CONTENTS

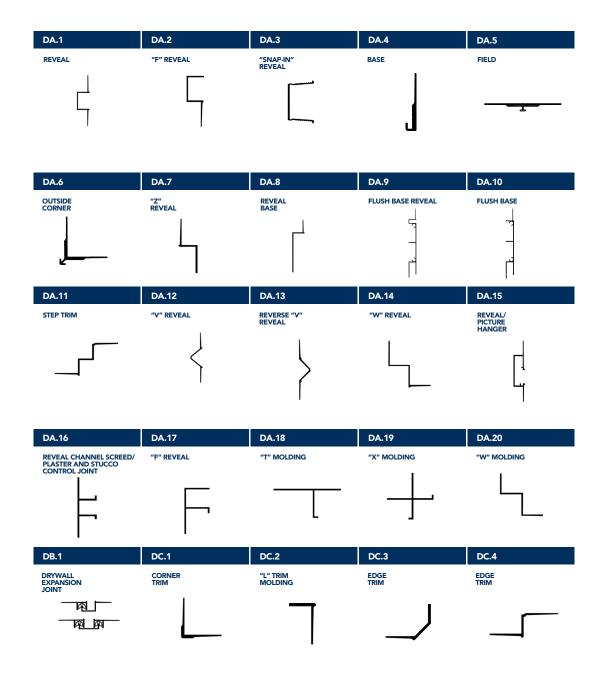
Drywall Reveals & Moldings D

DA	DA.1	Reveal	DD	DD.1	Stepped Outside Corner /
REVEALS	DA.2	"F" Reveal	CORNERS		Drywall Corner Reveal
REVEALS	DA.3	"Snap-In" Reveal	COMMENS	DD.2	Multiple Stepped Outside Corner
	DA.4	Base		DD.3	Beveled Corner
	DA.5	Field		DD.4	Curved Inside Corner
	DA.6	Outside Corner		DD.5	Curved Outside Corner
	DA.7	"Z" Reveal		DA.6	Bullnose
	DA.8	Reveal Base			
	DA.9	Flush Base Reveal	DE	DE.1	Column Collar
	DA.10	Flush Base	COLUMN	DE.2	Reveal Column Ring
	DA.11	Step Trim	COLLARS + RINGS	DE.3	Wall Angle Column Ring
	DA.12	"V" Reveal			
	DA.13	Reverse "V" Reveal			
	DA.14	"W" Reveal	DF	DF.1	"W" Reveal Molding
	DA.15	Reveal/Picture Hanger	ACOUSTICAL	DF.2	Drywall/Acoustical Reveal
	DA.16	Reveal Channel Screed/Plaster and Stucco	ACOUSTICAL	DF.3	Acoustical Ceiling Trim
	DA 47	Control Joint		DF.4	Acoustical Molding
	DA.17	"F" Reveal		DF.5	"W" Acoustical Reveal
	DA.18	"T" Molding		DF.6	"F" Acoustical Reveal
	DA.19	"X" Molding		DF.7	"J" Acoustical Trim
	DA.20	"W" Molding			
DB	DB.1	Drywall Expansion Joint	DG	DG.1	Special Sections
EXPANSION			SPECIAL SECTIONS	DG.2	Contemporary Reveal
JOINTS					
			DH	DH.1	Glazing Track / Drywall Ceiling Track
DC	DC.1	Corner Trim	GLAZING TRACK	DH.2	Acoustical Ceiling Tract /
TRIMS	DC.2	"L" Trim Molding	GLAZING TRACK		Drywall Acoustical Ceiling
	DC.3	Edge Trim			
	DC.4	Edge Trim	DI	DI.1	Reveal Rail
	DC.5	Radius Corner Trim	INTEGRATED		Chartrail Insert
	DC.6	Pocket Trim	FUNCTION REVEAL		Hook Insert
	DC.7	"J" Molding			
	DC.8	Drywall Molding End Closure	DJ	DJ.1	Installation Guide
	DC.9	Top Track		DJ.2	Installation Guide
	DC.10	Ceiling Trim	INSTALLATION	DJ.3	Installation Guide
	DC.11	Protruding Edge		DJ.4	Venting Information
	DC.12	30° / 45° Angle Trim		53. 7	venting information
	DC.13	Wall Angle			

Drywall Moldings D

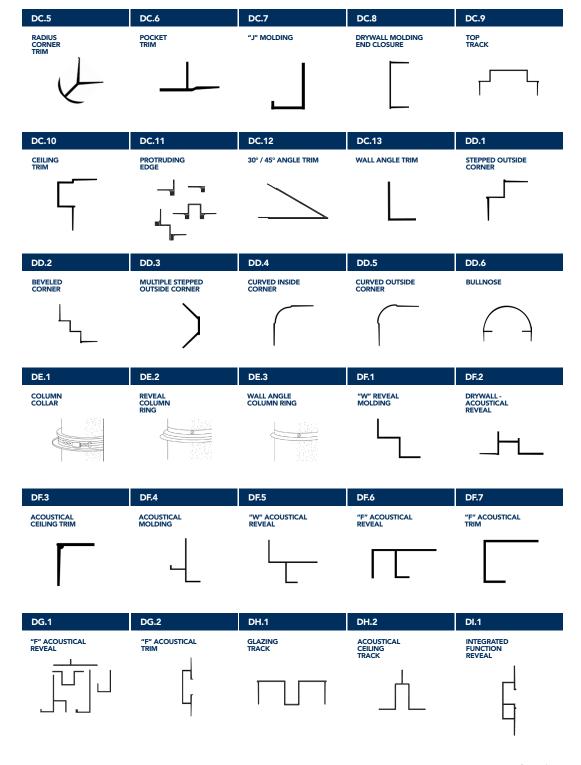
GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet reveals and moldings, as manufactured by Fry Reglet Corporation, shall be installed. Fry Reglet aluminum reveals and moldings shall be extruded alloy 6063 T5, with chemical conversion coating, primed finish, clear anodized or other specified finish. Refer to finish section.



SHAPE FINDER INDEX

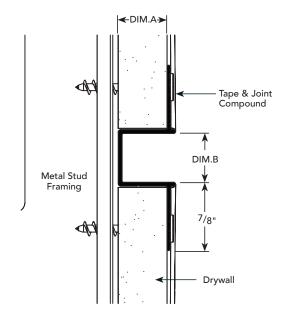
D Drywall Moldings



INSTALLATION DETAIL / Cross Section

REVEAL

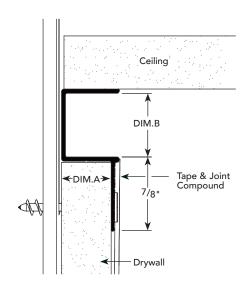
DIM. A	DIM. B REVEAL WIDTH	NUMBER		
REVEAL DEPTH		NON-VENTED	VENTED	
1/4"	1/4"	DRM-25-25		
1/2"	1/8"	DRM-50-125		
1/2"	1/4"	DRM-50-25		
1/2"	3/8"	DRM-50-375		
1/2"	1/2"	DRM-50-50	DRM-50-V-50	
1/2"	5/8"	DRM-50-625	DRM-50-V-625	
1/2"	3/4"	DRM-50-75	DRM-50-V-75	
1/2"	1"	DRM-50-100	DRM-50-V-100	
1/2"	11/2"	DRM-50-150	DRM-50-V-150	
1/2"	2"	DRM-50-200	DRM-50-V-200	
1/2"	21/2"	DRM-50-250	DRM-50-V-250	
1/2"	3"	DRM-50-300	DRM-50-V-300	
1/2"	4"	DRM-50-400	DRM-50-V-400	
5/8"	1/4"	DRM-625-25		
5/8"	3/8"	DRM-625-375		
5/8"	1/2"	DRM-625-50	DRM-625-V-50	
5/8"	5/8"	DRM-625-625	DRM-625-V-625	
5/8"	3/4"	DRM-625-75	DRM-625-V-75	
5/8"	1"	DRM-625-100	DRM-625-V-100	
5/8"	11/4"	DRM-625-1250	DRM-625-V-1250	
5/8"	11/2"	DRM-625-150	DRM-625-V-150	
5/8"	2"	DRM-625-200	DRM-625-V-200	
5/8"	21/2"	DRM-625-250	DRM-625-V-250	
5/8"	3"	DRM-625-300	DRM-625-V-300	
5/8"	4"	DRM-625-400	DRM-625-V-400	
5/8"	6"	DRM-625-600	DRM-625-V-600	



INSTALLATION DETAIL / Cross Section

"F" REVEAL

DIM. A DIM. B		NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED	
1/2"	1/8"	DRMF-50-125		
1/2"	1/4 "	DRMF-50-25		
1/2"	3/8"	DRMF-50-375		
1/2"	1/2"	DRMF-50-50	DRMF-50-V-50	
1/2"	5/8"	DRMF-50-625	DRMF-50-V-625	
1/2"	3/4"	DRMF-50-75	DRMF-50-V-75	
1/2"	1"	DRMF-50-100	DRMF-50-V-100	
5/8"	3/8"	DRMF-625-375		
5/8"	1/2"	DRMF-625-50	DRMF-625-V-50	
5/8"	5/8"	DRMF-625-625	DRMF-625-V-625	
5/8"	3/4"	DRMF-625-75	DRMF-625-V-75	
5/8"	1"	DRMF-625-100	DRMF-625-V-100	
5/8"	11/2"	DRMF-625-150	DRMF-625-V-150	
5/8"	2"	DRMF-625-200	DRMF-625-V-200	
5/8"	3"	DRMF-625-300	DRMF-625-V-300	



DA.3

INSTALLATION DETAIL / Cross Section

"SNAP-IN" REVEAL

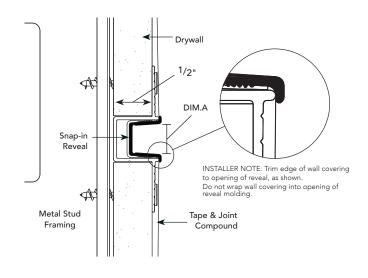
DIM. A REVEAL WIDTH	NUMBER	
3/8"*	DRM-SNAP-IN-375	
1/2"**	DRM-SNAP-IN-50	
5/8″***	DRM-SNAP-IN-625	

*Snap-In fits following profiles:

DRM-50-50, DRM-625-50, DRMF-50-50, DRMF-625-50

DRM-50-625, DRM-625-625, DRMF-50-625, DRMF-625-625

DRM-50-75, DRM-625-75, DRMF-50-75, DRMF-625-75



^{**}Snap-In fits following profiles:

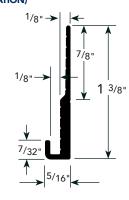
^{***}Snap-In fits following profiles:

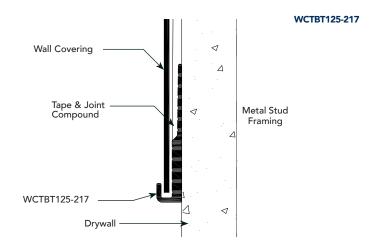
PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

WALL COVERING TRIMS

> WCTBT125-217 (BASE & TERMINATION)



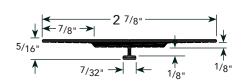


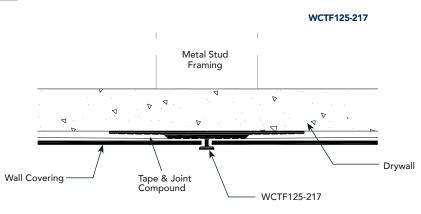
DA.5

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

WCTF125-217 (FIELD)

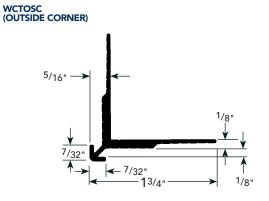


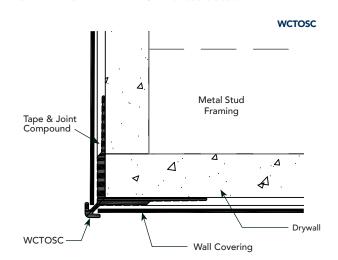


DA.6

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

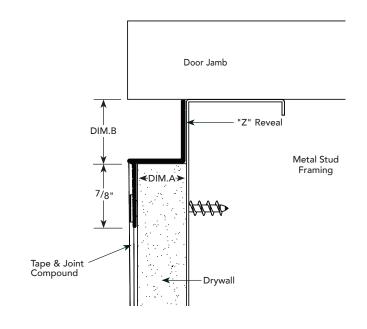




"Z" REVEAL

DIM. A	DIM. B	NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED	
1/4"	1/4"	DRMZ-25-25		
1/2"	1/8"	DRMZ-50-125		
1/2"	1/4"	DRMZ-50-25		
1/2"	3/8"	DRMZ-50-375		
1/2"	1/2"	DRMZ-50-50	DRMZ-50-V-50	
1/2"	5/8"	DRMZ-50-625	DRMZ-50-V-625	
1/2"	3/4"	DRMZ-50-75	DRMZ-50-V-75	
1/2"	1"	DRMZ-50-100	DRMZ-50-V-100	
1/2"	11/2"	DRMZ-50-150	DRMZ-50-V-150	
1/2"	2"	DRMZ-50-200	DRMZ-50-V-200	
5/8"	1/4"	DRMZ-625-25		
5/8"	3/8"	DRMZ-625-375		
5/8"	1/2"	DRMZ-625-50	DRMZ-625-V-50	
5/8"	5/8"	DRMZ-625-625	DRMZ-625-V-625	
5/8"	3/4"	DRMZ-625-75	DRMZ-625-V-75	
5/8"	1"	DRMZ-625-100	DRMZ-625-V-100	
5/8"	11/4"	DRMZ-625-1250	DRMZ-625-V-1250	
5/8"	2"	DRMZ-625-200	DRMZ-625-V-200	
1"	1"	DRMZ-100-100	DRMZ-100-V-100	

INSTALLATION DETAIL / Cross Section



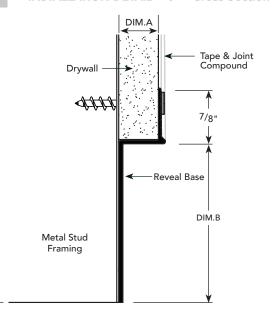
DA.8

REVEAL BASE

DIM. A REVEAL DEPTH	DIM. B REVEAL HEIGHT	NUMBER
1/2"	4"	DRMB-50-400
5/8"	21/2"	DRMB-625-250
5/8"	3"	DRMB-625-300
5/8"	4"	DRMB-625-400
5/8"	6"	DRMB-625-600

Floor

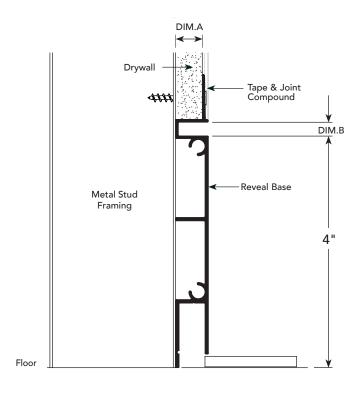
INSTALLATION DETAIL / Cross Section



INSTALLATION DETAIL / **Cross Section**

FLUSH BASE REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/4"	DRMBFLR5025400
1/2"	1/2"	DRMBFLR5050400
5/8"	1/4"	DRMBFLR62525400
5/8"	1/2"	DRMBFLR62550400

