads make Bi-Flex® capable of drilling and tapping aluminum and steel base materials.



BI-FLEX® 300 Series Stainless fasteners utilize bi-metal technology and a proprietary Stalgard GB coating to create a single, unique fastening system. BI-FLEX® screws are designed to provide the corrosion resistance of 300 series stainless steel while providing the efficiency of drill screws.

BI-FLEX® OFFERING AND ACCESSORIES

BI-FLEX® OFFERING

CATALOG NUMBER	DESCRIPTION	POINT TYPE	FINISH	ICC-ES APPROVAL	MIN. ORDER QTY.	Catalog Number	DESCRIPTION	POINT TYPE	FINISH	ICC-ES APPROVAL	MIN. ORDER QTY.
#10 Diameter	#10 Diameter, #2 Phillips Undercut Flat Head					1/4" Diameter, 3/8" Hex Washer Head					
DFSEAX100	#8-18 X 3/4"	#2	Stalgard® GB	ESR-4374	5,000	DFSEAJ415	1/4"-14 X 1"	#2	Stalgard® GB	ESR-4374	2,500
#10 Diameter	5/16" Hex Was	her Head				DFSEAJ540	1/4"-20 X 1"	#3	Stalgard® GB	ESR-4374	2,500
DFSEAJ110	#10-16 X 3/4"	#2	Stalgard® GB	ESR-4374	5,000	DFSEAJ430	1/4"-14 X 1-1/2"	#2	Stalgard® GB	ESR-4374	1,000
DFSEAJ120	#10-16 X 1"	#2	Stalgard® GB	ESR-4374	5,000	DFSEAJ580	1/4"-20 X 1-1/2"	#3	Stalgard® GB	ESR-4374	1,000
DFSEAJ140	#10-16 X 1-1/2"	#2	Stalgard® GB	ESR-4374	2,500	DFSEAJ600	1/4"-20 X 1-1/2"	#5	Stalgard® GB	ESR-4374	1,000
#10 Diameter	#2 Phillips Pan	Head				DFSEAJ445	1/4"-14 X 2"	#2	Stalgard® GB	ESR-4374	1,500
DFSEAX110	#10-16 X 3/4"	#2	Stalgard® GB	ESR-4374	5,000	DFSEAJ610	1/4"-20 X 2"	#3	Stalgard® GB	ESR-4374	1,500
DFSEAX120	#10-16 X 1"	#2	Stalgard® GB	ESR-4374	5,000	DFSEAJ615	1/4"-20 X 2"	#5	Stalgard® GB	ESR-4374	1,500
			otalgara ab	2011 4074	3,000	DFSEAJ640	1/4"-20 X 2-1/2"	#3	Stalgard® GB	ESR-4374	1,000
	,#2 Phillips Pan					DFSEAJ650	1/4"-20 X 3"	#3	Stalgard® GB	ESR-4374	500
DFSEBN300	#10-16 X 1"	#2	Stalgard® GB	ESR-4374	4,000	DFSEAJ630	1/4"-20 X 3"	#5	Stalgard® GB	ESR-4374	500
#12 Diameter	, 5/16" Hex Was	her Head				DFSEAJ660	1/4"-20 X 4"	#3	Stalgard® GB	ESR-4374	500
DFSEAJ185	#12-14 X 1"	#2	Stalgard® GB	ESR-4374	3,000	DFSEAJ670	1/4"-20 X 4"	#5	Stalgard® GB	ESR-4374	500
DFSEAJ190	#12-14 X 1"	#3	Stalgard® GB	ESR-4374	4,000	DFSEAJ675	1/4"-20 X 5"	#5	Stalgard® GB	ESR-4374	250
DFSEAJ215	#12-14 X 1-1/2"	#2	Stalgard® GB	ESR-4374	2,500	DFSEAJ680	1/4"-20 X 6"	#5	Stalgard® GB	ESR-4374	250
DFSEAJ220	#12-14 X 1-1/2"	#3	Stalgard® GB	ESR-4374	2,500	1/4" Diameter	r, 3/8" Hex Wash	er Head			
DFSEAJ320	#12-24 X 1-1/2"	#5	Stalgard® GB	ESR-4374	2,500	DFSEBN630	1/4"-20 X 3"	#3	Stalgard® GB	ESR-4374	500
DFSEAJ240	#12-14 X 2"	#2	Stalgard® GB	ESR-4374	1,500	DFSEBN640	1/4"-20 X 4"	#3	Stalgard® GB	ESR-4374	500
DFSEAJ340	#12-24 X 2"	#5	Stalgard® GB	ESR-4374	2,000	#10 Diameter	#2 Phillips Flat	Head with Wir	nas		
DFSEAJ260	#12-14 X 2-1/2"	#3	Stalgard® GB	ESR-4374	1,000	DFSEBN140	#10-16 X 1-1/2"	#3	Stalgard® GB	ESR-4367	3,500
#12 Diameter	,#3 Phillips Und	ercut Flat Hea	d							L311-4307	3,300
DFSEBN200	#12-14 X 1"	#2	Stalgard® GB	ESR-4374	4,000		#3 Phillips Flat				
DFSEBN220	#12-14 X 1-1/4"	#2	Stalgard® GB	ESR-4374	2,500	DFSEBN345	#12-24 X 2-13/16"	#5	Stalgard® GB	ESR-4367	1,000
DFSEBN240	#12-14 X 1-1/2"	#2	Stalgard® GB	ESR-4374	2,500	1/4" Diameter	r, #3 Phillips Flat	Head with Wi	ngs		
#12 Diameter	#2 Phillips Pan	cake Head				DFSEBN645	1/4"-20 X 2-13/16	#5	Stalgard® GB	ESR-4367	1,000
DFSEBN320	#12-14 X 1"	#3	Stalgard® GB	ESR-4374	4,000						

