



EUCO QWIKJOINT UVR 95

HIGHER HARDNESS, UV-RESISTANT POLYUREA FLOOR JOINT FILLER

PACKAGING

10 gal (37.9 L) unit

Code: 694ANB 10 (Neutral Base)

Code: 694S 10 (Colors)

22 oz cartridge (650 mL), case of 12

Code: 694S 94 (Colors)

APPROXIMATE COVERAGE

1 gallon (3.79 L) of EUCO QWIKjoint UVR 95 yields 231 in³ (3785 cm³) of material.

One 22 oz (650 mL) cartridge yields 40 in³ (655 cm³) of material. 6 cartridges equal approximately 1 gallon of material.

CLEAN UP

EUCO SOLVENT or acetone may be used for clean-up of tools and equipment. Clean excess material before EUCO QWIKjoint UVR 95 has cured. Cured material will require removal by mechanical means.

SHELF LIFE

1 year in original, unopened package

SPECIFICATIONS AND COMPLIANCES

- Complies with ACI 302 performance recommendations regarding control and construction joint fillers.

DESCRIPTION

EUCO QWIKjoint UVR 95 is a polyurea joint filler designed for use in commercial and industrial concrete floors that receive heavy forklift and equipment traffic. The higher hardness of EUCO QWIKjoint UVR 95 provides increased protection from joint damage, while still offering a user-friendly shave time and resistance to color change from exposure to ultraviolet light. EUCO QWIKjoint UVR 95 is available in 33 standard colors and in a Neutral Base that can be colored on the jobsite with Euclid Universal Color Packs.

PRODUCT CHARACTERISTICS

FEATURES/BENEFITS

- Unparalleled UV resistance
- Fast setting formula reduces downtime
- Large shave-time window allows for greater flexibility in scheduling joint filling operations
- Tough performance reduces floor joint repairs and maintenance
- Will cure in temperatures as low as -20 °F (-29 °C)
- No bubbles/foaming when used in damp joints
- Less moisture-sensitive than standard polyureas
- Available in 33 standard colors

PRIMARY APPLICATIONS

- Concrete construction & control joints
- Crack and joint repair for old floors
- Industrial and commercial floors
- Freezer floors

APPEARANCE

EUCO QWIKjoint UVR 95 is available in 33 standard colors and in a Neutral Base that can be colored on site using EUCLID UNIVERSAL COLOR PACKS, which are available in the same 33 standard colors. See the EUCLID UNIVERSAL COLOR CHART for available colors. The user should expect some batch to batch variability in color. If possible, "box" the Part B after pre-stirring each pail to ensure color uniformity.

COVERAGE

The following table gives rough guidelines on estimating the amount of material needed. These numbers represent the length of joint that can be filled with 1 gallon (3.79 L) of material, based on the joints' width and depth.

Joint Width	Joint Depth				
	1"	1.5"	2"	2.5"	3"
3/32" (2.4 mm)	205 ft (62.5 m)	136 ft (41.5 m)	102 ft (31.1 m)	82 ft (25.0 m)	68 ft (20.7 m)
1/8" (3.2 mm)	154 ft (46.9 m)	102 ft (31.1 m)	77 ft (23.5 m)	61 ft (18.6 m)	51 ft (15.5 m)
3/16" (4.8 mm)	102 ft (31.1 m)	68 ft (20.7 m)	51 ft (15.5 m)	41 ft (12.5 m)	34 ft (10.4 m)
1/4" (6.4 mm)	77 ft (23.5 m)	51 ft (15.5 m)	38 ft (11.6 m)	30 ft (9.1 m)	25 ft (7.6 m)
3/8" (9.5 mm)	51 ft (15.5 m)	34 ft (10.4 m)	25 ft (7.6 m)	20 ft (6.1 m)	17 ft (5.2 m)
1/2" (12.7 mm)	38 ft (11.6 m)	25 ft (7.6 m)	19 ft (5.8 m)	15 ft (4.6 m)	12 ft (3.7 m)

TECHNICAL INFORMATION

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

Test Method	Test Property	Values
-	Gel Time	31 seconds
ASTM D2240	Shore D Hardness	39 to 41
ASTM D2240	Shore A Hardness	95 to 97
ASTM D412	Tensile Strength @ 7 days	930 psi (6.4 MPa)
ASTM D412	Elongation @ 7 days	210% to 250%
-	Shave "Window"	30 min to 24 hours
-	Tack-Free Time	3 to 4 minutes
-	Traffic Ready Time	Light Traffic: 1 hour Heavy Traffic: 2 hours
ASTM D4541	Adhesion to Concrete @ 7 days	250 psi (1.7 MPa)
ASTM D2196	Viscosity	Part A: 1850 cp Part B: 1800 cp
-	Mix Ratio	1:1

