

**GENERAL INFORMATION**

**TAPPER+®**

Concrete Screw Anchor

**PRODUCT DESCRIPTION**

The Tapper+ fastening system is a complete family of screw anchors for light to medium duty applications in concrete, masonry block, brick, and wood base materials. The Tapper+ is fast and easy to install and provides a neat, finished appearance. The Tapper+ screw anchor is engineered with matched tolerance drill bits and installation tools designed to meet the needs of the user and also provide optimum performance. The Tapper+ features a gimlet point for self-drilling into wood base materials without pre-drilling.

The Tapper+ screw anchor is available in carbon steel with a Perma-Seal climate coating in several colors. Head styles include a slotted hex washer head, Phillips flat head, trim Phillips flat head and Hex flange washer head.

**GENERAL APPLICATIONS AND USES**

- Window installations
- Storm shutters
- Interior hand rails
- Interior lighting fixtures
- Metal door frames
- Thresholds
- Joint flashing
- Screened Enclosures

**FEATURES AND BENEFITS**

- + Available in several head styles
- + Several colors and finishes to match application
- + Removable (reusable in wood)
- + High-low thread design for greater stability and grip
- + Does not exert expansion forces
- + No hole spotting required
- + Good corrosion protection with Perma-Seal coating
- + Gimlet point for self drilling into wood base material

**APPROVALS**

- International Code Council, Evaluation Service (ICC-ES), ESR-3068 for uncracked concrete (including FBC supplement), ESR-3196 for masonry, ESR-3042 for wood, ESR-3213 for chemically treated lumber.
- Code compliant with the 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC, and 2006 IRC.
- Tested in accordance with ACI 355.2 and ICC-ES AC193 (including ASTM E 488) for use in structural concrete, ICC-ES AC106 for use in masonry, ICC-ES AC233 for use in wood, and ICC-ES AC257 for use in pressure treated lumber
- Evaluated and qualified by an accredited independent testing laboratory for reliability against brittle failure, e.g. hydrogen embrittlement
- Miami-Dade County Notice of Acceptance (NOA) 15-0629.06

**GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors, 05 05 19 - Post-Installed Concrete Anchors and 06 05 23 - Wood, Plastic, and Composite Fastenings. Concrete Screw Anchors shall be Tapper+ anchors as supplied by Powers Fasteners, Inc., Brewster, NY.

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PERMA-SEAL COATED CARBON STEEL TAPPER+

**ANCHOR MATERIALS**

Carbon Steel with Perma-Seal Coating

**ANCHOR SIZE RANGE (TYP.)**

- 3/16" diameter x 1-1/4" to 4" lengths
- 1/4" diameter x 1-1/4" to 6" lengths
- 5/16" diameter x 1-3/4" to 6" lengths

**SUITABLE BASE MATERIALS**

- Normal-weight Concrete
- Lightweight Concrete
- Grouted Concrete Masonry,
- Hollow Concrete Masonry (CMU)
- Solid Brick Masonry
- Wood



This Product Available In



Powers Design Assist®  
 Real-Time Anchor Design Software  
[www.powersdesignassist.com](http://www.powersdesignassist.com)



**MATERIAL SPECIFICATIONS**

<b>Anchor Component</b>	Perma-Seal Tapper
<b>Anchor Body</b>	Case hardened carbon steel
<b>Coating/Plating/Finish</b>	Perma-seal coating (various colors)

**INSTALLATION SPECIFICATIONS**

**Perma-Seal Carbon Steel Hex Head Tapper+**

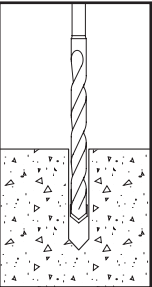
Dimension	Anchor Diameter, d		
	3/16"	1/4"	5/16"
Tapper+ Drill Bit Size, $d_{bit}$ (in.)	5/32"	3/16"	1/4"
Fixture Clearance Hole, $d_h$ (in.)	1/4"	5/16"	5/16"
Head Height (in.)	7/64"	9/64"	1/4"
Hex Head Wrench/Socket Size	1/4"	5/16"	5/16"
Washer O.D., $d_w$ (in.)	11/32"	13/32"	9/16"
Washer Thickness, (in.)	1/32"	1/32"	1/16"

**Perma-Seal Carbon Steel Flat Head Tapper+**

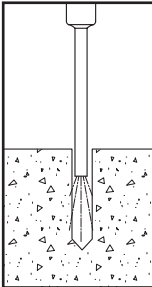
Dimension	Anchor Diameter, d		
	3/16"	1/4"	5/16"
Tapper+ Drill Bit Size, $d_{bit}$ (in.)	5/32"	3/16"	1/4"
Fixture Clearance Hole, $d_h$ (in.)	1/4"	5/16"	5/16"
Phillips Head O.D., (in.)	3/8"	1/2"	9/16"
Phillips Head Height, (in.)	9/64"	3/16"	9/32"
Phillips Bit Size (No.)	2	3	3

**INSTALLATION PROCEDURE**

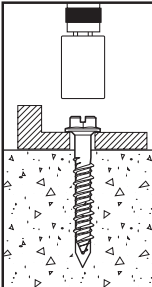
**Step 1**  
Using the proper Wedge-bit size, drill a hole into the base material to the required depth. The tolerances of the Wedge-bit used must meet the requirements of the published Wedge-bit range



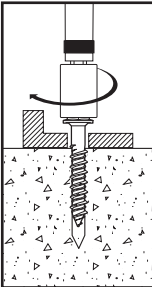
**Step 2**  
Remove dust and debris from the hole.



**Step 3**  
Select a powered impact wrench that does not exceed the maximum torque,  $T_{screw}$ , for the selected anchor diameter. Attach an appropriate sized hex socket/driver to the impact wrench. Mount the screw anchor head into the socket.



**Step 4**  
Drive the anchor into the hole until the head of the anchor comes into contact with the member surface. The anchor should be snug after installation. Do not spin the hex socket off the anchor to disengage. Insert threaded rod or bolt into Vertigo+.



Note: Step #1 and #2 not applicable for wood base materials, drill bit not applicable for wood base materials.

For the 5/16" size, select a powered impact wrench that does not exceed the maximum torque,  $T_{screw}$ , for the selected anchor diameter. Attach an appropriate sized hex socket or phillips bit to the impact wrench. Mount the screw anchor head into the socket or phillips bit.

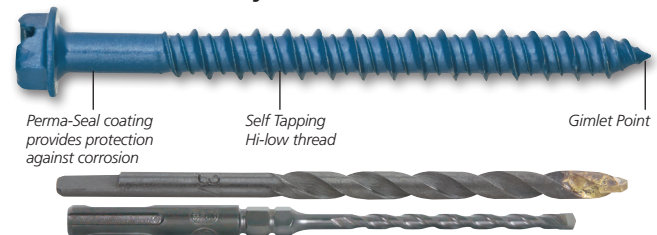
For the 5/16" size, drive the anchor with an impact wrench through the fixture and into the hole until the head of the anchor comes into contact with the fixture. The anchor must be snug after installation. Do not spin the hex socket or phillips bit off the anchor to disengage.