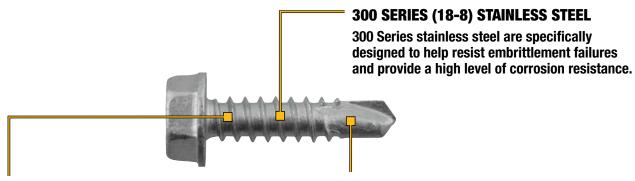
BI-FLEX® TOOLS & ACCESSORIES

CATALOG NUMBER	DESCRIPTION	SCREW DIAMETER
T00LS		
DW268	2,500 RPM VSR VERSA-CLUTCH™ Screwgun	#10
DW267	2,000 RPM VSR VERSA-CLUTCH™ Screwgun	#12, 1/4"
DCF622M2	20V MAX* XR® VERSA-CLUTCH™ Adjustable Torque Screwgun Kit	#10, #12, 1/4"
ACCESSORIES		
DWA3HLDFT	3" IMPACT READY® Holder	-
DWA1PH2IR3	1" PHILLIPS #2 IMPACT READY® (3 PACK)	-
DWA1PH3IR3	1" PHILLIPS #3 IMPACT READY® (3 PACK)	-
DW2221IR	1/4" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DW2222IR	5/16" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DW2223IR	3/8" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DWANGFT32SET	32 PC. Next Generation IMPACT READY® Flex Torq Set	-
DWANGFT26SET	26 PC. Next Generation IMPACT READY® Flex Torq Set	-

^{*}Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18 volts.

ALUMI-FLEX® 300 SERIES (18-8) STAINLESS STEEL SELF-DRILLING SCREW





STALGARD® GB COATING

Stalgard GB coating provides greater galvanic compatibility in aluminum applications.

ICC-ES APPROVAL

For use in Aluminum to Aluminum applications only. ICC-ES ESR-4374 approval in compliance with the requirements of AC491.



Alumi-Flex® structural drill screws are 300 series (18-8) stainless steel self-drilling tapping screws that are used for fastening to aluminum when corrosion resistance and galvanic reaction are a primary concern. Our Stalgard GB coating provides greater galvanic compatibility in aluminum applications.

