

REVEALS + MOLDINGS PRODUCT BROCHURE

SBN

2ND EDITION

DC.13 Wall Angle

Drywall Reveals & Moldings D

	D	Α

DA	DA.1	Reveal	DD	DD.1	Stepped Outside Corner /
REVEALS	DA.2	"F" Reveal	CORNERS		Drywall Corner Reveal
REVERES	DA.3	"Snap-In" Reveal	CORNERS	DD.2	Multiple Stepped Outside Corner
	DA.4	Base		DD.3	Beveled Corner
	DA.5	Field		DD.4	Curved Inside Corner
	DA.6	Outside Corner		DD.5	Curved Outside Corner
	DA.7	"Z" Reveal		DA.6	Bullnose
	DA.8	Reveal Base			
	DA.9	Flush Base Reveal		554	
	DA.10	Step Trim		DE.1	Column Collar
	DA.11	"V" Reveal	COLUMN COLLARS + RINGS	DE.2	Reveal Column Ring
	DA.12	Reverse "V" Reveal	COLLARS + RINGS	DE.3	Wall Angle Column Ring
	DA.13	"W" Reveal			
	DA.14	Reveal/Picture Hanger			
	DA.15	Reveal Channel Screed/Plaster and Stucco	DF	DF.1	"W" Reveal Molding
		Control Joint	ACOUSTICAL	DF.2	Drywall/Acoustical Reveal
	DA.16	"F" Reveal		DF.3	Acoustical Ceiling Trim
	DA.17	"T" Molding		DF.4	Acoustical Molding
	DA.18	"X" Molding		DF.5	"W" Acoustical Reveal
	DA.19	"W" Molding		DF.6	"F" Acoustical Reveal
				DF.7	"J" Acoustical Trim
DB	DB.1	Drywall Expansion Joint			
EXPANSION			DG	DG.1	Special Sections
JOINTS			SPECIAL SECTIONS	DG.2	Contemporary Reveal
DC	DC.1	Corner Trim	DH	DH.1	Glazing Track / Drywall Ceiling Track
DC	DC.2	"L" Trim Molding	GLAZING TRACK	DH.2	Acoustical Ceiling Tract /
TRIMS	DC.3	Edge Trim			Drywall Acoustical Ceiling
	DC.4	Edge Trim			
	DC.5	Radius Corner Trim	DI	DI.1	Reveal Rail
	DC.6	Pocket Trim			Chartrail Insert
	DC.7	"J" Molding	INTEGRATED FUNCTION REVEAL		Hook Insert
	DC.8	Drywall Molding End Closure			
	DC.9	Top Track			
	DC.10	Ceiling Trim	DJ	DJ.1	Installation Guide
	DC.11	Protruding Edge	INSTALLATION	DJ.2	Installation Guide
	DC.12	30° / 45° Angle Trim		DJ.3	Installation Guide

Venting Information

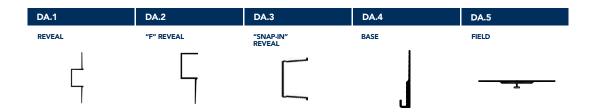
DJ.4

SHAPE FINDER INDEX

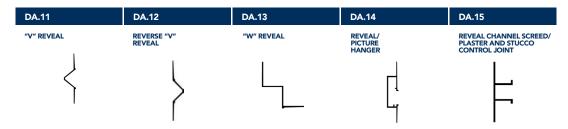
D Drywall Moldings

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet reveals and moldings, as manufactured by Fry Reglet Corporation, shall be installed. Fry Reglet aluminum reveals and moldings shall be extruded alloy 6063 T5, with chemical conversion coating, primed finish, clear anodized or other specified finish. Refer to finish section.





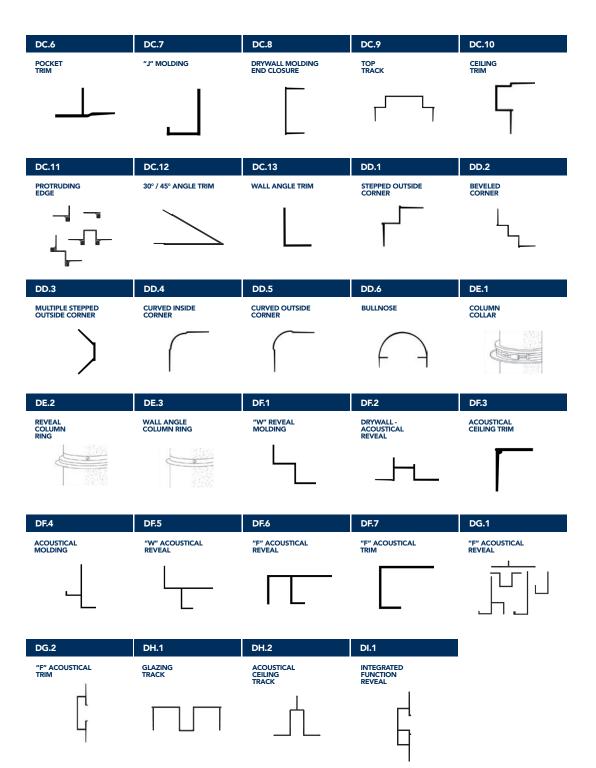


DA.16	DA.17	DA.18	DA.19	DB.1
"F" REVEAL	"T" MOLDING	"X" MOLDING	"W" MOLDING	

DC.1	DC.2	DC.3	DC.4	DC.5
CORNER TRIM	"L" TRIM MOLDING	EDGE TRIM	EDGE TRIM	RADIUS CORNER TRIM
	٦			Y

SHAPE FINDER INDEX

D Drywall Moldings



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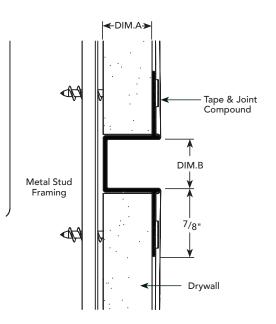
DA.1 PRODU

RODUCT DETAIL

INSTALLATION DETAIL / Cross Section

REVEAL

DIM. A	DIM. B	NUMBER	
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED
1/4"	1/4"	DRM-25-25	
1/2"	1/8"	DRM-50-125	
1/2"	1/4"	DRM-50-25	
1/2"	3/8"	DRM-50-375	
1/2"	1/2"	DRM-50-50	DRM-50-V-50
1/2"	5/8"	DRM-50-625	DRM-50-V-625
1/2"	3/4"	DRM-50-75	DRM-50-V-75
1/2"	1"	DRM-50-100	DRM-50-V-100
1/2"	11/2-	DRM-50-150	DRM-50-V-150
1/2"	2"	DRM-50-200	DRM-50-V-200
1/2"	21/2"	DRM-50-250	DRM-50-V-250
1/2"	3"	DRM-50-300	DRM-50-V-300
1/2"	4"	DRM-50-400	DRM-50-V-400
5/8"	1/4"	DRM-625-25	
5/8"	3/8"	DRM-625-375	
5/8"	1/2"	DRM-625-50	DRM-625-V-50
⁵ /8"	5/8"	DRM-625-625	DRM-625-V-625
5/8"	3/4"	DRM-625-75	DRM-625-V-75
5/8"	1"	DRM-625-100	DRM-625-V-100
5/8"	11/4"	DRM-625-1250	DRM-625-V-1250
5/8"	11/2"	DRM-625-150	DRM-625-V-150
5/8"	2"	DRM-625-200	DRM-625-V-200
5/8"	21/2"	DRM-625-250	DRM-625-V-250
5/8"	3"	DRM-625-300	DRM-625-V-300
5/8"	4"	DRM-625-400	DRM-625-V-400
5/8"	6"	DRM-625-600	DRM-625-V-600

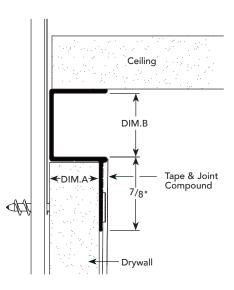


DA.2 PRODUC

PRODUCT DETAIL

"F" REVEAL

DIM. A	DIM. B	NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED	
1/2"	1/8"	DRMF-50-125		
1/ ₂ "	1/4 "	DRMF-50-25		
1/2"	3/8"	DRMF-50-375		
1/2"	1/2"	DRMF-50-50	DRMF-50-V-50	
1/ ₂ "	5/8"	DRMF-50-625	DRMF-50-V-625	
1/2"	3/4 "	DRMF-50-75	DRMF-50-V-75	
1/2"	1"	DRMF-50-100	DRMF-50-V-100	
5/8"	3/8"	DRMF-625-375		
5/8"	1/2"	DRMF-625-50	DRMF-625-V-50	
5/8"	5/8"	DRMF-625-625	DRMF-625-V-625	
5/8"	3/4"	DRMF-625-75	DRMF-625-V-75	
5/8"	1"	DRMF-625-100	DRMF-625-V-100	
5/8"	11/2"	DRMF-625-150	DRMF-625-V-150	
5/8"	2"	DRMF-625-200	DRMF-625-V-200	
5/8"	3"	DRMF-625-300	DRMF-625-V-300	



INSTALLATION DETAIL / Cross Section

DA.3

PRODUCT DETA

"SNAP-IN" REVEAL

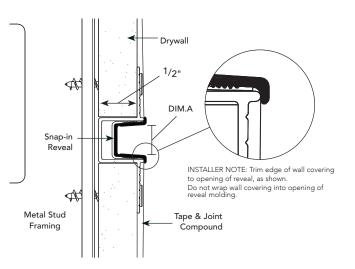
DIM. A REVEAL WIDTH	NUMBER
3/8″*	DRM-SNAP-IN-375
1/2"**	DRM-SNAP-IN-50
5/8"***	DRM-SNAP-IN-625

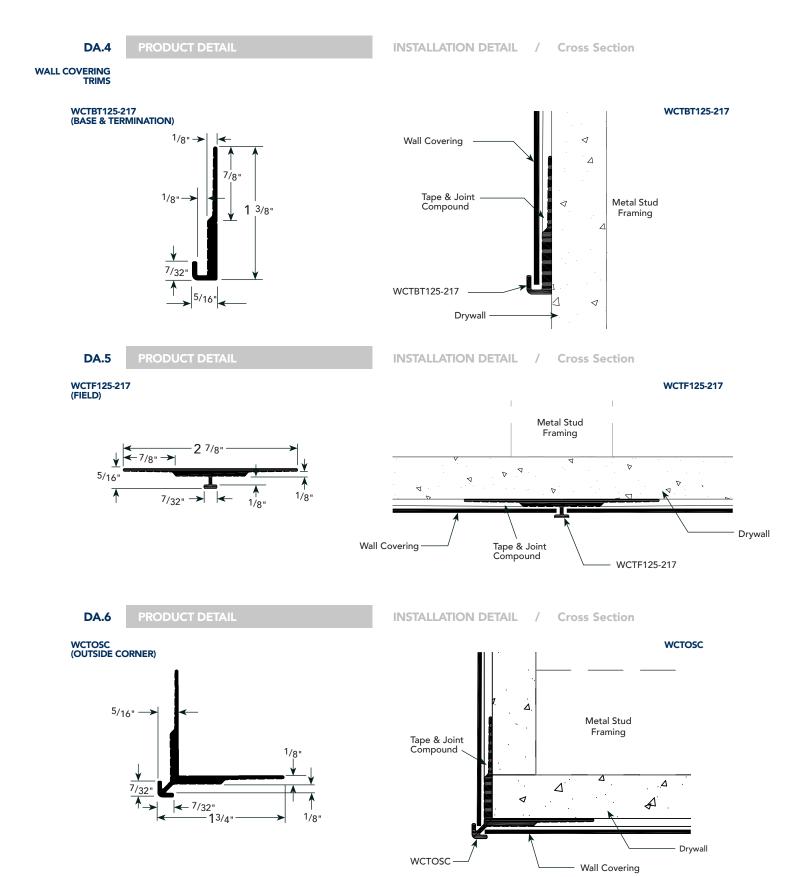
*Snap-In fits following profiles:

DRM-50-50, DRM-625-50, DRMF-50-50, DRMF-625-50 **Snap-In fits following profiles: DRM-50-625, DRM-625-625, DRMF-50-625, DRMF-625-625 ***Snap-In fits following profiles:

DRM-50-75, DRM-625-75, DRMF-50-75, DRMF-625-75

INSTALLATION DETAIL / Cross Section





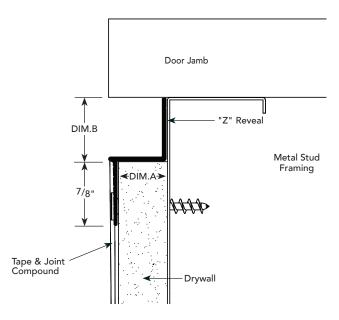
DA.7

PRODUCT DE

"Z" REVEAL

DIM. A DIM. B		NUMBER	NUMBER		
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED		
1/4"	1/4 "	DRMZ-25-25			
1/2"	1/8"	DRMZ-50-125			
1/2"	1/4 "	DRMZ-50-25			
1/2"	3/8"	DRMZ-50-375			
1/2"	1/2 "	DRMZ-50-50	DRMZ-50-V-50		
1/2"	5/8"	DRMZ-50-625	DRMZ-50-V-625		
1/2"	3/4"	DRMZ-50-75	DRMZ-50-V-75		
1/2"	1"	DRMZ-50-100	DRMZ-50-V-100		
1/2"	11/2"	DRMZ-50-150	DRMZ-50-V-150		
1/2"	2"	DRMZ-50-200	DRMZ-50-V-200		
5/8"	1/4″	DRMZ-625-25			
5/8"	3/8"	DRMZ-625-375			
5/8"	1/2"	DRMZ-625-50	DRMZ-625-V-50		
5/8"	5/8"	DRMZ-625-625	DRMZ-625-V-625		
5/8"	3/4"	DRMZ-625-75	DRMZ-625-V-75		
5/8"	1″	DRMZ-625-100	DRMZ-625-V-100		
5/8"	11/4"	DRMZ-625-1250	DRMZ-625-V-1250		
5/8"	2"	DRMZ-625-200	DRMZ-625-V-200		
1"	1"	DRMZ-100-100	DRMZ-100-V-100		

INSTALLATION DETAIL / Cross Section



DA.8

PRODUCT DET

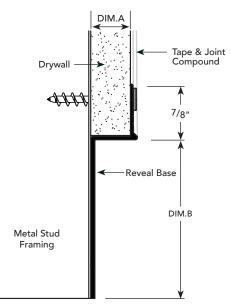
REVEAL BASE

DIM. A REVEAL DEPTH	DIM. B REVEAL HEIGHT	NUMBER
1/2"	4"	DRMB-50-400
5/8"	21/2"	DRMB-625-250
5/8"	3"	DRMB-625-300
5/8"	4"	DRMB-625-400
5/8"	6"	DRMB-625-600

INSTALLATION DETAIL /

Floor _____

Cross Section

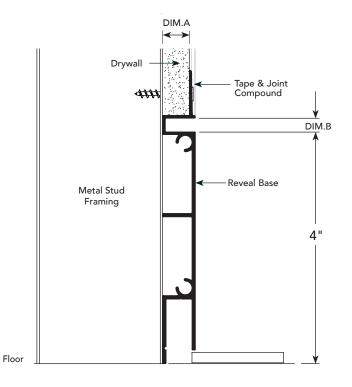


DA.9 PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

FLUSH BASE REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/4"	DRMBFL5025400
1/2"	1/2"	DRMBFL5050400
5/8"	1/4"	DRMBFL62525400
5/8"	1/2"	DRMBFL62550400

