

This is a kit that contains the following components:

EUCO 512 VOX EPOXY SEALER PART A EUCO 512 VOX EPOXY SEALER PART B



Version: 3.1 Revision Date: 11/17/2022

SAFETY DATA SHEET

1. Identification

Product identifier: EUCO 512 VOX EPOXY SEALER PART A Product Code: 139 13

Recommended use and restriction on use

Recommended use: Sealant Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

EUCLID CHEMICAL COMPANY 19218 REDWOOD ROAD CLEVELAND OH 44110 US

Contact person: Telephone: Emergency telephone number:

EH&S Department 216-531-9222 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin sensitizer

Category 1

Unknown toxicity - Health

Acute toxicity, oral	0.24 %
Acute toxicity, dermal	0.24 %
Acute toxicity, inhalation, vapor	15.09 %
Acute toxicity, inhalation, dust or mist	15.09 %

Environmental Hazards

Acute hazards to the aquatic environment	Category 3
Chronic hazards to the aquatic environment	Category 3

Unknown toxicity - Environment

Acute hazards to the aquatic	92.65 %
environment	
Chronic hazards to the aquatic	91.28 %
environment	

Label Elements



Hazard Symbol:

!	
Signal Word:	Warning
Hazard Statement:	May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.
Precautionary Statements	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.
Response:	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see on this label). Wash contaminated clothing before reuse.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Hazard(s) not otherwise classified (HNOC):	None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Bisphenol A Polyglycidyl Ether Resin	25068-38-6	5 - <10%
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	1 - <2.5%
1-Methoxy-2-Propanol	107-98-2	1 - <5%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Description of necessary first-aid measures

Inhalation:

Move to fresh air.



Skin Contact:	If skin irritation occurs: Get medical advice/attention. Destroy or thoroughly clean contaminated shoes. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention.
Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.
Ingestion:	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
Personal Protection for First- aid Responders:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Most important symptoms/effe	cts, acute and delayed
Symptoms:	May cause skin and eye irritation.
Hazards:	No data available.
Indication of immediate medica	I attention and special treatment needed
Treatment:	Get medical attention if symptoms occur.
5. Fire-fighting measures	
General Fire Hazards:	No unusual fire or explosion hazards noted.
Suitable (and unsuitable) exting	guishing media
Suitable extinguishing media:	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	During fire, gases hazardous to health may be formed.
Special protective equipment a	nd precautions for fire-fighters
Special fire-fighting procedures:	No data available.
Special protective equipment for fire-fighters:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
6. Accidental release measur	20

6. Accidental release measures



Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.	
Accidental release measures:	In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.	
Methods and material for containment and cleaning up:	Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.	
Environmental Precautions:	Avoid release to the environment. Prevent further leakage or spillage if safe to do so.	
7. Handling and storage		
Handling		
Technical measures (e.g. Local and general ventilation):	Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.	
Safe handling advice:	Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling.Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.	
Contact avoidance measures:	No data available.	
Hygiene measures:	Observe good industrial hygiene practices. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.	
Storage		
Safe storage conditions:	Store away from incompatible materials. Store in original tightly closed container.	
Safe packaging materials:	No data available.	

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
1-Methoxy-2-Propanol	TWA	50 ppm	US. ACGIH Threshold Limit Values, as amended (02 2013)
	STEL	100 ppm	US. ACGIH Threshold Limit Values, as amended (02 2013)



Chemical name	Туре	Exposure Limit Values	Source
1-Methoxy-2-Propanol	TWA	50 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
1-Methoxy-2-Propanol	TWA	50 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (06 2015)
	STEL	100 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (06 2015)
1-Methoxy-2-Propanol	STEL	150 ppm 553 mg/m	3 Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
	TWA	100 ppm 369 mg/m	3 Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
	STEL	100 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2018)