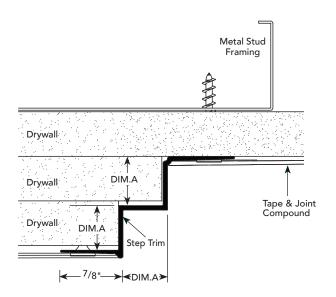


DA.11

INSTALLATION DETAIL **Cross Section**

STEP TRIM

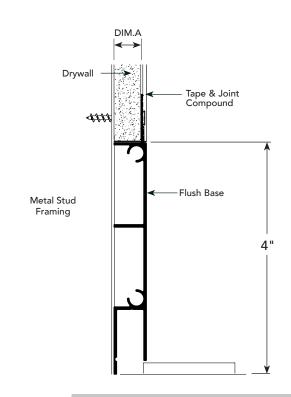
DIM. A STEP SIZE	NUMBER
1/2"	DMST-50-50
5/8"	DMST-625-625



INSTALLATION DETAIL / **Cross Section**

FLUSH BASE

DIM. A REVEAL DEPTH	NUMBER	
1/2"	DRMBFL50400	
5/8"	DRMBFL625400	



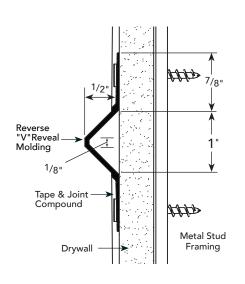
Floor

DA.12

DA.13 "V" REVEAL

REVERSE "V" REVEAL MOLDING

REVEAL WIDTH	NUMBER	
1"	DRMVR-100	

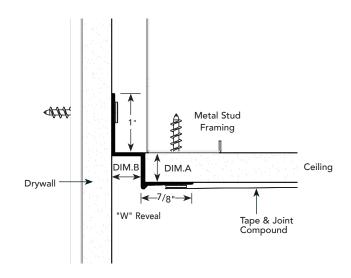


DIM. A REVEAL WIDTH DIM. B REVEAL DEPTH NUMBER 1/4" 1/4" DRMV-25 3/4" 1/2" DRMV-75 DIM.A 1/2" DRMV-100 1. 7/8' DIM.B 1/8" Tape & Joint Compound Metal Stud Drywall Framing

INSTALLATION DETAIL / Cross Section

"W" REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	DRWT-50-50
3/4"	3/4"	DRWT-75-75
2"	2"	DRWT-200-200



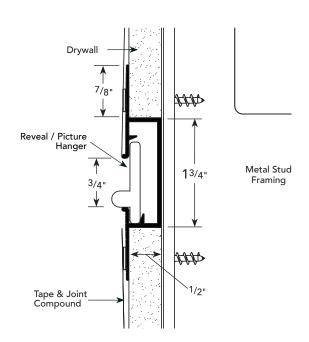
DA.15

INSTALLATION DETAIL / Cross Section

REVEAL/ PICTURE HANGER

REVEAL WIDTH	NUMBER	
3/4 "	DRMH-50	

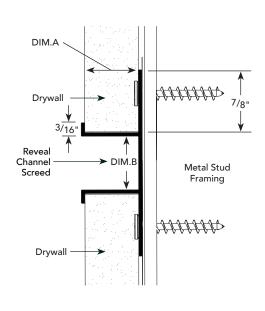
*Hanger clips (DRMH-50 insert) sold separately. Note: Maximum capacity per hanger clip is 75 pounds. Not to exceed 4 clips per 10ft. peice



INSTALLATION DETAIL / Cross Section

REVEAL CHANNEL SCREED/PLASTER AND STUCCO CONTROL JOINT

DIM. A			
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED
1/2"	1/2"	DCS-50-50	DCS-50-V-50
1/2"	3/4 "	DCS-50-75	DCS-50-V-75
1/2"	1"	DCS-50-100	DCS-50-V-100
1/2"	11/2"	DCS-50-150	DCS-50-V-150
1/2"	2"	DCS-50-200	DCS-50-V-200
1/2"	3"	DCS-50-300	DCS-50-V-300
1/2"	4"	DCS-50-400	DCS-50-V-400
5/8"	1/2"	DCS-625-50	DCS-625-V-50
5/8"	3/4"	DCS-625-75	DCS-625-V-75
5/8"	1"	DCS-625-100	DCS-625-V-100
5/8"	11/2"	DCS-625-150	DCS-625-V-150
5/8"	2"	DCS-625-200	DCS-625-V-200
5/8"	21/2"	DCS-625-250	DCS-625-V-250
5/8 "	3"	DCS-625-300	DCS-625-V-300
5/8 "	4"	DCS-625-400	DCS-625-V-400
5/8"	6"	DCS-625-600	DCS-625-V-600

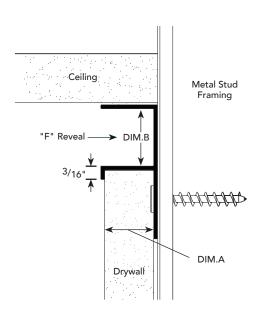


DA.17

"F" REVEAL

DIM. A DIM. B		NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED	
1/2"	3/4 "	FDM-50-75	FDM-50-V-75	
5/8"	1/2"	FDM-625-50	FDM-625-V-50	
5/8"	3/4"	FDM-625-75	FDM-625-V-75	
5/8"	1"	FDM-625-100	FDM-625-V-100	
5/8"	11/2"	FDM-625-150	FDM-625-V-150	
5/8"	21/2"	FDM-625-250	FDM-625-V-250	
5/8"	3"	FDM-625-300	FDM-625-V-300	

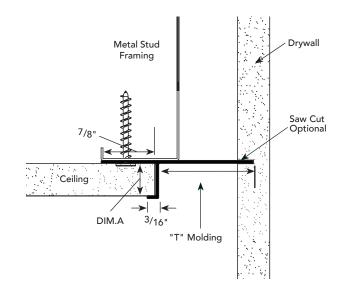
INSTALLATION DETAIL / Cross Section



INSTALLATION DETAIL / Cross Section

"T" MOLDING

DIM. A DIM. B		NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED	
1/2"	1/2"	TDM-50-50	TDM-50-V-50	
1/2"	3/4"	TDM-50-75	TDM-50-V-75	
1/2"	11/8"	TDM-50-1125	TDM-50-V-1125	
1/2"	11/2"	TDM-50-150	TDM-50-V-150	
5/8"	1/2"	TDM-625-50	TDM-625-V-50	
5/8"	3/4"	TDM-625-75	TDM-625-V-75	
5/8"	11/8"	TDM-625-1125	TDM-625-V-1125	

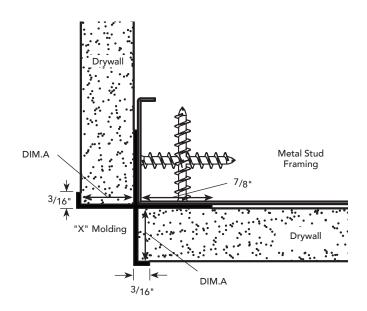


DA.19

INSTALLATION DETAIL / Cross Section

"X" MOLDING

DIM A.	NUMBER
1/2"	XDM-50-50
5/8"	XDM-625-625

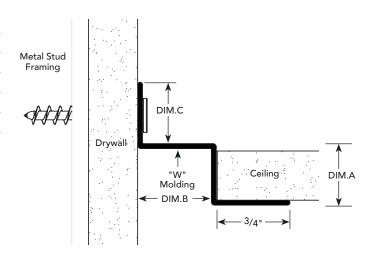


INSTALLATION DETAIL /

Cross Section

"W" MOLDING

DIM. A REVEAL		DIM. C REVEAL	NUMBER	
DEPTH	WIDTH	DEPTH	NON-VENTED	VENTED
1/2"	1/2"	5/8"	WDM-50-50-625	
1/2"	3/4"	1"	WDM-50-75	WDM-50-V-75
5/8"	3/4"	1"	WDM-625-75	WDM-625-V-75
3/4"	3/4"	5/8"	WRM-75-75-625	WRM-75-V-75-625

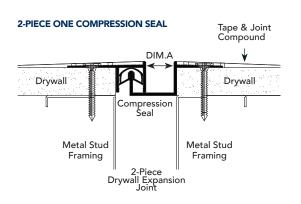


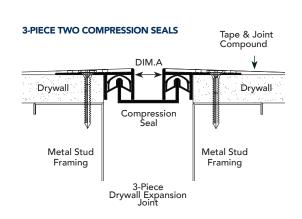
DB.1

INSTALLATION DETAIL Cross Section

DRYWALL EXPANSION JOINT

GROUND	DIM. A	NUMBER		
GROUND	REVEAL WIDTH	2-PIECE	3-PIECE	
1/2"	1/4"	DRM-50-25 2-PC	_	
1/2"	1/2"	DRM-50-50 2-PC	DRM-50-50 3-PC	
1/2"	3/4"	DRM-50-75 2-PC	DRM-50-75 3-PC	
1/2"	1"	_	DRM-50-100 3-PC	
1/2"	11/2"	DRM-50-150 2-PC	DRM-50-150 3-PC	

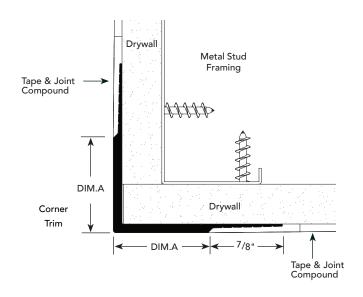




INSTALLATION DETAIL / Cross Section

CORNER TRIM

DIM A. EXPOSED CORNER	NUMBER
3/8"	DMCT-375
11/4"	DMCT-1250



DC.2

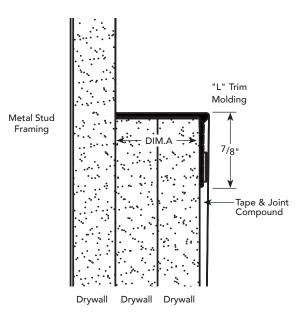
PRODUCT DETAIL

INSTALLATION DETAIL

Cross Section

"L" TRIM MOLDING

DIM. A TRIM DEPTH	NUMBER
1/2"	DRML-50
5/8"	DRML-625
3/4"	DRML-75
1"	DRML-100
11/4"	DRML-1250
11/2"	DRML-150
15/8"	DRML-1625
2"	DRML-200
21/2"	DRML-250
3"	DRML-300

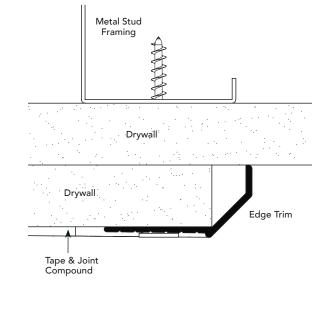


INSTALLATION DETAIL / **Cross Section**

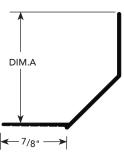
EDGE TRIM

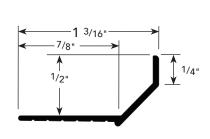
DIM A. TRIM DEPTH	NUMBER
1/2"	DMET-50
1"	DMET-100
11/2"	DMET-150

- Additional layer of 1/2" drywall
- Two additional layers of 1/2" drywall
- $lack ext{Three additional layers of $1/2$" drywall}$



DMET-100, DMET-150





DMET-50

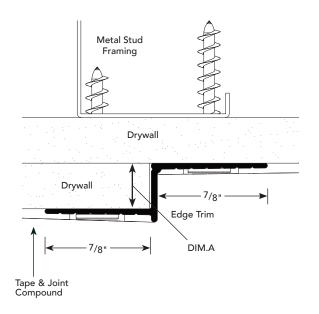
DC.4

EDGE TRIM

DIM A. TRIM DEPTH	NUMBER
1/2"	DRME-50
5/8"	DRME-625
11/4"	DRME-1250

- Additional layer of 1/2" drywall
- Two additional layers of 5/8" drywall

INSTALLATION DETAIL **Cross Section**



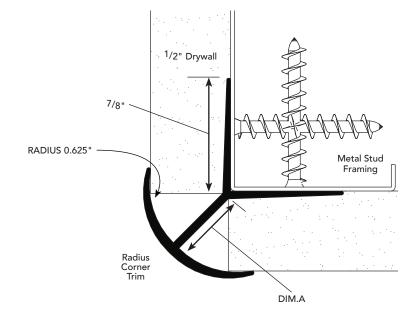


INSTALLATION DETAIL /

Cross Section

RADIUS CORNER TRIM

DIM A.	NUMBER
1/2"	RCT-50

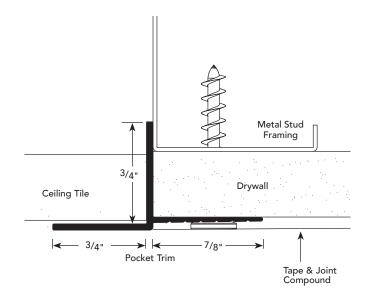


DC.6

INSTALLATION DETAIL Cross Section



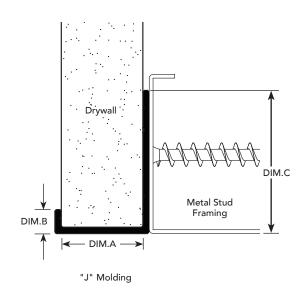
WIDTH OF TILE SUPPORT	NUMBER
3/4"	DMPT-75



INSTALLATION DETAIL / Cross Section

"J" MOLDING

DIM A.	DIM B.	DIM C.	NUMBER
1/2"	3/16"	1 1/16"	JDM-50
5/8"	3/16"	1 1/16"	JDM-625

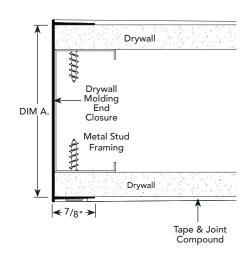


DC.8

INSTALLATION DETAIL / Cross Section

DRYWALL MOLDING END CLOSURE

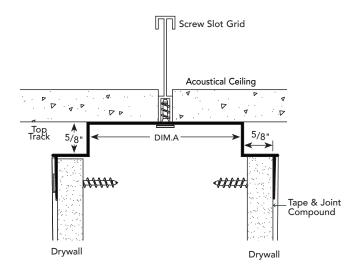
DIM. A* NUMBER	
2"	DMEC-200
3 1/2"	DMEC-3500
3 3/4"	DMEC-3750
4 5/8"	DMEC-4625
4 7/8"	DMEC-4875
7 1/4"	DMEC-7250



INSTALLATION DETAIL / Cross Section

TOP TRACK

REVEAL DEPTH DRYWALL THICKNESS)	DIM. A STUD WIDTH	NUMBER
5/8"	3 5/8"	DMTT-625-3750

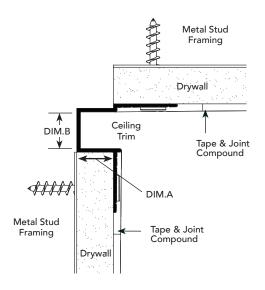


DC.10

INSTALLATION DETAIL / Cross Section

CEILING TRIM

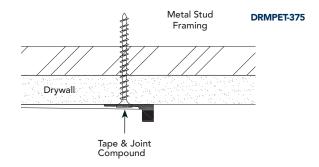
DIM. A	DIM. B	NUMBER
1/2"	1/2"	DRMCT-50-50
5/8"	3/4"	DRMCT-625-75
5/8"	1"	DRMCT-625-100



