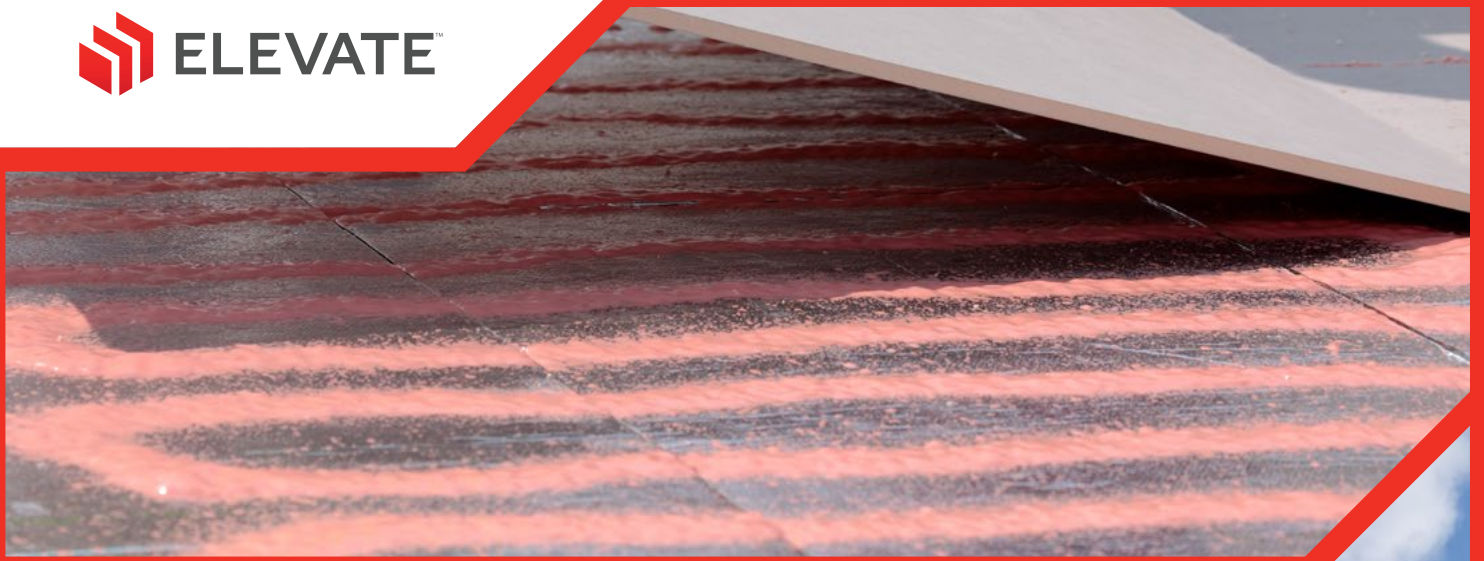


ADHESIVES

QUICK REFERENCE GUIDE



NOBODY COVERS YOU BETTER™

Grounded by a 45-year legacy, at Elevate we are dedicated to helping your business rise above with a comprehensive and trusted portfolio of commercial roofing systems that save you time, perform reliably, and protect our communities.

And a strong roofing system starts with the right foundation. Adhesives play a critical role in ensuring lasting performance, and we offer a full range of adhesive solutions designed for every roofing system, helping you achieve secure, efficient, and long-lasting installations.



TPO
MEMBRANE
ADHESIVES

ADHESIVE NAME	VOC COMPLIANT	MIXING / AGITATION REQUIRED	NOTES	COVERAGE RATE (SF / GALLON)	MINIMUM APPLICATION TEMPERATURE	SHELF LIFE	STOCKING LOCATION	UOM	QUANTITY PER PALLET	WEIGHT PER PALLET*
UltraPly™ Bonding Adhesive	No	Yes	Smooth	45 -60	20°F (-6.6°C) and rising	12 months	1020, 1030, 1032, 1053,1090, 1091, 1097	Gallon	225	1,798 LBS
Single-Ply LVOC Bonding Adhesive	Yes	Yes	Smooth	45 -60	20°F (-6.6°C) and rising	12 months	1020, 1030, 1032, 1053,1090, 1091, 1097	Gallon	225	1,955 LBS
Jet Bond Spray Adhesive	Yes	No	Smooth / Fleece	1000♦	25°F (-3.8°C) and rising	12 months	1020, 1030, 1032, 1053,1090, 1091, 1097	Can	24	1,080 LBS