Amorphous silica - Respirable fraction.	TWA		3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (06 2020)
Amorphous silica - Inhalable fraction.	TWA		10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
Amorphous silica - Respirable particles.	TWA		3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
Amorphous silica - Total dust.	TWA		10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Amorphous silica - Respirable fraction.	TWA		3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
Amorphous silica - Total dust.	TWA		10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (06 2020)
Amorphous silica - Inhalable particles.	TWA		10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
- Total	TWA		4 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
- Respirable.	TWA		1.5 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
- Respirable dust.	TWA		6 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Ethylbenzene	TWA	20 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Ethylbenzene	TWA	20 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (06 2015)
Ethylbenzene	TWA	20 ppm		Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Formaldehyde	STEL	1 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (11 2010)
	CEV	1.5 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (12 2007)
Formaldehyde	CEILING	2 ppm	3 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Formaldehyde	STEL	0.3 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (01 2020)
	TWA	0.1 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (01 2020)

Appropriate Engineering Controls

Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.



Individual protection measures, such as personal protective equipment

Eye/face protection:	Wear goggles/face shield.	
Skin Protection Hand Protection:	Additional Information: Use suitable protective gloves if risk of skin contact.	
Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.	
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.	
Hygiene measures:	Observe good industrial hygiene practices. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.	

9. Physical and chemical properties

Appearance

Physical state:		liquid
Form:		liquid
Color:		White
Odor:		Mild
Odor threshold:		No data available.
pH:		7.96
Melting point/freezin	g point:	No data available.
Initial boiling point a	nd boiling range:	> 100 °C > 212 °F
Flash Point:		> 93 °C > 200 °F(Pensky-Martens Closed Cup)
Evaporation rate:		Slower than Ether
Flammability (solid,	gas):	No
Upper/lower limit on	flammability or explosi-	ve limits
Flammability lin	nit - upper (%):	No data available.
Flammability lin	nit - lower (%):	No data available.
Explosive limit ·	- upper:	No data available.
Explosive limit ·	- lower:	No data available.
Vapor pressure:		No data available.
Vapor density:		Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Relative density:		1.1
Solubility(ies)		
Solubility in wat	ter:	Insoluble in water
Solubility (other	r):	No data available.
Partition coefficient	(n-octanol/water):	No data available.
Auto-ignition temper	ature:	No data available.
Decomposition temp	perature:	No data available.
Viscosity:		No data available.
		0/21



10. Stability and reactivity		
Reactivity:	No data available.	
Chemical Stability:	Material is stable under normal conditions.	
Possibility of hazardous reactions:	No data available.	
Conditions to avoid:	Avoid heat or contamination.	
Incompatible Materials:	No data available.	
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.	
11. Toxicological information		
Information on likely routes of Inhalation:	nformation on likely routes of exposure Inhalation: In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.	
Skin Contact:	Causes mild skin irritation. May cause an allergic skin reaction.	
Eye contact:	Eye contact is possible and should be avoided.	
Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.	
Symptoms related to the physical, chemical and toxicological characteristics		
Inhalation:	No data available.	
Skin Contact:	No data available.	
Eye contact:	No data available.	
Ingestion:	No data available.	
Information on toxicological eff	iects	
Acute toxicity (list all possible routes of exposure)		
Oral		

Product:

Not classified for acute toxicity based on available data.



Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	LD 50 (Rat): > 2,000 mg/kg
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	LD 50 (Rat): > 5,000 mg/kg
1-Methoxy-2-Propanol	LD 50 (Rat): 3,739 mg/kg
Dermal Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	LD 50 (Rat): > 2,000 mg/kg
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	LD 50 (Rat): > 2,000 mg/kg
1-Methoxy-2-Propanol	LD 50 (Rat): > 2,000 mg/kg
Inhalation Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	LC 50: > 20 mg/l LC 50: > 5 mg/l
1-Methoxy-2-Propanol	LC 50: 54.6 mg/l
1-Methoxy-2-Propanol Repeated dose toxicity Product:	LC 50: 54.6 mg/l No data available.
Repeated dose toxicity	