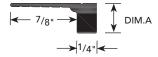
INSTALLATION DETAIL / **Cross Section**

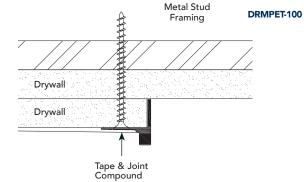
PROTRUDING EDGE PROFILES

DIM. A	DIM. B	NUMBER
3/8"	N/A	DRMPET-375
1 "	N/A	DRMPET-100
1"	3/4"	DRMPWR-100-75
1"	1"	DRMPCR-100-100

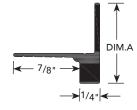


DRMPET-375

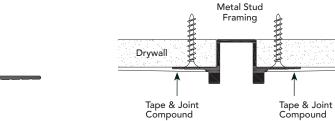




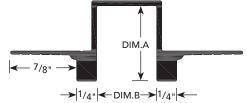
DRMPET-100

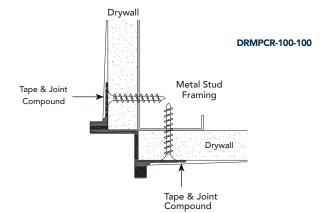




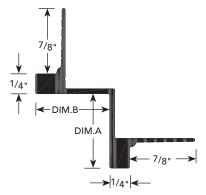


DRMPWR-100-75





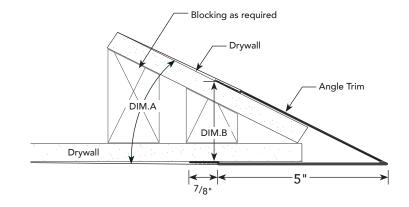
DRMPCR-100-100



INSTALLATION DETAIL / Cross Section

30° / 45° ANGLE TRIM

DIM A	DIM B	NUMBER
30°	2 7/8"	DMAT-30-500
45°	4 1/8"	DMAT-45-500

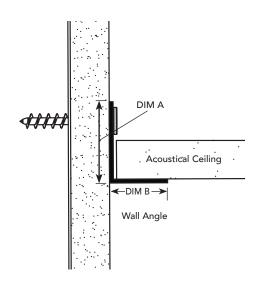


DC.13

CROSS SECTION / INSTALLATION DETAIL

WALL ANGLE

DIM A	DIM B	NUMBER
3/4"	1"	WA75100
1"	2"	WA100200

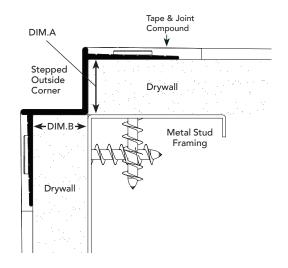


DD.1

INSTALLATION DETAIL / Cross Section

STEPPED DRYWALL CORNER CORNER REVEAL

DIM. A NOTCH WIDTH	DIM. B NOTCH HEIGHT	NUMBER
1/2"	1/2"	DRMW 50-50
1/2"	11/2"	DRMW 50-150
5/8"	5/8"	DRMW 625-625
11/2"	11/2"	DRMW 150-150

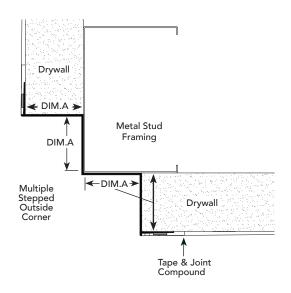


DD.2

INSTALLATION DETAIL / Cross Section

MULTIPLE STEPPED OUTSIDE CORNER

DIM. A	NUMBER	
5/8"	DMOS-625	
11/2"	DMOS-150	

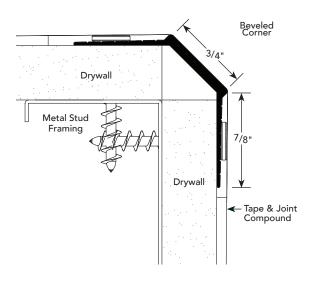


DD.3

INSTALLATION DETAIL / Cross Section

BEVELED CORNER

BEVEL NUMB		NUMBER
	3/4"	DMBC-75

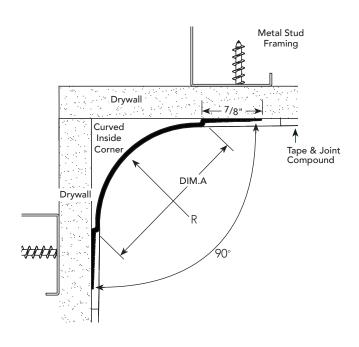


DD.4

INSTALLATION DETAIL / Cross Section

CURVED INSIDE CORNER

"R" RADIUS	DIM A	NUMBER
3/4"	11/4"	DRMC-IS-75
1"	19/16"	DRMC-IS-100
11/2"	25/16"	DRMC-IS-150
2"	27/8"	DRMC-IS-200
3"	41/4"	DRMC-IS-300
4"	55/8"	DRMC-IS-400
6"	87/16"	DRMC-IS-600

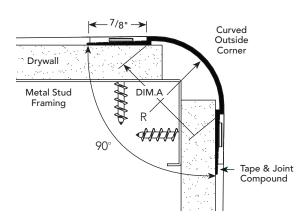


DD.5

INSTALLATION DETAIL / Cross Section

CURVED OUTSIDE CORNER

"R" RADIUS	DIM A	NUMBER
5/8"	1 "	DRMC-OS-625
3/4 "	1 "	DRMC-OS-75
1"	13/8"	DRMC-OS-100
11/2"	21/8"	DRMC-OS-150
2"	23/4"	DRMC-OS-200
21/2"	39/16"	DRMC-OS-250
3"	43/16"	DRMC-OS-300
4"	511/16"	DRMC-OS-400



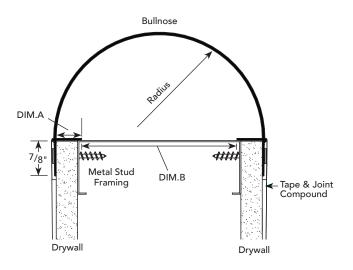
*Contact Fry Reglet for installation recommendations

DD.6

INSTALLATION DETAIL / Cross Section

BULLNOSE

DIM. A DRYWALL THICKNESS	DIM. B STUD WIDTH	NUMBER
5/8"	21/2"	DBN-625-250
5/8"	35/8"	DBN-625-3625

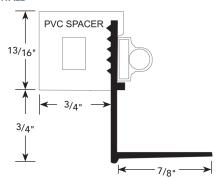


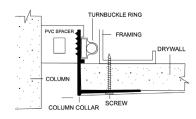
DE.1

INSTALLATION DETAIL / Cross Section

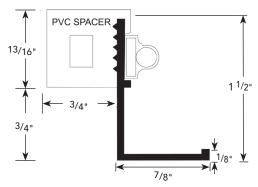
COLUMN COLLAR

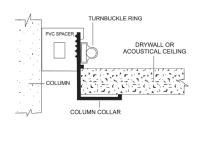
DRYWALL



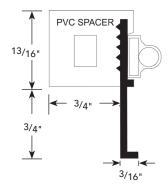


ACOUSTICAL/DRYWALL

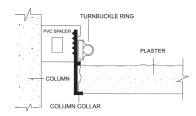




PLASTER



Column covers are manufactured to fit specific columns from 10" to 48" in diameter.



Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.

DE.2

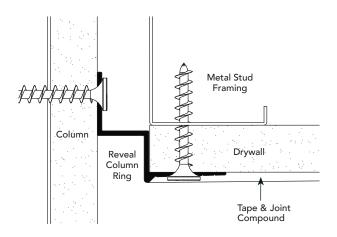
INSTALLATION DETAIL / Cross Section

REVEAL COLUMN RING

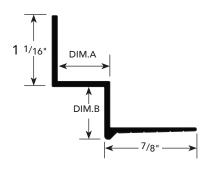
COLUMN DIAMETERS 18" TO 48"

DIM. A REVEAL WIDTH	DIM. B REVEAL DEPTH	NUMBER
1/2"	1/2"	WDM-50-50-625
1/2"	1/2"	DRWT-50-50
3/4"	3/4"	WRM-75-75-625
3/4"	3/4"	DRWT-75-75

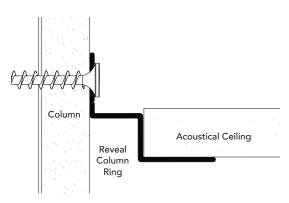
DRYWALL (DRWT)



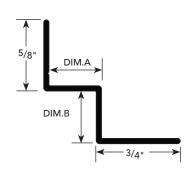
DRYWALL (DRWT)



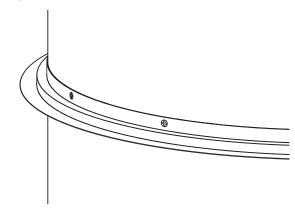
ACOUSTICAL (WDM)



ACOUSTICAL (WDM)/ WRM)



COLUMN RING DETAIL



DE.3

INSTALLATION DETAIL / Cross Section

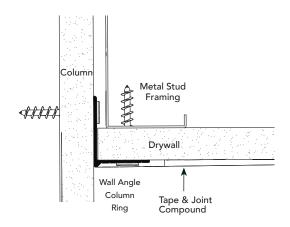
WALL ANGLE COLUMN RING

COLUMN DIAMETERS 18" TO 48"

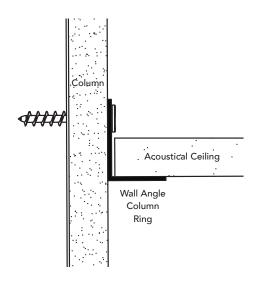
ТҮРЕ	NUMBER	
Acoustical Wall Angle		
Drywall Wall Angle w/Taping Flange		

DRYWALL ACOUSTICAL/DRYWALL -7/8" 3/4" **DRML** -100 M1WA 120

DRYWALL CROSS SECTION)



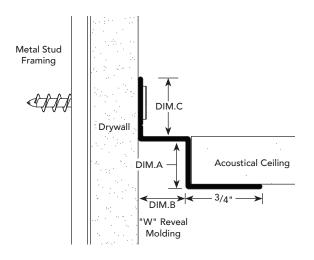
ACOUSTICAL/DRYWALL CROSS SECTION)



INSTALLATION DETAIL / Cross Section

"W" REVEAL MOLDING

DIM. A REVEAL	DIM. B	DIM. C	NUMBER	
DEPTH	WIDTH	DEPTH	NON-VENTED	VENTED
1/2"	1/2"	5/8"	WDM-50-50-625	WDM-50-V-50-625
1/2"	3/4"	1"	WDM-50-75	WDM-50-V-75
5/8"	3/4"	1"	WDM-625-75	WDM-625-V-75
3/4"	3/4"	5/8"	WRM-75-75-625	WRM-75-V-75-625



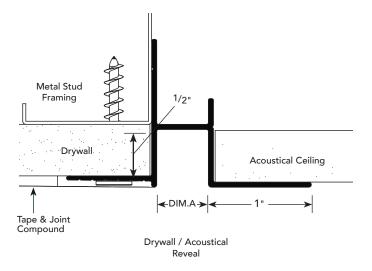
DF.2

INSTALLATION DETAIL /

Cross Section



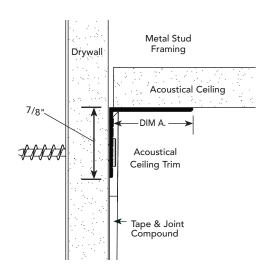
REVEAL DEPTH	DIM. A	NUMBER
1/2"	1/2"	DRMAD-50-50
1/2"	3/4"	DRMAD-50-75



INSTALLATION DETAIL / Cross Section

ACOUSTICAL CEILING TRIM

DIM. A	NUMBER	
3/4"	DRAT-75	
1"	DRAT-100	

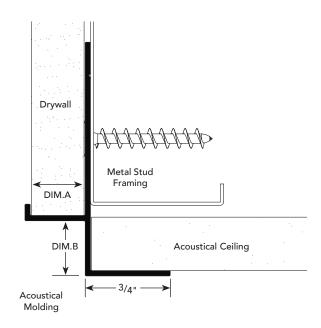


DF.4

INSTALLATION DETAIL / Cross Section

ACOUSTICAL MOLDING

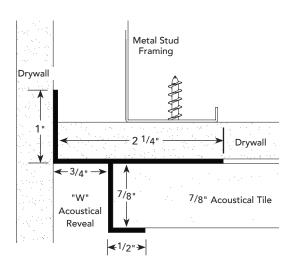
DIM. A STEP WIDTH	DIM. B STEP DEPTH	USAGE	NUMBER
1/2"	1/2"	1/2" Drywall	FDA-50
5/8"	5/8"	5/8" Drywall	FDA-625
3/4"	3/4"	3/4" Plaster	FDA-75



INSTALLATION DETAIL / Cross Section

"W" ACOUSTICAL REVEAL

MATERIAL			
POCKET	WIDTH	NON-VENTED	VENTED
7/8"	3/4"	WARM-875-75	WARM-875-V-75



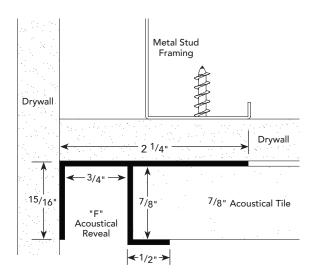
DF.6

INSTALLATION DETAIL

Cross Section

"F" ACOUSTICAL REVEAL

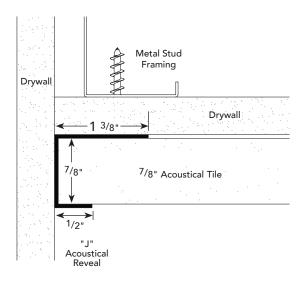
REVEAL REVEAL		NUMBER	
DEPTH	WIDTH	NON-VENTED	VENTED
7/8"	3/4"	FARM-875-75	FARM-875-V-75