**Head Marking**



Legend  
 'P+' Marking = Tapper +  
 '+' Symbol = Strength Design Compliant Anchor Length Identification Mark  
 ★ = 5/16" Diameter Identification Mark

**Matched Tolerance System**



Designed and tested as a system for consistency and reliability

**Tapper+ Length Code Identification System**

Length ID marking on head		□	A	B	C	D	E	F	G	H	I	J
Overall anchor length $l_{anch}$ (inches)	From	1	1-1/2	2	2-1/2	3	3-1/2	4	4-1/2	5	5-1/2	6
	Up to but not including	1-1/2	2	2-1/2	3	3-1/2	4	4-1/2	5	5-1/2	6	6-1/2

**MECHANICAL ANCHORS**  
**TAPPER+** Concrete Screw Anchor



**Installation Table for Tapper+ in Concrete**<sup>1,2</sup>

Anchor Property/Setting Information	Notation	Units	Nominal Anchor Size (in.)		
			3/16	1/4	5/16
Anchor outside diameter	d	in. (mm)	0.145 (3.7)	0.185 (4.7)	0.250 (6.4)
Nominal drill bit diameter	d <sub>bit</sub>	in. (mm)	3/16 Tapper+ Bit	1/4 Tapper+ Bit	5/16 Tapper+ Bit
Tapper+ bit tolerance range	-	in.	0.170 to 0.176	0.202 to 0.207	0.255 to 0.259
Minimum nominal embedment depth	h <sub>nom</sub>	in. (mm)	1-3/4 (44.4)	1-3/4 (44.4)	1-7/8 (47.6)
Minimum hole depth	h <sub>o</sub>	in. (mm)	2 (50.8)	2 (50.8)	2-1/4 (57)
Hex Head Socket Size	-	-	1/4	5/16	5/16
Phillips Bit Size	-	-	2	3	3
Max Impact Wrench Power (torque)	T <sub>screw</sub>	ft-lbs (N-m)	-	-	115 (150)

For SI: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.

1. The minimum base material thickness must be 1.5h<sub>nom</sub> or 3", whichever is greater.
2. See performance data in concrete for additional 5/16" Tapper+ embedment depths.

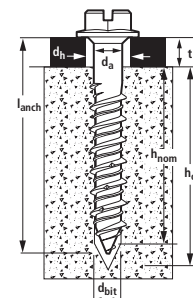
**Installation Table for Tapper+ in Masonry**

Anchor Property/Setting Information	Notation	Units	Nominal Anchor Size (in.)		
			3/16	1/4	5/16
Anchor outside diameter	d	in. (mm)	0.145 (3.2)	0.185 (4.7)	0.250 (6.4)
Nominal drill bit diameter	d <sub>bit</sub>	in. (mm)	3/16 Tapper+ Bit	1/4 Tapper+ Bit	5/16 Tapper+ Bit
Tapper+ bit tolerance range	-	in.	0.170 to 0.176	0.202 to 0.207	0.255 to 0.259
Minimum nominal embedment depth (Grout Filled Masonry)	h <sub>nom</sub>	in. (mm)	1-1/2 (38.1)	1-1/2 (38.1)	2-1/2 (63.5)
Minimum hole depth (Grout Filled Masonry)	h <sub>o</sub>	in. (mm)	1-3/4 (44.4)	1-3/4 (44.4)	2-3/4 (69.9)
Minimum nominal embedment depth (Hollow Masonry)	h <sub>nom</sub>	in. (mm)	1 (25.4)	1 (25.4)	1-1/2 (38.1)
Minimum hole depth (Hollow Masonry)	h <sub>o</sub>	in. (mm)	1-1/4 (31.8)	1-1/4 (31.8)	1-3/4 (44.5)
Hex Head Socket Size	-	-	1/4	5/16	5/16
Phillips Bit Size	-	-	2	3	3

**Installation Table for Tapper+ in Wood**

Anchor Property/Setting Information	Notation	Units	Nominal Anchor Size (in.)	
			3/16	1/4
Anchor outside diameter	d	in. (mm)	0.145 (3.7)	0.185 (4.7)
Nominal drill bit diameter	d <sub>bit</sub>	in. (mm)	Pre-drilling is not required for Tapper+ into wood	
Hex Head Socket Size	-	-	1/4	5/16
Phillips Bit Size	-	-	2	3

**Tapper+ Anchor Detail**



(Slotted hex head version pictured, flat head length measured from top of head to tip of anchor)

**REFERENCE PERFORMANCE DATA**



**Ultimate Load Capacities for Tapper+ in Normal-Weight Concrete<sup>1,2</sup>**

Nominal Anchor Diameter d in.	Minimum Embed. Depth h <sub>nom</sub> in. (mm)	Minimum Concrete Compressive Strength									
		f'c = 2,500 psi (17.3 MPa)		f'c = 3,000 psi (20.7 MPa)		f'c = 4,000 psi (27.6 MPa)		f'c = 6,000 psi (41.4 MPa)		f'c = 8,000 psi (55.2 MPa)	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
3/16	1-3/4 (44.4)	1,240 (5.5)	985 (4.4)	1,310 (5.8)	985 (4.4)	1,430 (6.4)	985 (4.4)	1,615 (7.2)	985 (4.4)	1,760 (7.8)	985 (4.4)
1/4	1-3/4 (44.4)	1,855 (8.3)	1,500 (6.7)	1,995 (8.9)	1,500 (6.7)	2,235 (10.0)	1,500 (6.7)	2,630 (11.7)	1,500 (6.7)	2,995 (13.3)	1,500 (6.7)
5/16	1-3/4 (49.2)	2,520 (11.2)	2,000 (8.9)	2,760 (12.3)	2,000 (8.9)	3,185 (14.2)	2,720 (12.1)	3,350 (14.9)	2,720 (12.1)	3,625 (16.1)	2,720 (12.1)
	2-1/2 (63.5)	3,365 (15.0)	2,000 (8.9)	3,625 (16.1)	2,000 (8.9)	3,625 (16.1)	2,720 (12.1)	3,625 (16.1)	2,720 (12.1)	3,625 (16.1)	2,720 (12.1)
	3 (76.2)	3,780 (16.8)	2,000 (8.9)	3,780 (16.8)	2,000 (8.9)	3,780 (16.8)	2,720 (12.1)	3,780 (16.8)	2,720 (12.1)	3,780 (16.8)	2,720 (12.1)

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load.



