



# FLEXOLITH

## LOW-MODULUS EPOXY COATING AND BROADCAST OVERLAY SYSTEM

### PACKAGING

100 gal (378 L) unit  
Code: TD43321100NC

10 gal (38 L) unit (MTO)  
Code: TD4332110NC

4 gal (15 L) unit (MTO)  
Code: TD4332104NC

### CLEAN UP

Clean tools and application equipment immediately with acetone, xylene, or MEK. Clean spills or drips with the same solvents while still wet. Hardened FLEXOLITH will require mechanical abrasion for removal.

### SHELF LIFE

2 years in original, properly stored, unopened package

### SPECIFICATIONS/COMPLIANCES

- ASTM C881, Type III, Grade 1 Classes B and C
- AASHTO M 235, Type III, Grade 1

### DESCRIPTION

FLEXOLITH is a two-component, 100% solids, low-modulus, moisture-insensitive epoxy binder with properties that make it suitable for use in applications where stress relief and resistance to mechanical and thermal movements are required. FLEXOLITH is formulated for low temperature applications, or where rapid cure is required. FLEXOLITH SUMMER GRADE is formulated for high temperature applications.

### PRODUCT CHARACTERISTICS

#### FEATURES/BENEFITS

- Rapid cure, minimizes down-time
- Can be used as a mortar or broadcast system
- Easy to use

#### PRIMARY APPLICATIONS

- Parking decks
- Bridges
- Factories
- Warehouses
- Loading docks
- Nosing repair applications

#### APPEARANCE

FLEXOLITH is available in clear, light gray, dark gray, and tile red. Custom colors are available, but are subject to minimum order quantities.

### COVERAGE

Bridge Deck Overlay	1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	3 <sup>rd</sup> Coat (optional)
Flexolith (ft <sup>2</sup> /gal (m <sup>2</sup> /L))	40 (0.98)	20 to 22 (0.49 to 0.54)	20 to 22 (0.49 to 0.54)
#8 Flint Rock or Basalt (lbs/ft <sup>2</sup> (kg/m <sup>2</sup> ))	1.25 to 1.50 (6.1 to 7.3)	1.50 to 2.00 (7.3 to 9.8)	1.50 to 2.00 (7.3 to 9.8)
Parking Deck Overlay	1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	Seal Coat (optional)
Flexolith (ft <sup>2</sup> /gal (m <sup>2</sup> /L))	60 to 80 (1.5 to 2.0)	40 to 60 (.98 to 1.5)	80 to 100 (2.0 to 2.5)
#4 Flint Rock or Basalt (lbs/ft <sup>2</sup> (kg/m <sup>2</sup> ))	1.00 to 1.50 (4.9 to 7.3)	1.25 to 1.50 (6.1 to 7.3)	-----
Trowel Down Coating	1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	Seal Coat (optional)
Flexolith (ft <sup>2</sup> /gal (m <sup>2</sup> /L))	200 (4.9)	-----	150 to 250 (3.7 to 6.1)
Flexolith Mortar* at 1/4" (6.4 mm) Thick	-----	16 to 20 ft <sup>2</sup> (1.5 to 1.9 m <sup>2</sup> )	-----
*Flexolith mortar consists of 1 gal (3.8 L) of mixed FLEXOLITH combined with 2 to 3 gal (7.6 to 11.4 L) 20/40 mesh, clean, dry silica sand			

**Note:** Coverage rates are approximate. Actual coverage depends on temperature, texture, and substrate porosity.

## TECHNICAL INFORMATION

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

Test Method	Test Property	Values
N/A	Recoat Time	3 to 4 hours minimum
N/A	Traffic Ready	6 to 7 hours
ASTM C1583	Bond Strength	> 250 psi (1.7 MPa)
ASTM C1202 AASHTO T77	Chloride Permeability, Final	0 coulombs
N/A	Compressive Modulus	120,000 psi (827 MPa)
ASTM D579	Compressive Strength	3 Hours . . . . . > 2,000 psi (13.8 MPa) 7 Days . . . . . > 6,000 psi (41.4 MPa)
ASTM C883	Effective Shrinkage	Passes
ASTM D790	Flexural Strength, Final	> 4,500 psi (31.03 MPa)
ASTM C881	Gel Time, Class B	14 to 45 minutes
ASTM D2240	Hardness Shore D	70 ± 5
ASTM C882	Mix Ratio By Volume (part A : B)	1:1
ASTM D638	Tensile Elongation	30 to 70%
ASTM D638	Tensile Strength, Final	> 2,000 psi (13.8 MPa)
ASTM C884	Thermal Compatability	Passes
ASTM D2556	Viscosity (mixed)	700 to 2500 cps
ASTM D570	Water Absorption, 24 hour	< 0.5%