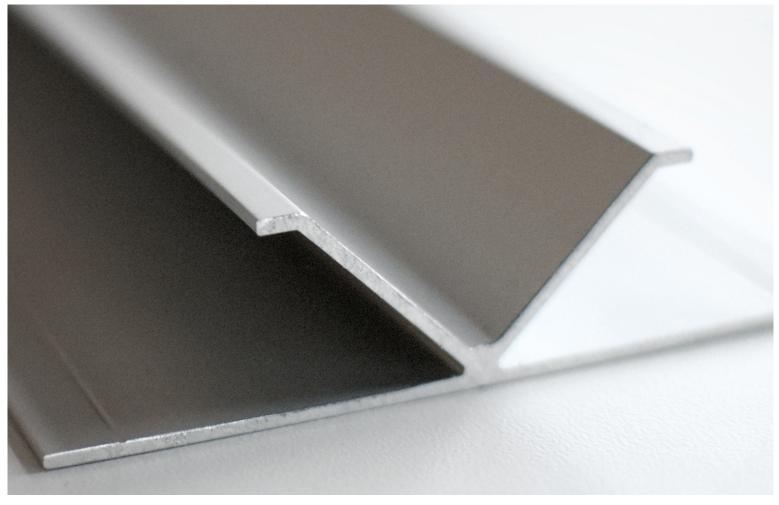


INSTALLATION DETAIL / Cross Section

"J" ACOUSTICAL TRIM

"J" DEPTH	NUMBER
7/8"	JAM-875

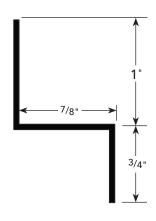




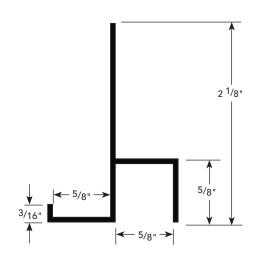
DG.1

SPECIAL SECTIONS

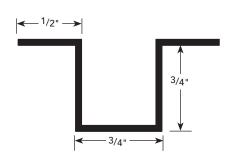
PRM MOLDING / PART NO. 1270



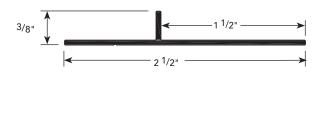
SPECIAL REVEAL MOLDING / PART NO. 1054



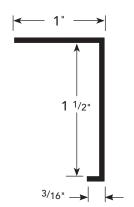
MODIFIED CHANNEL MOLDING / PART NO. 1858



SPECIAL REVEAL MOLDING / PART NO. "T" PIECE



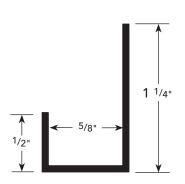
SPECIAL "J" MOLDINGS / PART NO. 1360



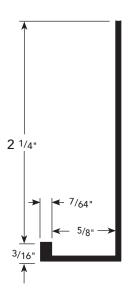
DG.1

SPECIAL SECTIONS

SPECIAL "J" MOLDINGS / PART NO. 2054



SPECIAL "J" MOLDINGS / PART NO. 1262

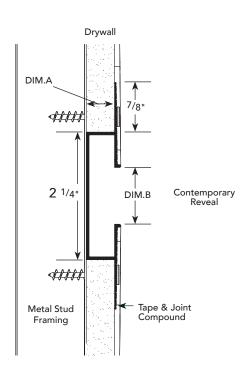


DG.2

INSTALLATION DETAIL / Cross Section

CONTEMPORARY REVEALS

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	CDRM-50-50
1/2"	3/4 "	CDRM-50-75
1/2"	1"	CDRM-50-100
5/8"	1/2"	CDRM-625-50
5/8"	5/8"	CDRM-625-625
5/8"	3/4"	CDRM-625-75
5/8"	1"	CDRM-625-100



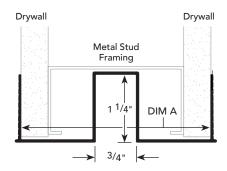
DH.1

INSTALLATION DETAIL / Cross Section

GLAZING TRACK

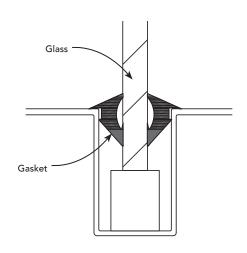
DIM A	NUMBER
3 1/2"	DMGT 3500
3 3/4"	DMGT 3750
4 5/8"	DMGT 4625
4 7/8"	DMGT 4875
7 1/4"	DMGT 7250

GLAZING TRACK

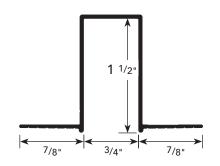


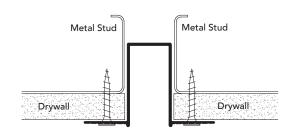
Glazing Track

	1
GLASS SIZE	GASKET NUMBER
FOR USE WITH 1/4" GLASS	RR 3657
FOR USE WITH 3/8" GLASS	RR 3654
FOR USE WITH 1/2" GLASS	RR 3730



DRYWALL CEILING TRACK (DRM-150-75)





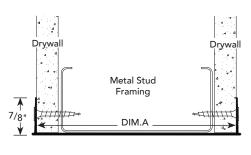
DH.2

INSTALLATION DETAIL / Cross Section

GLAZING TRACK

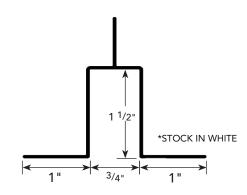
DIM. A	NUMBER
3 1/2"	DMEC 3500
3 3/4"	DMEC 3750
4 5/8"	DMEC 4625
4 7/8"	DMEC 4875

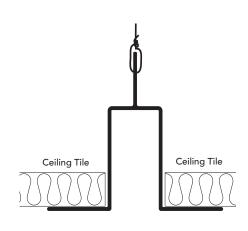
DRYWALL MOLDING END CLOSURE (DMEC)



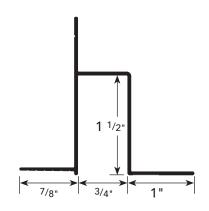
DMEC

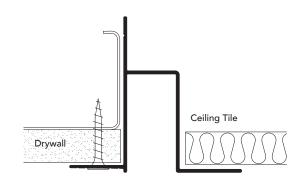
ACOUSTICAL CEILING TRACK (ARM-150-75)





DRYWALL/ACOUSTICAL CEILING TRACK (DRMAD-150-75)



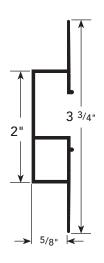


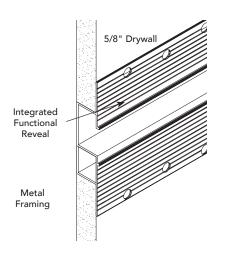
DI.1

INSTALLATION DETAIL / Cross Section

INTEGRATED FUNCTION REVEAL

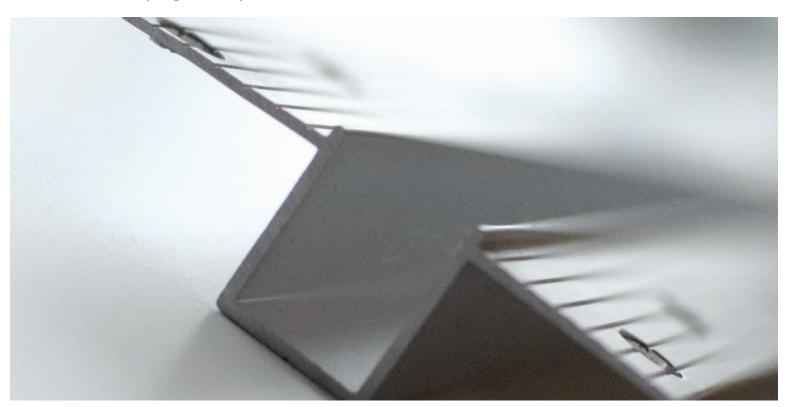
INTEGRATED FUNCTIONAL REVEAL RAIL (IFRREVEAL)





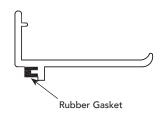
USAGE

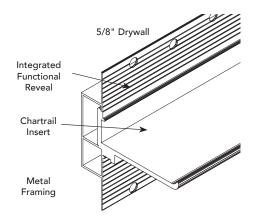
Fry Reglet Integrated Functional Reveal Rail creates a Horizontal reveal designed to accept a chartrail insert and hook insert. Provides an aesthetic reveal that is fully integrated into dry wall.



INTEGRATED FUNCTION REVEAL

2" AND 3" CHARTRAIL INSERT (IFRCHARTRAIL) (IFR3CHARTRAIL)





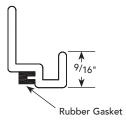
USAGE

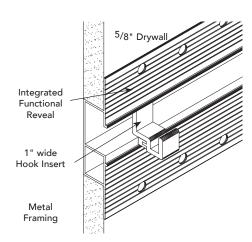
Fry Reglet 2" and 3" Chartrail Insert to be inserted into the Integrated Functional Reveal Rail. Chartrail can be used to hold markers or as a stand for presentations or artwork.

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet Chartrail Insert shall be installed. Aluminum shall be extruded alloy 6063 T5, with chemical conversion coating, clear anodized or other specified finish. Refer to finish section.

HOOK INSERT (IFRHOOKINSERT) *(Hook insert) sold separately. Note: Maximum capacity per hook insert is 75 pounds. Not to exceed 4 clips per 10ft. peice





USAGE

Fry Reglet Hook Insert is designed to be inserted into the Integrated Functional Reveal Rail. Hooks can be placed anywhere on the reveal as needed, and repositioned for different sized objects like artwork, photography or presentations.

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet Hook Insert shall be installed. Aluminum shall be extruded alloy 6063 T5. Standard finish clear anodized.

INSTALLATION GUIDE

TAPEABLE FLANGE SHAPES:

- 1. The moldings are installed after the gypsum board is installed. The installer can either provide space for the moldings at the time of installation or cut the board with a router.
- 2. The framer should provide backing so moldings may be attached with #6 drywall screws 16" o.c. for horizontal applications.
- 3. Prior to taping, the attachment flanges should be cleaned using a non-abrasive cleaner and soft rag. When veneer plaster is specified, the flanges must be treated with a bonding agent.
- 4. Make sure the tape does not overlap the edge of the reveal and an 8" wide trowel is used to apply the final skim coat.
- 5. Fiberglass, self-adhesive drywall tape will cut taping time and help to avoid possible cracking.

NON-TAPEABLE FLANGE SHAPES:

1. These types are installed prior to drywall installation and generally do not require taping or spackling.

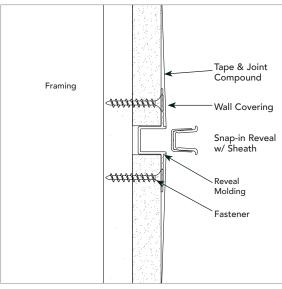
- 1. When the reveal molding is used with the Snap-In, use the base molding with 1/2" ground when installing 1/2" drywall, and base molding with 5/8" ground when installing 5/8" drywall. (See "Right Way")
- 2. Make sure base is supported to ensure that the base does not become deformed when applying Snap-In.
- 3. NEVER use 1/2" base with 5/8" drywall when adding Snap-In. (See "Wrong Way")

RIGHT WAY

Tape & Joint Compound Framing XXXXXXXX Wall Covering Snap-in Reveal w/ Sheath *ALLILLE* Reveal Moldina Fastener

CORRECT INSTALLATION:
MOLDING INSTALLED FLUSH TO FRAMING

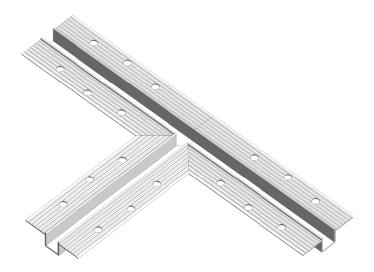
WRONG WAY

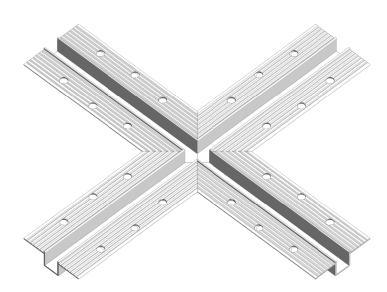


INCORRECT INSTALLATION:
MOLDING NOT INSTALLED FLUSH TO FRAMING

INSTALLATION GUIDE

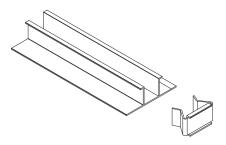
Factory fabricated intersections are available to connect horizontal and vertical joints of moldings of the same or different types. Intersections are available in "T", "L", and "+" shapes. The mitered joints are welded and the 6" legs are measured from the center point of the reveal. Corner pieces can be manufactured for both inside and outside conditions. Custom leg lengths are available.

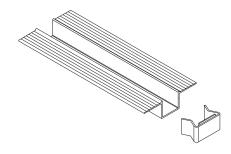




INSTALLATION GUIDE

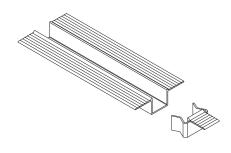
End Caps are not available for all products; please consult a customer service representative.

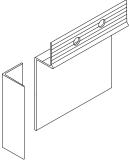




PCS END CAP WITHOUT FLANGE

DRM END CAP WITHOUT FLANGE





DRM END CAP WITH TAPING FLANGE

DRMB WITH END CAP

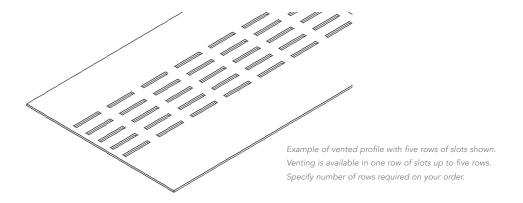
- 1. Materials can be cut with a chop saw, using a 96 tooth blade for non-ferrous metal.
- 2. Use a lubricant (WD-40 or grease stick) on the blade prior to cutting. Do not use an abrasive cut-off wheel.
- 3. Be sure to clean lubricant off trim.

If field painting of clear anodized moldings is the only alternative, the following steps must be taken to improve the bonding of the paint to the metal surface:

- Clean and treat material with an acid etch solution e.g. mild concentration of muriatic acid, rinse thoroughly and dry.
- Use a primer recommended by the manufacturer of the paint to be used.
- Apply coating following manufacturer's specifications.

However, Fry Reglet cannot accept responsibility for performance of field applied coatings over anodized finishes.

VENTING INFORMATION



USAGE

Moldings requiring venting are provided with vents for air movement. In size charts they are identified with a "V" in the center of the product number.

GUIDE SPECIFICATION

All vent slots are 1/8" wide by 1" long, spaced 11/2" on center lengthwise. Multiple rows are spaced laterally 1/2" on center. Each row of vent slots lengthwise provides approximately one square inch of vented area per lineal foot.

