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# ICC-ES Evaluation Report ESR-3042

DIVISION: 06 00 00—WOOD, PLASTICS AND COMPOSITES

- Section: 06 05 23—Wood, Plastic and Composite Fastenings
- REPORT HOLDER:
  - DEWALT

## ADDITIONAL LISTEES:

ALL POINTS SCREW, BOLT & SPECIALTY CO.

## THE HILLMAN GROUP

## **EVALUATION SUBJECT:**

## ULTRACON®+ SCREW ANCHORS IN WOOD (DEWALT)

## **1.0 EVALUATION SCOPE**

## Compliance with the following codes:

- 2021, 2018, 2015, and 2012 *International Building Code*<sup>®</sup> (IBC)
- 2021, 2018, 2015, and 2012 International Residential Code<sup>®</sup> (IRC)

## Property evaluated:

Structural

## 2.0 USES

Ultracon+ screw anchors are alternate dowel-type threaded fasteners used in wood-to-wood connections.

## 3.0 DESCRIPTION

## 3.1 General:

Ultracon+ screw anchors are self-drilling, self-tapping screws comprised of a one-piece anchor body with a hex head, slotted hex head or phillips flat head. The screw anchor body is formed with alternating high and low threads, and a gimlet point tip.

Product names for the report holder and the additional listees are presented in Table 1 of this report. The screw anchors are available with nominal diameters of  $3/_{16}$  inch and  $1/_4$  inch. The actual specified shank diameter, root thread diameter and outside thread diameter are given in Table 2B for each screw anchor. The nominally  $3/_{16}$ -inch

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screw anchor is available in lengths ranging from  $1^{3}/_{4}$  inches to 4 inches (44.5 mm to 102 mm), and the nominally  $1/_{4}$ -inch screw anchor is available in lengths ranging from  $1^{3}/_{4}$  inches to 6 inches (44.5 mm to 152 mm), as indicated in Table 2A.

## 3.2 Materials:

**3.2.1 Ultracon+ Screw Anchors:** The screw anchors are manufactured from low-carbon steel wire, grade C1016 or C1022, and are case hardened after forming. They are coated with a proprietary Stalgard<sup>®</sup> (Perma-Seal<sup>®</sup> for screw anchors under additional listees) coating available in various colors.

3.2.2 Wood Members: Wood side and main members must have a moisture content less than or equal to 19 percent at the time of screw anchor installation and while in service. Wood members must be solid-sawn lumber or boards having an assigned specific gravity, as specified in Table 12.3.3A of the 2018 and 2015 ANSI/AWC National Design Specification (NDS) for Wood Construction (Table 11.3.3A of the 2012 NDS) or wood structural panel having an assigned specific gravity, as specified in Table 12.3.3B of the 2018 and 2015 NDS (Table 11.3.3B of the 2012 NDS) within the ranges given in Tables 3, 4 and 5 of this report. The thickness of the wood main member, tm, must be equal to or greater than the screw anchor length less the thickness of the side member. For the purposes of resisting lateral loads, the side member must have a minimum thickness, ts, of  $^{3}/_{4}$  inch (19.0 mm). For the purposes of resisting pull-through and withdrawal loads, the side member must have a minimum thickness,  $t_s$ , of 1.0 inch (25.4 mm).

## 4.0 DESIGN AND INSTALLATION

## 4.1 Design:

Reference lateral (*Z*), withdrawal (*W*), and head pull-through (*P*) design values for Ultracon+ screw anchor connections in wood members are given in Tables 3, 4 and 5, respectively. Adjustment factors must be as specified for dowel-type fasteners and wood screws in the NDS. Allowable tensile and shear loads for the Ultracon+ screw anchors, based on fastener strength, are given in Table 2B.