**Allowable Load Capacities for Tapper+ in Normal-Weight Concrete<sup>1,2,3</sup>**

Nominal Anchor Diameter d in.	Minimum Embed. Depth h <sub>nom</sub> in. (mm)	Minimum Concrete Compressive Strength									
		f'c = 2,500 psi (17.3 MPa)		f'c = 3,000 psi (20.7 MPa)		f'c = 4,000 psi (27.6 MPa)		f'c = 6,000 psi (41.4 MPa)		f'c = 8,000 psi (55.2 MPa)	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
3/16	1-3/4 (44.4)	310 (1.4)	245 (1.1)	325 (1.4)	245 (1.1)	360 (1.6)	245 (1.1)	400 (1.8)	245 (1.1)	440 (2.0)	245 (1.1)
1/4	1-3/4 (44.4)	460 (2.0)	375 (1.7)	495 (2.2)	375 (1.7)	555 (2.5)	375 (1.7)	655 (2.9)	375 (1.7)	750 (3.3)	375 (1.7)
5/16	1-3/4 (49.2)	630 (2.8)	500 (2.2)	690 (3.1)	500 (2.2)	795 (3.5)	680 (3.0)	840 (3.7)	680 (3.0)	905 (4.0)	680 (3.0)
	2-1/2 (63.5)	840 (3.7)	500 (2.2)	905 (4.0)	500 (2.2)	905 (4.0)	680 (3.0)	905 (4.0)	680 (3.0)	905 (4.0)	680 (3.0)
	3 (76.2)	945 (4.2)	500 (2.2)	945 (4.2)	500 (2.2)	945 (4.2)	680 (3.0)	945 (4.2)	680 (3.0)	945 (4.2)	680 (3.0)

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.
2. Linear interpolation may be used to determine allowable loads for intermediate compressive strengths.
3. Allowable load capacities are multiplied by reduction factors found when anchor spacing or edge distances are less than critical distances.

**MECHANICAL ANCHORS**

**TAPPER+®**  
Concrete Screw Anchor



## ALLOWABLE STRESS DESIGN (ASD) DESIGN CRITERIA

**MECHANICAL ANCHORS**

**TAPPER+®**

Concrete Screw Anchor

### Spacing Reduction Factors - Tension ( $F_{NS}$ )

Diameter (in)		3/16	1/4	5/16
Minimum Spacing $s_{min}$ (in)		1	2	2
Minimum Embedment $h_{nom}$ (in)		1-3/4	1-3/4	1-7/8
Spacing Distance (inches)	3/4	-	-	-
	1	0.68	-	-
	1-1/4	0.71	-	-
	1-1/2	0.74	-	-
	1-3/4	0.77	-	-
	2	0.80	0.80	0.83
	2-1/4	0.83	0.83	0.86
	2-1/2	0.86	0.86	0.89
	2-3/4	0.89	0.89	0.93
	3	0.92	0.92	0.96
	3-1/2	0.98	0.98	1.00
	4	1.00	1.00	1.00

### Edge Distance Reduction Factors - Tension ( $F_{NC}$ )

Diameter (in)		3/16	1/4	5/16
Minimum Edge Distance $c_{min}$ (in)		1-3/4	1-3/4	1-1/2
Minimum Embedment $h_{nom}$ (in)		1-3/4	1-3/4	1-7/8
Edge Distance (inches)	1-1/4	-	-	-
	1-1/2	-	-	0.60
	1-3/4	0.58	0.58	0.70
	2	0.67	0.67	0.80
	2-1/4	0.75	0.75	0.90
	2-1/2	0.83	0.83	1.00
	2-3/4	0.92	0.92	1.00
	3	1.00	1.00	1.00

### Spacing Reduction Factors - Shear ( $F_{VS}$ )

Diameter (in)		3/16	1/4	5/16
Minimum Spacing $s_{min}$ (in)		1	2	2
Minimum Embedment $h_{nom}$ (in)		1-3/4	1-3/4	1-7/8
Spacing Distance (inches)	3/4	-	-	-
	1	0.79	-	-
	1-1/4	0.81	-	-
	1-1/2	0.83	-	-
	1-3/4	0.85	-	-
	2	0.87	0.87	0.88
	2-1/4	0.89	0.89	0.90
	2-1/2	0.91	0.91	0.93
	2-3/4	0.93	0.93	0.95
	3	0.95	0.95	0.97
	3-1/2	0.99	0.99	1.00
	4	1.00	1.00	1.00

### Edge Distance Reduction Factors - Shear ( $F_{VC}$ )

Diameter (in)		3/16	1/4	5/16
Minimum Edge Distance $c_{min}$ (in)		1-3/4	1-3/4	1-1/2
Minimum Embedment $h_{nom}$ (in)		1-3/4	1-3/4	1-7/8
Edge Distance (inches)	1-1/4	-	-	-
	1-1/2	-	-	0.45
	1-3/4	0.47	0.47	0.53
	2	0.54	0.54	0.61
	2-1/4	0.61	0.61	0.68
	2-1/2	0.68	0.68	0.76
	2-3/4	0.75	0.75	0.83
	3	0.81	0.81	0.91
	3-1/2	0.95	0.95	1.00
	4	1.00	1.00	1.00

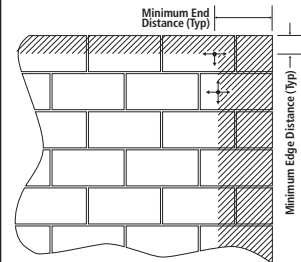
**MASONRY PERFORMANCE DATA**

**Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Face of Hollow Concrete Masonry<sup>1,2,3</sup>**



Nominal Anchor Diameter d in.	Minimum Embed. h <sub>nom</sub> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	ASTM C-90 Block Type	Ultimate Loads		Allowable Loads	
					Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)
3/16	1 (25.4)	2 (50.8)	2 (50.8)	Lightweight <sup>4</sup>	340 (1.5)	460 (2.1)	65 (0.3)	90 (0.4)
	1 (25.4)	3 (76.2)	3 (76.2)	Lightweight <sup>4</sup>	440 (2.0)	670 (3.0)	90 (0.4)	135 (0.6)
	1-1/4 (31.8)	2 (50.8)	2 (50.8)	Normal Weight <sup>5</sup>	575 (2.6)	700 (3.1)	115 (0.5)	140 (0.6)
1/4	1 (25.4)	2 (50.8)	2 (50.8)	Lightweight <sup>4</sup>	495 (2.2)	530 (2.4)	100 (0.4)	90 (0.4)
	1 (25.4)	3 (76.2)	3 (76.2)	Lightweight <sup>4</sup>	580 (2.6)	820 (3.6)	115 (0.5)	165 (0.7)
	1-1/4 (31.8)	2 (50.8)	2 (50.8)	Normal Weight <sup>6</sup>	950 (4.2)	740 (3.3)	190 (0.8)	150 (0.7)
5/16	1-1/4 (31.8)	2 (50.8)	2 (50.8)	Lightweight <sup>7,8</sup>	930 (4.1)	1,290 (5.7)	185 (0.8)	260 (1.2)
		2 (50.8)	2 (50.8)	Normal Weight <sup>7</sup>	1,005 (4.5)	1,035 (4.6)	200 (0.9)	205 (0.9)

1. Tabulated load values are for anchors installed in minimum 8" wide, Grade N, Type II, light weight or normal weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm ≥ 1,700 psi).
2. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.
3. Allowable shear loads into the face shell of a masonry wall may be applied in any direction.
4. The tabulated values for the 3/16-inch and 1/4-inch diameter Tapper+ in light weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter. The anchors may be reduced to a minimum spacing distance of 8 times the anchor diameter provided the allowable tension loads are reduced by 12 percent. Allowable shear loads do not need to be reduced.
5. The tabulated values for the 3/16-inch diameter Tapper+ in normal weight block are applicable for anchors installed at a critical spacing between anchors of 8 times the anchor diameter.
6. The tabulated values for the 1/4-inch Tapper+ in normal weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter. The anchors may be reduced to a minimum spacing distance of 8 times the anchor diameter provided the allowable tension loads are reduced by 20 percent. Allowable shear loads do not need to be reduced.
7. The tabulated values for the 5/16-inch Tapper+ in light weight and normal weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter.
8. The tabulated tension value for the 5/16" Tapper+ in light weight block may be increased by 30% if drilling method is rotation only.