Chemical Resistance ASTM D1308	
Acetic Acid, 10%	No effect
Alcohol, 10%	No effect
Ammonium Hydroxide, 10%	No effect
Brake Fluid	Swelled, softened
Diesel Fuel	Discolored
Ethylene Glycol (antifreeze)	No effect
Gasoline	Stained
Hydrochloric Acid, 20%	Slight swelling
JP-4 Jet Fuel	No effect
Used Motor Oil	Stained
Salt Water	No effect
Sodium Hydroxide, 10%	Slightly discolored
Sulfuric Acid, 10%	No effect
Xylene	No effect

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DIRECTIONS FOR USE

Surface Preparation: All joints to be filled must be clean and dry. All oil, dirt, debris, curing compounds, sealers, paint, coatings, and any other material that may be a bond breaker must be removed. All joint facings must possess an open surface texture. Simply raking debris out of the joint with hand tools is not sufficient. Mechanically cleaning the joints by recutting with a dustless concrete saw, using a wire wheel abradar, or sandblasting are preferred methods. The final step in cleaning must be the complete removal of all residue by vacuuming or by use of oil-free compressed air. If this product will be used for filling floor cracks, the cracks must be routed out and cleaned before filling. For proper installation, all edges must be squared off.

Joint Backing: To provide proper load transfer, EUCO QWIKjoint UVR 95 must be filled full depth of the joint or crack. Do not use backer rod or other fill material for the purpose of reducing volume. Dried silica sand, 1/16" to 1/8" (1.5 to 3 mm), may be used to fill the crack at the bottom of the joint to prevent material loss through the slab.

Priming: EUCO QWIKjoint UVR 95 does not require a primer before application.

Mixing: Due to its extremely fast set time, EUCO QWIKjoint UVR 95 requires machine mixing and placing. ****Slowly pre-mix Part B separately before using with a slow speed drill and mixing paddle for 2 to 3 minutes.** Do not whip air into the Part B while mixing. Follow mechanical pump manufacturer's equipment instructions for operation.

NOTE: If EUCO QWIKjoint UVR 95 is to be stored in the dispensing pump overnight, place a sheet of plastic wrap directly on top of the liquid material in each tank to prevent exposure to air.

Euclid Universal Color Packs: EUCO QWIKjoint UVR 95 Neutral Base can be colored using 1 EUCLID UNIVERSAL COLOR PACK (EUCO Pack) per 10 gal (37.85 L) unit. Prior to mixing the unit together, stir the color pack into the part "B" side of the product while conducting the pre-mix as described above, until it is fully dispersed. EUCLID UNIVERSAL COLOR PACKS are available in 33 standard colors, see EUCLID UNIVERSAL COLOR CHART for available colors.

Placement: EUCO QWIKjoint UVR 95 must be installed in the joint full depth. Joints should be slightly overfilled and shaved smoothly with the surrounding joint edges, giving the floor joints a flat appearance. Shaving of excess EUCO QWIKjoint UVR 95 can begin approximately 30 minutes after placement, and up to 24 hours later, depending on jobsite conditions such as the concrete and ambient temperatures.

PRECAUTIONS/LIMITATIONS

- **Based on ACI 302 recommendations, joint fillers should be applied as late as possible after construction to allow for minimal additional slab shrinkage. Consult ACI 302 comments regarding concrete shrinkage, joint filling and user expectations.**
- One EUCLID UNIVERSAL COLOR PACK (EUCO Pack) may be added per 10 gal (37.85 L) unit of Neutral Base; mix into the "B" side.
- EUCO QWIKjoint UVR 95 material and all application equipment should be kept at ambient temperatures of 50 °F (10 °C) or above.
- Surface and ambient temperature during applications should be between -20 °F and 90 °F (-29 °C and 32 °C)
- Do not use EUCO QWIKjoint UVR 95 as an expansion joint sealant.
- Contact surfaces must be clean and dry for best adhesion.
- Joint edges must be thoroughly cleaned prior to filling, particularly if a floor sealer or densifier has been applied.
- Product may slightly discolor if constantly exposed to UV radiation which typically occurs when used in exterior settings and from certain types of interior lighting.
- Product may slightly discolor from the exhaust fumes of gas powered equipment and temporary interior heating.
- In all cases, consult the Safety Data Sheet before use.

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