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## DIRECTIONS FOR USE

**Surface Preparation:** The surface must be structurally sound, clean and free of grease, oil, curing compounds, soil, dust and other contaminants that may interfere with bond. New concrete and masonry must be at least 28 days old. Surface laitance must be removed. Concrete surfaces must be roughened and made absorptive, preferably by mechanical means, and then thoroughly cleaned of all dust and debris. If the surface was prepared by chemical means (acid etching), a water/baking soda or water/ammonia mixture, followed by a clean water rinse, must be used for cleaning, in order to neutralize the substrate. The Concrete Surface Profile (CSP) should be equal to CSP 4-6 in accordance with Guideline 310.2R-2013, published by the International Concrete Repair Institute (ICRI). Allow substrate to dry before coating application. Following surface preparation, the strength of the surface can be tested if quantitative results are required by project specifications. An elcometer or similar tensile pull tester may be used in accordance with ASTM C1583, and the tensile pull-off strength should be at least 250 psi (1.7 MPa). Do not apply epoxy or urethane coatings if there is excessive moisture in the concrete or if the moisture vapor transmission rate is high. Before application of FLEXOLITH, perform the "Visqueen test" (ASTM D 4263, modified to a test duration of 2 hours). Do not apply FLEXOLITH when the Visqueen test indicates the presence of moisture vapor transmission through the concrete. After surface preparation, a test section application of FLEXOLITH is recommended to confirm good adhesion and compatibility of the coating with the surface, and also to confirm appearance and aesthetics. When coating steel, all contamination should be removed and the steel surface prepared to a "near white" finish (SSPC SP10) using clean, dry blasting media.

**Mixing:** Mix FLEXOLITH using a low-speed drill and a mixing paddle. Pre-mix Part A and Part B separately for approximately 1 minute each. Combine Part A and Part B in a 1:1 ratio by volume, then mix thoroughly for 3 minutes. To make FLEXOLITH mortar, gradually add clean, dry aggregate to previously mixed FLEXOLITH epoxy and mix thoroughly for 3 minutes. Aggregate types and quantities for mixing are listed in the "Coverage" section above. A low-speed drill and a mixing paddle may be used for small quantities, and a horizontal shaft mortar mixer may be used for large quantities. Scrape the bottom and sides of the containers at least once during mixing. Do not scrape bottom or sides of the container once mixing operations have ceased; doing so may result in unmixed resin or hardener being applied to the substrate. Unmixed resin or hardener will not cure properly. Do not aerate the material during mixing. To keep aeration to a minimum, the recommended mixing paddles are #P1 or #P2 as found in ICRI Guideline 320.5R-2014.

**Application:** See the "Epoxy & Urethane Coatings Application Guide" for installation means and methods. Note that any coverage rates or mixing ratios for epoxy or epoxy-aggregate combinations found in the "Epoxy & Urethane Coatings Application Guide" are approximations, and are for general reference only. For product-specific coverage rates and mixing ratios, refer to this technical data sheet. The recommended aggregate for heavy duty applications/skid-resistant overlays (high traffic bridge decks, parking deck turn lanes, etc.) is #8 or #4 basalt, #8 or #4 flint rock, or another similarly graded non-slip aggregate. For other applications, or where specified, silica sand aggregate may be used.

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## PRECAUTIONS/LIMITATIONS

- Store FLEXOLITH indoors, protected from moisture, at temperatures between 40 °F and 90 °F (4 °C and 32 °C)
- Surface and ambient temperature during coating applications should be between 35 °F and 90 °F (2 °C and 32 °C)
- Material temperatures should be at least 40 °F (4 °C) and rising
- Do not apply FLEXOLITH if surface temperature is within 5 °F (3 °C) of the dew point in the work area
- Working time and cure time will decrease as the temperature increases, and will increase as the temperature decreases
- Do not thin FLEXOLITH
- Do not apply FLEXOLITH to slabs on grade
- Do not apply FLEXOLITH if the substrate is subject to excessive moisture vapor transmission or hydrostatic pressure
- Although FLEXOLITH is chemically resistant, surface staining of the coating may occur after contact with some chemicals. Consider the use of a urethane topcoat such as EUCOTHANE for improved stain resistance.
- FLEXOLITH will discolor upon prolonged exposure to ultraviolet light and high-intensity artificial lighting. An aliphatic urethane topcoat such as EUCOTHANE can minimize these effects.
- Depending on the condition of the substrate, minor surface defects can appear in the coating when applied. Proper surface prep, patching of substrate imperfections, and priming will ensure a better overall finish.
- Application of a test area is recommended to confirm final appearance and texture of the system with the end user
- If FLEXOLITH is to be exposed to chemicals, contact Euclid Chemical Technical Service for a top coat recommendation
- In cold weather applications, it is recommended that all materials used in the overlay be conditioned to at least 75 °F (24 °C) for at least 24 hours prior to use. Heating of the epoxy components and aggregates will enhance cure times and improve material handling characteristics.
- In all cases, consult the product Safety Data Sheet before use

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