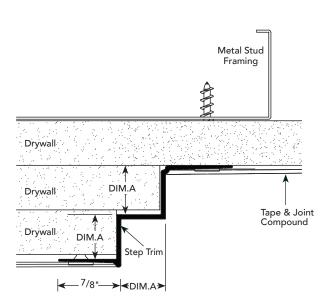


DA.10 PRODUCT DETAI

INSTALLATION DETAIL / Cross Section

STEP TRIM

DIM. A STEP SIZE	NUMBER
1/2"	DMST-50-50
5/8"	DMST-625-625

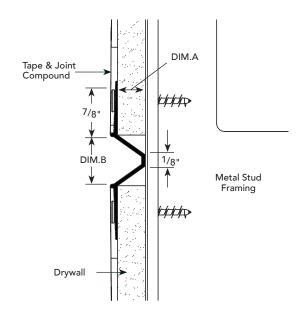


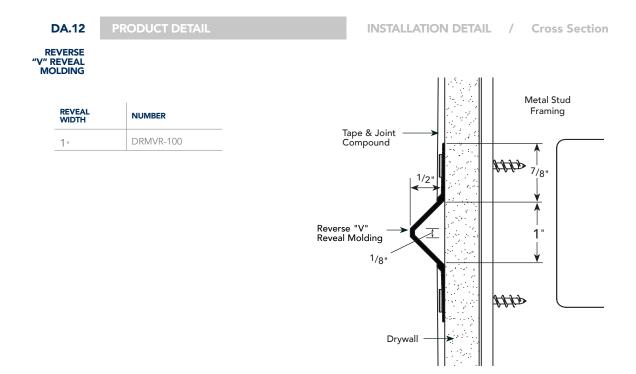
DA.11 PRODUCT D

INSTALLATION DETAIL / Cross Section

"V" REVEAL

DIM. A REVEAL WIDTH	DIM. B REVEAL DEPTH	NUMBER
1/4-	1/4-	DRMV-25
3/4-	1/2"	DRMV-75
1	1/2"	DRMV-100





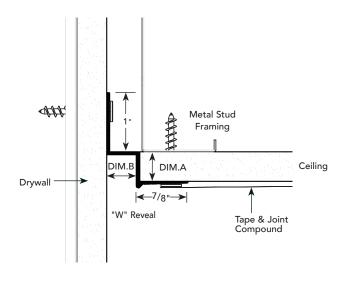
DA.13 PROD

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

"W" REVEAL

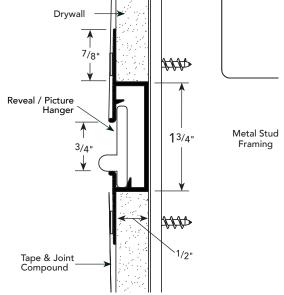
DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	DRWT-50-50
3/4"	3/4"	DRWT-75-75
2"	2"	DRWT-200-200



DA.14	PRODUCT DETAIL	INSTALLATION DETAIL	/	Cross Section
REVEAL/ PICTURE HANGER				
REVEAL WIDTH	NUMBER	Drywall		

*Hanger clips (DRMH-50 insert) sold separately. Note: Maximum capacity per hanger clip is 75 pounds. Not to exceed 4 clips per 10ft. peice

DRMH-50



3/₄ "

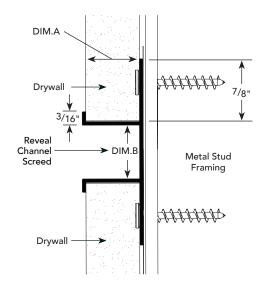
DA.15

PRODUCT DETAIL

REVEAL CHANNEL SCREED/PLASTER AND STUCCO CONTROL JOINT

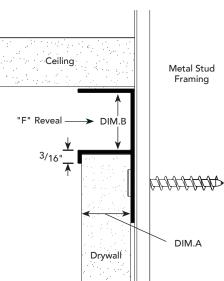
DIM. A DIM. B REVEAL REVEAL		NUMBER			
DEPTH	WIDTH	NON-VENTED	VENTED		
1/2"	1/2"	DCS-50-50	DCS-50-V-50		
1/2"	3/4 "	DCS-50-75	DCS-50-V-75		
1/2"	1"	DCS-50-100	DCS-50-V-100		
1/2"	1 ¹ / ₂ "	DCS-50-150	DCS-50-V-150		
1/2"	2"	DCS-50-200	DCS-50-V-200		
1/2"	3"	DCS-50-300	DCS-50-V-300		
1/2"	4"	DCS-50-400	DCS-50-V-400		
5/8 "	1/2"	DCS-625-50	DCS-625-V-50		
5/8"	3/4"	DCS-625-75	DCS-625-V-75		
5/8"	1"	DCS-625-100	DCS-625-V-100		
5/8"	11/2"	DCS-625-150	DCS-625-V-150		
5/8"	2"	DCS-625-200	DCS-625-V-200		
5/8"	21/2"	DCS-625-250	DCS-625-V-250		
5/8"	3"	DCS-625-300	DCS-625-V-300		
5/8"	4"	DCS-625-400	DCS-625-V-400		
5/ ₈ "	6"	DCS-625-600	DCS-625-V-600		

INSTALLATION DETAIL / Cross Section





NUMBER NON-VENTED VENTED FDM-50-75 FDM-50-V-75 FDM-625-50 FDM-625-V-50 FDM-625-75 FDM-625-V-75 FDM-625-100 FDM-625-V-100 FDM-625-150 FDM-625-V-150 FDM-625-250 FDM-625-V-250 FDM-625-300 FDM-625-V-300



"F" REVEAL

DA.16

DIM. A REVEAL DEPTH

1/2"

5/8"

5/8"

5/8"

5/8"

5/8"

5/8"

DIM. B REVEAL WIDTH

3/4 "

3/₄ "

1"

11/2"

21/2"

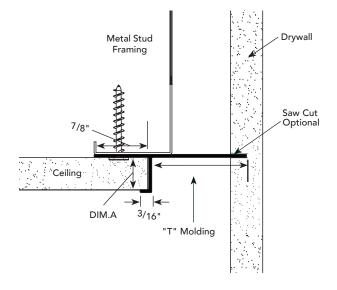
3"

DA.17 PRODUCT DE

INSTALLATION DETAIL / Cross Section

"T" MOLDING

DIM. A DIM. B REVEAL REVEAL		NUMBER		
DEPTH	WIDTH	NON-VENTED	VENTED	
1/2"	1/2"	TDM-50-50	TDM-50-V-50	
1/2"	3/4"	TDM-50-75	TDM-50-V-75	
1/2"	11/8"	TDM-50-1125	TDM-50-V-1125	
1/2"	11/2"	TDM-50-150	TDM-50-V-150	
5/8"	1/2"	TDM-625-50	TDM-625-V-50	
5/8"	3/4"	TDM-625-75	TDM-625-V-75	
5/8"	11/8"	TDM-625-1125	TDM-625-V-1125	



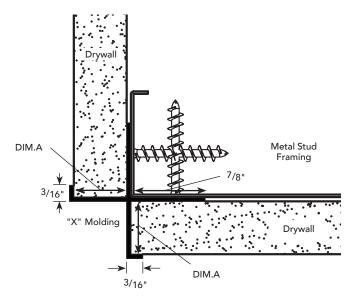
DA.18

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

"X" MOLDING

DIM A.	NUMBER
1/2"	XDM-50-50
5/8"	XDM-625-625



DA.19 PR

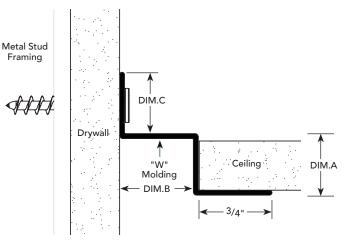
PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

INSTALLATION DETAIL

"W" MOLDING

DIM. A	DIM. B	REVEAL REVEAL	NUMBER	
REVEAL DEPTH	WIDTH		NON-VENTED	VENTED
1/2"	1/2"	5/8"	WDM-50-50-625	
1/2"	3/4 11	1"	WDM-50-75	WDM-50-V-75
5/8"	3/4 "	1"	WDM-625-75	WDM-625-V-75
3/4"	3/4"	5/8"	WRM-75-75-625	WRM-75-V-75-625



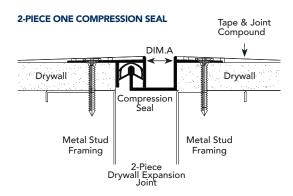
Cross Section

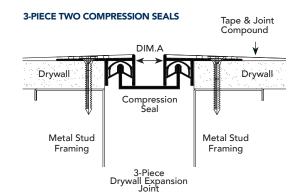
DB.1

PRODUCT DETAI

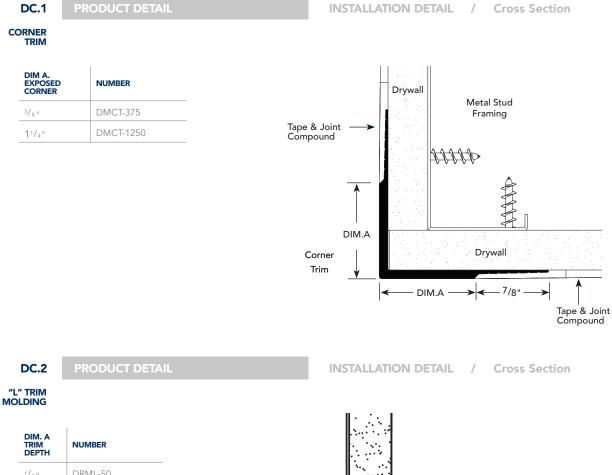
DRYWALL EXPANSION JOINT

DIM. A		NUMBER		
GROUND	REVEAL	2-PIECE	3-PIECE	
1/2"	1/4"	DRM-50-25 2-PC	_	
1/2"	1/2"	DRM-50-50 2-PC	DRM-50-50 3-PC	
1/2"	3/4 "	DRM-50-75 2-PC	DRM-50-75 3-PC	
1/2"	1"	_	DRM-50-100 3-PC	
1/2"	11/2"	DRM-50-150 2-PC	DRM-50-150 3-PC	





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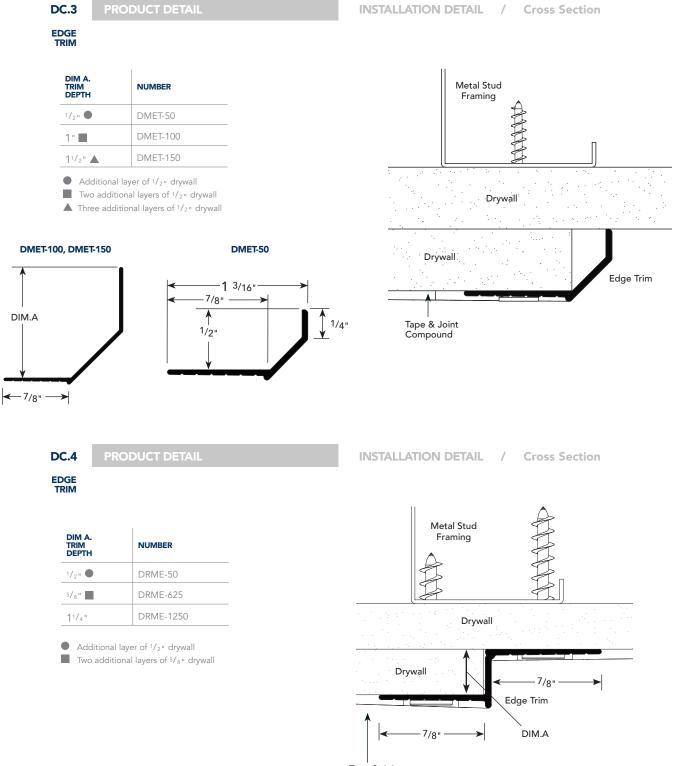
Metal Stud

Framing

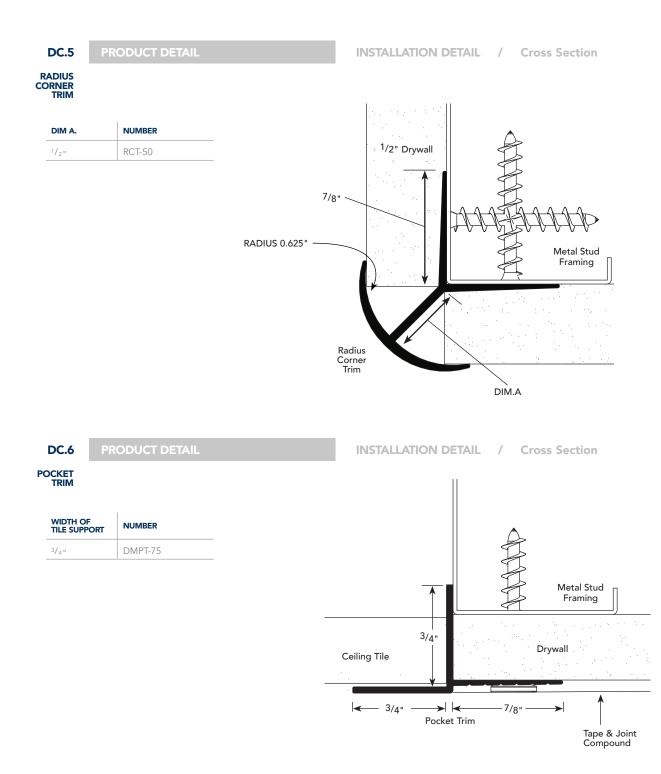
NUMBER
DRML-50
DRML-625
DRML-75
DRML-100
DRML-1250
DRML-150
DRML-1625
DRML-200
DRML-250
DRML-300

"L" Trim ٩. Molding 2 DIM.A 7/8" • ÷ --Tape & Joint Compound ŧ, ٠. . Ż ÷ 1 ۶. ۶. ۰.