The allowable lateral load for a single-screw anchor connection is the lesser of: (a) the reference lateral design value given in Table 3, adjusted by all applicable adjustment factors, or (b) the allowable screw anchor

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shear strength given in Table 2B. The allowable load for a single-screw anchor connection in which the screw anchor is subject to tension is the least of: (a) the reference withdrawal design value given in Table 4, adjusted by all applicable adjustment factors; (b) the reference head pull-through design value given in Table 5, adjusted by all applicable adjustment factors; or (c) the allowable screw anchor tension strength given in Table 2B. Reference design values must be multiplied by all applicable adjustment factors, as specified for dowel-type fasteners and wood screws in the NDS. When the adjusted lateral design value (Z') of a single-screw anchor connection exceeds the allowable shear strength of the screw anchor itself, as specified in Table 2B, the design lateral load of the connection must be limited to the shear value specified in Table 2B, without any load duration adjustments. When the lesser of the adjusted withdrawal design value (W') and the adjusted pull-through design value (P') of a single-screw anchor connection exceeds the allowable tensile strength of the screw anchor itself, as specified in Table 2B, the design load of the connection must be limited to the tension value specified in Table 2B, without any load duration adjustments.

Connections containing multiple Ultracon+ screw anchors must be designed in accordance with Sections 11.2.2 and 12.6 of the 2018 and 2015 NDS (Sections 10.2.2 and 11.6 of the 2012 NDS). Where Ultracon+ screw anchors are subjected to combined lateral and withdrawal loads, connections must be designed in accordance with Section 12.4.1 of the 2018 and 2015 NDS (Section 11.4.1 of the 2012 NDS). When designing a connection, the structural members must be checked for load-carrying capacity in accordance with Section 11.1.2 of the 2018 and 2015 NDS (Section 10.1.2 of the 2012 NDS), and local stresses within the connection must be checked against Appendix E of the NDS to ensure the capacity of the connection and fastener group. Minimum end distances, edge distances and spacing of the screw anchors must be in accordance with Table 6 of this report.

## 4.2 Installation:

Ultracon+ screw anchors must be installed in accordance with the manufacturer's published installation instructions and this report. Screw anchors must be installed such that their main axis is oriented perpendicular to the wood grain. An appropriate screw anchor length must be used, such that the screw anchor will penetrate a minimum of 1.0 inch (25.4 mm) into the main member. The side member must be in direct contact with the main member, such that no gap exists between the wood members. End distances, edge distances and spacing of the screw anchors must be sufficient to prevent splitting of the wood, or as required by Table 6, whichever is greater. Installation may be performed without predrilling the wood members. The screw anchor must be driven using the manufacturer-recommended socket tool (for hex head versions) or a phillips bit tip (for flat head versions), with a rotary drill or percussion drill set to rotary only mode. Upon installation, for hex head screw anchors, the underside of the screw anchor head must be flush with the surface of the side member; and for flat head screw anchors the head of the screw anchor must be flush with the surface of the side member. The screw anchors must not be overdriven.

## 5.0 CONDITIONS OF USE

The Ultracon+ screw anchors described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- **5.1** The screw anchors must be installed in accordance with the manufacturer's published installation instructions and this report. In case of a conflict between this report and the manufacturer's installation instructions, this report governs.
- **5.2** Calculations and details demonstrating compliance with this report must be submitted to the code official. The calculations and details must be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed.
- **5.3** Ultracon+ screw anchors must be installed and used in dry in-service conditions where the moisture content of the wood members does not exceed 19 percent.
- **5.4** See <u>ESR-3213</u> for installations in which Ultracon+ screw anchors are used in contact with treated wood.
- **5.5** Lateral loading of <sup>3</sup>/<sub>16</sub>-inch Ultracon+ screw anchors is outside the scope of this evaluation report.
- **5.6** Ultracon+ screw anchors have not been evaluated for withdrawal and head pull-through resistance in wood members having specific gravities of less than 0.50.
- **5.7** Ultracon+ screw anchors are manufactured under a quality-control program with inspections by ICC-ES.

## 6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Alternate Dowel-type Threaded Fasteners (AC233), dated October 2020 (Editorially revised December 2020).

## 7.0 IDENTIFICATION

- 7.1 The Ultracon+ screw anchors are identified in the field by dimensional characteristics and packaging. A length letter code, as specified in Table 2A, is stamped on each screw anchor head. Packages are identified with the product name; part number; head type; screw anchor size and length; the company name as set forth in Table 1 of this report; and the evaluation report number (ESR-3042).
- **7.2** The report holder's contact information is the following:

DEWALT 701 EAST JOPPA ROAD TOWSON, MARYLAND 21286 (800) 524-3244 www.DEWALT.com anchors@DEWALT.com

**7.3** The additional listees' contact information is the following:

ALL POINTS SCREW, BOLT & SPECIALTY CO. 1590 N.W. 27TH AVENUE #9 POMPANO BEACH, FLORIDA 33069 info@allpointsscrew.com