Bisphenol A Polyglycidyl Ether Resin	in vivo (Rabbit): Moderately irritating , 24 h
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	in vivo (Rabbit): Slightly irritating , 24 - 72 h
1-Methoxy-2-Propanol	in vivo (Rabbit): Not irritant
Serious Eye Damage/Eye Irritat Product: Specified substance(s):	on No data available.
1-Methoxy-2-Propanol	Rabbit, 24 - 72 hrs: Not irritant
Respiratory or Skin Sensitizatio Product:	n No data available.
Carcinogenicity Product:	No data available.
IARC Monographs on the Evalu No carcinogenic component	ation of Carcinogenic Risks to Humans: ts identified
US. National Toxicology Progra No carcinogenic component	m (NTP) Report on Carcinogens: ts identified
No carcinogenic component	ts identified ed Substances (29 CFR 1910.1001-1050), as amended:
No carcinogenic component	ts identified ed Substances (29 CFR 1910.1001-1050), as amended:
No carcinogenic component US. OSHA Specifically Regulate No carcinogenic component	ts identified ed Substances (29 CFR 1910.1001-1050), as amended:
No carcinogenic component US. OSHA Specifically Regulate No carcinogenic component Germ Cell Mutagenicity In vitro	ts identified ed Substances (29 CFR 1910.1001-1050), as amended: ts identified
No carcinogenic component US. OSHA Specifically Regulate No carcinogenic component Germ Cell Mutagenicity In vitro Product: In vivo	ts identified ed Substances (29 CFR 1910.1001-1050), as amended: ts identified No data available.
No carcinogenic component US. OSHA Specifically Regulate No carcinogenic component Germ Cell Mutagenicity In vitro Product: In vivo Product: Reproductive toxicity	ts identified ed Substances (29 CFR 1910.1001-1050), as amended: ts identified No data available. No data available. No data available.



Aspiration Hazard Product:	No data available.
Other effects:	Constituents of this product may include crystalline silica which, if in inhalable form, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimis exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish Product:	No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	LC 50 (Oncorhynchus mykiss, 96 h): 1.5 mg/l Experimental result, Key study
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	LC 50 (Oncorhynchus mykiss, 96 h): > 1,000 mg/l Experimental result, Supporting study
1-Methoxy-2-Propanol	LC 50 (Leuciscus idus, 96 h): 6,812 mg/l Experimental result, Key study
Aquatic Invertebrates Product:	No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	EC 50 (Daphnia magna, 48 h): 1.1 mg/l experimental result Experimental result, Key study
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	EC 50 (Daphnia magna, 48 h): > 1,000 mg/l experimental result Experimental result, Supporting study
1-Methoxy-2-Propanol	EC 50 (Daphnia magna, 48 h): > 500 mg/l experimental result Experimental result, Supporting study

Chronic hazards to the aquatic environment:

Fish	
Product:	

No data available.



Aquatic Invertebrates Product:	No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	NOAEL (Daphnia magna): 0.3 mg/l experimental result Experimental result, Key study
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	NOAEL (Daphnia magna): 0.3 mg/l experimental result Experimental result, Key study
Toxicity to Aquatic Plants Product:	No data available.
Persistence and Degradability	
Biodegradation Product:	No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	82 % Detected in water. Experimental result, Key study
1-Methoxy-2-Propanol	96 % (28 d) Detected in water. Experimental result, Key study
BOD/COD Ratio Product:	No data available.
Bioaccumulative potential Bioconcentration Factor (BC Product:	F) No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	Bioconcentration Factor (BCF): 31 Aquatic sediment QSAR, Key study
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	Bioconcentration Factor (BCF): 150 Aquatic sediment QSAR, Key study
Partition Coefficient n-octanol / w Product:	ater (log Kow) No data available.
Specified substance(s): Bisphenol A Polyglycidyl Ether Resin	Log Kow: 2.64 - 3.78 25 °C Yes Experimental result, Key study
1-Methoxy-2-Propanol	Log Kow: -0.49
Mobility in soil:	No data available.