Drywall Drywall Drywall



Tape & Joint Compound

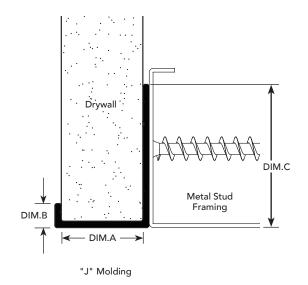


DC.7 PRODUCT DE

INSTALLATION DETAIL / Cross Section

"J" MOLDING

DIM A.	DIM B.	DIM C.	NUMBER
1/2"	3/16"	1 ¹ / ₁₆ "	JDM-50
5/8"	3/16"	1 1/ ₁₆ "	JDM-625



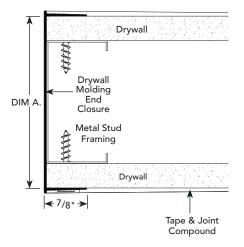
DC.8 PROD

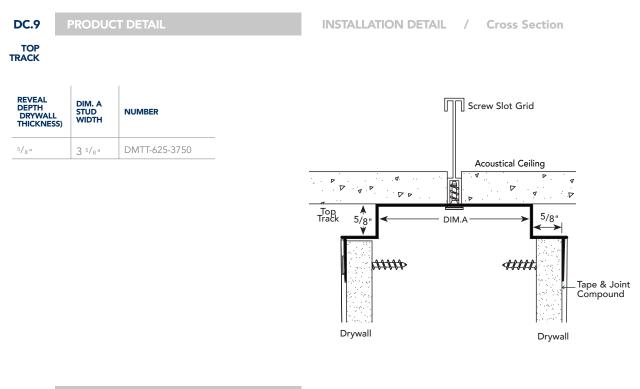
RODUCT DETAIL

INSTALLATION DETAIL / Cross Section

DRYWALL MOLDING END CLOSURE

DIM. A*	NUMBER
2"	DMEC-200
3 1/2"	DMEC-3500
3 3/4"	DMEC-3750
4 ⁵ / ₈ "	DMEC-4625
4 7/8"	DMEC-4875
7 1/4"	DMEC-7250



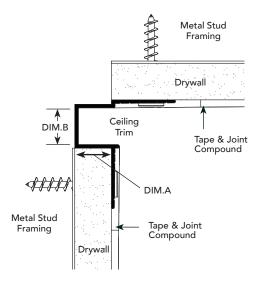


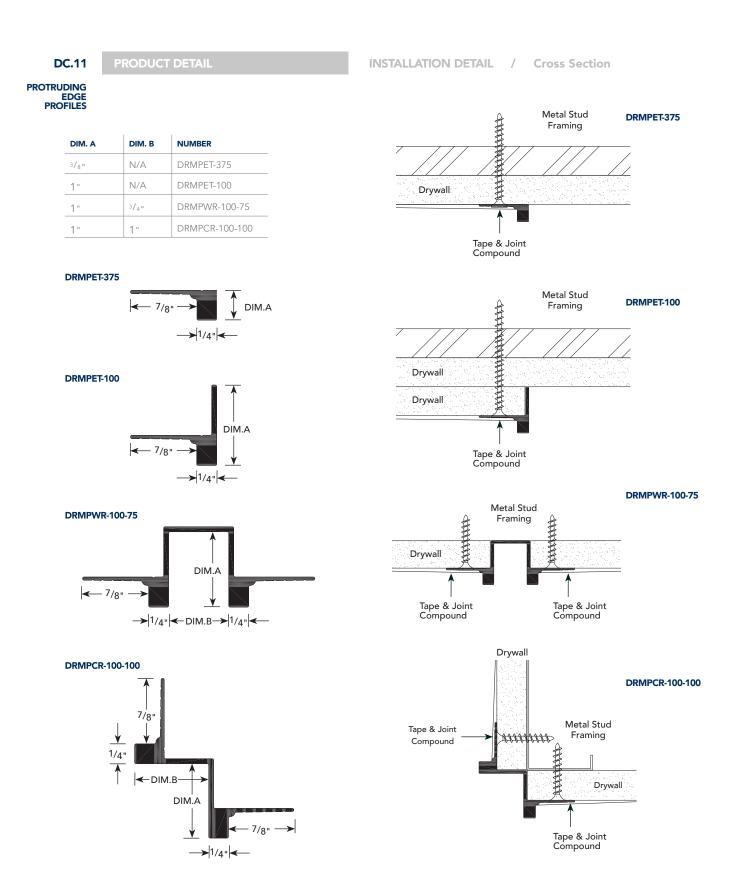
DC.10	PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

CEILING TRIM

DIM. A	DIM. B	NUMBER
1/2"	1/2"	DRMCT-50-50
5/8"	3/4"	DRMCT-625-75
5/8"	1"	DRMCT-625-100





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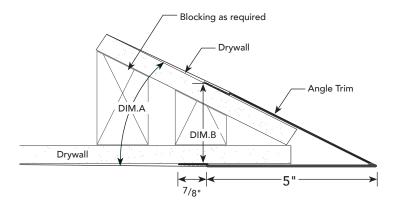
DC.12 PROD

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

30° / 45° ANGLE TRIM

DIM A	DIM B	NUMBER
30°	2 7/8"	DMAT-30-500
45°	4 ¹ / ₈ "	DMAT-45-500



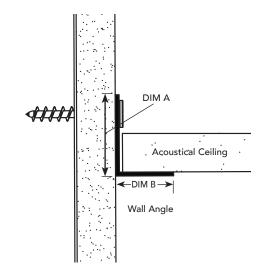
DC.13

PRODUCT DETAIL

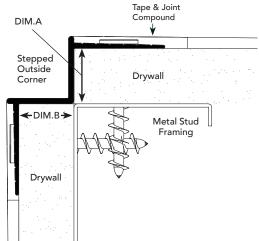
CROSS SECTION / INSTALLATION DETAIL

WALL ANGLE

DIM A	DIM B	NUMBER
3/4"	1"	WA75100
1"	2"	WA100200



im. A Iotch /Idth	DIM. B NOTCH HEIGHT	NUMBER	DIM.A
/ ₂ "	1/2"	DRMW 50-50	Stepped Outside
′ ₂ "	11/2"	DRMW 50-150	Corner
′ ₈ "	5/8"	DRMW 625-625	
1/2"	11/2"	DRMW 150-150	← DIM.B→



INSTALLATION DETAIL / Cross Section

DD.2

DD.1

.

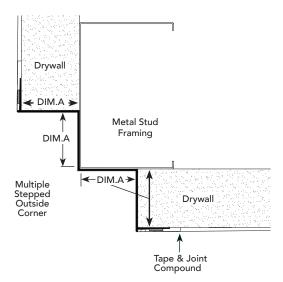
STEPPED OUTSIDE CORNER

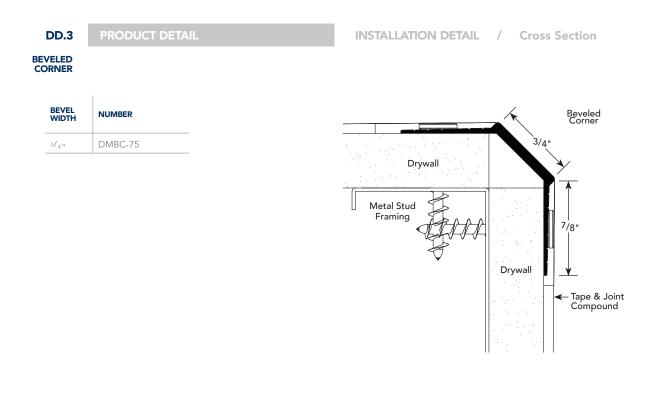
PRODUCT DETAIL

MULTIPLE STEPPED OUTSIDE CORNER

DIM. A	NUMBER
5/8"	DMOS-625
11/2"	DMOS-150

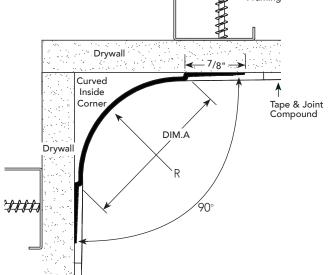
INSTALLATION DETAIL / Cross Section





DD.4	PRODUCT DETAIL		INSTALLATION DETAIL	/ Cross Section		
JRVED NSIDE DRNER						
"R" RADIUS	DIM A	NUMBER			Metal Stud Framing	
3/4 "	11/4"	DRMC-IS-75				
1 "	1º/16"	DRMC-IS-100	 in the state of th			

3/4"	11/4"	DRMC-IS-75
1 "	1 9/ ₁₆ "	DRMC-IS-100
1 ¹ / ₂ "	25/16"	DRMC-IS-150
2"	27/8"	DRMC-IS-200
3"	41/4"	DRMC-IS-300
4"	55/8"	DRMC-IS-400
6"	8 ^{7/} 16"	DRMC-IS-600



Tape & Joint Compound

DD.5	PRODUCT DETAIL		INSTALLATION DETAIL / Cross Section
CURVED OUTSIDE CORNER			
"R" RAD	DIUS DIM A	NUMBER	7/8" → Curved
5/8"	1 "	DRMC-OS-625	Outside
3/ ₄ "	1 "	DRMC-OS-75	Corner
1 "	13/8"	DRMC-OS-100	
11/2"	21/8"	DRMC-OS-150	Metal Stud Framing
2"	2 ^{3/} 4"	DRMC-OS-200	
21/2"	3%/16"	DRMC-OS-250	90° 44444
3 "	4 ³ / ₁₆ "	DRMC-OS-300	Tape

*Contact Fry Reglet for installation recommendations

DD.6 PRODUCT DETAIL

511/16"

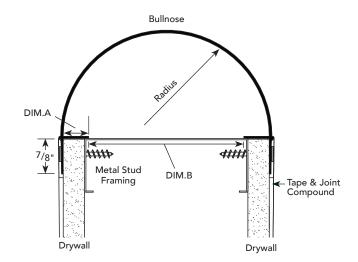
DRMC-OS-400

BULLNOSE

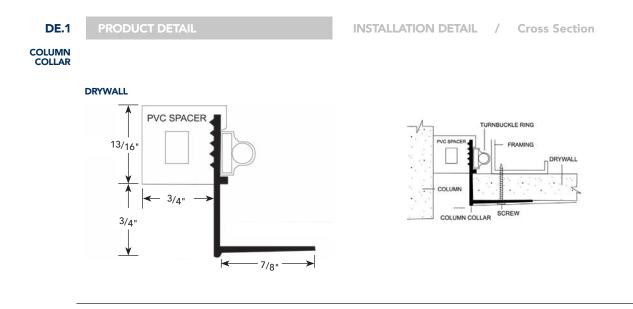
4"

DIM. A DRYWALL THICKNESS	DIM. B STUD WIDTH	NUMBER
5/8"	21/2"	DBN-625-250
5/8"	35/8"	DBN-625-3625

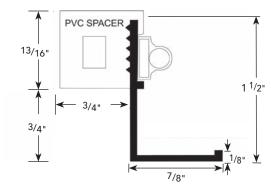


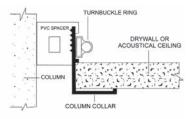


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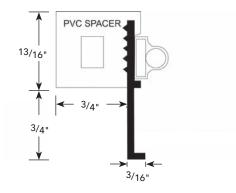


ACOUSTICAL/DRYWALL

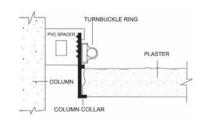




PLASTER



Column covers are manufactured to fit specific columns from 10" to 48" in diameter.



USAGE

Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.

DE.2 PRODUCT DETAIL

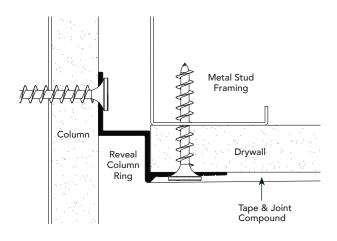


COLUMN DIAMETERS 18" TO 48"

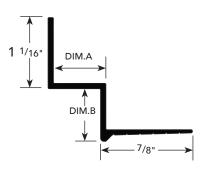
DIM. A REVEAL WIDTH	DIM. B REVEAL DEPTH	NUMBER
1/2"	1/2"	WDM-50-50-625
1/2"	1/2"	DRWT-50-50
3/4"	3/4"	WRM-75-75-625
3/4"	3/4"	DRWT-75-75

INSTALLATION DETAIL / Cross Section

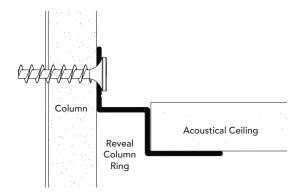
DRYWALL (DRWT)



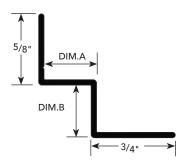
DRYWALL (DRWT)



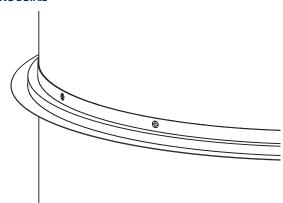
ACOUSTICAL (WDM)



ACOUSTICAL (WDM)/ WRM)



COLUMN RING DETAIL



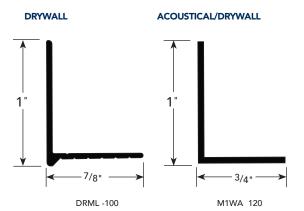
DE.3 PRODUCT DE

INSTALLATION DETAIL / Cross Section

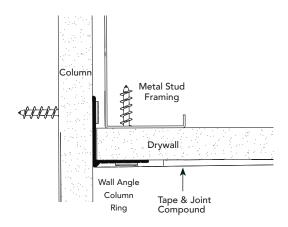
WALL ANGLE COLUMN RING

COLUMN DIAMETERS 18" TO 48"

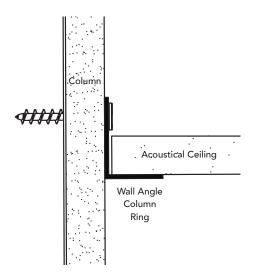
ТҮРЕ	NUMBER	
Acoustical	Wall Angle	
Drywall	Wall Angle w/Taping Flange	



DRYWALL CROSS SECTION)



ACOUSTICAL/DRYWALL CROSS SECTION)

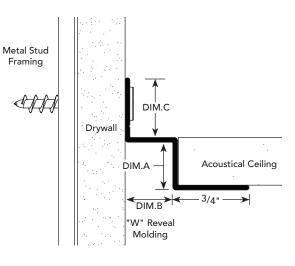


DF.1 PRODUCT DE

INSTALLATION DETAIL / Cross Section

"W" REVEAL MOLDING

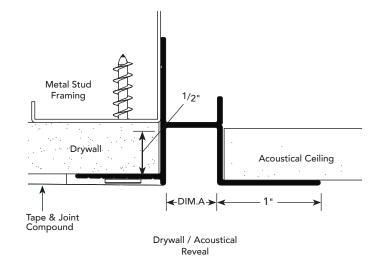
DIM. A	DIM. B	DIM. C	NUMBER	
DEPTH	WIDTH	DEPTH	NON-VENTED	VENTED
1/ ₂ "	1/2"	5/8"	WDM-50-50-625	WDM-50-V-50-625
1/2"	3/4 "	1"	WDM-50-75	WDM-50-V-75
5/8"	3/4 "	1"	WDM-625-75	WDM-625-V-75
3/4"	3/4"	5/8"	WRM-75-75-625	WRM-75-V-75-625



DF.2 PRODUCT DETAI

DRYWALL / ACOUSTICAL REVEAL

REVEAL DEPTH	DIM. A	NUMBER
1/2"	1/2"	DRMAD-50-50
1/2"	3/4"	DRMAD-50-75



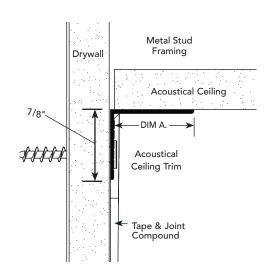
INSTALLATION DETAIL / Cross Section

DF.3 PRODUCT DET

INSTALLATION DETAIL / Cross Section

ACOUSTICAL CEILING TRIM

DIM. A	NUMBER
3/4"	DRAT-75
1"	DRAT-100



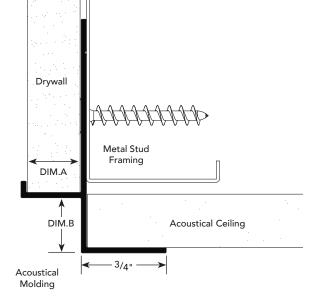
DF.4

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

ACOUSTICAL MOLDING

DIM. A STEP WIDTH	DIM. B STEP DEPTH	USAGE	NUMBER
1/2"	1/2"	1/2" Drywall	FDA-50
5/8"	5/8"	⁵ / _{8"} Drywall	FDA-625
3/4"	3/4"	³ / _{4"} Plaster	FDA-75



Drywall

7/8" Acoustical Tile

Metal Stud Framing NUMBER MATERIAL POCKET REVEAL WIDTH NON-VENTED VENTED Drywall 3/₄ " WARM-875-75 WARM-875-V-75 1 2 1/4"

INSTALLATION DETAIL /

← 3/4" →

"W" Acoustical Reveal

7/8"

∢1/2"≯

INSTALLATION DETAIL /



Cross Section

"F" ACOUSTICAL REVEAL

DF.6

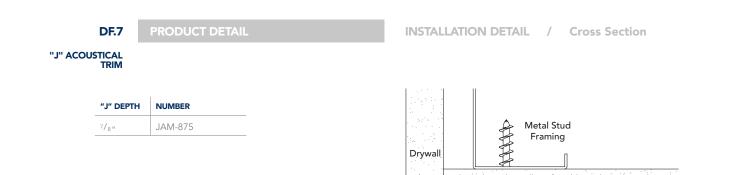
DF.5

7/8"

"W" ACOUSTICAL REVEAL

REVEAL	REVEAL	NUMBER	
DEPTH	WIDTH	NON-VENTED	VENTED
7/8"	3/4"	FARM-875-75	FARM-875-V-75

Metal Stud Framing Drywall Drywall 2 1/4" 3/4 15/16" 7/8" 7/8" Acoustical Tile "F" Acoustical Reveal **←**1/2"→