THE HILLMAN GROUP 10590 HAMILTON AVENUE CINCINNATI, OHIO 45231 info@hillmangroup.com

#### TABLE 1—PRODUCT NAMES BY COMPANY

COMPANY NAME	PRODUCT NAME
DEWALT	Ultracon <sup>®</sup> + Screw Anchors
The Hillman Group	Hillman Tapper+ Screw Anchors
All Points Screw, Bolt & Specialty Co.	AP Tapper+ Screw Anchors

## TABLE 2A—FASTENER SPECIFICATIONS – ULTRACON+ SCREW ANCHORS

FASTENER DESIGNATION	HEAD MARKING ID	OVERALL PART LENGTH, L <sup>1</sup> (inches)	LENGTH OF THREAD, E <sup>2</sup> (inches)
	А	1 <sup>3</sup> / <sub>4</sub>	1 <sup>5</sup> /8
<sup>3</sup> / <sub>16</sub> -inch	В	21/4	1 <sup>7</sup> /8
and	С	2 <sup>3</sup> / <sub>4</sub>	1 <sup>7</sup> / <sub>8</sub>
<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Anchor	D	31/4	1 <sup>7</sup> /8
	E	3 <sup>3</sup> / <sub>4</sub>	1 <sup>7</sup> /8
	F	4	1 <sup>7</sup> /8
<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Anchor	Н	5	1 <sup>7</sup> / <sub>8</sub>
	J	6	1 <sup>7</sup> /8

For **SI:** 1 inch = 25.4 mm.

<sup>1</sup>For purposes of measuring overall fastener length, fasteners with hex heads are measured from underside of head to tip of point and fasteners with flat heads are measured from the top of the head to tip of point.

<sup>2</sup>Length of thread includes tip. See detailed illustration in Figure 1.

### TABLE 2B—FASTENER SPECIFICATIONS AND STRENGTHS – ULTRACON+ SCREW ANCHORS

FASTENER	ROOT	SHANK	OUTSIDE THREAD	BENDING YIELD	ALLOWABLE STEEL STRENGTH		
DESIGNATION	DIAMETER <sup>1</sup> (inch)	DIAMETER <sup>1</sup> (inch)	DIAMETER <sup>1</sup> (inch)	STRENGTH <sup>2</sup> , <i>F<sub>yb</sub></i> (psi)	Tension (lbf)	Shear (Ibf)	
<sup>3</sup> / <sub>16</sub> -inch Ultracon+ Screw Anchor	0.127	0.145	0.197	69,000	635	435	
<sup>1</sup> /₄-inch Ultracon+ Screw Anchor	0.170	0.187	0.241	97,000	1050	785	

For **SI:** 1 inch = 25.4 mm; 1 pound = 4.45 N; 1 psi = 6.9 kPa.

<sup>1</sup>Specified root, shank and outside thread diameters are shown in the table.

<sup>2</sup>Bending yield strength determined in accordance with ASTM F1575 using the root diameter.

#### TABLE 3—REFERENCE LATERAL DESIGN VALUES (Z) FOR WOOD-TO-WOOD CONNECTIONS<sup>1,2,3</sup>

FASTENER DESIGNATION	HEAD MARKING	MIN. SIDE MEMBER	MIN. MAIN MEMBER	ER FOR MINIMUM SPECIFIC GRAVITIES OF:6							
		THICKNESS <sup>4</sup> <i>t<sub>s</sub></i> (inches)	PENETRATION⁵ <i>P</i> (inches)	0.67	0.55	0.50	0.46	0.43	0.42	0.36	0.31
<sup>3</sup> / <sub>16</sub> -inch Ultracon+ Screw Anchor	A through F		( <sup>3</sup> / <sub>16</sub> -inch Ultracon+	screw ar	ichors ha	ve not be	en evalua	ited for la	teral load	ing)	
	А	0.75	1.00	199	148	124	107	94	90	68	51
	В		1.50		152	134	120	110	107	90	71
	C through J		≥ 2.00								71
<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Anchor	В	1.00	1.25			154	137	122	116	89	66
	C through J	1.00	≥ 1.75	212	177	154		124	120	98	81
	С	1.50	1.25	212	1//	162	149	134	129	105	82
	D through J		≥ 1.75		102	151	141	138	120	96	

For SI: 1 inch = 25.4 mm; 1 lbf = 4.45 N.