REVEAL WIDTH	VENT SLOT	VENT AREA PER LINEAL FOOT APPROX.	PERCENT OF AREA VENTED APPROX.
1/2"	1	1 sq. inch	15.0%
3/4"	1	1 sq. inch	12.5%
7/8"	1	1 sq. inch	9.5%
1 "	1	1 sq. inch	9.4%
1 1/8"	1	1 sq. inch	8.3%
1 1/2"	2	2 sq. inch	12.5%
2"	3	3 sq. inch	14.1%
2 1/2"	3	3 sq. inch	11.3%
3"	5	5 sq. inch	14.3%
4"	5	5 sq. inch	10.4%
6"	8	8 sq. inch	12.5%

CONTENTS

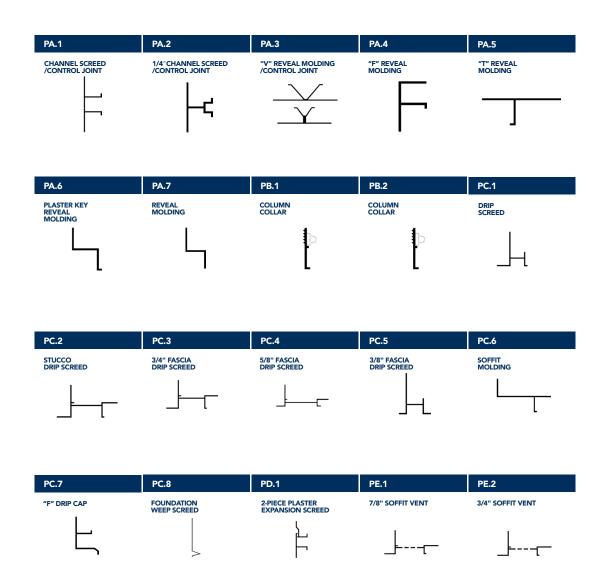
Plaster + E.I.F.S Moldings P

PA	PA.1	Channel Screed/Control Joint	PF	PF.1	Fascia Corner Molding
REVEALS AND CHANNEL SCREED	PA.2	1/4" Channel Screed/Control Joint	TRIMS	PF.2	"J" Molding
/CONTROL JOINTS	PA.3 PA.4	"V" Reveal Molding/Control Joint "F" Reveal Molding			
	PA.5	"T" Reveal Molding			
	PA.6	Plaster Key Reveal Molding	PG	PG.1	"X" Corner Molding
	PA.7	Reveal Molding	CORNERS	PG.2	Corner Key
	17.7	Neveu Wolding			
РВ	PB.1	Column Collar	PH	PH.1	E.I.F.S. Channel Screed
COLUMN	PB.2	Column Collar	E.I.F.S.	PH.2	E.I.F.S. Soffit Vent
COLUMN COLLARS			MATERIALS	PH.3	Clean Finish E.I.F.S. Soffit Vent
				PH.4	E.I.F.S. Soffit Vent Direct Applied)
PC	PC.1	7/8" Variable Fascia Drip Screed		PH.5	E.I.F.S. Soffit Vent
	PC.2	7/8" Fascia Drip Screed		PH.6	Soffit Vented E.I.F.S.
DRIP SCREEDS	PC.3	3/4" Fascia Drip Screed			
	PC.4	5/8" Fascia Drip Screed	PI	PI.1	Veneer Plaster Reveal
	PC.5	3/8" Fascia Drip Screed	VENEER PLASTER	PI.2	Veneer Plaster "F" Reveal
	PC.6	Soffit Molding	PLASIER	PI.3	Veneer Plaster "Z" Reveal
	PC.7	"F" Drip Cap		PI.4	Contemporary Reveal
	PC.8	Foundation Weep Screed			
	1 0.0	roundation weep served			
			PJ	PJ.1	Ventilation Information
			INSTALLATION	PJ.2	Lathing - Vertical Installation
PD	PD.1	2-Piece Plaster Expansion Screed		PJ.3	Lathing - Horizontal Installation
PLASTER/STUCCO				PJ.4 PJ.5	2 Piece Plaster Expansion Screed
EXPANSION SCREED				PJ.6	Factory Fabricated Intersections Factory Fabricated Intersections
PE	PE.1	7/8" Soffit Vent		PJ.7	Factory Fabricated Intersections
SOFFIT	PE.2	³/ ₄ " Soffit Vent		PJ.8	Factory Fabricated Intersections
VENTS	PE.3	5/8" Soffit Vent		PJ.9	Factory Fabricated Intersections
	PE.4	7/8" Variable Soffit Vent		PJ.10	Curved Moldings
	PE.5	Ceiling Soffit Vent			
	PE.6	Perimeter Soffit Molding			
	PE.7	Soffit Vent E.I.F.S.	PK	PK.1	Finishes
	FE./	JOINT VEHT L.I.I.J.	FINISHES	PK.2	Finishes
				PK.3	Finishes

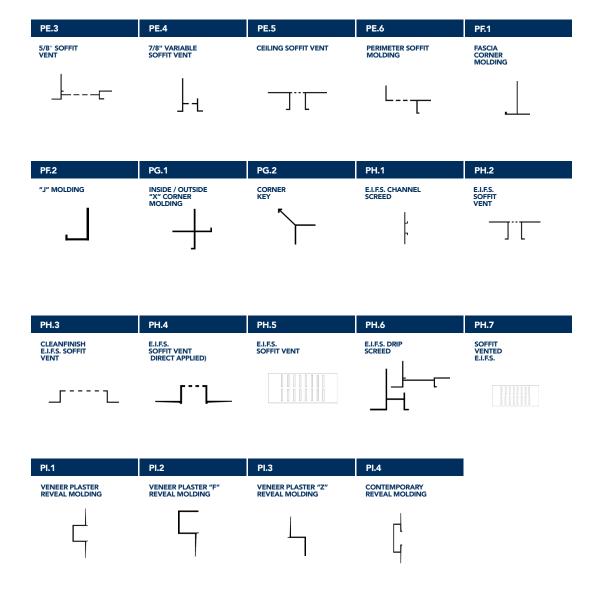
Plaster + E.I.F.S Moldings P

GUIDE SPECIFICATION

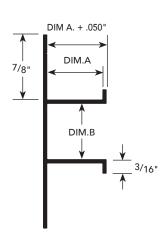
Where indicated on drawings, Fry Reglet reveals and moldings, as manufactured by Fry Reglet Corporation, shall be installed. Fry Reglet aluminum reveals and moldings shall be extruded alloy 6063 T5, with chemical conversion coating, primed finish, clear anodized or other specified finish. Refer to finish section.

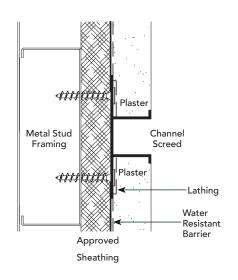


Plaster + E.I.F.S Moldings P



CHANNEL SCREED /CONTROL JOINT





DIM. A REVEAL	DIM. B REVEAL	NUMBER				
DEPTH	WIDTH	NON-VENTED	VENTED			
1/4"*	3/4"	PCS-125-75	PCS-125-V-75			
1/4"*	11/2"	PCS-125-150	PCS-125-V-150			
3/8"*	1/2"	PCS-375-50	PCS-375-V-50			
3/8"*	3/4"	PCS-375-75	PCS-375-V-75			
3/8"*	1"	PCS-375-100	PCS-375-V-100			
3/8"*	11/2"	PCS-375-150	PCS-375-V-150			
3/8"	3"	PCS-375-300	PCS-375-V-300			
1/2"	1/2"	DCS-50-50	DCS-50-V-50			
1/2"	3/4"	DCS-50-75	DCS-50-V-75			
1/2"	1"	DCS-50-100	DCS-50-V-100			
1/2"	11/2"	DCS-50-150	DCS-50-V-150			
1/2"	2"	DCS-50-200	DCS-50-V-200			
1/2"	3"	DCS-50-300	DCS-50-V-300			
1/2"	4"	DCS-50-400	DCS-50-V-400			
5/8"	1/2"	DCS-625-50	DCS-625-V-50			
5/8"	3/4"	DCS-625-75	DCS-625-V-75			
5/8"	1"	DCS-625-100	DCS-625-V-100			
5/8"	11/2"	DCS-625-150	DCS-625-V-150			

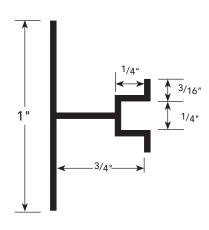
DIM. A DIM. B		NUMBER				
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED			
5/8"	2"	DCS-625-200	DCS-625-V-200			
5/8"	21/2"	DCS-625-250	DCS-625-V-250			
5/8"	3"	DCS-625-300	DCS-625-V-300			
5/8"	4"	DCS-625-400	DCS-625-V-400			
5/8"	6"	DCS-625-600	DCS-625-V-600			
3/4"	1/2"	PCS-75-50	PCS-75-V-50			
3/4"	3/4"	PCS-75-75	PCS-75-V-75			
3/4"	1"	PCS-75-100	PCS-75-V-100			
3/4"	11/2"	PCS-75-150	PCS-75-V-150			
3/4"	2"	PCS-75-200	PCS-75-V-200			
3/4"	21/2"	PCS-75-250	PCS-75-V-250			
3/4"	3"	PCS-75-300	PCS-75-V-300			
3/4"	4"	PCS-75-400	PCS-75-V-400			
3/4"	6"	PCS-75-600	PCS-75-V-600			
1"	3/4"	PCS-100-75	PCS-100-V-75			
1"	1"	PCS-100-100	PCS-100-V-100			
1"	3"	PCS-100-300	PCS-100-V-300			
11/2"	11/2"	PCS-150-150	PCS-150-V-150			

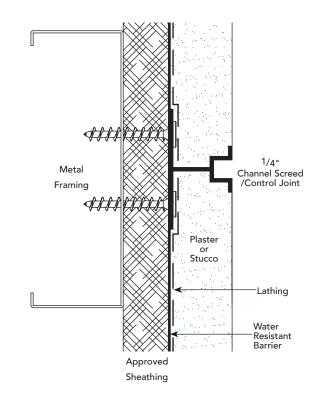
^{*}For one-coat stucco systems

INSTALLATION DETAIL / Cross Section

1/4" CHANNEL SCREED /CONTROL JOINT

REVEAL WIDTH + DEPTH	NUMBER
1/4"	PCS-75-25/25

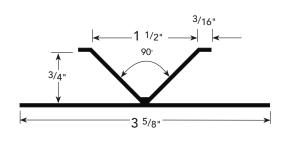


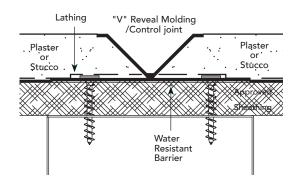


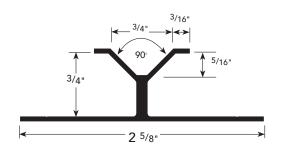
INSTALLATION DETAIL / Cross Section

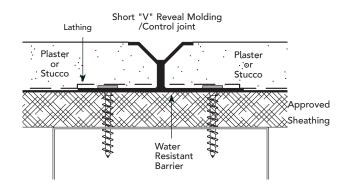
"V" REVEAL MOLING /CONTROL JOINT

REVEAL DEPTH	REVEAL WIDTH	NUMBER
3/4"	11/2"	PCSV-75
5/16"	3/4"	PCSV-75-Short







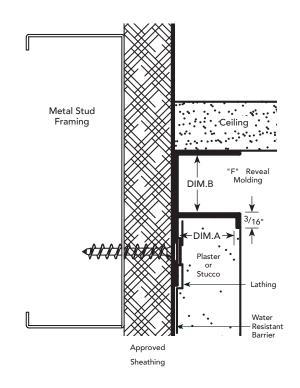


"F" REVEAL MOLDING

DIM. A	DIM. B	NUMBER				
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED			
3/8"	1/2"	FPM-375-50	FPM-375-V-50			
1/2"	3/4"	FDM-50-75	FDM-50-V-75			
5/8"	1/2"	FDM-625-50	FDM-625-V-50			
5/8"	3/4"	FDM-625-75	FDM-625-V-75			
5/8"	1"	FDM-625-100	FDM-625-V-100			
5/8"	11/2"	FDM-625-150	FDM-625-V-150			
5/8"	21/2"	FDM-625-250	FDM-625-V-250			
5/8"	3"	FDM-625-300	FDM-625-V-300			
3/4"	1/2"	FPM-75-50	FPM-75-V-50			
3/4"	3/4"	FPM-75-75	FPM-75-V-75			
3/4"	1"	FPM-75-100	FPM-75-V-100			
3/4"	11/2"	FPM-75-150	FPM-75-V-150			
3/4"	2"	FPM-75-200	FPM-75-V-200			
3/4"	3"	FPM-75-300	FPM-75-V-300			

Weep holes available upon request

INSTALLATION DETAIL / Cross Section



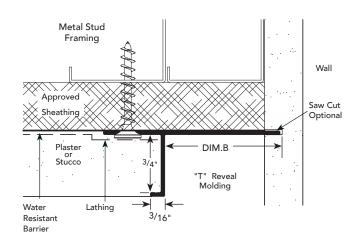
PA.5

INSTALLATION DETAIL

/ Cross Section

"T" REVEAL MOLDING

PLASTER	DIM. B REVEAL	NUMBER			
THICKNESS	WIDTH	NON-VENTED	VENTED		
3/4"	3/4"	TRM-75-75	TRM-75-V-75		
3/4"	11/8"	TRM-75-1125	TRM-75-V-1125		
3/4"	11/2"	TRM-75-150	TRM-75-V-150		



INSTALLATION DETAIL / Cross Section

PLASTER KEY REVEAL MOLDING

DLDING				ĺ	Wall		
DIM. A	DIM. B REVEAL	NUMBER			or Column	Metal Stud	
REVEAL DEPTH	WIDTH	NON-VENTED	VENTED	Metal Stud	<u> </u>	Framing	
3/4"	7/8"	PRZ-75-75	PRZ-75-V-75	Framing	^		
1"	3/4"	PRZ-75-100	PRZ-75-V-100	₩	1"		Approved
						* DIM.A *	Sheathing
					DIM.B	Plaster Key Reveal Molding	
						→ Plaster 3/16" or Stucco	

PA.7

INSTALLATION DETAIL / Cross Section

REVEAL MOLDING

	DIM. B	NUMBER					
PLASTER THICKNESS	REVEAL WIDTH	NON-VENTED	VENTED				
3/4"	3/4 "	PRM-75-75	PRM-75-V-75				Metal Stud
For use with coabove 18" in co		ed sizes available to f	fit columns	Metal Stud Framing			Framing
				A	1"		
					*		3/4"
							Reveal Molding 3/4"
							Plaster or Stucco
					: Wall	1	
					or		

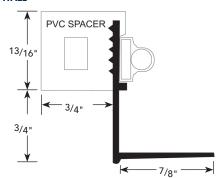
Column

PB.1

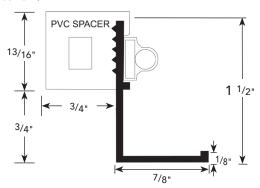
INSTALLATION DETAIL / Cross Section

COLUMN COLLAR

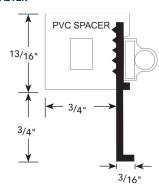
DRYWALL



ACOUSTICAL/DRYWALL



PLASTER



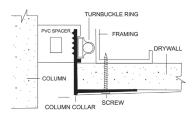
USAGE

Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.

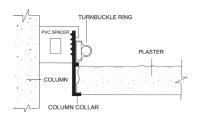
PB.2 INSTALLATION DETAIL / Cross Section

COLUMN COLLAR

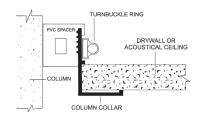
DRYWALL



PLASTER



ACOUSTICAL/DRYWALL

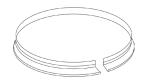


Column covers are manufactured to fit specific columns from 10" to 48" in diameter.

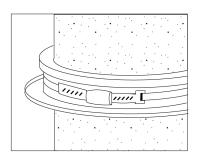
ADJUSTABLE BAND



ALUMINUM MOLDING







Three simple components secured by an adjustable band.