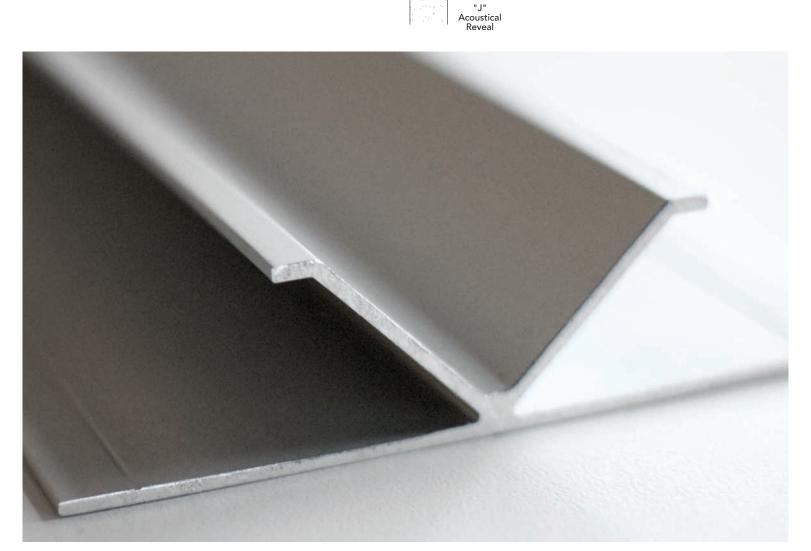
Drywall

7/8" Acoustical Tile

-1 3/8"-

7/8"

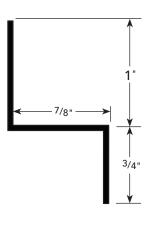
1/2"



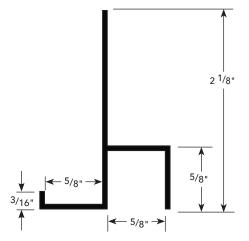
DG.1 PRODUCT DETA



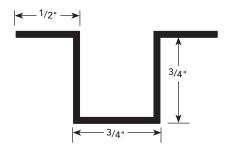




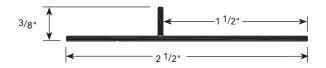
SPECIAL REVEAL MOLDING / PART NO. 1054



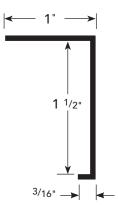
MODIFIED CHANNEL MOLDING / PART NO. 1858



SPECIAL REVEAL MOLDING / PART NO. "T" PIECE



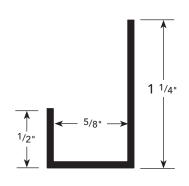
SPECIAL "J" MOLDINGS / PART NO. 1360



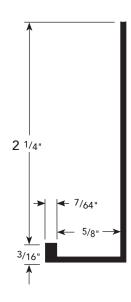
DG.1 PRODUCT DETA

SPECIAL SECTIONS

SPECIAL "J" MOLDINGS / PART NO. 2054



SPECIAL "J" MOLDINGS / PART NO. 1262



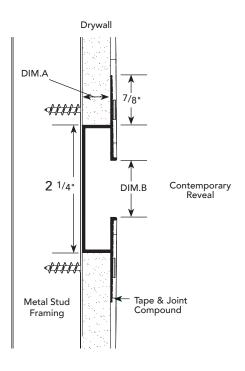
DG.2

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

CONTEMPORARY REVEALS

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	CDRM-50-50
1/2"	3/4 "	CDRM-50-75
1/2"	1"	CDRM-50-100
5/8"	1/2"	CDRM-625-50
5/8"	5/8"	CDRM-625-625
5/8"	3/4 "	CDRM-625-75
5/8"	1"	CDRM-625-100



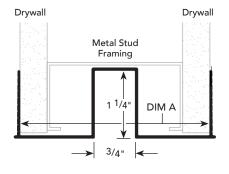
DH.1 PRODUCT

GLAZING TRACK

DIM A	NUMBER
3 1/2"	DMGT 3500
3 3/4"	DMGT 3750
4 5/8"	DMGT 4625
4 7/8"	DMGT 4875
7 ^{1/4} "	DMGT 7250

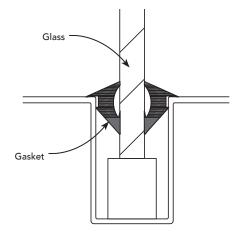
INSTALLATION DETAIL / Cross Section

GLAZING TRACK

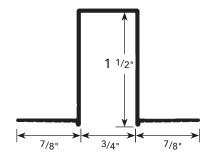


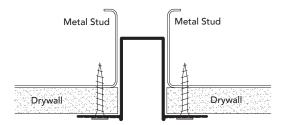


GLASS SIZE	GASKET NUMBER
FOR USE WITH 1/4" GLASS	RR 3657
FOR USE WITH 3/8" GLASS	RR 3654
FOR USE WITH 1/2" GLASS	RR 3730



DRYWALL CEILING TRACK (DRM-150-75)





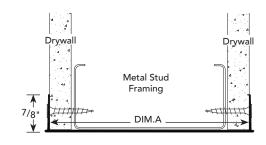
DH.2 PRODUCT DE

INSTALLATION DETAIL / Cross Section

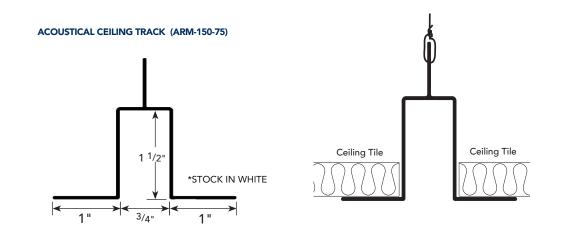
GLAZING TRACK

DIM. A	NUMBER
3 1/2"	DMEC 3500
3 3/4"	DMEC 3750
4 5/8"	DMEC 4625
4 ⁷ / ₈ "	DMEC 4875

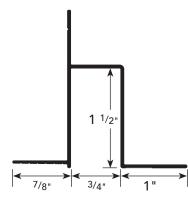
DRYWALL MOLDING END CLOSURE (DMEC)

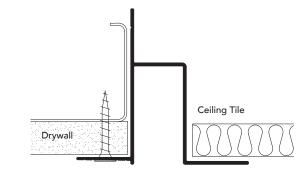


DMEC



DRYWALL/ACOUSTICAL CEILING TRACK (DRMAD-150-75)



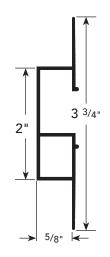


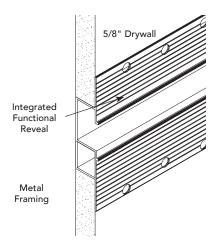
DI.1 PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section



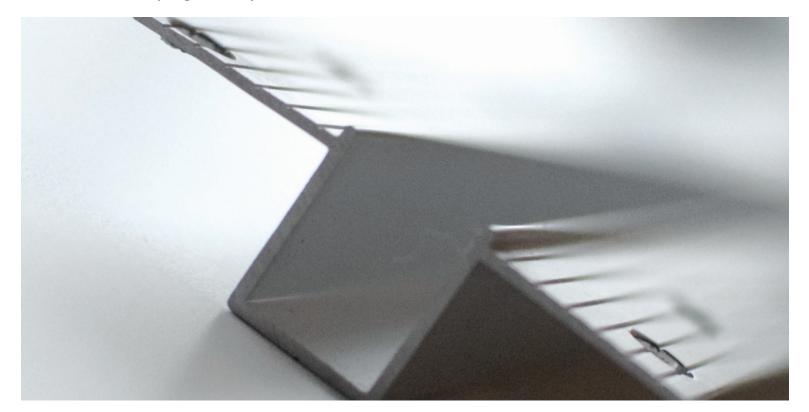
INTEGRATED FUNCTIONAL REVEAL RAIL (IFRREVEAL)





USAGE

Fry Reglet Integrated Functional Reveal Rail creates a Horizontal reveal designed to accept a chartrail insert and hook insert. Provides an aesthetic reveal that is fully integrated into dry wall.



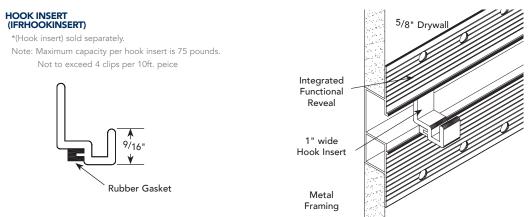
D.1 PRODUCT DETAIL INSTALLATION DETAIL Cross Section INSTALLATION DETAIL Cross Section

USAGE

Fry Reglet 2" and 3" Chartrail Insert to be inserted into the Integrated Functional Reveal Rail. Chartrail can be used to hold markers or as a stand for presentations or artwork.

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet Chartrail Insert shall be installed. Aluminum shall be extruded alloy 6063 T5, with chemical conversion coating, clear anodized or other specified finish. Refer to finish section.



USAGE

Fry Reglet Hook Insert is designed to be inserted into the Integrated Functional Reveal Rail. Hooks can be placed anywhere on the reveal as needed, and repositioned for different sized objects like artwork, photography or presentations.

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet Hook Insert shall be installed. Aluminum shall be extruded alloy 6063 T5. Standard finish clear anodized.

INSTALLATION

INSTALLATION GUIDE

DJ.1

TAPEABLE FLANGE SHAPES:

- 1. The moldings are installed after the gypsum board is installed. The installer can either provide space for the moldings at the time of installation or cut the board with a router.
- 2. The framer should provide backing so moldings may be attached with #6 drywall screws 16" o.c. for horizontal applications.
- Prior to taping, the attachment flanges should be cleaned using a non-abrasive cleaner and soft rag. When veneer plaster is specified, the flanges must be treated with a bonding agent.
- 4. Make sure the tape does not overlap the edge of the reveal and an 8" wide trowel is used to apply the final skim coat.
- 5. Fiberglass, self-adhesive drywall tape will cut taping time and help to avoid possible cracking.

NON-TAPEABLE FLANGE SHAPES:

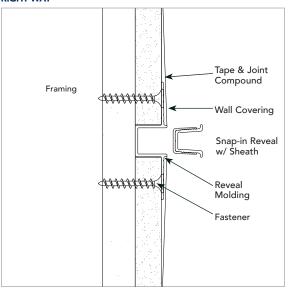
1. These types are installed prior to drywall installation and generally do not require taping or spackling.

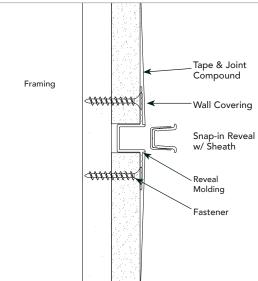
ADDING SNAP-INS

- When the reveal molding is used with the Snap-In, use the base molding with 1/2" ground when installing 1/2" drywall, and base molding with 5/8" ground when installing 5/8" drywall. (See "Right Way")
- 2. Make sure base is supported to ensure that the base does not become deformed when applying Snap-In.
- 3. NEVER use 1/2" base with 5/8" drywall when adding Snap-In. (See "Wrong Way")

RIGHT WAY







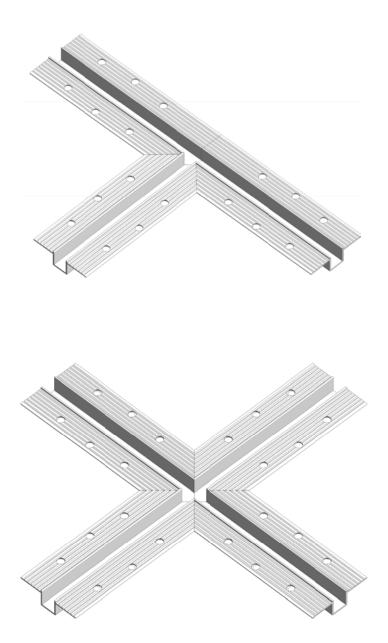
CORRECT INSTALLATION: MOLDING INSTALLED FLUSH TO FRAMING INCORRECT INSTALLATION: MOLDING NOT INSTALLED FLUSH TO FRAMING

FACTORY FABRICATED INTERSECTIONS

INSTALLATION GUIDE

DJ.2

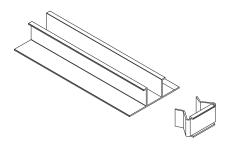
Factory fabricated intersections are available to connect horizontal and vertical joints of moldings of the same or different types. Intersections are available in "T", "L", and "+" shapes. The mittered joints are welded and the 6" legs are measured from the center point of the reveal. Corner pieces can be manufactured for both inside and outside conditions. Custom leg lengths are available.



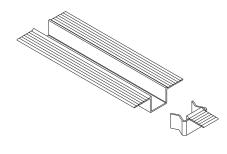
DJ.3 END CA

INSTALLATION GUIDE

End Caps are not available for all products; please consult a customer service representative.



PCS END CAP WITHOUT FLANGE



DRM END CAP WITH TAPING FLANGE

CUTTING + FIELD PAINTING

- 1. Materials can be cut with a chop saw, using a 96 tooth blade for non-ferrous metal.
- 2. Use a lubricant (WD-40 or grease stick) on the blade prior to cutting. Do not use an abrasive cut-off wheel.

DRM END CAP WITHOUT FLANGE

DRMB WITH END CAP

3. Be sure to clean lubricant off trim.

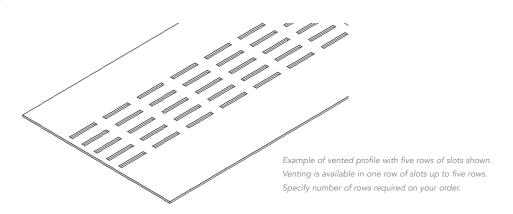
If field painting of clear anodized moldings is the only alternative, the following steps must be taken to improve the bonding of the paint to the metal surface:

- Clean and treat material with an acid etch solution e.g. mild concentration of muriatic acid, rinse thoroughly and dry.
- Use a primer recommended by the manufacturer of the paint to be used.
- Apply coating following manufacturer's specifications.

However, Fry Reglet cannot accept responsibility for performance of field applied coatings over anodized finishes.

DJ.4 VENTILATION





USAGE

Moldings requiring venting are provided with vents for air movement. In size charts they are identified with a "V" in the center of the product number.

GUIDE SPECIFICATION

All vent slots are 1/8" wide by 1" long, spaced 11/2" on center lengthwise. Multiple rows are spaced laterally 1/2" on center. Each row of vent slots lengthwise provides approximately one square inch of vented area per lineal foot.