**MECHANICAL ANCHORS**

**TAPPER+®**  
Concrete Screw Anchor

**Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Face of Grout Filled Concrete Masonry<sup>1,2,3,4</sup>**



Nominal Anchor Diameter d in.	Minimum Embed. h <sub>v</sub> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	Installation Location	ASTM C-90 Block Type	Ultimate Loads		Allowable Loads	
						Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
3/16	1-1/2 (38.1)	8 (203.2)	3 (76.2)	Mortar	Lightweight	625 (2.8)	660 (2.9)	125 (0.6)	130 (0.6)
		3 (76.2)	3 (76.2)	Face	Lightweight	410 (1.8)	600 (2.7)	80 (0.4)	120 (0.5)
1/4	1-1/2 (38.1)	8 (203.2)	3 (76.2)	Mortar	Lightweight	730 (3.3)	1,010 (4.5)	145 (0.7)	200 (0.9)
		3 (76.2)	3 (76.2)	Face	Lightweight	650 (2.9)	1,010 (4.5)	130 (0.6)	200 (0.9)
5/16	2-1/2 (6.35)	8 (203.2)	4 (101.6)	Mortar	Lightweight	1,640 (7.3)	2,190 (9.7)	330 (1.5)	440 (2.0)
		4 (101.6)	4 (101.6)	Face	Lightweight	2,110 (9.4)	1,900 (8.5)	420 (1.9)	380 (1.7)

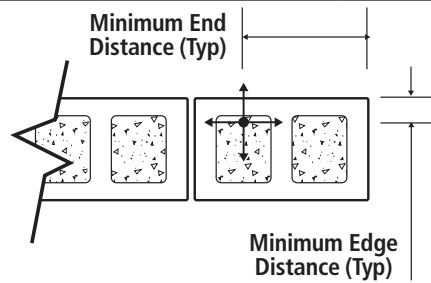
1. Tabulated load values are for 3/16-inch and 1/4-inch anchors installed in minimum 6" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm ≥ 1,500 psi).
2. Tabulated load values are for 5/16-inch anchors installed in minimum 8" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm ≥ 1,500 psi).
3. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.
4. Allowable shear loads into the face shell of a masonry wall may be applied in any direction.

**Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Tops of Grout Filled Concrete Masonry Walls<sup>1,2,3</sup>**



Nominal Anchor Diameter d in.	Minimum Embed. h <sub>nom</sub> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	ASTM C-90 Block Type	Ultimate Loads		Allowable Loads	
					Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)
3/16	1.5 (38.1)	1.5 (38.1)	3 (76.2)	Lightweight	450 (2.0)	510 (2.3)	90 (0.4)	100 (0.5)
1/4	1.5 (38.1)	1.5 (38.1)	3 (76.2)	Lightweight	825 (3.7)	780 (3.5)	165 (0.7)	155 (0.7)
5/16	2 (50.8)	1.75 (44.5)	3 (76.2)	Lightweight	1,735 (7.7)	800 (3.6)	350 (1.5)	160 (0.7)

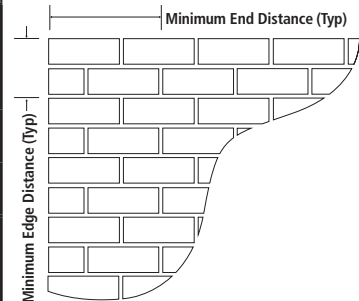
1. Tabulated load values are for 3/16-inch and 1/4-inch anchors installed in minimum 6" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation ( $f'_m \geq 1,500$  psi).
2. Tabulated load values are for 5/16-inch anchors installed in minimum 8" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation ( $f'_m \geq 1,500$  psi).
3. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.



**Allowable Load Capacities for Tapper+ Anchors Installed in Clay Brick Masonry<sup>1,2,3,4</sup>**



Nominal Anchor Diameter d in.	Minimum Embed. h in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	Installation Location	Tension lbs. (kN)	Shear lbs. (kN)
3/16	1-1/2 (38.1)	1-3/4 (44.5)	1-3/4 (44.5)	Face	380 (1.7)	165 (0.7)
				Mortar Joint	300 (1.3)	190 (0.8)
1/4				Face	605 (2.7)	270 (1.2)
				Mortar Joint	200 (0.9)	155 (0.7)



1. Tabulated load values are for anchors installed in multiple wythe, minimum Grade SW, solid clay brick masonry walls conforming to ASTM C 62. Mortar must be minimum Type N. Masonry compressive strength must be at the specified minimum at the time of installation ( $f'_m \geq 1,500$  psi).
2. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as lifesafety or overhead.
3. Allowable shear loads into the face or mortar joint of the brick masonry wall may be applied in any direction.
4. The tabulated values are applicable for anchors installed at a critical spacing between anchors of 12 times the anchor diameter.

**Average Withdrawal Capacity and Average Bending Yield Moment of Tapper+ in Wood<sup>1</sup>**

Nominal Anchor Diameter d in.	Minimum Embed. h in. (mm)	Minimum Edge Distance in. (mm)	Withdrawal Capacity <sup>1</sup> lbs. (kN)	Bending Yield psi (MPa)
3/16	1 (25.4)	1-3/4 (44.5)	540 (2.4)	67,000 (464)
	1-1/2 (38.1)	1-3/4 (44.5)	820 (3.7)	67,000 (464)
1/4	1 (25.4)	1-3/4 (44.5)	680 (3.0)	107,000 (740)
	1-1/2 (38.1)	1-3/4 (44.5)	1,050 (4.7)	107,000 (740)