Other adverse effects:	Harmful to aquatic life with long lasting effects.	
13. Disposal considerations		
Disposal methods:	Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.	
Contaminated Packaging:	No data available.	

14. Transport information	14.	Trans	port	inform	ation
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TDG:

Not Regulated

CFR / DOT:

Not Regulated

IMDG:

Not Regulated

Further Information:

The above shipping description may not be accurate for all container sizes and all modes of transportation. Please refer to Bill of Lading.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.



US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

Chemical Identit	ty
Formaldehyde	

OSHA hazard(s)

Skin irritation Flammability respiratory tract irritation Cancer Acute toxicity Skin sensitization Respiratory sensitization Eve irritation

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity

Ethylbenzene

Formaldehyde

Reportable quantity 1-Methoxy-2-Propanol 100 lbs. 1000 lbs. 100 lbs.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards Respiratory or Skin Sensitization

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

Not regulated.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

Chemical Identity % by weight

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Chemical Identity **Reportable quantity** Formaldehyde lbs

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3) None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING Cancer - www.P65Warnings.ca.gov

International regulations

Montreal protocol Not applicable

Stockholm convention



Not applicable

Rotterdam convention

Not applicable

Kyoto protocol Not applicable

VOC: When appropriately mixed with the other part, product has a VOC less water and exempt solvent of: 88 g/l

Regulatory VOC (less water and
exempt solvent): 175 g/lVOC Method 310: 2.33 %



Inventory Status: Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	All components in this product are listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Ontario Inventory:	One or more components in this



	product are not listed on or exempt from the Inventory.
Mexico INSQ:	One or more components in this product are not listed on or exempt from the Inventory.
Taiwan Chemical Substance Inventory:	One or more components in this product are not listed on or exempt from the Inventory.

16.Other information, including date of preparation or last revision

Revision Date:	11/17/2022
Version #:	3.1
Further Information:	No data available.
Disclaimer:	For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.



Version: 3.1 Revision Date: 11/17/2022

SAFETY DATA SHEET

1. Identification

Product identifier: EUCO 512 VOX EPOXY SEALER PART B Product Code: 139 13

Recommended use and restriction on use

Recommended use: Sealant Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

EUCLID CHEMICAL COMPANY 19218 REDWOOD ROAD CLEVELAND OH 44110 US

Contact person: Telephone: Emergency telephone number:

EH&S Department 216-531-9222 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin sensitizer

Category 1

Unknown toxicity - Health

Acute toxicity, oral	0.0002 %
Acute toxicity, dermal	0.0002 %
Acute toxicity, inhalation, vapor	19.57 %
Acute toxicity, inhalation, dust or mist	18.57 %

Unknown toxicity - Environment

Acute hazards to the aquatic environment	99.98 %
Chronic hazards to the aquatic environment	99.5 %

Label Elements

Hazard Symbol:



Signal Word:	Warning
Hazard Statement:	May cause an allergic skin reaction.
Precautionary Statements	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response:	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see on this label). Wash contaminated clothing before reuse.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
d(s) not otherwise	None.