VENTILATION INFORMATION

REVEAL WIDTH	VENT SLOT	VENT AREA PER LINEAL FOOT APPROX.	PERCENT OF AREA VENTED APPROX.
1/2"	1	1 sq. inch	15.0%
3/4"	1	1 sq. inch	12.5%
7/8"	1	1 sq. inch	9.5%
1"	1	1 sq. inch	9.4%
1 1/8"	1	1 sq. inch	8.3%
1 1/2"	2	2 sq. inch	12.5%
2"	3	3 sq. inch	14.1%
2 1/2"	3	3 sq. inch	11.3%
3"	5	5 sq. inch	14.3%
4"	5	5 sq. inch	10.4%
6"	8	8 sq. inch	12.5%

CONTENTS

P Plaster + E.I.F.S Moldings

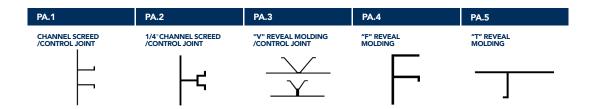
PA	PA.1	Channel Screed/Control Joint	PF	PF.1	Fascia Corner Molding
	PA.2	¼"Channel Screed/Control Joint		PF.2	"J" Molding
REVEALS AND CHANNEL SCREED	PA.3	"V" Reveal Molding/Control Joint	TRIMS		o molaling
/CONTROL JOINTS	PA.4	"F" Reveal Molding			
	PA.5	"T" Reveal Molding	DC	PG.1	"X" Corner Molding
	PA.6	Plaster Key Reveal Molding	PG	PG.1 PG.2	Corner Key
	PA.7	Reveal Molding	CORNERS	F G .2	Conter Rey
РВ	PB.1	Column Collar	РН	PH.1	E.I.F.S. Channel Screed
COLUMN	PB.2	Column Collar	E.I.F.S.	PH.2	E.I.F.S. Soffit Vent
COLLARS			MATERIALS	PH.3	Clean Finish E.I.F.S. Soffit Vent
				PH.4	E.I.F.S. Soffit Vent Direct Applied)
PC	PC.1	⁷ /8" Variable Fascia Drip Screed		PH.5	E.I.F.S. Soffit Vent
DRIP	PC.2	7/8" Fascia Drip Screed		PH.6	Soffit Vented E.I.F.S.
SCREEDS	PC.3	³ / ₄ " Fascia Drip Screed			
	PC.4	5/8" Fascia Drip Screed	PI	PI.1	Veneer Plaster Reveal
	PC.5	3/8" Fascia Drip Screed	VENEER PLASTER	PI.2	Veneer Plaster "F" Reveal
	PC.6	Soffit Molding		PI.3	Veneer Plaster "Z" Reveal
	PC.7	"F" Drip Cap		PI.4	Contemporary Reveal
	PC.8	Foundation Weep Screed			
			PJ	PJ.1	Ventilation Information
			INSTALLATION	PJ.2	Lathing - Vertical Installation
PD	PD.1	2-Piece Plaster Expansion Screed		PJ.3	Lathing - Horizontal Installation
PLASTER/STUCCO				PJ.4	2 Piece Plaster Expansion Screed
EXPANSION SCREED				PJ.5	Factory Fabricated Intersections
PE	PE.1	⁷ /8" Soffit Vent		PJ.6 PJ.7	Factory Fabricated Intersections Factory Fabricated Intersections
	PE.2	³ / ₄ " Soffit Vent		PJ.8	Factory Fabricated Intersections
SOFFIT VENTS	PE.3	5/8" Soffit Vent		PJ.9	Factory Fabricated Intersections
	PE.4	7/ ₈ " Variable Soffit Vent		PJ.10	Curved Moldings
	PE.5	Ceiling Soffit Vent			
	PE.6	Perimeter Soffit Molding			
	PE.7	Soffit Vent E.I.F.S.	PK	PK.1	Finishes
	F E./	Some vent E.I.I.S.	FINISHES	PK.2	Finishes
				PK.3	Finishes

SHAPE FINDER INDEX

P Plaster + E.I.F.S Moldings

GUIDE SPECIFICATION

Where indicated on drawings, Fry Reglet reveals and moldings, as manufactured by Fry Reglet Corporation, shall be installed. Fry Reglet aluminum reveals and moldings shall be extruded alloy 6063 T5, with chemical conversion coating, primed finish, clear anodized or other specified finish. Refer to finish section.



PA.6	PA.7	PB.1	PB.2	PC.1
PLASTER KEY REVEAL MOLDING	REVEAL MOLDING	COLUMN COLLAR	COLUMN COLLAR	DRIP SCREED
		Þ	Þ	
L		L	L	H_

PC.2	PC.3	PC.4	PC.5	PC.6
STUCCO DRIP SCREED	3/4" FASCIA DRIP SCREED	5/8" FASCIA DRIP SCREED	3/8" FASCIA DRIP SCREED	SOFFIT MOLDING
	╧	_ <u> </u>		L

PC.7	PC.8	PD.1	PE.1	PE.2
"F" DRIP CAP	FOUNDATION WEEP SCREED	2-PIECE PLASTER EXPANSION SCREED	7/8" SOFFIT VENT	3/4" SOFFIT VENT
Ę	>		_ <u> </u>	_ <u> </u>

SHAPE FINDER INDEX

P Plaster + E.I.F.S Moldings

PE.3	PE.4	PE.5	PE.6	PF.1
5/8" SOFFIT VENT	7/8" VARIABLE SOFFIT VENT	CEILING SOFFIT VENT	PERIMETER SOFFIT MOLDING	FASCIA CORNER MOLDING
	⊾		Lt	\perp

PF.2	PG.1	PG.2	PH.1	PH.2
"J" MOLDING	INSIDE / OUTSIDE "X" CORNER MOLDING	CORNER KEY	E.I.F.S. CHANNEL SCREED	E.I.F.S. SOFFIT VENT
		\searrow	Ļ	
	J	I	ľ	JL

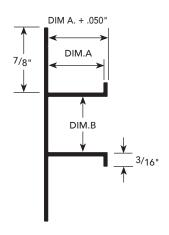
РН.3	PH.4	РН.5	PH.6	PH.7
CLEANFINISH E.I.F.S. SOFFIT VENT	E.I.F.S. SOFFIT VENT DIRECT APPLIED)	E.I.F.S. SOFFIT VENT	E.I.F.S. DRIP SCREED	SOFFIT VENTED E.I.F.S.

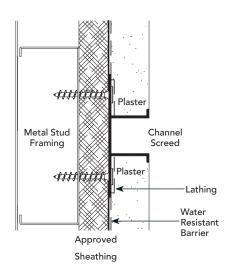
PI.1	PI.2	PI.3	PI.4
VENEER PLASTER REVEAL MOLDING	VENEER PLASTER "F" REVEAL MOLDING	VENEER PLASTER "Z" REVEAL MOLDING	CONTEMPORARY REVEAL MOLDING
Ę	Ę	Ļ	d G

PA.1 PRODUCT DETA

INSTALLATION DETAIL / Cross Section

CHANNEL SCREED /CONTROL JOINT



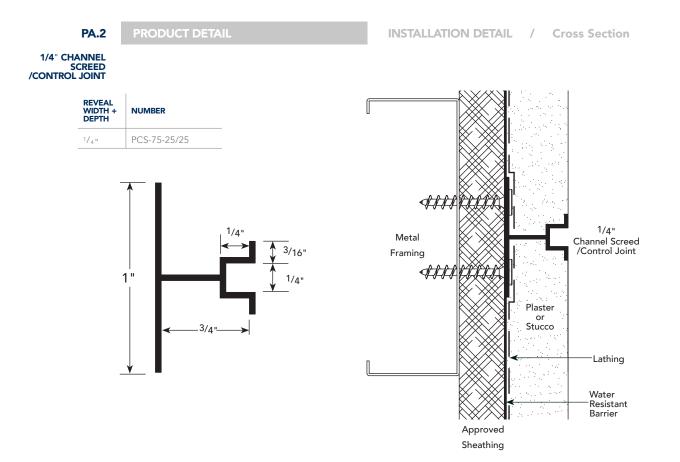


DIM. A DIM. B		NUMBER	
DEPTH	WIDTH	NON-VENTED	VENTED
1/4"*	3/ ₄ "	PCS-25-75	PCS-25-V-75
1/4"*	1 ^{1/} 2"	PCS-25-150	PCS-25-V-150
3/ _{8"*}	1/2"	PCS-375-50	PCS-375-V-50
3/ _{8"*}	3/4 "	PCS-375-75	PCS-375-V-75
3/ _{8"*}	1"	PCS-375-100	PCS-375-V-100
3/8"*	1 ¹ / ₂ "	PCS-375-150	PCS-375-V-150
3/8"	3"	PCS-375-300	PCS-375-V-300
1/2"	1/2"	DCS-50-50	DCS-50-V-50
1/2"	3/4"	DCS-50-75	DCS-50-V-75
1/2"	1"	DCS-50-100	DCS-50-V-100
1/2"	1 ¹ / ₂ "	DCS-50-150	DCS-50-V-150
1/2"	2"	DCS-50-200	DCS-50-V-200
1/2"	3"	DCS-50-300	DCS-50-V-300
1/2"	4"	DCS-50-400	DCS-50-V-400
5/8"	1/2"	DCS-625-50	DCS-625-V-50
5/8"	3/4 п	DCS-625-75	DCS-625-V-75
5/8"	1"	DCS-625-100	DCS-625-V-100
5/ ₈ 11	1 ¹ / ₂ "	DCS-625-150	DCS-625-V-150

DIM. A	DIM. B	NUMBER	
REVEAL DEPTH	REVEAL WIDTH	NON-VENTED	VENTED
5/8"	2"	DCS-625-200	DCS-625-V-200
5/8"	21/2"	DCS-625-250	DCS-625-V-250
5/8"	3"	DCS-625-300	DCS-625-V-300
5/8"	4"	DCS-625-400	DCS-625-V-400
5/8"	6"	DCS-625-600	DCS-625-V-600
3/4"	1/2"	PCS-75-50	PCS-75-V-50
3/4"	3/4 "	PCS-75-75	PCS-75-V-75
3/ ₄ "	1"	PCS-75-100	PCS-75-V-100
3/4"	11/2"	PCS-75-150	PCS-75-V-150
3/4"	2"	PCS-75-200	PCS-75-V-200
3/ ₄ 11	21/2"	PCS-75-250	PCS-75-V-250
3/ ₄ "	3"	PCS-75-300	PCS-75-V-300
3/4"	4"	PCS-75-400	PCS-75-V-400
3/ ₄ "	6"	PCS-75-600	PCS-75-V-600
1"	3/4 "	PCS-100-75	PCS-100-V-75
1"	1"	PCS-100-100	PCS-100-V-100
1"	3"	PCS-100-300	PCS-100-V-300
11/2"	11/2"	PCS-150-150	PCS-150-V-150

*For one-coat stucco systems

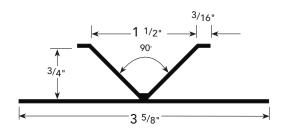
Weep holes available upon request

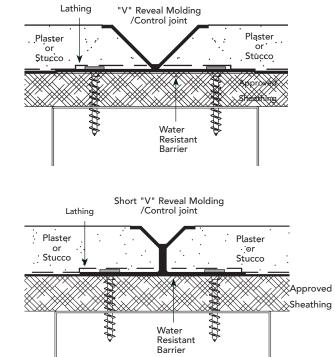




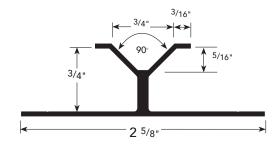
"V" REVEAL MOLING /CONTROL JOINT

REVEAL DEPTH	REVEAL WIDTH	NUMBER
3/4"	11/2"	PCSV-75
⁵ / ₁₆ "	3/4"	PCSV-75-Short





Lathing

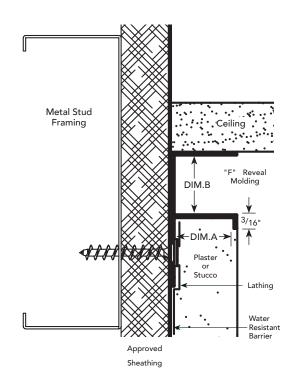


PA.4 PRODUCT

"F" REVEAL MOLDING

DIM. A DIM. B		NUMBER	
REVEAL DEPTH	WIDTH	NON-VENTED	VENTED
3/8"	1/2"	FPM-375-50	FPM-375-V-50
1/2"	3/4 "	FDM-50-75	FDM-50-V-75
5/8"	1/2"	FDM-625-50	FDM-625-V-50
5/8"	3/4 "	FDM-625-75	FDM-625-V-75
5/8"	1"	FDM-625-100	FDM-625-V-100
5/8"	11/2"	FDM-625-150	FDM-625-V-150
5/8"	21/2"	FDM-625-250	FDM-625-V-250
5/8"	3"	FDM-625-300	FDM-625-V-300
3/4"	1/2"	FPM-75-50	FPM-75-V-50
3/4"	3/4 "	FPM-75-75	FPM-75-V-75
3/ ₄ "	1"	FPM-75-100	FPM-75-V-100
3/ ₄ "	11/2"	FPM-75-150	FPM-75-V-150
3/4"	2"	FPM-75-200	FPM-75-V-200
3/4"	3"	FPM-75-300	FPM-75-V-300

INSTALLATION DETAIL / Cross Section



Weep holes available upon request

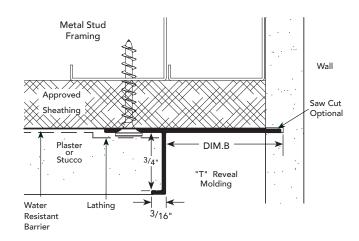
PA.5

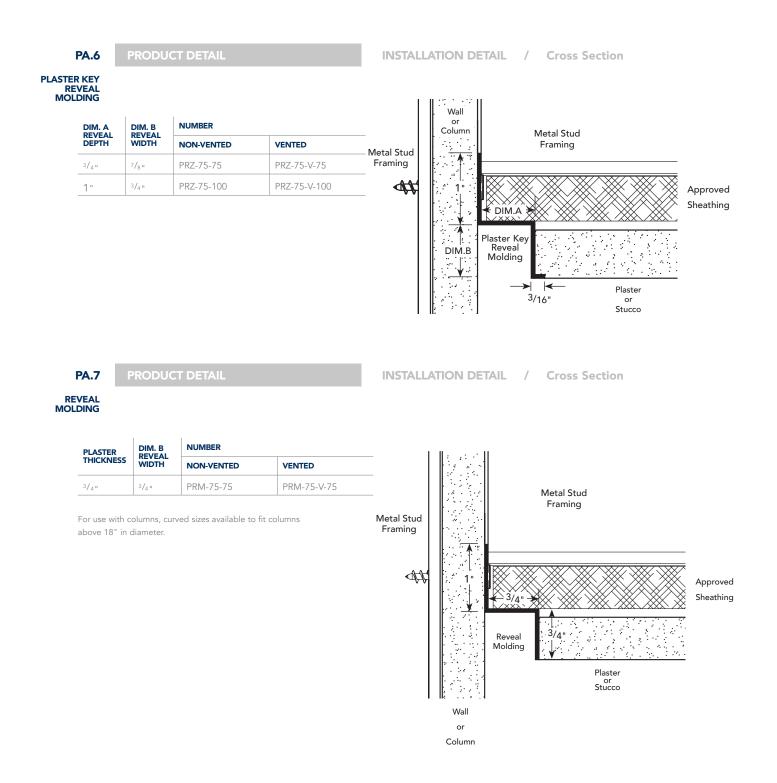
"T" REVEAL MOLDING

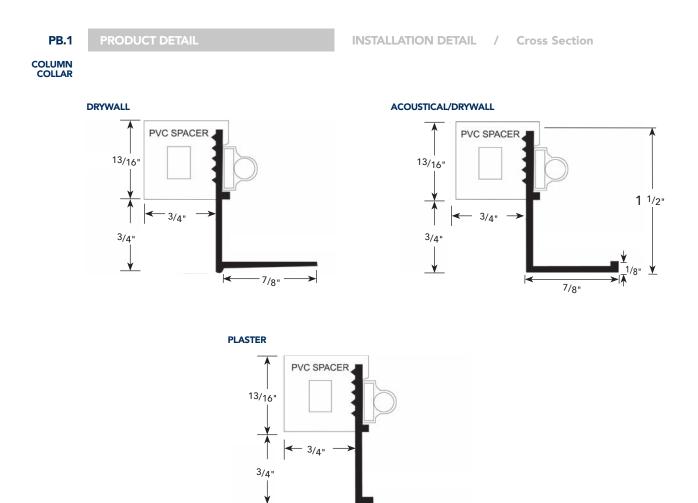
PLASTER THICKNESS	DIM. B REVEAL	NUMBER	
	WIDTH	NON-VENTED	VENTED
3/4"	3/4 "	TRM-75-75	TRM-75-V-75
3/4"	11/8"	TRM-75-1125	TRM-75-V-1125
3/4"	1 ¹ / ₂ "	TRM-75-150	TRM-75-V-150

INSTALLATION DETAIL / Cros

/ Cross Section







USAGE

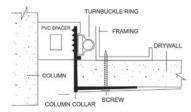
Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.