1. Tests in Douglas-Fir Larch with Specific Gravity of 0.42; screw oriented tangential to wood grain.



**STRENGTH DESIGN INFORMATION**

**Strength Design Installation Table for Tapper+<sup>1</sup>**

**CODE LISTED**  
ICC-ES ESR-3068

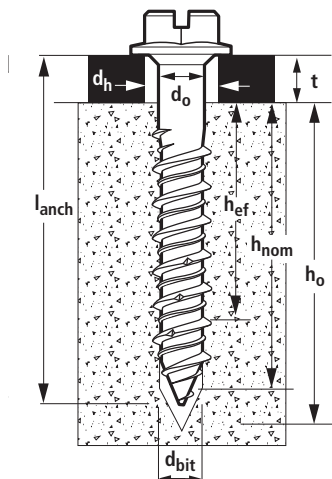


Anchor Property/Setting Information	Notation	Units	3/16	1/4	5/16
Nominal outside anchor diameter	$d_a$	in. (mm)	0.145 (3.7)	0.185 (4.7)	0.250 (6.4)
Nominal drill bit diameter	$d_{bit}$	in. (mm)	3/16 Tapper+ Bit	1/4 Tapper+ Bit	5/16 Tapper+ Bit
Tapper+ bit tolerance range	-	in.	0.170 to 0.176	0.202 to 0.207	0.255 to 0.259
Minimum nominal embedment depth	$h_{nom}$	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-7/8 (48)
Effective embedment	$h_{ef}$	in. (mm)	1.23 (31)	1.23 (31)	1.10 (76)
Minimum hole depth	$h_{hole}$	in. (mm)	$h_{nom} + 1-1/4$ (6.4)	$h_{nom} + 1-1/4$ (6.4)	$h_{nom} + 1-1/4$ (6.4)
Minimum concrete member thickness	$h_{min}$	in. (mm)	3-1/4 (83)	3-1/4 (83)	3-1/4 (83)
Minimum overall anchor length	$l_{anch}$	in. (mm)	2-1/4 (57)	2-1/4 (57)	2 (51)
Minimum edge distance	$c_{min}$	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-1/2 (38)
Minimum spacing distance	$s_{min}$	in. (mm)	1 (25)	2 (51)	2 (51)
Critical edge distance	$c_{ac}$	in. (mm)	3 (76)	3 (76)	2-1/2 (64)
Max impact wrench power	$T_{screw}$	ft-lbs (N-m)	-	-	115 (150)
Phillips bit size (No.)	-	-	2	3	3

For SI: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.

1. The Information presented in this table is to be used in conjunction with the design criteria of ACI 318 Appendix D.

**Tapper+ Anchor Detail**



Slotted hex head version pictured, flat head length is measured from top of head to tip of anchor.

**MECHANICAL ANCHORS**

**TAPPER+®**  
Concrete Screw Anchor



### Tension Design Information for Tapper+ Anchor in Concrete (For Use with Load Combinations Taken from ACI 318, Section 9.2)<sup>1,2</sup>

**CODE LISTED**  
ICC-ES ESR-3068


Design Characteristic	Notation	Units	Nominal Anchor Size (Inch)		
			3/16	1/4	5/16
Anchor category	1,2 or 3	-	1	1	1
Nominal embedment depth	$h_{nom}$	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-7/8 (48)
<b>STEEL STRENGTH IN TENSION<sup>4</sup></b>					
Minimum specified ultimate tensile strength (neck)	$f_{uta}$	ksi (N/mm <sup>2</sup> )	100 (689)	100 (689)	100 (689)
Effective tensile stress area (neck)	$A_{se,N}$ ( $A_{se}$ ) <sup>5</sup>	in <sup>2</sup> (mm <sup>2</sup> )	0.0162 (10.4)	0.0268 (17.3)	0.044 (28.4)
Steel strength in tension	$N_{sa}$	lb (kN)	1,620 (7.2)	2,680 (12.0)	4,400 (19.6)
Reduction factor for steel strength <sup>3</sup>	$\phi$	-	0.65		
<b>CONCRETE BREAKOUT STRENGTH IN TENSION<sup>7</sup></b>					
Effective embedment	$h_{ef}$	in. (mm)	1.23 (31.2)	1.23 (31.2)	1.10 (28)
Effectiveness factor for concrete breakout	$k_{uncr}$	-	24	24	24
Modification factor for cracked and uncracked concrete <sup>5</sup>	$\Psi_{c,N}$	-	1.0 See note 5	1.0 See note 5	1.0 See note 5
Critical edge distance	$c_{ac}$	in. (mm)	3 (76.2)	3 (76.2)	2-1/2 (64)
Reduction factor for concrete breakout strength <sup>3</sup>	$\phi$	-	0.65 (Condition B)		
<b>PULLOUT STRENGTH IN TENSION<sup>8</sup></b>					
Characteristic pullout strength, uncracked concrete (2,500 psi) <sup>6</sup>	$N_{p,uncr}$	lb (kN)	635 (2.8)	940 (4.2)	See note 9
Reduction factor for pullout strength <sup>3</sup>	$\phi$	-	0.65 (Condition B)		

For SI: 1 inch = 25.4 mm, 1 ksi = 6.895 N/mm<sup>2</sup>, 1 lbf = 0.0044 kN.

- The data in this table is intended to be used with the design provisions of ACI 318 Appendix D.
- Installation must comply with published instructions and details.
- All values of  $\phi$  were determined from the load combinations of UBC Section 1605.2.1, UBC Section 1612.2.1, or ACI 318 Section 9.2. If the load combinations of UBC Section 1902.2 or ACI 318 Appendix C are used, the appropriate value of  $\phi$  must be determined in accordance with ACI 318 D.4.4. For reinforcement that meets ACI 318 Appendix D requirements for Condition A, see ACI 318 D. 4.3 for the appropriate  $\phi$  factor.
- The Tapper+ anchor is considered a brittle steel element as defined by ACI 318 D.1. Tabulated values for steel strength in tension must be used for design.
- For all design cases use  $\Psi_{c,N} = 1.0$ . The appropriate effectiveness factor for uncracked concrete ( $k_{uncr}$ ) must be used.
- For all design cases use  $\Psi_{c,P} = 1.0$ . For calculation of  $N_{pn}$ , see Section 4.1.3 of this report. For the calculation of  $N_{p,uncr}$ , the nominal pullout strength can be adjusted by calculation according to:  

$$N_{pn,fc} = N_{p,uncr} \left( \frac{f'_c}{2,500} \right)^n \text{ (lbs, psi)}, \quad N_{pn,fc} = N_{p,uncr} \left( \frac{f'_c}{17.2} \right)^n \text{ (N,MPa)}$$
 Where  $f'_c$  is the specified concrete compressive strength and whereby the exponent  $n = 0.3$  for the 3/16-inch-diameter (4.8mm) anchors,  $n = 0.4$  for 1/4-inch-diameter (6.4mm) anchors and  $n = 0.5$  for 5/16-inch-diameter (7.9mm) anchors.
- Anchors are permitted to be used in sand-lightweight provided that  $N_b$ , and  $N_{p,uncr}$  are multiplied by a factor of 0.60.
- The notation in parenthesis is for the 2006 IBC.
- Pullout strength does not control design of indicated anchors. Do not calculate pullout strength for indicated anchor size and embedment.