#### Notes to Table 3:

<sup>1</sup>Tabulated reference lateral design values, *Z*, apply to single shear (two-member) connections with wood main and side members having specific gravity as shown, in which the screw anchor is oriented perpendicular to the grain and loaded laterally at any angle with respect to the grain. For connections in which the main and side members have different specific gravities, use the lower of the two. Gaps are not permitted between the main and side members.

<sup>2</sup>Values must be multiplied by all applicable adjustment factors, as applicable to dowel-type fasteners, in accordance with the NDS.

<sup>3</sup>Ultracon+ screw anchors must be installed and used in dry in-service conditions, such that the wet service factor, C<sub>M</sub>, is 1.0 in accordance with the NDS. <sup>4</sup>Side members with thicknesses greater than the tabulated minimum side member thickness may be used, provided the corresponding tabulated minimum main member penetration is still achieved for the given screw anchor length.

<sup>5</sup>Minimum main member penetration is the minimum length of the screw anchor (including threaded, unthreaded and tip length) that must be embedded within the main member.

<sup>6</sup>Specific gravity must be the assigned specific gravity for sawn lumber or wood structural panels per the NDS.

FASTENER DESIGNATION	HEAD	THREAD LENGTH⁵	W (lbf/in) FOR SPECIFIC GRAVITIES OF: 6,7			
FASTENER DESIGNATION	MARKING⁵ (incl		S.G. ≥ 0.56	0.56 > S.G. ≥ 0.50		
<sup>3</sup> / <sub>16</sub> -inch Ultracon+ Screw Anchor	A through F	$1^{5}/_{8}$ through $1^{7}/_{8}$	109	109		
<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Anchor	A through J	$1^5/_8$ through $1^7/_8$	181	137		

For SI: 1 inch = 25.4 mm<sup>-</sup> 1 lbf/in = 175 N/m

<sup>1</sup>Tabulated reference withdrawal design values, W, apply to screw anchors driven into the side grain of the main member, such that the screw anchors are oriented perpendicular to the grain and loaded in direct withdrawal

<sup>2</sup>Values must be multiplied by all applicable adjustment factors, as applicable to wood screws, in accordance with the NDS.

3Ultracon+ screw anchors must be installed and used in dry in-service conditions, such that the wet service factor, C<sub>M</sub>, is 1.0 in accordance with the NDS.

<sup>4</sup>Reference withdrawal design values are to be multiplied by the length of thread penetration into the main member, but must not exceed the head pull-through design values given in Table 5. Main member penetration must be ≥ 1 inch. Threaded length includes tapered tip.

<sup>5</sup>Refer to Table 2A for head markings and corresponding thread lengths.

<sup>6</sup>Ultracon+ screw anchors have not been evaluated for withdrawal in wood members having specific gravities less than 0.50.

<sup>7</sup>Specific gravity must be the assigned specific gravity for sawn lumber or wood structural panels per the NDS.

#### TABLE 5-REFERENCE HEAD PULL-THROUGH DESIGN VALUES (P)1,2,3

FASTENER HEAD DESIGNATION TYPE		HEAD MARKING	MINIMUM SIDE MEMBER THICKNESS	PULL-THROUGH DESIGN VALUES, P (Ibf) FOR SPECIFIC GRAVITIES OF: <sup>4,5</sup>		
	$t_{\rm s}$ , (inch)	ts, (IIICII)	S.G. ≥ 0.56	0.56 > S.G. ≥ 0.50		
<sup>3</sup> / <sub>16</sub> -inch Ultracon+ Screw Anchor	Hex Head / Slotted Hex Head	A through F	1.00	125	125	
Screw Anchor	Phillips Flat Head	A through F	1.00	125	125	
<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Anchor	Hex Head / Slotted Hex Head	A through J	1.00	314	176	
Screw Anchor	Phillips Flat Head	A through F	1.00	176	176	

For SI: 1 inch = 25.4 mm; 1 pound = 4.45 N.

<sup>1</sup>Tabulated head pull-through design values, P, must be multiplied by all applicable adjustment factors, as applicable to wood screw withdrawal, in accordance with the NDS.