3/16"

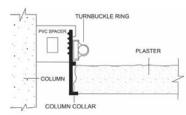
PB.2 INSTALLATION DETAIL / Cross Section

COLUMN COLLAR

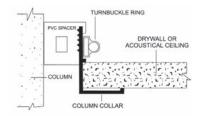
DRYWALL



PLASTER



ACOUSTICAL/DRYWALL



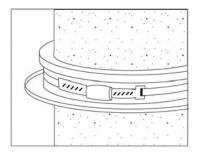
ADJUSTABLE BAND



ALUMINUM MOLDING







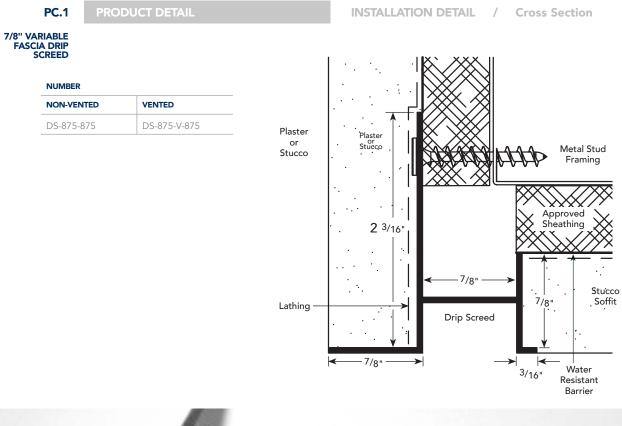
Three simple components secured by an adjustable band.

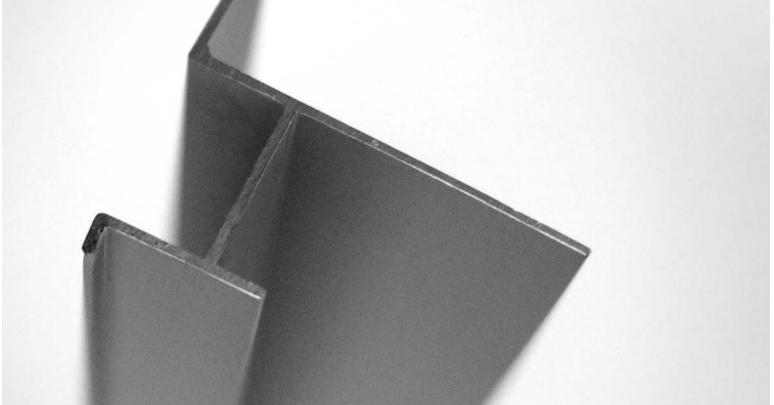
SIZES

Column covers are manufactured to fit specific columns from 10" to 48" in diameter.

USAGE

Patented Fry Reglet Column Collar provides a functional, attractive trim creating a reveal at column/ceiling joint. PVC spacer insures an attractive appearance and no light leaks. Fabricated to fit specific column sizes. Tightens in place with a turnbuckle and stainless steel metal band. Available with white or dark bronze PVC spacer. Finish is clear anodized, painted or finished with a chemical conversion coating for field painting.



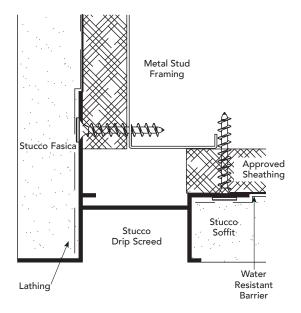


PC.2 PRODUCT DETA

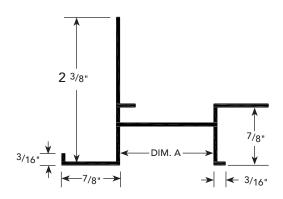
INSTALLATION DETAIL / Cross Section

7/8" FASCIA DRIP SCREED

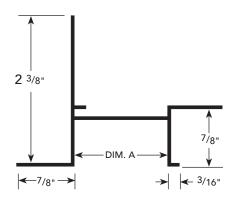
DIM. A REVEAL WIDTH	NUMBER		
	NON-VENTED	VENTED	
11/2"	DS-875-150	DS-875-V-150	
2"	DS-875-200	DS-875-V-200	
3"	DS-875-300	DS-875-V-300	







DS-875-200 DS-875-300



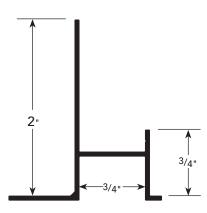
PC.3

INSTALLATION DETAIL / Cross Section

3/4" FASCIA DRIP SCREED

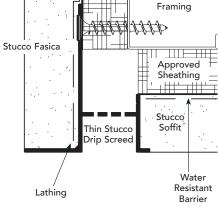
STUCCO THICKNESS	DIM. A	NUMBER	
	WIDTH	NON-VENTED	VENTED
3/ ₄ 11	3/4 "	DS-75-75	DS-75-V-75
3/4 "	2"	DS-75-200	DS-75-V-200
3/ ₄ 11	3"	DS-75-300	DS-75-V-300





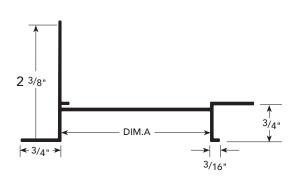


DS-75-75

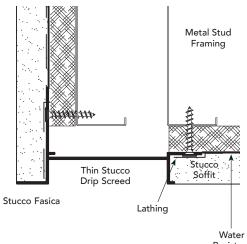


Metal Stud

DS-75-200/300 (NOT TO SCALE)



DS-75-200/300



Resistant Barrier

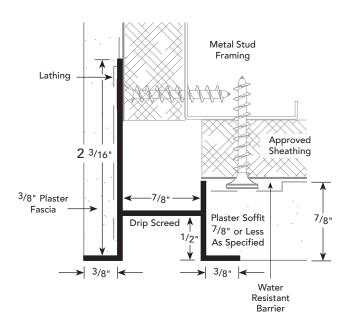
PC.4 PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

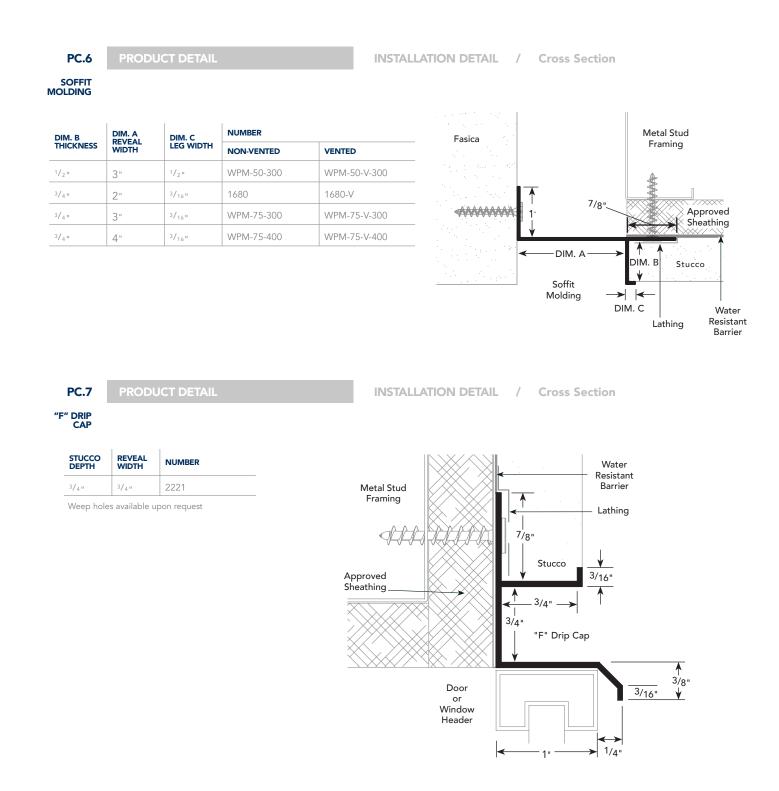
5/8" DRIP SCREED

REVEAL	NUMBER			××	
WIDTH	NON-VENTED	VENTED		Metal Stud	
3"	DS-875-5/8-300	DS-875-5/8-V-300		Framing	
		I	Stucco Fasica		
					A.
					Approved
			2 ³ /16"		Approved Sheathing
				-	
			Lathing		5/8" Soffit 5/8"
				←─── ─────────────────────────────────	▶
			← 7/8" →	5/8" Stucco	> 3/8" < Water
				Drip Screed	Resistant

REVEAL WIDTH	NUMBER		
	NON-VENTED	VENTED	
3/4"	DS-375-875	DS-375-V-875	



Barrier



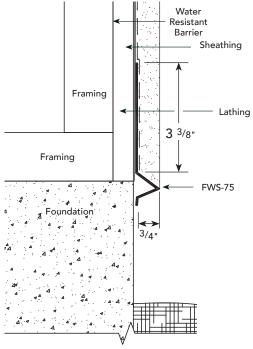
PC.8	PRODUCT	DETAIL	INSTALLATION DETAIL	/ Cross Section
FOUNDATION WEEP SCREED				Water
SCREED LENGTH		NUMBER		Resistant Barrier
3 3/8"	3/4"	FWS-75A (Aluminum)		Sneathi

FWS-75 (Vinyl)

PRODUCT DETAIL

3/4"

3 3/8"



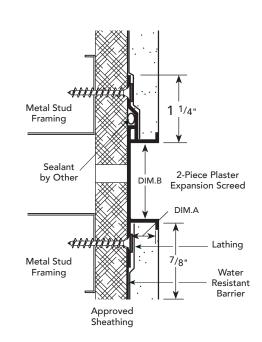
INSTALLATION DETAIL / Cross Section





2-PIECE PLASTER EXPANSION SCREED

DIM. A	DIM. B REVEAL WIDTH	NUMBER
1/2"	3/4"	DCS-50-75 2-PC
1/2"	11/2"	DCS-50-150 2-PC
3/4"	1/4 "	PCS-75-25 2-PC
3/4"	1/2"	PCS-75-50 2-PC
3/4"	3/4"	PCS-75-75 2-PC
3/4"	1"	PCS-75-100 2-PC
3/4"	11/2"	PCS-75-150 2-PC
3/4"	2"	PCS-75-200 2-PC



PE.1 INSTALLATION DETAIL / Cross Section 7/8" SOFFIT VENT DS-875-150 DIM. A REVEAL WIDTH NUMBER Metal Metal Framing Framing **1**¹/₂" DS-875-V-150 2" DS-875-V-200 411 1111 ł 2 3/8 3" DS-875-V-300 Approved Sheathing Soffit-Vent *See page PJ-1 for data on number of vents and amount of Stucco 1 vented area/sq. ft. Fascia DIM A. 7′/8" Stucco Soffit → |← -7/8"

PE.2

3/4"	SOFFIT
	VENT

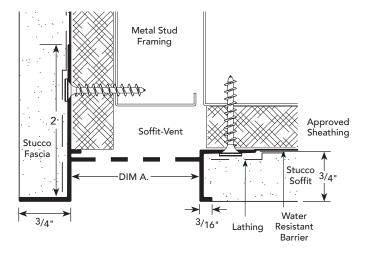
DIM. A REVEAL WIDTH	NUMBER
3/4"	DS-75-V-75
2"	DS-75-V-200
3"	DS-75-V-300

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

INSTALLATION DETAIL / Cross Section

3/16" Lathing

Water Resistant Barrier



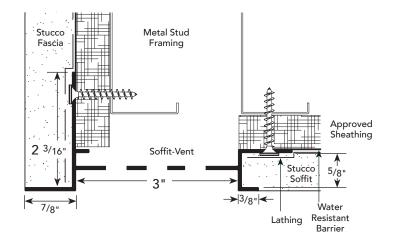
PE.3 PRODUCT DETA

INSTALLATION DETAIL / Cross Section

5/8" SOFFIT VENT

SOFFIT SUPPORT FLANGE	REVEAL WIDTH	NUMBER
5/8"	3"	DS-875-5/8-V-300

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



PE.4

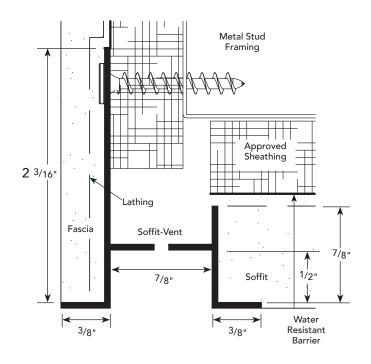
PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

7/8" VARIABLE SOFFIT VENT

DIM. A REVEAL WIDTH	NUMBER
7/ ₈ "	DS-375-V-875

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

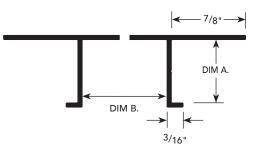


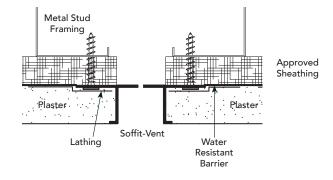
PE.5 PRODUCT

PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

CEILING SOFFIT VENT





DIM. A PLASTER DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	DCS-50-V-50
1/2"	3/4"	DCS-50-V-75
1/2"	1"	DCS-50-V-100
1/2"	1 1/2"	DCS-50-V-150
1/2"	2"	DCS-50-V-200
1/2"	3"	DCS-50-V-300
1/2"	4"	DCS-50-V-400
5/8"	1/2 "	DCS-625-V-50
5/8"	3/4"	DCS-625-V-75
5/8"	1"	DCS-625-V-100
5/8"	1 1/2"	DCS-625-V-150
5/8"	2"	DCS-625-V-200
5/8"	2 1/2"	DCS-625-V-250
5/8"	3"	DCS-625-V-300
5/8"	4"	DCS-625-V-400
5/8"	6"	DCS-625-V-600
1/4 "	3/4"	PCS-25-V-75

DIM. A PLASTER DEPTH DIM. B REVEAL WIDTH NUMBER PCS-375-V-50 3/8" 1/₂ " 3/8" 3/₄ " PCS-375-V-75 3/8" 1 " PCS-375-V-100 3/8" 1 1/2" PCS-375-V-150 3/8" PCS-375-V-300 3" 3/4 " 1/₂ " PCS-75-V-50 $^{3/_{4}}$ " $^{3/_{4}\,^{II}}$ PCS-75-V-75 $_{3/_{4}}$ " 1 " PCS-75-V-100 $^{3/_{4}}$ " 1 1/2" PCS-75-V-150 3/4" 2" PCS-75-V-200 $_{3/_{4}}$ " 2 1/2" PCS-75-V-250 $3/_4$ " PCS-75-V-300 3" $3/_4$ " 4" PCS-75-V-400 PCS-75-V-600 $_{3/_{4}}$ " 6" 1" $3/_4$ " PCS-100-V-75 1 " PCS-100-V-100 1 " 1 " PCS-100-V-300 3" PCS-150-V-150 11/2" 11/2"

*See page PJ-1 for data on number of vents and amount of vented areas/sq. ft.

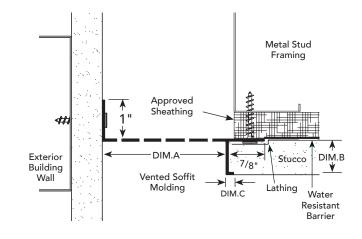
PE.6 PRODUCT DETA

PERIMETER SOFFIT MOLDING

DIM B. STUCCO DEPTH	DIM. A REVEAL WIDTH	DIM. C LEG WIDTH	NUMBER
1/2"	3"	1/2"	WPM-50-V-300
3/4"	2"	3/16"	1680-V
3/4"	3"	3/16"	WPM-75-V-300
3/4"	4"	3/16"	WPM-75-V-400

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

INSTALLATION DETAIL / Cross Section



PE.7 PRODUC



VENT PATTERN*	NUMBER
5 Rows	VFS-600 Epoxy Gray
8 Rows	VFS-600 Epoxy Gray

*Specify vent pattern when ordering.