**Shear Design Information for Tapper+ Anchor in Concrete**  
(For use with load combinations taken from ACI 318, Section 9.2)<sup>1,2</sup>

**CODE LISTED**  
ICC-ES ESR-3068



Design Characteristic	Notation	Units	Nominal Anchor Diameter		
			3/16"	1/4"	5/16"
Anchor category	1, 2 or 3	-	1	1	1
Nominal embedment depth	$h_{nom}$	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-7/8 (48)
<b>STEEL STRENGTH IN SHEAR<sup>5</sup></b>					
Steel strength in shear <sup>5</sup>	$V_{sa}$	lb (kN)	810 (3.6)	1,180 (5.3)	2,475 (11.1)
Reduction factor for steel strength <sup>3</sup>	$\phi$	-	0.60		
<b>CONCRETE BREAKOUT STRENGTH IN SHEAR<sup>6</sup></b>					
Load bearing length of anchor ( $h_{ef}$ or $8d_a$ , whichever is less)	$\ell_e$	in. (mm)	1.23 (32)	1.23 (32)	1.10 (28)
Nominal anchor diameter	$d_a$ ( $d_o$ ) <sup>7</sup>	in. (mm)	0.145 (3.7)	0.185 (4.7)	0.250 (6.4)
Reduction factor for concrete breakout <sup>3</sup>	$\phi$	-	0.70 (Condition B)		
<b>PRYOUT STRENGTH IN SHEAR<sup>6</sup></b>					
Coefficient for prout strength (1.0 for $h_{ef} < 2.5$ in., 2.0 for $h_{ef} \geq 2.5$ in.)	$k_{cp}$	-	1.0	1.0	1.0
Effective embedment	$h_{ef}$	in. (mm)	1.23 (31.2)	1.23 (31.2)	1.10 (27.9)
Reduction factor for prout strength <sup>3</sup>	$\phi$	-	0.70 (Condition B)		

For St: 1 inch = 25.4 mm, 1 lbf = 0.0044 kN.

- The data in this table is intended to be used with the design provisions of ACI 318 Appendix D.
- Installation must comply with published instructions and details.
- All values of  $\phi$  were determined from the load combinations of UBC Section 1605.2.1, UBC Section 1612.2.1, or ACI 318 Section 9.2. If the load combinations of UBC Section 1902.2 or ACI 318 Appendix C are used, the appropriate value of  $\phi$  must be determined in accordance with ACI 318 D.4.4. For reinforcement that meets ACI 318 Appendix D requirements for Condition A, see ACI 318 D.4.3 for the appropriate  $\phi$  factor.
- The Tapper+ anchor is considered a brittle steel element as defined by ACI 318 D.1.
- Tabulated values for steel strength in shear must be used for design.
- Anchors are permitted to be used in sand-lightweight concrete provided that  $V_b$  is multiplied by 0.60, in lieu of ACI 318 D.3.6.
- The notation in parenthesis is for the 2006 IBC.

**STRENGTH DESIGN PERFORMANCE DATA**

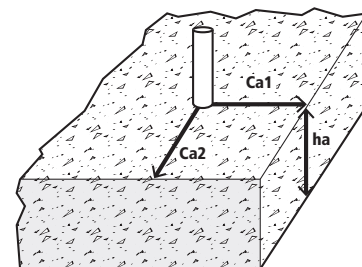
**Tension and Shear Design Strengths for Tapper+ in Uncracked Concrete**



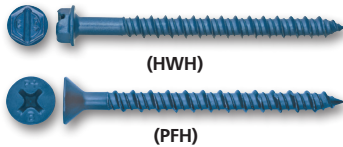
Nominal Anchor Diameter (in.)	Nominal Embed. $h_{nom}$ (in.)	Minimum Concrete Compressive Strength									
		$f'c = 2,500$ psi		$f'c = 3,000$ psi		$f'c = 4,000$ psi		$f'c = 6,000$ psi		$f'c = 8,000$ psi	
		$\phi N_n$ Tension (lbs.)	$\phi V_n$ Shear (lbs.)	$\phi N_n$ Tension (lbs.)	$\phi V_n$ Shear (lbs.)	$\phi N_n$ Tension (lbs.)	$\phi V_n$ Shear (lbs.)	$\phi N_n$ Tension (lbs.)	$\phi V_n$ Shear (lbs.)	$\phi N_n$ Tension (lbs.)	$\phi V_n$ Shear (lbs.)
3/16	1-3/4	415	485	435	485	475	485	535	485	585	485
1/4	1-3/4	610	710	655	710	735	710	865	710	975	710
5/16	1-7/8	900	850	985	930	1,140	1,075	1,395	1,315	1,610	1,485

■ - Steel Strength Controls □ - Concrete Breakout Strength Controls ■ - Anchor Pullout/Pryout Strength Controls

- Tabular values are provided for illustration and are applicable for single anchors installed in normal-weight concrete with minimum slab thickness,  $h_a = h_{min}$ , and with the following conditions:
  - $C_{a1}$  is greater than or equal to the critical edge distance,  $C_{ac}$  (table values based on  $C_{a1} = C_{ac}$ ).
  - $C_{a2}$  is greater than or equal to 1.5 times  $C_{a1}$ .
- Calculations were performed according to ACI 318-11 Appendix D. The load level corresponding to the controlling failure mode is listed. (e.g. For tension: steel, concrete breakout and pullout; For shear: steel, concrete breakout and prout). Furthermore, the capacities for concrete breakout strength in tension and prout strength in shear are calculated using the effective embedment values,  $h_{ef}$ , for the selected anchors as noted in the design information tables. Please also reference the installation specifications for more information.
- Strength reduction factors ( $\phi$ ) were based on ACI 318 Section 9.2 for load combinations. Condition B is assumed.
- Tabular values are permitted for static loads only, seismic loading is not considered with these tables.
- For designs that include combined tension and shear, the interaction of tension and shear loads must be calculated in accordance with ACI 318 Appendix D.
- Interpolation is not permitted to be used with the tabular values. For intermediate base material compressive strengths please see ACI 318 Appendix D. For other design conditions including seismic considerations please see ACI 318 Appendix D.



**ORDERING INFORMATION**



**Blue Perma-Seal Tapper+ - Standard Pack\***

Cat No.		Screw Size	Quantities	
HWH	PFH		Box	Carton
2700SD	2740SD	3/16" x 1-1/4"	100	500
2702SD	2742SD	3/16" x 1-3/4"	100	500
2704SD	2744SD	3/16" x 2-1/4"	100	500
2706SD	2746SD	3/16" x 2-3/4"	100	500
2708SD	2748SD	3/16" x 3-1/4"	100	500
2710SD	2750SD	3/16" x 3-3/4"	100	500
2712SD	2752SD	3/16" x 4"	100	500
2720SD	2760SD	1/4" x 1-1/4"	100	500
2722SD	2762SD	1/4" x 1-3/4"	100	500
2724SD	2764SD	1/4" x 2-1/4"	100	500
2726SD	2766SD	1/4" x 2-3/4"	100	500
2728SD	2768SD	1/4" x 3-1/4"	100	500
2730SD	2770SD	1/4" x 3-3/4"	100	500
2732SD	2772SD	1/4" x 4"	100	500
2734SD	2774SD	1/4" x 5"	100	100
2736SD	2776SD	1/4" x 6"	100	100

