



M-Curb™ System Installation Guide

The M-Curb™ System is designed for use on asphaltic systems. For smooth APP, a granulated target sheet must be applied to the surface first and the target sheet should extend past the M-Curb a minimum of 2" in all directions. Do not use on TPO and PVC membranes.

Step #1- Remove all rust, roof cement, etc. from the penetration. Seal around the base of the penetration with M-Bond and tool the bead, completely sealing the gap. **DO NOT USE ROOF CEMENT.**



Step #2- Apply M-Bond to the vertical portion of the penetration and tool the sealant smooth. The M-Bond acts as a primer. The M-Bond shall extend up the penetration a minimum of 3". **DO NOT USE ASPHALT PRIMER OR ROOF CEMENT.**



Step #3- Apply a bead of M-Bond around the entire bottom perimeter and an additional bead down the center. Apply a bead of M-Bond around the perimeter of the end joints. (Gray M-bond was used just to show the contrast on the black surface.)





Step #4- Position the M-Curb section on the roof surface, making sure there is a minimum of 1" space between the inside wall of the M-Curb and the penetration. Press the sections down to the roof firmly.



Step #5- Apply a bead of M-Bond around the outside base of the M-Curb and to the vertical joint sections. Tool the bead of M-Bond around the outside base and on the vertical joint sections.



Step #6- and fill the entire M-Curb with M-Thane One-Part or Two-Part Pourable Sealant.



NOTE: A properly constructed M-Curb has four watertight seals; 1. M-Bond seal around penetration. 2. Pourable Sealer. 3. M-Bond seal under each M-Curb section. 4. Exterior perimeter M-Bond seal.