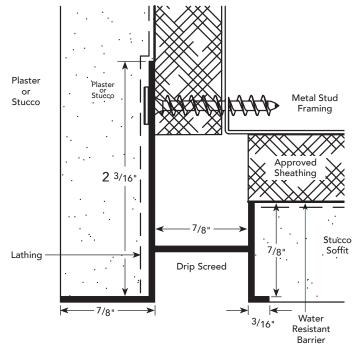
Patented Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.

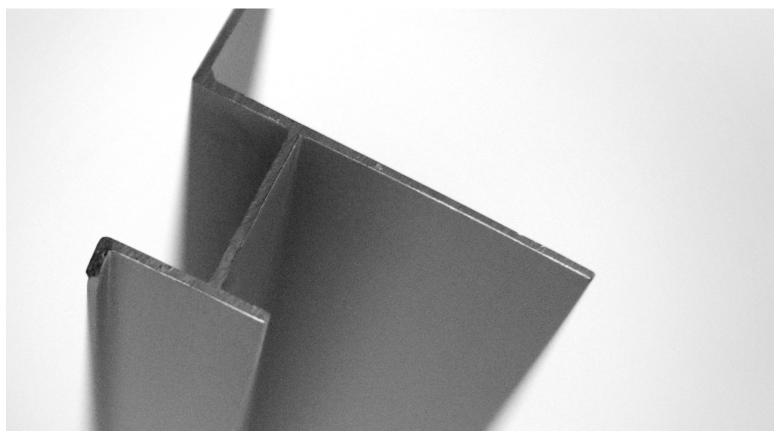
INSTALLATION DETAIL / Cross Section

7/8" VARIABLE FASCIA DRIP SCREED

NUMBER

NON-VENTED	VENTED
DS-875-875	DS-875-V-875

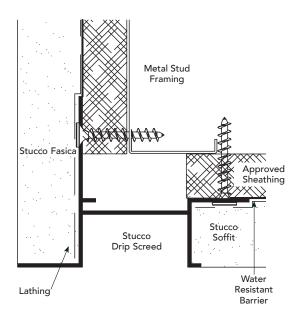




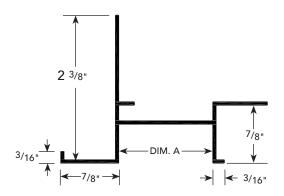
INSTALLATION DETAIL / Cross Section

7/8" FASCIA DRIP SCREED

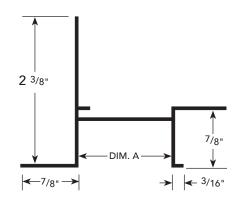
DIM. A	NUMBER				
WIDTH	NON-VENTED	VENTED			
11/2"	DS-875-150	DS-875-V-150			
2"	DS-875-200	DS-875-V-200			
3"	DS-875-300	DS-875-V-300			



DS-875-150



DS-875-200 DS-875-300

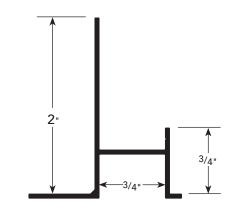


INSTALLATION DETAIL / Cross Section

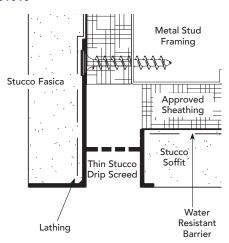
3/4" FASCIA DRIP SCREED

STUCCO	DIM. A REVEAL	NUMBER		
THICKNESS	WIDTH	NON-VENTED	VENTED	
3/4"	3/4"	DS-75-75	DS-75-V-75	
3/4"	2"	DS-75-200	DS-75-V-200	
3/4"	3"	DS-75-300	DS-75-V-300	

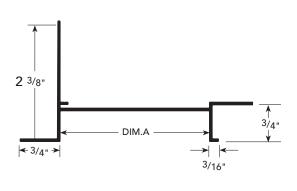
DS-75-75



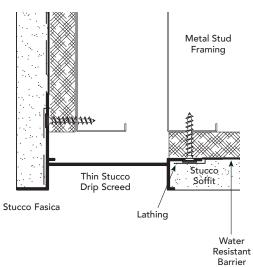
DS-75-75



DS-75-200/300 (NOT TO SCALE)



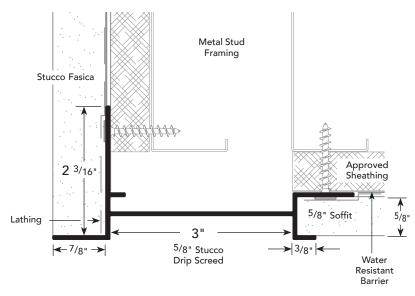
DS-75-200/300



INSTALLATION DETAIL / Cross Section

5/8" DRIP SCREED

REVEAL	NUMBER		
WIDTH	NON-VENTED	VENTED	
3"	DS-875-5/8-300	DS-875-5/8-V-300	

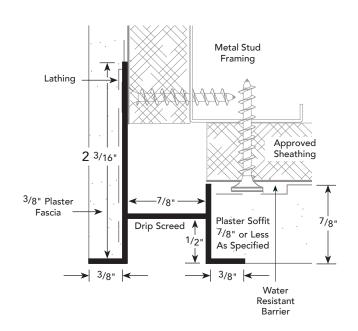


PC.5

INSTALLATION DETAIL **Cross Section**

3/8" FASCIA DRIP SCREED

REVEAL	NUMBER		
WIDTH	NON-VENTED	VENTED	
3/4"	DS-375-875	DS-375-V-875	

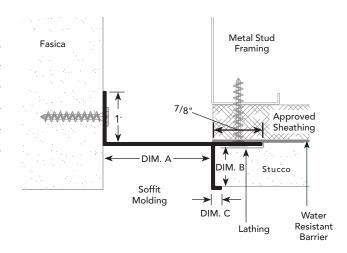


INSTALLATION DETAIL

Cross Section

SOFFIT MOLDING

DIM. B	DIM. A REVEAL	DIM. C	NUMBER	
THICKNESS	WIDTH	LEG WIDTH	NON-VENTED	VENTED
1/2"	3"	1/2"	WPM-50-300	WPM-50-V-300
3/4"	2"	3/16"	1680	1680-V
3/4"	3"	3/16"	WPM-75-300	WPM-75-V-300
3/4"	4"	3/16"	WPM-75-400	WPM-75-V-400



PC.7

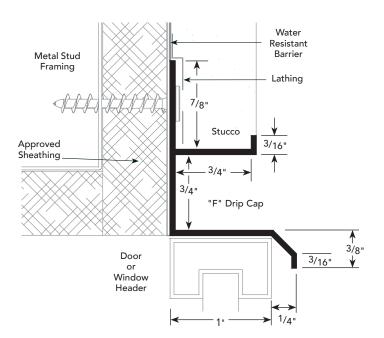
INSTALLATION DETAIL

Cross Section

"F" DRIP CAP

STUCCO DEPTH	REVEAL WIDTH	NUMBER
3/4"	3/4"	2221

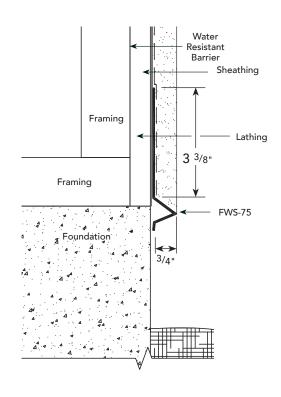
Weep holes available upon request



INSTALLATION DETAIL / Cross Section

FOUNDATION WEEP SCREED

SCREED LENGTH	FLANGE DEPTH	NUMBER
3 3/8"	3/4"	FWS-75A (Aluminum)
3 3/8"	3/4"	FWS-75 (Vinyl)

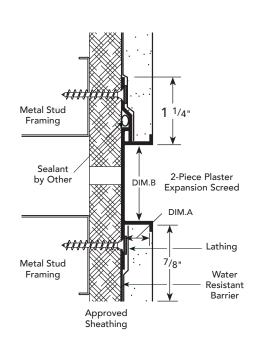


PD.1

INSTALLATION DETAIL / Cross Section

2-PIECE PLASTER EXPANSION SCREED

DIM. A	DIM. B REVEAL WIDTH	NUMBER
1/2"	3/4"	DCS-50-75 2-PC
1/2"	11/2"	DCS-50-150 2-PC
3/4"	1/4"	PCS-75-25 2-PC
3/4"	1/2"	PCS-75-50 2-PC
3/4"	3/4"	PCS-75-75 2-PC
3/4"	1"	PCS-75-100 2-PC
3/4"	11/2"	PCS-75-150 2-PC
3/4"	2"	PCS-75-200 2-PC



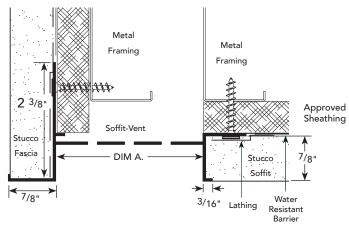
INSTALLATION DETAIL / Cross Section

7/8" SOFFIT VENT

DIM. A REVEAL WIDTH	NUMBER
11/2"	DS-875-V-150
2"	DS-875-V-200
3"	DS-875-V-300

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

DS-875-150



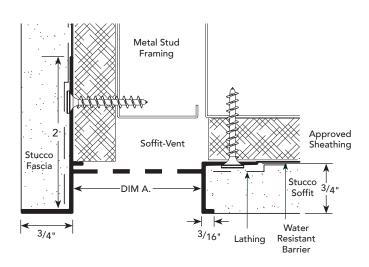
PE.2

3/4" SOFFIT VENT

DIM. A REVEAL WIDTH	NUMBER	
3/4"	DS-75-V-75	
2"	DS-75-V-200	
3"	DS-75-V-300	

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

INSTALLATION DETAIL / **Cross Section**

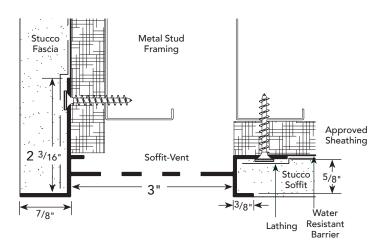


INSTALLATION DETAIL / Cross Section

5/8" SOFFIT VENT

SOFFIT SUPPORT FLANGE	REVEAL WIDTH	NUMBER
5/8"	3"	DS-875-5/8-V-300

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



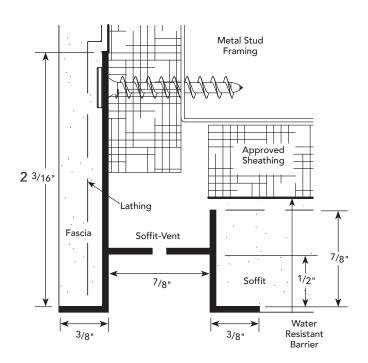
PE.4

INSTALLATION DETAIL **Cross Section**

7/8" VARIABLE SOFFIT VENT

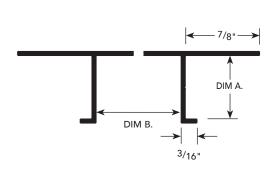
DIM. A REVEAL WIDTH	NUMBER
7/8"	DS-375-V-875

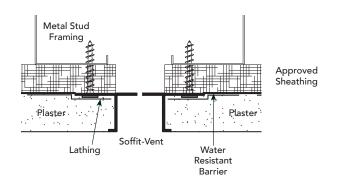
*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



INSTALLATION DETAIL / Cross Section

CEILING SOFFIT VENT





DIM. A PLASTER DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	DCS-50-V-50
1/2"	3/4"	DCS-50-V-75
1/2"	1"	DCS-50-V-100
1/2"	1 1/2"	DCS-50-V-150
1/2"	2"	DCS-50-V-200
1/2"	3"	DCS-50-V-300
1/2"	4"	DCS-50-V-400
5/8"	1/2"	DCS-625-V-50
5/8"	3/4"	DCS-625-V-75
5/8"	1"	DCS-625-V-100
5/8"	1 1/2"	DCS-625-V-150
5/8"	2"	DCS-625-V-200
5/8"	2 1/2"	DCS-625-V-250
5/8 "	3"	DCS-625-V-300
5/8"	4"	DCS-625-V-400
5/8"	6"	DCS-625-V-600
1/4"	3/4"	PCS-25-V-75

^{*}See page PJ-1 for data on number of vents and amount of vented areas/sq. ft.

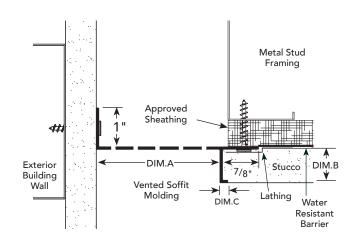
DIM. A PLASTER DEPTH	DIM. B REVEAL WIDTH	NUMBER
3/8"	1/2"	PCS-375-V-50
3/8"	3/4"	PCS-375-V-75
3/8"	1"	PCS-375-V-100
3/8"	1 1/2"	PCS-375-V-150
3/8"	3"	PCS-375-V-300
3/4"	1/2"	PCS-75-V-50
3/4"	3/4"	PCS-75-V-75
3/4"	1"	PCS-75-V-100
3/4"	1 1/2"	PCS-75-V-150
3/4"	2"	PCS-75-V-200
3/4"	2 1/2"	PCS-75-V-250
3/4"	3"	PCS-75-V-300
3/4"	4"	PCS-75-V-400
3/4"	6"	PCS-75-V-600
1"	3/4"	PCS-100-V-75
1"	1"	PCS-100-V-100
1"	3"	PCS-100-V-300
11/2"	11/2"	PCS-150-V-150

INSTALLATION DETAIL / Cross Section

PERIMETER SOFFIT MOLDING

DIM B. STUCCO DEPTH	DIM. A REVEAL WIDTH	DIM. C LEG WIDTH	NUMBER
1/2"	3"	1/2"	WPM-50-V-300
3/4 "	2"	3/16"	1680-V
3/4"	3"	3/16"	WPM-75-V-300
3/4"	4"	3/16"	WPM-75-V-400

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



PE.7

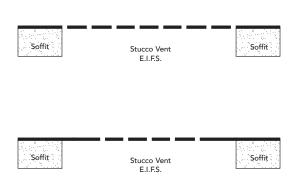
INSTALLATION DETAIL / Cross Section

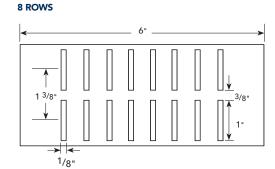
SOFFIT VENT E.I.F.S.

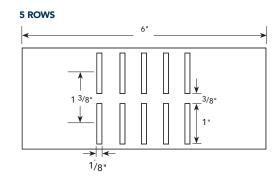
VENT PATTERN*	NUMBER	
5 Rows	VFS-600 Epoxy Gray	
8 Rows	VFS-600 Epoxy Gray	

*Specify vent pattern when ordering.

Vent Slots 1/8" wide by 1" long spaced 11/2" on center lengthwise.