ALUMI-FLEX® OFFERING AND ACCESSORIES

ALUMI-FLEX® OFFERING

CATALOG NUMBER	DESCRIPTION	POINT TYPE	FINISH	ICC-ES APPROVAL†	MIN. ORDER QTY.			
#10 Diameter, 5/16" Hex Wa	#10 Diameter, 5/16" Hex Washer Head							
DFSEAH445	#10-16 X 3/4"	#3	Stalgard® GB	ESR-4374	6,000			
DFSEAH460	#10-16 X 1"	#3	Stalgard® GB	ESR-4374	5,000			
#10 Diameter, #2 Phillips Ur	ndercut Flat Head							
DFSEBM160**	#10-16 X 3/4"	#3	Stalgard® GB	ESR-4374	10,000			
#12 Diameter, 5/16" Hex Wa	asher Head							
DFSEAH630	#12-14 X 3/4"	#3	Stalgard® GB	ESR-4374	5,000			
DFSEAH650	#12-14 X 1"	#3	Stalgard® GB	ESR-4374	5,000			
DFSEAH680	#12-14 X 1-1/2"	#3	Stalgard® GB	ESR-4374	3,000			
1/4" Diameter, 3/8" Hex Wa	sher Head							
DFSEAH800	1/4"-14 X 3/4"	#3	Stalgard® GB	ESR-4374	3,500			
DFSEAH820	1/4"-14 X 1"	#3	Stalgard® GB	ESR-4374	3,000			
DFSEAH835	1/4"-14 X 1-1/2"	#3	Stalgard® GB	ESR-4374	2,000			
DFSEAH870	1/4"-20 X 1"	#4	Stalgard® GB	ESR-4374	2,000			
DFSEAH880	1/4"-20 X 1-1/2"	#4	Stalgard® GB	ESR-4374	2,000			
1/4" Diameter, #3 Phillips Undercut Flat Head								
DFSEBM260**	1/4"-14 X 1"	#3	Stalgard® GB	ESR-4374	4,500			

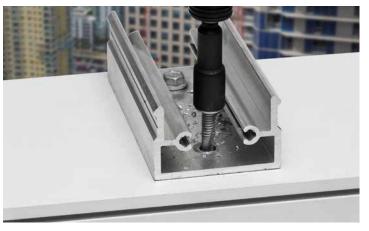
 $^{^\}dagger$ Note: For Aluminum Applications Only. ICC-ES ESR-4374 Approval for Aluminum to Aluminum Connections for Alumi-Flex Screws

ALUMI-FLEX® TOOLS & ACCESSORIES

CATALOG NUMBER	DESCRIPTION	SCREW DIAMETER
TOOLS		·
DW268	2,500 RPM VSR VERSA-CLUTCH™ Screwgun	#10
DW267	2,000 RPM VSR VERSA-CLUTCH™ Screwgun	#12, 1/4"
DCF622M2	20V MAX* XR® VERSA-CLUTCH™ Adjustable Torque Screwgun Kit	#10, #12, 1/4"
ACCESSORIES		
DWA3HLDFT	3" IMPACT READY® Holder	-
DWA1PH2IR3	1" PHILLIPS #2 IMPACT READY® (3 PACK)	
DWA1PH3IR3	1" PHILLIPS #3 IMPACT READY® (3 PACK)	-
DW2222IR	5/16" X 2-9/16" IMPACT READY® Magnectic Nut Driver	
DW2223IR	3/8" X 2-9/16" IMPACT READY® Magnectic Nut Driver	-
DWANGFT32SET	32 PC. Next Generation IMPACT READY® Flex Torq Set	
DWANGFT26SET	26 PC. Next Generation IMPACT READY® Flex Torq Set	-

^{*}Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18 volts.





^{**} Denotes Special Orders Only and will require extended lead time to fulfill orders.

TAP-FLEX® DUAL HEAT-TREATED THREAD FORMING STRUCTURAL SCREW



FLEX TECHNOLOGY®

Provides required strength and ductility and helps prevent delayed embrittlement failures.

STALGARD® PLUS COATING

Stalgard® PLUS coating are designed to minimize galvanic corrosion with aluminum.



Under head serrations helps resists back-out and loosening caused by vibration or thermal changes.

E-FORM™ 5-LOBE TIP

Patented segmented thread profile is designed to decrease thread-forming torque to ease placement and starting.



Tap-Flex® self-tapping fasteners provide the strength and ductility required for tough building construction applications. Tap-Flex® screws feature a dual heat-treated design that helps prevent delayed embrittlement failures. Tap-Flex® fasteners are engineered to replace nut and bolt assemblies, especially in blind fastening applications where the backside of the metal member is not accessible.

