



# **STRUCTURAL CONCRETE®** **UNDERWATER HAND PACK**

Hand Applied, Rapid Strength Underwater Repair

## **PRODUCT DESCRIPTION**

Five Star Structural Concrete® Underwater Hand Pack is a rapid strength gain, single component, permanent concrete repair material intended for underwater application by hand or trowel. This concrete repair material allows small volume hand placements with minimal underwater washout. Designed for placement in tidal zones and underwater, application thickness may range from one-half inch (13 mm) to several inches in a single installation. Five Star Structural Concrete® Underwater Hand Pack provides corrosion protection of steel reinforced structures with migrating corrosion inhibitor technology and very low chloride ion permeability.

## **ADVANTAGES**

- Rapid set underwater placement
- Minimal washout
- Saltwater resistant
- Chloride and sulfate resistant
- High early strength
- Variable application thickness
- One component for reliability and ease of use
- Migrating corrosion inhibitor technology

## **USES**

- Underwater repair of concrete tanks, dams and hydraulic structures
- Filling underwater concrete cavities and voids
- Underwater repair of concrete piles, piers, seawalls and marine structures

## **PACKAGING AND YIELD**

Five Star Structural Concrete® Underwater Hand Pack is packaged in plastic pails in a 36 lb. (16.3 kg) unit yielding approximately 0.35 cubic feet (9.9 liters) at maximum water.

## **SHELF LIFE**

Two year in original unopened packaging when stored in dry conditions; high relative humidity will reduce shelf life.

| <b>TYPICAL PROPERTIES AT 70°F (21°C)</b>    |                      |
|---|----------------------|
| <b>Compressive Strength, ASTM C 109</b>     |                      |
| 3 Hours                                     | 3,000 psi (20.7 MPa) |
| 1 Day                                       | 4,000 psi (27.6 MPa) |
| 7 Days                                      | 5,000 psi (34.5 MPa) |
| 28 Days                                     | 5,500 psi (37.9 MPa) |
| <b>Underwater Bond Strength, ASTM C 882</b> |                      |
| 7 Days                                      | 1,150 psi (7.9 MPa)  |
| <b>Length Change, ASTM C 157</b>            |                      |
| 28 Days Wet                                 | +0.02%               |
| <b>Working Time at 70°F (21°C)</b>          | 10 minutes           |

*The data shown above reflects typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown above may result. Test methods are modified where applicable.*

## **PLACEMENT GUIDELINES**

- SURFACE PREPARATION:** All horizontal and vertical concrete surfaces in contact with Five Star Structural Concrete® Underwater Hand Pack shall be free of marine growth, laitance, and other contaminants. All horizontal and vertical concrete surfaces must be clean, sound and rough to ensure a good bond. Presoak concrete surfaces in tidal zone areas. A perimeter edge and minimum depth of 1/2 inch (13 mm) should be provided for a durable repair. Featheredging is not desirable. Repair surfaces shall be between 45°F and 90°F (7°C and 32°C) at time of placement. For cold and hot weather placement refer to Design-A-Spec™ or call Five Star Products' Engineering and Technical Service Center at 1-800-243-2206.
- MIXING:** Five Star Structural Concrete® Underwater Hand Pack is designed for small volume underwater repairs. Mix thoroughly with a drill and paddle mixer to a uniform consistency. Start by adding the minimum amount of potable water followed by repair material and mix for two to three minutes. Adjust consistency as necessary. Do not mix more material than can be placed in 10 minutes.
- PLACEMENT PROCEDURES:** Firmly work Five Star Structural Concrete® Underwater Hand Pack into concrete surface with a trowel or by hand, taking care not to leave air pockets. Application is from one side of the repair to the other, filling the repair to the desired level. For multiple lift application instructions, contact Five Star Products' Engineering and Technical Service Center. Finish as necessary.  
**SPECIAL CONDITIONS:** For use in cold temperatures, Five Star Structural Concrete® Underwater Hand Pack must be maintained at a temperature of at least 45°F (7°C). Protect from freezing until a compressive strength of 1,000 psi (6.9 MPa) is obtained. In hot temperatures, Five Star Structural Concrete® Underwater Hand Pack should be kept as cool as possible, but not exceeding 90°F (32°C). Cold water should be used for mixing to help maintain sufficient working time. Five Star® Summerset® may also be used if necessary to provide more working time.
- POST-PLACEMENT PROCEDURES:** In tidal zones, Five Star Structural Concrete® Underwater Hand Pack shall be kept wet continuously for 30 minutes after hardening.

## **CONSIDERATIONS**

- Never exceed the maximum water content stated on the package or add an amount that will cause segregation.
- Repair material shall be protected from freezing until it reaches a compressive strength of 1,000 psi (6.9 MPa).

## **CAUTION**

Contains cementitious material and crystalline silica. International Agency for Research on Cancer has determined that there is sufficient evidence for the carcinogenicity of inhaled crystalline silica to humans. Take appropriate measures to avoid breathing dust. Avoid contact with eyes and contact with skin. In case of contact with eyes, immediately flush with plenty of water for at least 15 minutes. Immediately call a physician. Wash skin thoroughly after handling. Keep product out of reach of children. **PRIOR TO USE, REFER TO SAFETY DATA SHEET.**

*For worldwide availability, additional product information and technical support, contact your local Five Star® Technical Sales Representative, or call Five Star Products at 1-800-243-2206.*

| <b>SKU / PRODUCT CODE</b> | <b>DESCRIPTION</b>                   | <b># UNITS/PALLET</b> | <b>UNIT SIZE</b>      |
|---------------------------|--------------------------------------|-----------------------|-----------------------|
| 29220                     | Five Star Structural Concrete® UW-HP | 36                    | 36 lb. (16.3 kg) Pail |

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**Five Star Products, Inc.**  
**Corporate Headquarters**  
2 Enterprise Drive, Suite 303  
Shelton, CT 06484 USA  
Tel: 203-336-7900 • Fax: 203-336-7930  
FiveStarProducts.com

Specifications Subject to Change.  
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