Vent Slots ${}^{1\!/}_{8^{''}}$ wide by 1" long spaced $1{}^{1\!/}_{2^{''}}$ on center lengthwise.



Stucco Vent E.I.F.S.



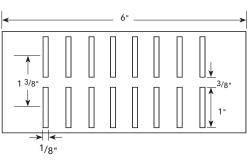


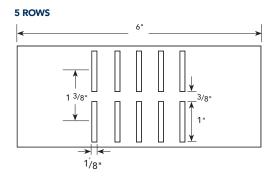


Soffit

INSTALLATION DETAIL / Cross Section

8 ROWS



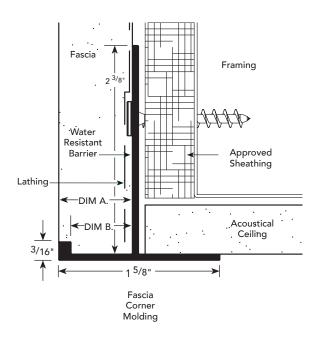


	PF.1	PRODUCT DETAIL	
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DIM. A REVEAL WIDTH	DIM. A	DIM. B	NUMBER	APPLICATION
15/8"	5/8"	1/2"	FCM-50	DRYWALL
15/8"	3/4"	5/8"	FCM-75	PLASTER

INSTALLATION DETAIL / Cross Section



PF.2

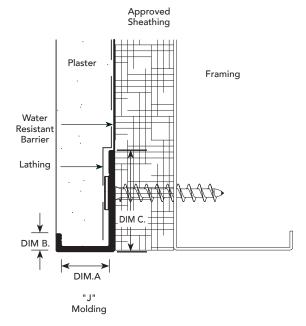
PRODUCT DET/

INSTALLATION DETAIL / Cross Section

"J" MOLDING

DIM. A	DIM. B	DIM. C	NUMBER
1/2"	3/16"	11/8"	JDM-50
5/8"	3/16"	11/8"	JDM-625
3/4 "	3/16"	11/8"	JPM-75
3/ ₄ 11	3/16"	3"	JPM-75-300
1"	3/16"	1 ^{1/} 8"	JPM-100

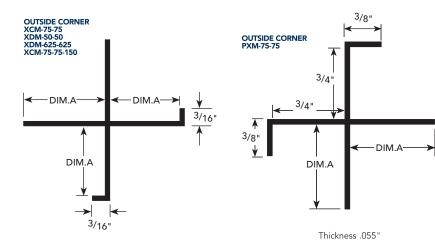
Weep holes available upon request



PG.1 PRODUCT

"X" CORNER MOLDING

ХСМ				
DIM. A REVEAL WIDTH	DIM. B REVEAL DEPTH	NUMBER		
3/4"	7/8"	XCM-75-75		
1/2"	7/8"	XDM-50-50		
5/8"	7/8"	XDM-625-625		
3/4"	1 1/2 "	XCM-75-75-150		



/

Cross Section

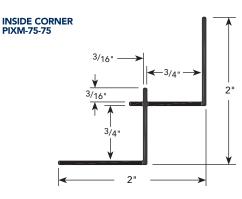
INSTALLATION DETAIL

 DIM. A REVEAL WIDTH
 NUMBER

 7/8"
 PXM-75-75

PIXM

REVEAL WIDTH	NUMBER
3/4"	PIXM-75-75



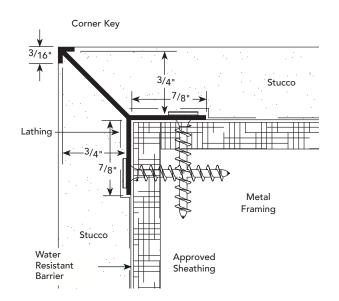
INSTALLATION DETAIL / Cross Section

PG.2

PRODUCT DETAIL

CORNER KEY

NUMBER	DIM.
PCM-75-75	3/ ₄ "
PCM-75-75-150	1 ^{1/} 2"

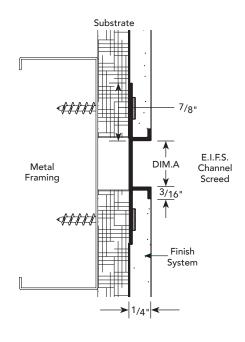


PH.1



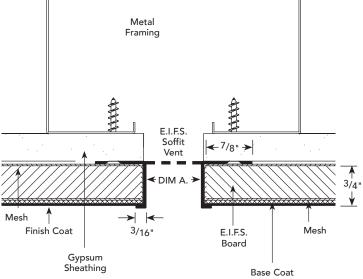
DIM. A	NUMBER			
WIDTH	NON-VENTED	VENTED		
3/4"	PCS-25-75	PCS-25-V-75		
11/2"	PCS-25-150	PCS-25-V-150		

INSTALLATION DETAILS / Cross Section



PH.2	PRODUCT DETAIL	INSTALLATION DETAILS / Cro
e.i.f.s. Offit Vent		"
DIM. A	NUMBER	Metal
1/ ₂ "	PCS-75-V-50	Framing
3/4"	PCS-75-V-75	
1"	PCS-75-V-100	
1 1/2"	PCS-75-V-150	A
2"	PCS-75-V-200	
2 1/2"	PCS-75-V-250	E.I.F.S. Soffit
3"	PCS-75-V-300	
4"	PCS-75-V-400	 ✓ DIM A. ➤
6"	PCS-75-V-600	Mesh A

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft. INICTALLATION DETAILS **Cross Section**



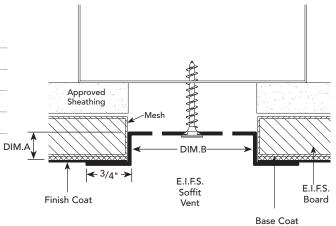
PH.3 PRODUCT

INSTALLATION DETAIL / Cross Section

CLEANFINISH E.I.F.S. SOFFIT VENT

DIM. A	DIM. B	NUMBER	UNVENTED
1/2"	2"	SV-50-V-200/EIFS	SV-50-200/EIFS
1/2"	3"	SV-50-V-300/EIFS	SV-50-300/EIFS
1/2"	4"	SV-50-V-400/EIFS	SV-50-400/EIFS
3/4"	3"	SV-75-V-300/EIFS	SV-75-300/EIFS

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.



PH.4 E.I.F.S.

SOFFIT VENT DIRECT APPLIED

PRODUCT DETA

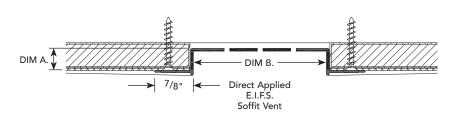
I.	1
DIM. B REVEAL WIDTH	NUMBER
1/2"	DRM-50-V-50
5/8"	DRM-50-V-625
3/4"	DRM-50-V-75
1 "	DRM-50-V-100
1 ¹ / ₂ "	DRM-50-V-150
2"	DRM-50-V-200
2 1/2"	DRM-50-V-250
3"	DRM-50-V-300
4"	DRM-50-V-400
	REVEAL 1/2 " 5/8 " 3/4 " 1 " 1 1/2 " 2 " 2 1/2 " 3 "

*See page PJ-1 for data on number of vents and amount of vented area/sq. ft.

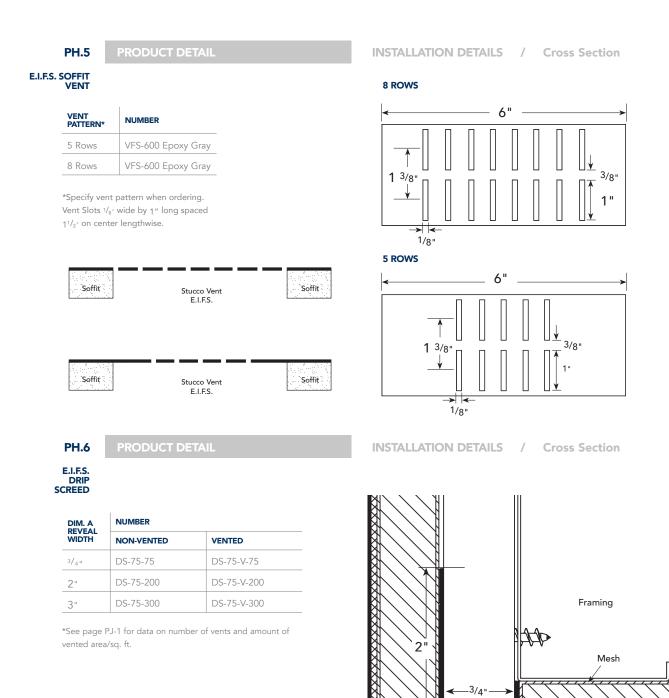
INSTALLATION	DETAIL	/	Cross	Section

DIM. A	DIM. B REVEAL WIDTH	NUMBER
5/8"	1/2"	DRM-625-V-50
5/8"	5/8"	DRM-625-V-625
5/8"	3/4"	DRM-625-V-75
5/8"	1"	DRM-625-V-100
5/8"	1 1/4"	DRM-625-V-125
5/8"	1 1/2"	DRM-625-V-150
5/8"	2"	DRM-625-V-200
5/8"	2 1/2"	DRM-625-V-250
5/8"	3"	DRM-625-V-300
5/8"	4"	DRM-625-V-400
5/ ₈ "	6"	DRM-625-V-600

Framing



*Denglass Gold, Durock, or other approved DEF substrate. *Refer to EIFS manufacturer for installation requirements



Base Coat

E.I.F.S. Drip Screed

ľ

3/16"

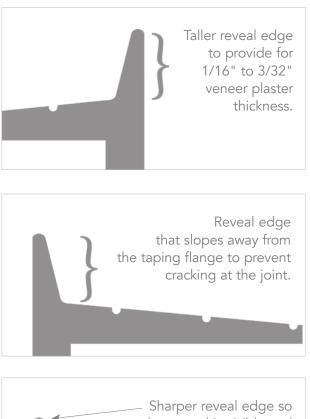
Finish Coat

-3/4"-

3/4"

VENEER PLASTER REVEALS SLEEK + SLIM.

Fry Reglet offers a selection of aluminum reveals and molding specifically designed for use with veneer plaster.



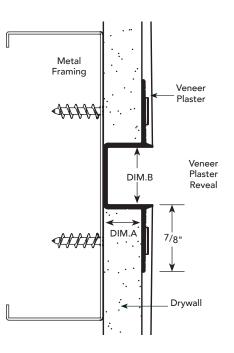


PI.1 PRODUCT DET

INSTALLATION DETAIL / Cross Section

VENEER PLASTER REVEAL MOLDING

DIM. A	DIM. B	NUMBER
3/ ₈ "	3/8"	VPR-375-375
1/2"	1/2"	VPR-50-50
1/2"	3/4"	VPR-50-75
1/ ₂ "	11/2"	VPR-50-150
5/ ₈ "	3/8"	VPR-625-375
5/ ₈ "	1/2"	VPR-625-50
5/ ₈ "	5/8"	VPR-625-625
5/ ₈ "	3/4"	VPR-625-75

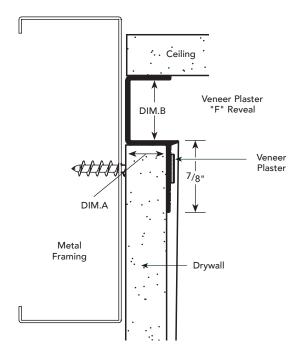


INSTALLATION DETAIL / Cross Section

VENEER PLASTER "F" REVEAL

PI.2

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
3/8"	3/8"	VPRF-375-375
1/2"	1/2"	VPRF-50-50
1/2"	3/4"	VPRF-50-75
5/8"	3/8"	VPRF-625-375
5/8"	1/2"	VPRF-625-50
5/8"	5/8"	VPRF-625-625
5/8"	3/4"	VPRF-625-75

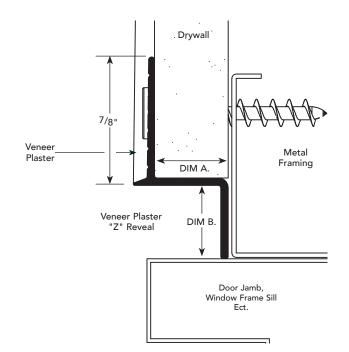


PI.3 PRODUCT DET

INSTALLATION DETAIL / Cross Section

VENEER PLASTER "Z" REVEAL

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
3/8"	3/8"	VPRZ-375-375
1/2"	1/2"	VPRZ-50-50
1/2"	3/4"	VPRZ-50-75
5/8"	3/8"	VPRZ-625-375
5/8"	1/2"	VPRZ-625-50
5/8"	5/8"	VPRZ-625-625
5/8"	3/4"	VPRZ-625-75

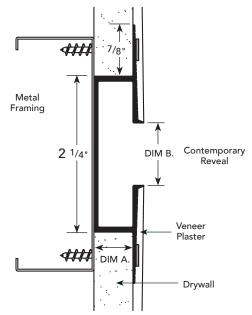


INSTALLATION DETAIL / Cross Section

CONTEMPORARY REVEAL

PI.4

DIM. A REVEAL DEPTH	DIM. B REVEAL WIDTH	NUMBER
1/2"	1/2"	CVPR-50-50
1/2"	5/8"	CVPR-50-625
1/2"	3/4"	CVPR-50-75
1/2"	1"	CVPR-50-100
5/8"	1/2"	CVPR-625-50
5/8"	5/8"	CVPR-625-625
5/8"	3/4"	CVPR-625-75
5/8"	1"	CVPR-625-100



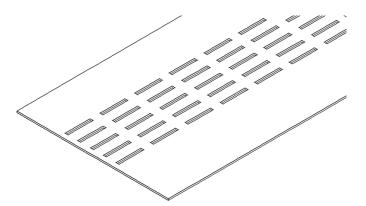
U.S. Patent No. 452,016

PJ.1 PRODUCT DETAIL

INSTALLATION DETAIL / Cross Section

VENTILATION INFORMATION

REVEAL WIDTH	VENT SLOT	VENT AREA PER LINEAL FOOT APPROX.	PERCENT OF AREA VENTED APPROX.
1/ ₂ "	1	1 sq. inch	15.0%
3/ ₄ "	1	1 sq. inch	12.5%
7/8"	1	1 sq. inch	9.5%
1"	1	1 sq. inch	9.4%
1 1/8"	1	1 sq. inch	8.3%
1 1/2"	2	2 sq. inch	12.5%
2"	3	3 sq. inch	14.1%
2 1/2"	3	3 sq. inch	11.3%
3"	5	5 sq. inch	14.3%
4"	5	5 sq. inch	10.4%
6"	8	8 sq. inch	12.5%



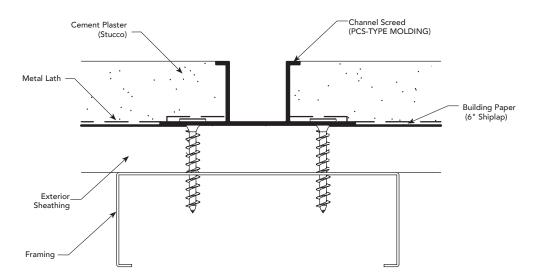
Example of vented profile with five rows of slots shown. Venting is available in one row of slots up to five rows. Specify number of rows required on your order.

PJ.2 INSTALLATIO



LATHING - VERTICAL INSTALLATION

- 1. Place building paper behind all moldings and shiplap a minimum of 6".
- 2. Secure moldings on 7" centers using fasteners as appropriate to substrate to meet ASTM C1063.
- 3. Install wire lath over installation flange of moldings.
- 4. Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape.