TAP-FLEX® OFFERING AND ACCESSORIES

TAP-FLEX® OFFERING

CATALOG NUMBER	DESCRIPTION	DRILL BIT SIZE	FINISH	MIN. ORDER QTY.
3/8" Diameter, 9/16" Hex Washer	Head with Serrations			
DFSESU310	3/8"-16 X 1-1/2"	8.5mm or Q	Stalgard® PLUS	500
DFSESU320	3/8"-16 X 2"	8.5mm or Q	Stalgard® PLUS	500
DFSESU330	3/8"-16 X 2-1/2"	8.5mm or Q	Stalgard® PLUS	400
DFSESU340	3/8"-16 X 3"	8.5mm or Q	Stalgard® PLUS	250
DFSESU350	3/8"-16 X 4"	8.5mm or Q	Stalgard® PLUS	250
DFSESU360	3/8"-16 X 5"	8.5mm or Q	Stalgard® PLUS	150
1/2" Diameter, 3/4" Hex Washer H	ead with Serrations			
DFSESU410	1/2"-13 X 1-1/2"	29/64"	Stalgard® PLUS	250
DFSESU420	1/2"-13 X 2"	29/64"	Stalgard® PLUS	250
DFSESU430	1/2"-13 X 2-1/2"	29/64"	Stalgard® PLUS	200
DFSESU440	1/2"-13 X 3"	29/64"	Stalgard® PLUS	150
DFSESU450	1/2"-13 X 4"	29/64"	Stalgard® PLUS	150
DFSESU460	1/2"-13 X 5"	29/64"	Stalgard® PLUS	100
5/8" Diameter, 15/16" Hex Washer	r Head with Serrations			
DFSESU510	5/8"-11 X 1-1/2"	37/64"	Stalgard® PLUS	200
DFSESU520	5/8"-11 X 2"	37/64"	Stalgard® PLUS	150
DFSESU530	5/8"-11 X 2-1/2"	37/64"	Stalgard® PLUS	150
DFSESU540	5/8"-11 X 3"	37/64"	Stalgard® PLUS	100
DFSESU550	5/8"-11 X 4"	37/64"	Stalgard® PLUS	100
DFSESU560	5/8"-11 X 5"	37/64"	Stalgard® PLUS	50

TAP-FLEX® TOOLS & ACCESSORIES

CATALOG NUMBER	DESCRIPTION	SCREW DIAMETER
T00LS		
DWE1622K	2" 2 Speed Magnectic Drill Press	3/8", 1/2", 5/8"
DCF911	20V MAX* 1/2" Cordless Impact Wrench with Hog Ring Anvil (Tool Only)	3/8", 1/2", 5/8"
DCF913	20V MAX* 3/8" Cordless Impact Wrench with Hog Ring Anvil (Tool Only)	3/8", 1/2", 5/8"
DCF921	ATOMIC 20V MAX* 1/2" Cordless Impact Wrench (Tool Only)	1/2", 5/8"
DCF922	ATOMIC 20V MAX* 1/2" Cordless Impact Wrench with Detent Pin (Tool Only)	1/2", 5/8"
DCF923	ATOMIC 20V MAX* 3/8" Cordless Impact Wrench with Hog Ring Anvil (Tool Only)	1/2", 5/8"
DCF891	20V MAX* XR® 1/2" Mid-Range Impact Wrench with Hog Ring Anvil (Tool Only)	1/2", 5/8"
DCF892	20V MAX* XR® 1/2" Mid-Range Impact Wrench with Detent Pin (Tool Only)	1/2", 5/8"
ACCESSORIES		
67829	29/64" Heavy Duty Jobber Length Drill Bit 3/8" Reduced Shank	-
91137	37/64" High Speed Steel Drill Bit 1/2" Reduced Shank	-
DWMT74736	1/2" Drive SAE Deep Impact Socket Set (7-Piece)	-
DWMT751220SP	DWMT 6pt 1/2" Dr Im Skt 9/16" SAE	-
DWMT751130SP	DWMT 6pt 1/2" Dr Im Skt 3/4" SAE	-
DWMT751040SP	DWMT 6pt 1/2" Dr Im Skt 15/16" SAE	-

^{*}Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18 volts.



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