**Blue Perma-Seal Tapper+ - Master Pack\*\***

Cat No.		Screw Size	Quantities	Drill Bit References	
HWH	PFH			Straight	SDS Hex
9462SD	9476SD	3/16" x 1-1/4"	2000	2781	2793
9463SD	9477SD	3/16" x 1-3/4"	2000	2781	2793
9464SD	9478SD	3/16" x 2-1/4"	2000	2782	2793
9465SD	9479SD	3/16" x 2-3/4"	2000	2782	2793
9466SD	9480SD	3/16" x 3-1/4"	1000	2783	2794
9467SD	9481SD	3/16" x 3-3/4"	1000	2783	2794
9468SD	9482SD	3/16" x 4"	1000	2783	2794
9469SD	9483SD	1/4" x 1-1/4"	2000	2785	2796
9470SD	9484SD	1/4" x 1-3/4"	2000	2785	2796
9471SD	9485SD	1/4" x 2-1/4"	1000	2786	2796
9472SD	9486SD	1/4" x 2-3/4"	1000	2786	2796
9473SD	9487SD	1/4" x 3-1/4"	1000	2787	2797
9474SD	9488SD	1/4" x 3-3/4"	1000	2787	2797
9475SD	9489SD	1/4" x 4"	1000	2787	2797
-	9490SD	1/4" x 5"	1000	2788	2797
-	9491SD	1/4" x 6"	1000	2789	2797



**Carbide Drill Bits for Perma-Seal Tapper+ Straight Shank**

Cat. No.	Size	Usable Length	Std. Tube	Wt./ 10
2781SD	5/32" x 3-1/2"	2	10	1/4
2782SD	5/32" x 4-1/2"	3	10	1/4
2783SD	5/32" x 5-1/2"	4	10	1/4
2785SD	3/16" x 3-1/2"	2	10	1/4
2786SD	3/16" x 4-1/2"	3	10	1/4
2787SD	3/16" x 5-1/2"	4	10	1/2
2788SD	3/16" x 6-1/2"	5	10	1/2
2789SD	3/16" x 7-1/2"	6	10	1/2



**Carbide Drill Bits for Perma-Seal Tapper+ Hex Shank SDS-Plus**

Cat. No.	Size	Usable Length	Std. Tube	Wt./ 10
2793SD	5/32" x 5"	3	1	1
2794SD	5/32" x 7"	5	1	1
2796SD	3/16" x 5"	3	1	1
2797SD	3/16" x 7"	5	1	1
2793SD	5/32" x 5"	3	1	1
2794SD	5/32" x 7"	5	1	1
2796SD	3/16" x 5"	3	1	1
2797SD	3/16" x 7"	5	1	1



**Installation Tools for 3/16" and 1/4" Tapper+**

Cat. No.	Description	Max Screw Length	Max Bit Length	Std. Box	Wt./ Each
2791	*Combo TAPPER 1000 Tool	4"	5-1/2"	1	3/4
2795	1000 SDS Extension (8")	6"	7-1/2"	1	1/2

\* This tool cannot be used with SDS Drill Bits or PFH screws.

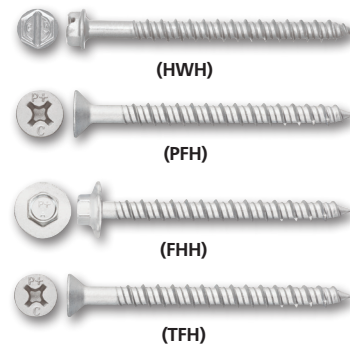
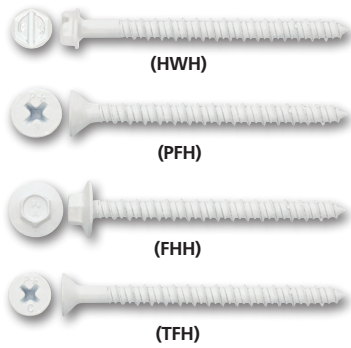
HWH = Hex Washer Head (slotted); PFH = Phillips Flat Head; TFH = Trim Flat Head; FHH = Flange Hex Head.

Tapper+ parts have an "SD" designation added to the catalog number.

\* - One Tapper+ drill bit included in each standard box.

\*\* - Drill bit not included with master pack.

Shaded catalog numbers denote sizes which are less than the minimum standard anchor length for strength design.



**White Perma-Seal Tapper+ - Standard Pack\***

Cat No.				Screw Size	Quantities	
HWH	PFH	FHH	TFH		Box	Carton
2400SD	2440SD	-	-	3/16" x 1-1/4"	100	500
2402SD	2442SD	-	-	3/16" x 1-3/4"	100	500
2404SD	2444SD	-	-	3/16" x 2-1/4"	100	500
2406SD	2446SD	-	-	3/16" x 2-3/4"	100	500
2408SD	2448SD	-	-	3/16" x 3-1/4"	100	500
2410SD	2450SD	-	-	3/16" x 3-3/4"	100	500
2412SD	2449SD	-	-	3/16" x 4"	100	500
2420SD	2460SD	-	-	1/4" x 1-1/4"	100	500
2422SD	2462SD	8706SD	8710SD	1/4" x 1-3/4"	100	500
2424SD	2464SD	8707SD	8711SD	1/4" x 2-1/4"	100	500
2426SD	2466SD	8708SD	8712SD	1/4" x 2-3/4"	100	500
2428SD	2468SD	8709SD	8713SD	1/4" x 3-1/4"	100	500
2430SD	2470SD	-	8714SD	1/4" x 3-3/4"	100	500
2435SD	2472SD	-	-	1/4" x 4"	100	500

**Silver Perma-Seal Tapper+ - Standard Pack\***

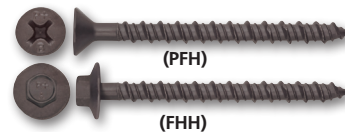
Cat No.				Screw Size	Quantities	
HWH	PFH	FHH	TFH		Box	Carton
-	2498SD	-	-	3/16" x 1-1/4"	100	500
-	2500SD	-	-	3/16" x 1-3/4"	100	500
-	2501SD	-	-	3/16" x 2-1/4"	100	500
-	2502SD	-	-	3/16" x 2-3/4"	100	500
-	2503SD	-	-	3/16" x 3-1/4"	100	500
-	2504SD	-	-	3/16" x 3-3/4"	100	500
-	2505SD	-	-	3/16" x 4"	100	500
2486SD	2506SD	-	-	1/4" x 1-1/4"	100	500
2488SD	2507SD	8715SD	8719SD	1/4" x 1-3/4"	100	500
2490SD	2508SD	8716SD	8720SD	1/4" x 2-1/4"	100	500
2492SD	2509SD	8717SD	8721SD	1/4" x 2-3/4"	100	500
2494SD	2510SD	8718SD	8722SD	1/4" x 3-1/4"	100	500
2495SD	2511SD	-	8723SD	1/4" x 3-3/4"	100	500
2496SD	2512SD	-	-	1/4" x 4"	100	500