INSTALLATION

LATHING HORIZONTAL INSTALLATION

PJ.3

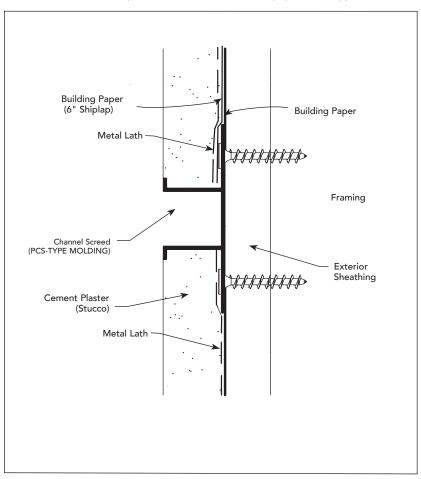
LATHING - HORIZONTAL INSTALLATION

- 1. Place building paper behind all moldings and shiplap a minimum of 6".
- 2. Secure moldings on 16" centers using fasteners as appropriate to substrate.
- 3. Place building paper over upper flange of reveal, extending upward and under the above building paper overlap.
- 4. Place wire lath over upper installation flange on horizontal installation.
- 5. Install wire lath over bottom installation flange of moldings.
- 6. Use vinyl or cloth tape specifically manufactured for masking aluminum trim prior to plastering. For painted surfaces, use plastic tape.

INSTALLATION OF MOLDINGS AFTER BUILDING PAPER AND WIRE LATH HAVE BEEN INSTALLED

Make sure that the 7/8" installation flanges are covered with wire lath. This will prevent cracking.

Note: Uniform Building Code requires two layers of grade "D" paper when applied over wood base sheathing.



PJ.4 INSTALLATION

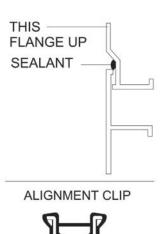
INSTALLATION 2-PIECE PLASTER EXPANSION JOINT

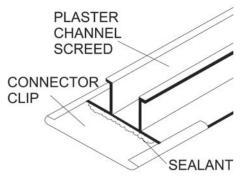
INSTALLATION - 2-PIECE PLASTER EXPANSION JOINT

- Place building paper behind all moldings and shiplap a minimum of 6".
- Prior to attachment, place sealant in the movement groove along the back of the molding.NOTE: If installation is horizontal, place movement flange on top and lap additional building paper over top flange.
- Leave alignment clips in place while fastening moldings to framing or studs.
- 4. Secure moldings on 16" centers using fasteners as appropriate to substrate.
- Place building paper and wire lath over upper movement installation flange on horizontal installation, and shiplap a minimum of 6". (See Horizontal Installation)
- 6. Install wire lath over bottom installation flange of moldings.
- Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape. NOTE: Qualifies for use as an expansion joint for stucco and plaster applications when installed in accordance with ASTM C1063.

SEALANT + CONNECTOR CLIPS

- The use of sealant at all butt joints and Fry Reglet Connector Clips is recommended.
- 2. Use Fry Reglet Connector Clips to align molding during installation.
- 3. Apply sealant as indicated.

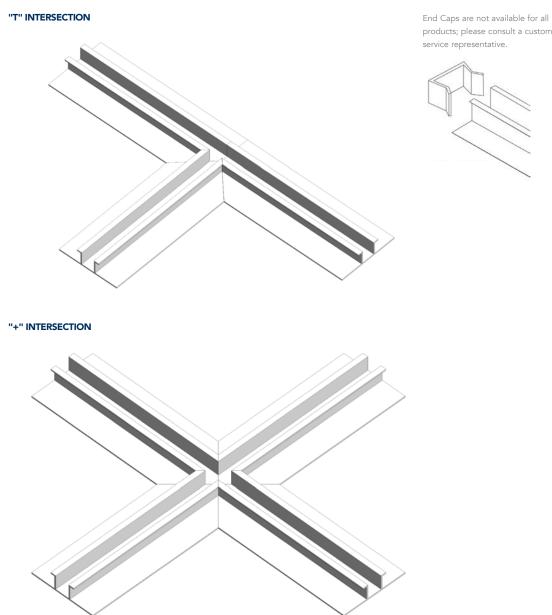




PJ.5



Factory fabricated intersections and corner pieces of the same or different moldings are used to connect horizontal and vertical joints, or transitioning from plane to plane. The intersections are welded and sealed. Standard leg lengths are 6" from the center point of the reveal. Custom leg lengths are available.



products; please consult a customer

PJ.6

ACTORY FABRICATED INTERSECTIONS

FACTORY FABRICATED INTERSECTIONS

FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.

PREFABRICATED AND PRE-ASSEMBLED JOINTS

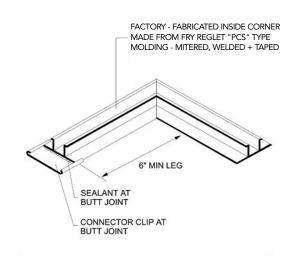
Factory fabricated intersections are available from Fry Reglet to speed installation and reduce labor cost. Intersections are available in the configurations shown below as well as custom configurations and may be made up of the same or different shapes. The joints are welded.

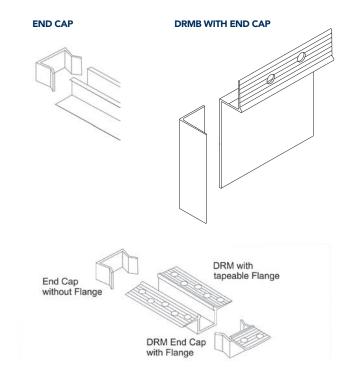
NOTE: Water resistant tape is factory applied to the backs of all PCS and DCS factory fabricated intersections.

Intersections are furnished with 6" legs to join with straight sections of moldings.

Custom leg lengths are available.

PCS CHANNEL REVEAL "L" INTERSECTION





End Caps are not available for all products; please consult a customer service representative.

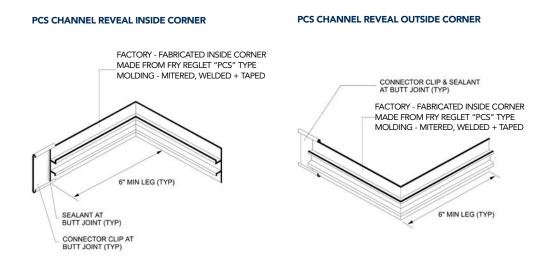
FACTORY FABRICATED INTERSECTION

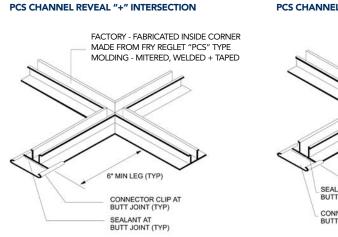
PJ.7

FACTORY FABRICATED INTERSECTIONS

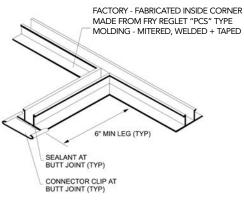
FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.





PCS CHANNEL REVEAL "T" INTERSECTION



PJ.8

ACTORY FABRICATED INTERSECTIONS

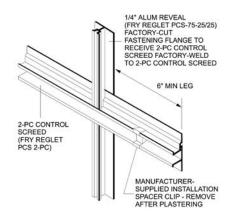
FACTORY FABRICATED INTERSECTIONS

FACTORY FABRICATED INTERSECTIONS

Presented as examples of ways Factory Fabricated Intersections can be used to speed installation and reduce costs.

DRM/DRMZ INTERSECTION AT DOORJAMB

WD JAMB REVEAL MOLDING (FRY REGLET "DRMZ"-TYPE) TYPICAL 6" LEG GYP BD REVEAL MOLDING (FRY REGLET "DRM"-TYPE)

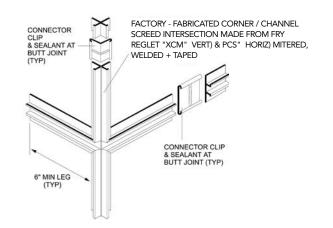


PCS/PCS 2-PC INTERSECTION

FPM/PCS WINDOW SILL REVEAL

FACTORY - FABRICATED INTERSECTION AT SILL MADE FROM FRY REGLET "FPM" AND "PCS" TYPE MOLDING - MITERED, WELDED + TAPED "FPM" TYPE MOLDING AT FRAME WINDOW FRAME "PCS" TYPE MOLDING

XCM/PCS CORNER/INTERSECTION



FACTORY FABRICATED INTERSECTIONS

PJ.9

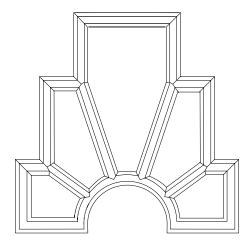
FACTORY FABRICATED INTERSECTIONS

FACTORY FABRICATED INTERSECTIONS

Fry Reglet's expertise at curving moldings combined with factory fabrication of intersections at virtually any angle, permits the complete assembly of decorative elements ready for installation. Two examples are shown below. The first uses curved and straight sections of the same drywall part and the second combines three plaster parts for an intriguing effect. Designers may let their imaginations soar. All that is required is a sketch together with the parts to be used. Fry Reglet will design the decorative element, quote a complete price and furnish a complete assembly, ready to install.

EXAMPLE 1

A SINGLE MOLDING - FACTORY FABRICATED



PART USED: DRM-50-50 DRYWALL REVEAL MOLDING

EXAMPLE 2 VARIOUS DISSIMILAR MOLDINGS – FACTORY FABRICATED

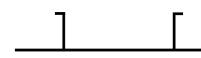
PARTS USED: PCS-75-75 PLASTER CHANNEL SCREED



PCS-75-150 PLASTER CHANNEL SCREED



PCS-75-200 PLASTER CHANNEL SCREED



DESCRIPTION

A straight and curved assembly of reveal moldings serves as the base of this intricate fabrication combining corners and intersections at various angles with straight and curved sections of moldings.

DESCRIPTION

Fry Reglet Plaster Channel Screeds with three reveal widths (3/4", 11/2" and 2") are combined to produce this intricate pattern. The widest reveal frames the entire assembly while 11/2" width is curved into an attractive design element. The center pattern is assembled from the narrowest moldings.

PJ.10 CURVED MOLDINGS

CURVED MOLDINGS

With over 20 years experience curving aluminum moldings, Fry Reglet is the leader in this technology. Fry Reglet's curving process is precise and our aluminum moldings hold their shape from the factory to the job site. Whether conforming to conditions such as archways, columns and curved ceilings; or when using Fry Reglet moldings to create a pattern within the wall, Fry Reglet's curving capability can add surprisingly dramatic effects to any project.

CURVING FRY REGLET MOLDINGS

Fry Reglet is able to curve virtually any shape in our assortment of drywall and plaster moldings. The only limitation to this process is the size of the curve, measured in terms of the "radius". Radius is the geometric term given to the distance from the center of a circle to its outside edge. The shape of the molding, and the direction of the curve, determine the minimum curve that can be achieved. Contact your local distributor or Fry Reglet's Customer Service Department for price quotations, radius minimums for specific parts and radius order forms.

Fry Reglet's curving process yields 9 usable feet of material from each 10 foot part. Provision for this 10% spoilage should be made when ordering.



CURVED TERMINOLOGY Measuring Radius

In measuring curves, careful attention should be given to the point on the molding to which the radius is measured. Radius detail sheet indicates Point of Measurement.

ORDERING CURVED MOLDINGS

To assist in ordering curved moldings, Fry Reglet requests specific detailed information. By following the simple steps below, you are assured of obtaining the exact radius desired.

Indicate Curve Desired

Contact Fry Reglet Customer Service to obtain radius order sheets.

Indicate Radius

Indicate the radius desired from measuring points on radius detail. In most cases the radius measurement should be field checked.

Indicate Molding + Finish Desired

Indicate number of molding and finish desired (i.e. DRM 50-150 clear anodized).

Indicate Quantity

Indicate total footage desired (add 10% for spoilage).

For additional specification and ordering information contact a customer service representative.

FINISHES

POWDER PAINT

Fry Reglet Powder paint, applied over chemical conversion coating and primer, provides durability and beauty for most interior and exterior applications. This finish is provided as the standard Fry Reglet paint finish.

This factory applied, baked-on finish is available at standard lead times in the colors shown and in custom colors to match swatches provided

SPECIFICATION

Powder Paint Shall Be As Follows:

All surfaces to receive a polyester powder coat will be pretreated in strict accordance with the powder coating manufacturer's specification.

Finish total dry film thickness should meet or exceed the dry film thickness of 30 microns/ 1.2 mils as specified in AAMA 2605 SEC 4.3. Color uniformity will meet or exceed the requirements of AAMA 2605 SEC 7.1

KYNAR[®] PREMIUM FINISH

The industry standard for over 25 years, Fry Reglet Kynar® coatings provide superior resistance to chalking and ultraviolet deterioration. Kynar® finishes are highly resistant to chemicals, salt spray and industrial pollutants. This premium finish is recommended for moldings to be used on exteriors in harsh environments or in coastal areas where salt air is common. Available in all standard Kynar colors and custom colors to match swatches provided.

Kynar® is a registered trademark of ALTOFINA.

SPECIFICATION

Kynar[®] Finish Shall Be As Follows:

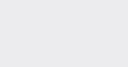
Finish shall meet or exceed AAMA 2605 Specification "Voluntary Specification for High Performance Organic Coatings on Architectural Extrusion Panels." (Nominal dry film thickness shall be .30 mil for primer and 1.0 mil for finish coats).

Finish shall be 70% min. resin content full strength) polyvinylidene fluoride coating, applied over chemical conversion coating and primer. Coatings shall receive a bake cycle of 17 minutes at 450°F. Kynar[®] is available by special order only. Contact Fry Reglet for color information.

PK.2 DRYWALL / PLASTER MOLDING FINISHES

FINISHES

Tan	Medium Bronze	Dark Bronze	Cream
White	Black	Oyster	Haze
Adobe	Silver Satin	Silver Gray	Platinum



Gun Metal Gray

PK.3

RYWALL / PLASTER MOLDING FINISHES

FINISHES

ANODIZED FINISHES

Anodizing is an electrochemical process in which the aluminum is immersed in an acid solution through which electric current is passed. Although a natural oxidation process commences when bare, unfinished aluminum is exposed to air, producing the oxide film artificially creates a film that is thicker, harder and more durable.

Other anodic coatings are available on special order to satisfy architectural requirements. Colors available are:

- Medium Bronze
- Light Bronze
- Dark Bronze
- Black

These integral colors are in conformance with the Aluminum Association designation 3AA-M112C22A32.

Also available on special order are other colors using various two-step processes in conformance with the Aluminum Association designation 3AA-12C22A34 for impregnated color. These specifications for color anodizing are for Class II architectural finishes with coating thicknesses up to 0.7 mils.

general note concerning anodized finishes: Due to the nature of the anodizing process, shade variations can be expected from one element to another. This inherent characteristic of the finish need be no problem if properly anticipated in the design.

SPECIFICATION

Clear Anodized Finish Shall Be As Follows: STANDARD: Architectural 200R1 medium etch (AA-M32C10A21).

SPECIAL ORDER: Class II Architectural 204R1 medium etch .40 mils min. (AA-M12C22A31)

Thickness of anodic coating shall be tested in accordance with ASTM B-244-68 and sealed to pass the modified dye stain test (ASTM B136-77).

CHEMICAL CONVERSION COAT FINISHES

Chemical conversion coating is a multi-step cleaning and metal preparation process. It cleans the aluminum, and acts as a protective coating until primer and paint can be applied. When field painting is planned, chemical conversion coating should be specified.

SPECIFICATION

Chemical Conversion Coat Finish Shall Be As

Follows: Treatment of aluminum moldings to conform with ASTM D 1730 Type B and MIL-C-5541A.

PRIME PAINTING

Fry Reglet Prime Paint is spray applied in the factory and baked-on so that it serves as an ideal base for finish painting in the field.

SPECIFICATION

Prime Paint Shall Be As Follows:

Factory sprayed and baked-on to serve as a base for field painting.



800-237-9773 | www.fryreglet.com