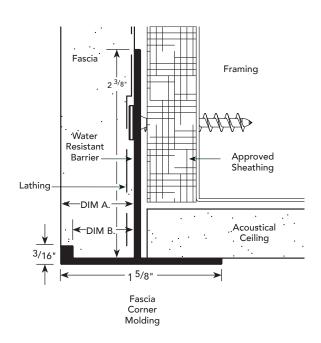


PF.1

FASCIA CORNER MOLDING

DIM. A REVEAL WIDTH	DIM. A	DIM. B	NUMBER	APPLICATION
15/8"	5/8"	1/2"	FCM-50	DRYWALL
15/8"	3/4"	5/8"	FCM-75	PLASTER

INSTALLATION DETAIL / Cross Section



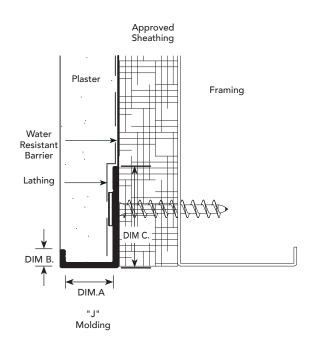
PF.2

"J" MOLDING

DIM. A	DIM. B	DIM. C	NUMBER
1/2"	3/16"	11/8"	JDM-50
5/8"	3/16"	11/8"	JDM-625
3/4"	3/16"	11/8"	JPM-75
3/4"	3/16"	3"	JPM-75-300
1"	3/16"	11/8"	JPM-100

Weep holes available upon request

INSTALLATION DETAIL Cross Section



PG.1

INSTALLATION DETAIL **Cross Section**

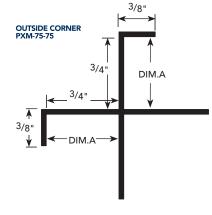
"X" CORNER MOLDING

XCM

DIM. A REVEAL WIDTH	DIM. B REVEAL DEPTH	NUMBER
3/4"	7/8"	XCM-75-75
1/2"	7/8"	XDM-50-50
5/8"	7/8"	XDM-625-625
3/4"	1 1/2"	XCM-75-75-150

OUTSIDE CORNER XCM-75-75 XDM-50-50 XDM-625-625 XCM-75-75-150 -DIM.A -DIM.A-3/16" DIM.A

3/16"



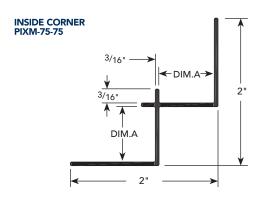
PXM

DIM. A REVEAL WIDTH	NUMBER	
7/8"	PXM-75-75	

PIXM

REVEAL WIDTH	NUMBER
3/4"	PIXM-75-75

Thickness .055"

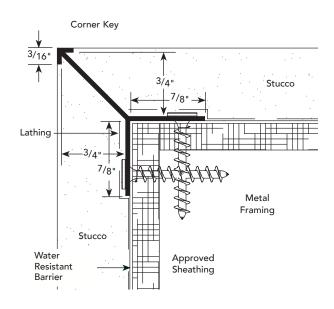


PG.2

CORNER KEY

NUMBER	DIM.
PCM-75-75	3/4"
PCM-75-75-150	11/2"

INSTALLATION DETAIL **Cross Section**

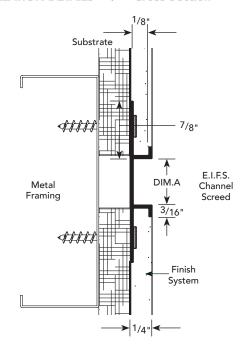


PH.1

E.I.F.S. CHANNEL SCREED

DIM. A	NUMBER		
REVEAL WIDTH	NON-VENTED	VENTED	
³ / ₄ " PCS-125-75		PCS-125-V-75	
11/2"	PCS-125-150	PCS-125-V-150	

INSTALLATION DETAILS / Cross Section



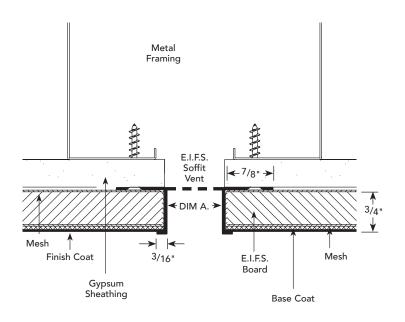
PH.2

INSTALLATION DETAILS / Cross Section

E.I.F.S. SOFFIT VENT

DIM. A	NUMBER
1/2"	PCS-75-V-50
3/4"	PCS-75-V-75
1"	PCS-75-V-100
1 1/2"	PCS-75-V-150
2"	PCS-75-V-200
2 1/2"	PCS-75-V-250
3"	PCS-75-V-300
4"	PCS-75-V-400
6"	PCS-75-V-600

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



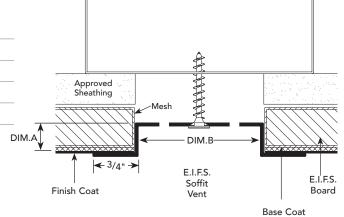
PH.3

INSTALLATION DETAIL / **Cross Section**

CLEANFINISH E.I.F.S. SOFFIT VENT

DIM. A	DIM. B	NUMBER	UNVENTED
1/2"	2"	SV-50-V-200/EIFS	SV-50-200/EIFS
1/2"	3"	SV-50-V-300/EIFS	SV-50-300/EIFS
1/2"	4"	SV-50-V-400/EIFS	SV-50-400/EIFS
3/4"	3"	SV-75-V-300/EIFS	SV-75-300/EIFS

^{*}See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



PH.4

INSTALLATION DETAIL

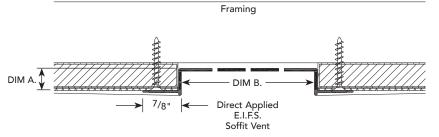
Cross Section

E.I.F.S. SOFFIT VENT DIRECT APPLIED

DIM. A	DIM. B REVEAL WIDTH	REVEAL NUMBER	
1/2"	1/2"	DRM-50-V-50	
1/2"	5/8"	DRM-50-V-625	
1/2"	3/4"	DRM-50-V-75	
1/2"	1"	DRM-50-V-100	
1/2"	1 1/2"	DRM-50-V-150	
1/2"	2"	DRM-50-V-200	
1/2"	2 1/2"	DRM-50-V-250	
1/2"	3"	DRM-50-V-300	
1/2"	4"	DRM-50-V-400	

^{*}See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

DIM. A	DIM. B REVEAL WIDTH	NUMBER
5/8"	1/2"	DRM-625-V-50
5/8"	5/8"	DRM-625-V-625
5/8"	3/4"	DRM-625-V-75
5/8"	1"	DRM-625-V-100
5/8"	1 1/4"	DRM-625-V-125
5/8"	1 1/2"	DRM-625-V-150
5/8"	2"	DRM-625-V-200
5/8"	2 1/2"	DRM-625-V-250
5/8"	3"	DRM-625-V-300
5/8"	4"	DRM-625-V-400
5/8"	6"	DRM-625-V-600



^{*}Denglass Gold, Durock, or other approved DEF substrate.

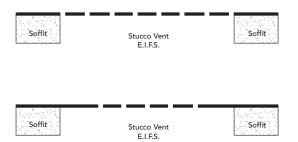
^{*}Refer to EIFS manufacturer for installation requirements

PH.5

E.I.F.S. SOFFIT VENT

VENT PATTERN*	NUMBER	
5 Rows	VFS-600 Epoxy Gray	
8 Rows	VFS-600 Epoxy Gray	

 ${}^{\star}\mathsf{Specify}$ vent pattern when ordering. Vent Slots 1/8" wide by 1" long spaced $1^{1/2}$ on center lengthwise.



PH.6

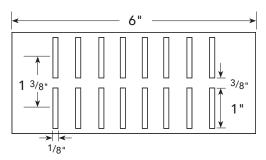
E.I.F.S. DRIP SCREED

DIM. A REVEAL WIDTH	NUMBER		
	NON-VENTED	VENTED	
3/4"	DS-75-75	DS-75-V-75	
2"	DS-75-200	DS-75-V-200	
3"	DS-75-300	DS-75-V-300	

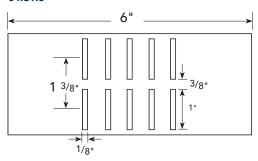
*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

INSTALLATION DETAILS / Cross Section

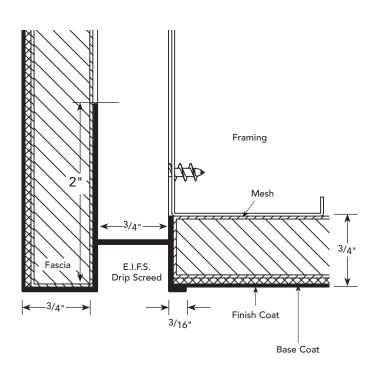
8 ROWS



5 ROWS

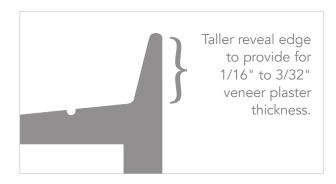


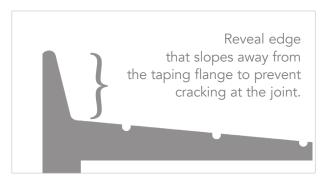
INSTALLATION DETAILS Cross Section

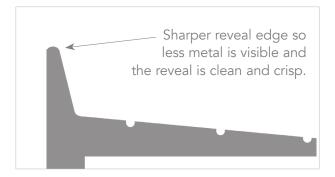


VENEER PLASTER REVEALS SLEEK + SLIM.

Fry Reglet offers a selection of aluminum reveals and molding specifically designed for use with veneer plaster.





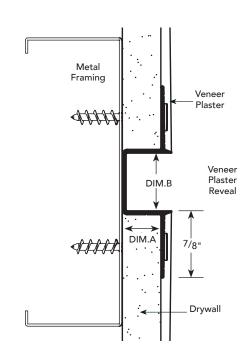


PI.1

INSTALLATION DETAIL / Cross Section

VENEER PLASTER REVEAL MOLDING

DIM. A	DIM. B	NUMBER	
3/8"	3/8"	VPR-375-375	
1/2"	1/2"	VPR-50-50	
1/2"	3/4"	VPR-50-75	
1/2"	11/2"	VPR-50-150	
5/8"	3/8"	VPR-625-375	
5/8"	1/2"	VPR-625-50	
5/8"	5/8"	VPR-625-625	
5/8"	3/4"	VPR-625-75	

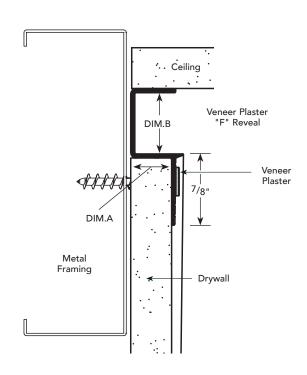


PI.2

INSTALLATION DETAIL / **Cross Section**

VENEER PLASTER "F" REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	/EAL NUMBER	
3/8"	3/8"	VPRF-375-375	
1/2"	1/2"	VPRF-50-50	
1/2"	3/4"	VPRF-50-75	
5/8"	3/8"	VPRF-625-375	
5/8"	1/2"	VPRF-625-50	
5/8"	5/8"	VPRF-625-625	
5/8"	3/4"	VPRF-625-75	

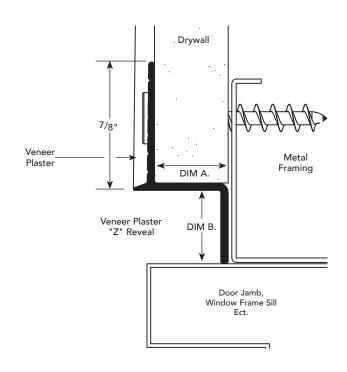


PI.3

INSTALLATION DETAIL / Cross Section

VENEER PLASTER "Z" REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	
3/8"	3/8"	VPRZ-375-375
1/2"	1/2"	VPRZ-50-50
1/2"	3/4"	VPRZ-50-75
5/8"	3/8"	VPRZ-625-375
5/8"	1/2"	VPRZ-625-50
5/8"	5/8"	VPRZ-625-625
5/8"	3/4"	VPRZ-625-75

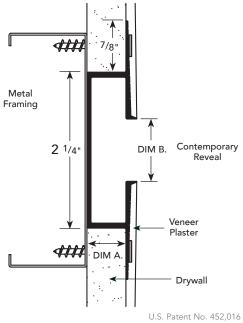


PI.4

INSTALLATION DETAIL / **Cross Section**

CONTEMPORARY REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	CVPR-50-50
1/2"	5/8"	CVPR-50-625
1/2"	3/4"	CVPR-50-75
1/2"	1"	CVPR-50-100
5/8"	1/2"	CVPR-625-50
5/8"	5/8"	CVPR-625-625
5/8"	3/4"	CVPR-625-75
5/8"	1"	CVPR-625-100

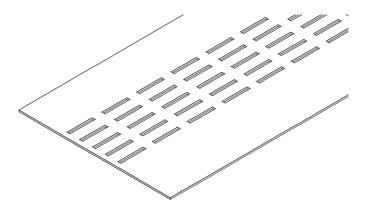


PJ.1

INSTALLATION DETAIL / Cross Section

VENTILATION INFORMATION

REVEAL WIDTH	VENT SLOT	VENT AREA PER LINEAL FOOT APPROX.	PERCENT OF AREA VENTED APPROX.
1/2"	1	1 sq. inch	15.0%
3/4"	1	1 sq. inch	12.5%
7/8"	1	1 sq. inch	9.5%
1"	1	1 sq. inch	9.4%
1 1/8"	1	1 sq. inch	8.3%
1 1/2"	2	2 sq. inch	12.5%
2"	3	3 sq. inch	14.1%
2 1/2"	3	3 sq. inch	11.3%
3"	5	5 sq. inch	14.3%
4"	5	5 sq. inch	10.4%
6"	8	8 sq. inch	12.5%



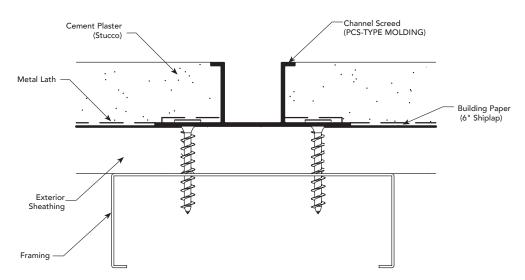
Example of vented profile with five rows of slots shown. Venting is available in one row of slots up to five rows. Specify number of rows required on your order.

PJ.2

LATHING VERTICAL INSTALLATION

LATHING - VERTICAL INSTALLATION

- Place building paper behind all moldings and shiplap a minimum of 6".
- Secure moldings on 7" centers using fasteners as appropriate to substrate to meet ASTM C1063.
- Install wire lath over installation flange of moldings.
- Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape.