**White Perma-Seal Tapper+ - Master Pack\*\***

Cat No.		Screw Size	Quantities	Drill Bit References	
HWH	PFH			Straight	SDS Hex
-	9191SD	3/16" x 1-1/4"	2000	2781	2793
-	9192SD	3/16" x 1-3/4"	2000	2781	2793
-	9193SD	3/16" x 2-1/4"	2000	2782	2793
-	9194SD	3/16" x 2-3/4"	2000	2782	2793
-	9195SD	3/16" x 3-1/4"	1000	2783	2794
-	9196SD	3/16" x 3-3/4"	1000	2783	2794
-	9197SD	3/16" x 4"	1000	2783	2794
9923SD	9951SD	1/4" x 1-1/4"	2000	2785	2796
9924SD	9952SD	1/4" x 1-3/4"	2000	2785	2796
9925SD	9953SD	1/4" x 2-1/4"	1000	2786	2796
9926SD	9954SD	1/4" x 2-3/4"	1000	2786	2796
9927SD	9955SD	1/4" x 3-1/4"	1000	2787	2797
9928SD	9956SD	1/4" x 3-3/4"	1000	2787	2797
9929SD	9957SD	1/4" x 4"	1000	2787	2797

**Silver Perma-Seal Tapper+ - Master Pack\*\***

Cat No.		Screw Size	Quantities	Drill Bit References	
HWH	PFH			Straight	SDS Hex
-	8757SD	3/16" x 1-1/4"	2000	2781	2793
-	8758SD	3/16" x 1-3/4"	2000	2781	2793
-	8759SD	3/16" x 2-1/4"	2000	2782	2793
-	8760SD	3/16" x 2-3/4"	2000	2782	2793
-	8761SD	3/16" x 3-1/4"	1000	2783	2794
-	8762SD	3/16" x 3-3/4"	1000	2783	2794
-	8763SD	3/16" x 4"	1000	2783	2794
8750SD	8764SD	1/4" x 1-1/4"	2000	2785	2796
8751SD	8765SD	1/4" x 1-3/4"	2000	2785	2796
8752SD	8766SD	1/4" x 2-1/4"	1000	2786	2796
8753SD	8767SD	1/4" x 2-3/4"	1000	2786	2796
8754SD	8768SD	1/4" x 3-1/4"	1000	2787	2797
8755SD	8769SD	1/4" x 3-3/4"	1000	2787	2797
8756SD	8770SD	1/4" x 4"	1000	2787	2797



**Blue Perma-Seal Tapper+ - Standard Pack\***

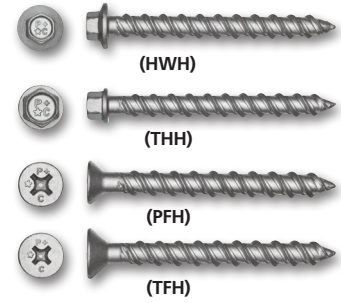
Cat No.		Screw Size	Quantities	
PFH	FHH		Box	Carton
9975SD	9977SD	1/4" x 1-3/4"	100	500
9976SD	9978SD	1/4" x 2-1/4"	100	500

Shaded catalog denote sizes which are less than the minimum standard anchor length for strength design.

Flange Hex Head parts are not included in the scope of ESR-3068.

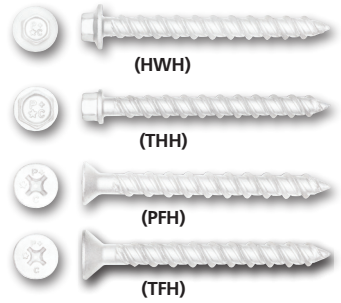
**Silver Perma-Seal Tapper+ Xtreme**

Standard Pack*						
Cat No.				Screw Size	Quantity	
HWH	THH	PFH	TFH		Box	Carton
2200SD	2230SD	-	2240SD	5/16" x 1-3/4"	100	500
2202SD	2232SD	2212SD	2242SD	5/16" x 2-1/4"	100	500
2204SD	2234SD	2214SD	2244SD	5/16" x 2-3/4"	100	500
2206SD	2236SD	2216SD	2246SD	5/16" x 3-1/4"	100	500
2208SD	2238SD	2218SD	2248SD	5/16" x 4"	100	500
2210SD	-	2220SD	2250SD	5/16" x 5"	100	500
-	-	2222SD	-	5/16" x 6"	100	500



**White Perma-Seal Tapper+ Xtreme<sup>1</sup>**

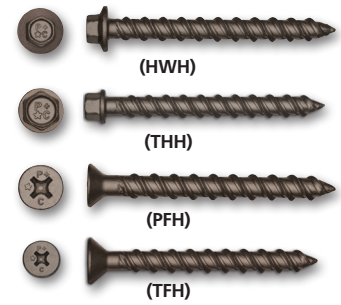
Standard Pack*						
Cat No.				Screw Size	Quantity	
HWH	THH	PFH	TFH		Box	Carton
2300SD	2330SD	-	2340SD	5/16" x 1-3/4"	100	500
2302SD	2332SD	2312SD	2342SD	5/16" x 2-1/4"	100	500
2304SD	2334SD	2314SD	2344SD	5/16" x 2-3/4"	100	500
2306SD	2336SD	2316SD	2346SD	5/16" x 3-1/4"	100	500
2308SD	2338SD	2318SD	2348SD	5/16" x 4"	100	500
2310SD	-	2320SD	2350SD	5/16" x 5"	100	500
-	-	2322SD	2352SD	5/16" x 6"	100	500



1. White Perma-Seal® finishes available by order.

**Bronze Perma-Seal Tapper+ Xtreme<sup>1</sup>**

Standard Pack*						
Cat No.				Screw Size	Quantity	
HWH	THH	PFH	TFH		Box	Carton
2600SD	2630SD	-	2640SD	5/16" x 1-3/4"	100	500
2602SD	2632SD	2612SD	2642SD	5/16" x 2-1/4"	100	500
2604SD	2634SD	2614SD	2644SD	5/16" x 2-3/4"	100	500
2606SD	2636SD	2616SD	2646SD	5/16" x 3-1/4"	100	500
2608SD	2638SD	2618SD	2648SD	5/16" x 4"	100	500
2610SD	-	2620SD	2650SD	5/16" x 5"	100	500
-	-	2622SD	2652SD	5/16" x 6"	100	500



1. Bronze Perma-Seal® finishes available by order.

HWH = Hex Washer Head (slotted) ; PFH = Phillips Flat Head ; TFH = Trim Flat Head ; FHH = Flange Hex Head.

\* - One Tapper+ drill bit included in each standard box.

Shaded catalog numbers denote sizes which are less than the minimum standard anchor length for strength design.

**Installation Tools for Tapper+ Xtreme**

Cat. No.	Description	Std. Box	Wt./ Each
2291SD	Tapper+ Xtreme Installation Kit includes: #3 Phillips Impact Power Bit 5/16" Impact Ready Nut Driver 1/4" x 6" SDS+ Tapper+ /Wedge Bit 1/4" x 8" Wedge Bit SDS+	1	3/4

**Carbide Drill Bits for 5/16" Perma-Seal Tapper+ SDS-Plus**

Cat No.	Size	Useable Length	Std. Tube	Wt./10
01314	5/16" x 6"	4"	1	1
01315	5/16" x 8"	6"	1	1