Hazard(s) not otherwise classified (HNOC):

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Isophoronediamine	2855-13-2	0.1 - <1%
m-Xylenediamine	1477-55-0	0.1 - <1%
* All concentrations are percent by weight	unloss ingradiant i	a a dag. Gas concentrations are in percent by volu

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures Description of necessary first-aid measures Inhalation: Move to fresh air. Skin Contact: If skin irritation occurs: Get medical advice/attention. Destroy or thoroughly clean contaminated shoes. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention. Eye contact: Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention. Ingestion: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. 20/31 00000004633



Personal Protection for First- aid Responders:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
Most important symptoms/effec	ts, acute and delayed		
Symptoms:	May cause skin and eye irritation.		
Hazards:	No data available.		
Indication of immediate medical	attention and special treatment needed		
Treatment:	Get medical attention if symptoms occur.		
5. Fire-fighting measures			
General Fire Hazards:	No unusual fire or explosion hazards noted.		
Suitable (and unsuitable) exting	uishing media		
Suitable extinguishing media:	Use fire-extinguishing media appropriate for surrounding materials.		
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.		
Specific hazards arising from the chemical:	During fire, gases hazardous to health may be formed.		
Special protective equipment a	nd precautions for fire-fighters		
Special fire-fighting procedures:	No data available.		
Special protective equipment for fire-fighters:	Note: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
6. Accidental release measure	es		
Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.		
Accidental release measures:	In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.		
Methods and material for containment and cleaning up:	Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.		

Environmental Precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.



7. Handling and storage	
Handling	
Technical measures (e.g. Local and general ventilation):	Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.
Safe handling advice:	Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling.Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Contact avoidance measures:	No data available.
Hygiene measures:	Observe good industrial hygiene practices. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.
Storage	
Safe storage conditions:	Store away from incompatible materials. Store in original tightly closed container.
Safe packaging materials:	No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
m-Xylenediamine	Ceiling	0.018 ppm	US. ACGIH Threshold Limit Values, as amended (02 2020)

Chemical name	Туре	Exposure Limit Values	Source
m-Xylenediamine	CEILING	0.1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
m-Xylenediamine	CEV	0.1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
m-Xylenediamine	CEILING	0.1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Ethylene glycol - Vapor.	CEILING	50 ppm	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Ethylene glycol - Aerosol.	CEILING	100 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Ethylene glycol - Particulate.	TWA	10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	STEL	20 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Biological



Ethylene glycol - Vapor and mist.	CEILING	50 ppm	127 mg/m3	Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007) Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Ethylene glycol - Aerosol, inhalable.	STEL		10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)

Appropriate Engineering
ControlsObserve good industrial hygiene practices. Observe occupational exposure
limits and minimize the risk of inhalation of vapors and mist. Mechanical
ventilation or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

Eye/face protection:	Wear goggles/face shield.
Skin Protection Hand Protection:	Additional Information: Use suitable protective gloves if risk of skin contact.
Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.
Hygiene measures:	Observe good industrial hygiene practices. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.

9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	liquid
Color:	White
Odor:	Mild
Odor threshold:	No data available.
pH:	9.25
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	> 100 °C > 212 °F
Flash Point:	> 93 °C > 200 °F(Pensky-Martens Closed Cup)
Evaporation rate:	Slower than Ether
Flammability (solid, gas):	No
Upper/lower limit on flammability or explosive	/e limits
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.



Vapor density:	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Relative density:	1.1
Solubility(ies)	
Solubility in water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10	Stahi	lity and	reactivity
IU.	Slabi	iitv anu	reactivity

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	No data available.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of ex Inhalation:	xposure In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.	
Skin Contact:	Causes mild skin irritation. May cause an allergic skin reaction.	
Eye contact:	Eye contact is possible and should be avoided.	
Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.	
Symptoms related to the physical, chemical and toxicological characteristics		
Inhalation:	No data available.	
Skin Contact:	No data available.	
Eye contact:	No data available.	
Ingestion:	No data available.	



Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Isophoronediamine	LD 50 (Rat): 1,030 mg/kg
m-Xylenediamine	LD 50 (Rat): 930 mg/kg
Dermal Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Isophoronediamine	LD 50 (Rat): > 2,000 mg/kg
m-Xylenediamine	LD 50 (Rabbit): 2,000 mg/kg
Inhalation Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Isophoronediamine	LC 50 (Rat): > 5.01 mg/l
m-Xylenediamine	LC 50 (Rat): 1.16 mg/l
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.
Specified substance(s): m-Xylenediamine	in vivo (Mouse): Corrosive , 4 h
Serious Eye Damage/Eye Irritatio Product:	on No data available.
Respiratory or Skin Sensitization Product:	n No data available.