EPDM
MEMBRANE
ADHESIVES

EPDM Solvent Free Bonding Adhesive	Yes	No	Smooth	120 -150	40°F (4.4°C) and rising	12 months	1020, 1053, 1090, 1091, 1097	Gallon	225	2,107 LBS
EPDM Bonding Adhesive	No	Yes	Smooth	45 -60	20°F (-6.6°C) and rising	12 months	1020, 1030, 1032, 1053,1097	Gallon	225	1,644 LBS
Single Ply LVOC Bonding Adhesive	Yes	Yes	Smooth	45 -60	20°F (-6.6°C) and rising	12 months	1020, 1030, 1032, 1053,1090, 1091, 1097	Gallon	225	1,955 LBS
Jet Bond Spray Adhesive	Yes	No	Smooth / Fleece	1000♦	25°F (-3.8°C) and rising	12 months	1020, 1030, 1032, 1053,1090, 1091, 1097	Can	24	1,080 LBS

PVC
MEMBRANE
ADHESIVES

PVC LVOC Bonding Adhesive	Yes	Yes	Smooth	50 -60	40°F (4.4°C) and rising	12 months	1053, 1090, 1097	Gallon	225	1,755 LBS
Jet Bond PVC Spray Adhesive	Yes	Yes	Smooth / Fleece	750♦	35°F (1.6°C) and rising	12 months	1053, 1090, 1097	Can	36	1,404 LBS
PVC Water Based Bonding Adhesive	Yes	Yes	Smooth / Fleece	140 -180	50°F (10°C) and rising	12 months	1053, 1090, 1097	Gallon	225	2,160 LBS

LOW-RISE
FOAM

ISO Spray™ R Adhesive (Bag-In-Box)	Yes	No	Insulation / Fleece	250 -300♦	25°F (-3.8°C) and rising	18 months	Drop Ship Only	Carton	18	1,692 LBS
ISO Spray™ R Adhesive (15 Gal Drum)	Yes	No	Insulation / Fleece	250 -300♦	25°F (-3.8°C) and rising	18 months	Drop Ship Only	Drum	4	1,148 LBS
ISO Spray™ R Adhesive (50 Gal Drum)	Yes	No	Insulation / Fleece	250 -300♦	25°F (-3.8°C) and rising	18 months	Drop Ship Only	Drum	2	2,012 LBS
I.S.O. Stick Insulation Adhesive (Bag-In-Box)	Yes	No	Insulation	180 -250▼	40°F (4.4°C) and rising	18 months	Drop Ship Only	Carton	32	1,600 LBS
I.S.O. Stick Insulation Adhesive (15 Gal Drum)	Yes	No	Insulation	180 -250▼	40°F (4.4°C) and rising	18 months	Drop Ship Only	Drum	9	1,440 LBS
I.S.O. Stick Insulation Adhesive (50 Gal Drum)	Yes	No	Insulation	180 -250▼	40°F (4.4°C) and rising	18 months	Drop Ship Only	Drum	4	2,180 LBS
XR Stick (Bag-In-Box)	Yes	No	Fleece	180 -250▼	40°F (4.4°C) and rising	18 months	1020, 1030, 1032, 1053, 1061, 1090, 1097	Carton	32	2,880 LBS
XR Stick (15 Gal Drum)	Yes	No	Fleece	180 -250▼	40°F (4.4°C) and rising	18 months	1020, 1030, 1032, 1053, 1061, 1090, 1097	Drum	9	2,880 LBS
I.S.O. Twin Pack Adhesive	Yes	No	Insulation	300■	20°F (-6.6°C) and rising	18 months	1020, 1030, 1032, 1045, 1050, 1053, 1090, 1097	Carton	48	960 LBS
Twin Jet	Yes	Yes	Insulation / Fleece	3500● (2350▲)	40°F (4.4°C) and rising	16 months	Drop Ship Only	Set	16	1,472 LBS
Twin Jet V	Yes	Yes	Insulation / Fleece	3500● (3000▲)	30°F (-1.1°C) and rising	18 months	1020, 1030, 1032, 1053, 1061, 1090, 1097	Set	12	1,374 LBS

* Weight per pallet includes the product and product packaging weight, but does not include the weight of the pallet

♦ Coverage rate per 40 lb canister

● Coverage rate per set (12" oc)

◆ Coverate rate per gallon 12" oc

■ Coverate rate per carton (6" oc)

▲ Coverage rate per set (spatter)

▼ Coverage rate varies by substrate

STOCKING LOCATION KEY

PLANT	LOCATION	PLANT	LOCATION	PLANT	LOCATION	PLANT	LOCATION
1020	Prescott, AR	1045	Beech Grove, IN	1061	Anoka, MN	1097	Plainfield, IN
1030	Wellford, SC	1050	Bristol, CT	1090	Mt Joy, PA		
1032	Muscle Shoals, AL	1053	Salt Lake City, UT	1091	Arlington, TX		



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