PJ.3

LATHING HORIZONTAL INSTALLATION

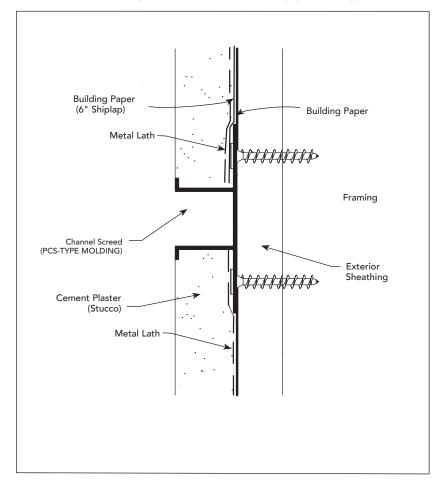
LATHING - HORIZONTAL INSTALLATION

- Place building paper behind all moldings and shiplap a minimum of 6".
- 2. Secure moldings on 16" centers using fasteners as appropriate to substrate.
- Place building paper over upper flange of reveal, extending upward and under the above building paper 3.
- 4. Place wire lath over upper installation flange on horizontal installation.
- Install wire lath over bottom installation flange of moldings.
- Use vinyl or cloth tape specifically manufactured for masking aluminum trim prior to plastering. For painted surfaces, use plastic tape.

INSTALLATION OF MOLDINGS AFTER BUILDING PAPER AND WIRE LATH HAVE BEEN INSTALLED

Make sure that the 7/8" installation flanges are covered with wire lath. This will prevent cracking.

Note: Uniform Building Code requires two layers of grade "D" paper when applied over wood base sheathing.



INSTALLATION 2-PIECE PLASTER EXPANSION JOINT

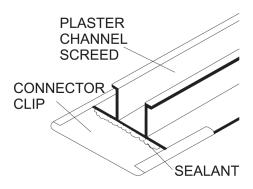
INSTALLATION - 2-PIECE PLASTER EXPANSION JOINT

- Place building paper behind all moldings and shiplap a minimum of 6".
- 2. Prior to attachment, place sealant in the movement groove along the back of the molding. NOTE: If installation is horizontal, place movement flange on top and lap additional building paper over top
- Leave alignment clips in place while fastening moldings to framing or studs.
- 4. Secure moldings on 16" centers using fasteners as appropriate to substrate.
- Place building paper and wire lath over upper movement installation flange on horizontal installation, and shiplap a minimum of 6". (See Horizontal Installation)
- 6. Install wire lath over bottom installation flange of moldings.
- 7. Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape. NOTE: Qualifies for use as an expansion joint for stucco and plaster applications when installed in accordance with ASTM C1063.

THIS -FLANGE UP SEALANT ALIGNMENT CLIP

SEALANT + CONNECTOR CLIPS

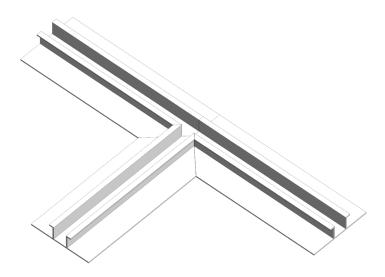
- 1. The use of sealant at all butt joints and Fry Reglet Connector Clips is recommended.
- Use Fry Reglet Connector Clips to align molding during installation.
- 3. Apply sealant as indicated.



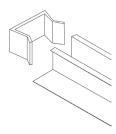
FACTORY FABRICATED INTERSECTIONS

Factory fabricated intersections and corner pieces of the same or different moldings are used to connect horizontal and vertical joints, or transitioning from plane to plane. The intersections are welded and sealed. Standard leg lengths are 6" from the center point of the reveal. Custom leg lengths are available.

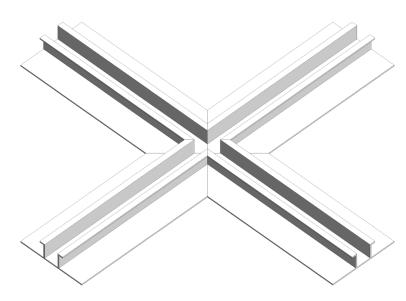
"T" INTERSECTION



End Caps are not available for all products; please consult a customer service representative.



"+" INTERSECTION



FACTORY FABRICATED INTERSECTIONS

FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.

PREFABRICATED AND PRE-ASSEMBLED JOINTS

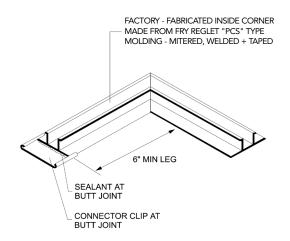
Factory fabricated intersections are available from Fry Reglet to speed installation and reduce labor cost. Intersections are available in the configurations shown below as well as custom configurations and may be made up of the same or different shapes. The joints are welded.

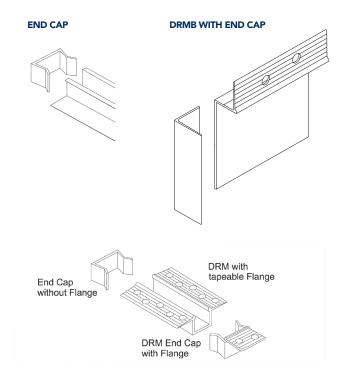
NOTE: Water resistant tape is factory applied to the backs of all PCS and DCS factory fabricated intersections.

Intersections are furnished with 6" legs to join with straight sections of moldings.

Custom leg lengths are available.

PCS CHANNEL REVEAL "L" INTERSECTION





End Caps are not available for all products; please consult a customer service representative.

FACTORY FABRICATED INTERSECTIONS

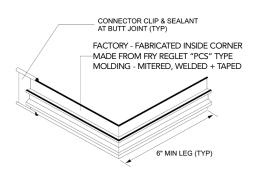
FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.

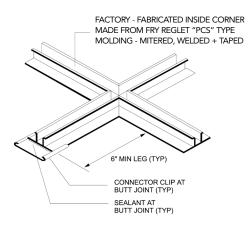
PCS CHANNEL REVEAL INSIDE CORNER

FACTORY - FABRICATED INSIDE CORNER MADE FROM FRY REGLET "PCS" TYPE MOLDING - MITERED, WELDED + TAPED 6" MIN LEG (TYP) SEALANT AT BUTT JOINT (TYP) CONNECTOR CLIP AT BUTT JOINT (TYP)

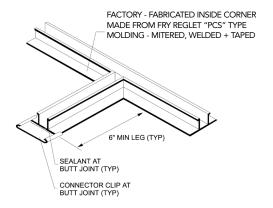
PCS CHANNEL REVEAL OUTSIDE CORNER



PCS CHANNEL REVEAL "+" INTERSECTION



PCS CHANNEL REVEAL "T" INTERSECTION

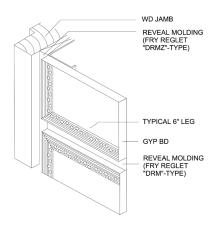


FACTORY FABRICATED INTERSECTIONS

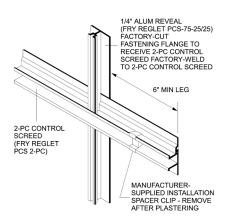
FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.

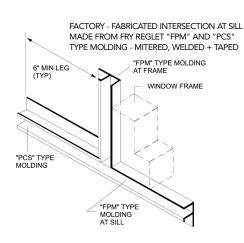
DRM/DRMZ INTERSECTION AT DOORJAMB



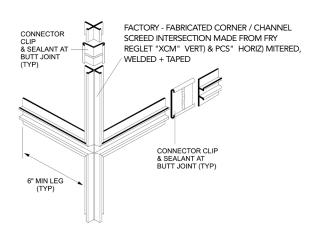
PCS/PCS 2-PC INTERSECTION



FPM/PCS WINDOW SILL REVEAL



XCM/PCS CORNER/INTERSECTION



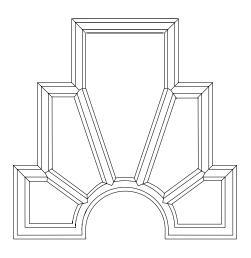
FACTORY FABRICATED INTERSECTIONS

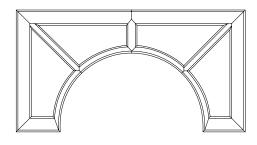
FACTORY FABRICATED INTERSECTIONS

Fry Reglet's expertise at curving moldings combined with factory fabrication of intersections at virtually any angle, permits the complete assembly of decorative elements ready for installation. Two examples are shown below. The first uses curved and straight sections of the same drywall part and the second combines three plaster parts for an intriguing effect. Designers may let their imaginations soar. All that is required is a sketch together with the parts to be used. Fry Reglet will design the decorative element, quote a complete price and furnish a complete assembly, ready to install.

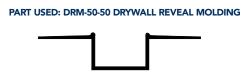
EXAMPLE 1 A SINGLE MOLDING - FACTORY FABRICATED

EXAMPLE 2 **VARIOUS DISSIMILAR MOLDINGS – FACTORY FABRICATED**





PARTS USED: PCS-75-75 PLASTER CHANNEL SCREED







PCS-75-200 PLASTER CHANNEL SCREED



DESCRIPTION

A straight and curved assembly of reveal moldings serves as the base of this intricate fabrication combining corners and intersections at various angles with straight and curved sections of moldings.

DESCRIPTION

Fry Reglet Plaster Channel Screeds with three reveal widths (3/4", 11/2" and 2") are combined to produce this intricate pattern. The widest reveal frames the entire assembly while 11/2" width is curved into an attractive design element. The center pattern is assembled from the narrowest moldings.

CURVED MOLDINGS

CURVED MOLDINGS

With over 20 years experience curving aluminum moldings, Fry Reglet is the leader in this technology. Fry Reglet's curving process is precise and our aluminum moldings hold their shape from the factory to the job site. Whether conforming to conditions such as archways, columns and curved ceilings; or when using Fry Reglet moldings to create a pattern within the wall, Fry Reglet's curving capability can add surprisingly dramatic effects to any project.

CURVING FRY REGLET MOLDINGS

Fry Reglet is able to curve virtually any shape in our assortment of drywall and plaster moldings. The only limitation to this process is the size of the curve, measured in terms of the "radius". Radius is the geometric term given to the distance from the center of a circle to its outside edge. The shape of the molding, and the direction of the curve, determine the minimum curve that can be achieved. Contact your local distributor or Fry Reglet's Customer Service Department for price quotations, radius minimums for specific parts and radius order forms.

Fry Reglet's curving process yields 9 usable feet of material from each 10 foot part. Provision for this 10% spoilage should be made when ordering.



CURVED TERMINOLOGY

Measuring Radius

In measuring curves, careful attention should be given to the point on the molding to which the radius is measured. Radius detail sheet indicates Point of Measurement.

ORDERING CURVED MOLDINGS

To assist in ordering curved moldings, Fry Reglet requests specific detailed information.

By following the simple steps below, you are assured of obtaining the exact radius desired.

Indicate Curve Desired

Contact Fry Reglet Customer Service to obtain radius order sheets.

Indicate Radius

Indicate the radius desired from measuring points on radius detail. In most cases the radius measurement should be field checked.

Indicate Molding + Finish Desired

Indicate number of molding and finish desired (i.e. DRM 50-150 clear anodized).

Indicate Quantity

Indicate total footage desired (add 10% for spoilage).

For additional specification and ordering information contact a customer service representative.

PK.1

FINISHES

POWDER PAINT

Fry Reglet Powder paint, applied over chemical conversion coating and primer, provides durability and beauty for most interior and exterior applications. This finish is provided as the standard Fry Reglet paint finish.

This factory applied, baked-on finish is available at standard lead times in the colors shown and in custom colors to match swatches provided

SPECIFICATION

Powder Paint Shall Be As Follows:

All surfaces to receive a polyester powder coat will be pretreated in strict accordance with the powder coating manufacturer's specification.

Finish total dry film thickness should meet or exceed the dry film thickness of 30 microns/ 1.2 mils as specified in AAMA 2605 SEC 4.3. Color uniformity will meet or exceed the requirements of AAMA 2605 SEC 7.1

KYNAR® PREMIUM FINISH

The industry standard for over 25 years, Fry Reglet Kynar® coatings provide superior resistance to chalking and ultraviolet deterioration. Kynar® finishes are highly resistant to chemicals, salt spray and industrial pollutants. This premium finish is recommended for moldings to be used on exteriors in harsh environments or in coastal areas where salt air is common. Available in all standard Kynar colors and custom colors to match swatches provided.

Kynar® is a registered trademark of ALTOFINA.

SPECIFICATION

Kynar® Finish Shall Be As Follows:

Finish shall meet or exceed AAMA 2605 Specification "Voluntary Specification for High Performance Organic Coatings on Architectural Extrusion Panels." (Nominal dry film thickness shall be .30 mil for primer and 1.0 mil for finish coats).

Finish shall be 70% min. resin content full strength) polyvinylidene fluoride coating, applied over chemical conversion coating and primer. Coatings shall receive a bake cycle of 17 minutes at 450°F. Kynar® is available by special order only. Contact Fry Reglet for color information.

PK.3

FINISHES

ANODIZED FINISHES

Anodizing is an electrochemical process in which the aluminum is immersed in an acid solution through which electric current is passed. Although a natural oxidation process commences when bare, unfinished aluminum is exposed to air, producing the oxide film artificially creates a film that is thicker, harder and more durable.

Other anodic coatings are available on special order to satisfy architectural requirements. Colors available are:

- Medium Bronze
- Light Bronze
- Dark Bronze
- Black

These integral colors are in conformance with the Aluminum Association designation 3AA-M112C22A32.

Also available on special order are other colors using various two-step processes in conformance with the Aluminum Association designation 3AA-12C22A34 for impregnated color. These specifications for color anodizing are for Class II architectural finishes with coating thicknesses up to 0.7 mils.

general note concerning anodized finishes: Due to the nature of the anodizing process, shade variations can be expected from one element to another. This inherent characteristic of the finish need be no problem if properly anticipated in the design.

SPECIFICATION

Clear Anodized Finish Shall Be As Follows:

STANDARD: Architectural 200R1 medium etch (AA-M32C10A21).

SPECIAL ORDER: Class II Architectural 204R1 medium etch .40 mils min. (AA-M12C22A31)

Thickness of anodic coating shall be tested in accordance with ASTM B-244-68 and sealed to pass the modified dye stain test (ASTM B136-77).

CHEMICAL CONVERSION COAT FINISHES

Chemical conversion coating is a multi-step cleaning and metal preparation process. It cleans the aluminum, and acts as a protective coating until primer and paint can be applied. When field painting is planned, chemical conversion coating should be specified.

SPECIFICATION

Chemical Conversion Coat Finish Shall Be As

Follows: Treatment of aluminum moldings to conform with ASTM D 1730 Type B and MIL-C-5541A.

PRIME PAINTING

Fry Reglet Prime Paint is spray applied in the factory and baked-on so that it serves as an ideal base for finish painting in the field.

SPECIFICATION

Prime Paint Shall Be As Follows:

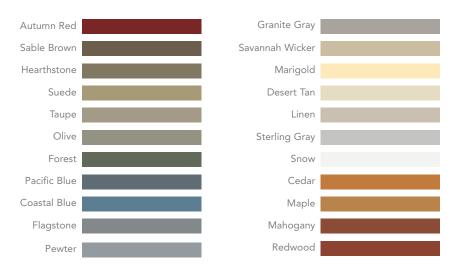
Factory sprayed and baked-on to serve as a base for field painting.

FINISHES

Powder Coat Colors



^{*}matched to James Hardie colors







^{*}matched to Woodtone colors

FRY REGLET

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