Carcinogenicity Product:	No data available.		
	IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified		
US. National Toxicology Progra No carcinogenic componen	m (NTP) Report on Carcinogens: ts identified		
US. OSHA Specifically Regulate No carcinogenic componen	ed Substances (29 CFR 1910.1001-1050), as amended: ts identified		
Germ Cell Mutagenicity			
In vitro Product:	No data available.		
In vivo Product:	No data available.		
Reproductive toxicity Product:	No data available.		
Specific Target Organ Toxicity Product:	- Single Exposure No data available.		
Specific Target Organ Toxicity - Repeated Exposure Product: No data available.			
Aspiration Hazard Product:	No data available.		
Other effects:	No data available.		
12. Ecological information			
Ecotoxicity:			
Acute hazards to the aquatic environment:			
Fish Product:	No data available.		

Specified substance(s):		
Isophoronediamine	LC 50 (Leuciscus idus, 96 h): 110 mg/l Experimental result, I	Key study



m-Xylenediamine	LC 50 (Oryzias latipes, 96 h): 87.6 mg/l Experimental result, Key study	
Aquatic Invertebrates Product:	No data available.	
Specified substance(s): Isophoronediamine	EC 50 (Water flea (Daphnia magna), 24 h): 31.9 - 45.8 mg/l Intoxication EC 50 (Daphnia magna, 48 h): 23 mg/l experimental result Experimental result, Key study	
m-Xylenediamine	EC 50 (Daphnia magna, 48 h): 15.2 mg/l experimental result Experimental result, Key study	
Chronic hazards to the aquati	c environment:	
Fish Product:	No data available.	
Aquatic Invertebrates Product:	No data available.	
Specified substance(s): Isophoronediamine	NOAEL (Daphnia magna): 3 mg/l experimental result Experimental result, Key study	
m-Xylenediamine	NOAEL (Daphnia magna): 4.7 mg/l experimental result Experimental result, Key study	
Toxicity to Aquatic Plants Product:	No data available.	
Persistence and Degradability		
Biodegradation Product:	No data available.	
Specified substance(s): Isophoronediamine	8 % (28 d) Detected in water. Experimental result, Key study	
m-Xylenediamine	49 % (28 d) Detected in water. Experimental result, Key study	
BOD/COD Ratio Product:	No data available.	
Bioaccumulative potential Bioconcentration Factor (BCF) Product: No data available.		
Partition Coefficient n-octanol / water (log Kow) Product: No data available.		



Mobility in soil:	No data available.
Other adverse effects:	No data available.
13. Disposal considerations	
Disposal methods:	Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Contaminated Packaging:	No data available.
14. Transport information	

TDG:

Not Regulated

CFR / DOT:

Not Regulated

IMDG:

Not Regulated

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity Ethylene glycol Reportable quantity 5000 lbs.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards Respiratory or Skin Sensitization



US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

Not regulated.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

<u>Chemical Identity</u> <u>% by weight</u>

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3) None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING Reproductive Harm - www.P65Warnings.ca.gov

International regulations

Montreal protocol Not applicable

Stockholm convention

Not applicable

Rotterdam convention

Not applicable

Kyoto protocol Not applicable

VOC: When appropriately mixed with the other part, product has a VOC less water and exempt solvent of: 88 g/l

Regulatory VOC (less water and	:	2 g/l
exempt solvent)		
VOC Method 310	:	0.02 %



Inventory Status: Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	All components in this product are listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.



16.Other information, including date of preparation or last revision

Revision Date:	11/17/2022
Version #:	3.1
Further Information:	No data available.
Disclaimer:	For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.