<sup>2</sup>Design values apply to connections with minimum side member thicknesses, *t*<sub>s</sub>, as given above.

<sup>3</sup>Ultracon+ screw anchors must be installed and used in dry in-service conditions, such that the wet service factor, C<sub>M</sub>, is 1.0 in accordance with the NDS.

<sup>4</sup>Ultracon+ screw anchors have not been evaluated for head pull-through resistance in wood members having specific gravities less than 0.50.

<sup>5</sup>Specific gravity must be the assigned specific gravity for sawn lumber or wood structural panels per the NDS.

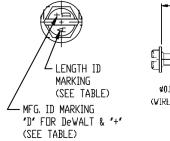
#### TABLE 6—CONNECTION GEOMETRY REQUIREMENTS<sup>1,3</sup>

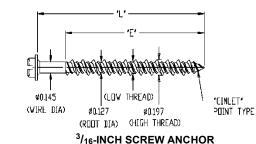
CONDITION		MINIMUM DISTANCE OR SPACING (inches)			
		<sup>3</sup> / <sub>16</sub> -inch Ultracon+ Screw Anchor	<sup>1</sup> / <sub>4</sub> -inch Ultracon+ Screw Ancho		
	Loading toward end	2 <sup>3</sup> / <sub>4</sub>	2 <sup>3</sup> / <sub>4</sub>		
End distance	Loading away from end	1 <sup>7</sup> / <sub>8</sub>	1 <sup>7</sup> /8		
	Loading perpendicular to grain	2	2		
Edge distance	Any load direction	1	1		
Spacing between	Loading parallel to grain	21/4	2 <sup>3</sup> / <sub>4</sub>		
fasteners in a row	Loading perpendicular to grain	1 <sup>1</sup> / <sub>2</sub>	1 <sup>7</sup> /8		
	In-line rows	3/4	1		
Spacing between rows	Staggered rows <sup>2</sup>	<sup>3</sup> / <sub>8</sub>	1/2		

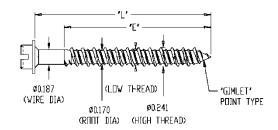
For SI: 1 inch = 25.4 mm.

<sup>1</sup>End distances, edge distances and screw anchor spacing must be sufficient to prevent splitting of the wood, or as required by this table, whichever is the more restrictive.

<sup>2</sup>Values for spacing between staggered rows apply where screw anchors in adjacent rows are offset by half of the spacing between screw anchors in a row. <sup>3</sup>Wood member stresses must be checked in accordance with Section 11.1.2 and Appendix E of the NDS, and end distances, edge distances and fastener spacing may need to be increased accordingly.







<sup>1</sup>/<sub>4</sub>-INCH SCREW ANCHOR

FIGURE 1—FASTENER SPECIFICATIONS FOR ULTRACON+ SCREW ANCHOR (Slotted Hex Head Shown for Illustration)

'CIMLET'



# **ICC-ES Evaluation Report**

# **ESR-3042 FBC Supplement**

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**REPORT HOLDER:** 

DEWALT

## **EVALUATION SUBJECT:**

## ULTRACON®+ SCREW ANCHORS IN WOOD (DEWALT)

### 1.0 REPORT PURPOSE AND SCOPE

#### Purpose:

The purpose of this evaluation report supplement is to indicate that the Ultracon+ screw anchors in wood, described in ICC-ES evaluation report ESR-3042, have also been evaluated for compliance with the codes noted below.

### Applicable code editions:

- 2020 Florida Building Code—Building
- 2020 Florida Building Code—Residential

### 2.0 CONCLUSIONS

The Ultracon+ screw anchors in wood, described in Sections 2.0 through 7.0 of the evaluation report ESR-3042, comply with the *Florida Building Code—Building Code—Building Code—Residential*, provided the design requirements are determined in accordance with the *Florida Building Code—Building* and the *Florida Building Code—Residential*, as applicable. The installation requirements noted in ICC-ES evaluation report ESR-3042 for the 2018 *International Building Code—Building Code—Building and the Florida Building Code—Residential*, as applicable.

Use of the Ultracon+ screw anchors in wood have also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* and the *Florida Building Code—Residential*, with the following condition:

a. For anchorage of wood members, the connections subject to uplift must be designed for no less than 700 pounds (3114 N).

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report, reissued September 2022.

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