

IGS3723B 5GP

SAFETY DATA SHEET

1. Identification

Product identifier: IGS3723B 5GP

Other means of identification

Synonyms: Silicone Curing Agent - B

Recommended use and restriction on use

Recommended use: Silicone Elastomer (B)

Restrictions on use: Not known.

Manufacturer/Importer/Distributor Information : Momentive Performance Materials LLC
260 Hudson River Road
Waterford NY 12188

Contact person : commercial.services@momentive.com

Telephone : General information
+1-800-295-2392

Emergency telephone number Supplier : CHEMTREC
1-800-424-9300

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin sensitizer	Category 1
Toxic to reproduction	Category 1B
Serious Eye Damage/Eye Irritation	Category 1

Label Elements

Hazard Symbol:



Signal Word: Danger

IGS3723B 5GP

Hazard Statement: H318; Causes serious eye damage.
H317; May cause an allergic skin reaction.
H360; May damage fertility or the unborn child.

Precautionary Statements

Prevention: Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Immediately call a POISON CENTER/doctor. Specific treatment (see on this label). Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

Substance(s) formed under the conditions of use: Reacts with water forming ethanol.

3. Composition/information on ingredients
--

IGS3723B 5GP

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
(1) Carbon Black	1333-86-4	20 - <50%	# This substance has workplace exposure limit(s).
1-PROPANAMINE, 3-(TRIETHOXSILYL)-	919-30-2	10 - <20%	No data available.
DIBUTYLTIN OXIDE	818-08-6	0.3 - <1%	# This substance has workplace exposure limit(s).
Di-(2-ethylhexyl)phthalate	117-81-7	0.1 - <0.3%	# This substance has workplace exposure limit(s).

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

(1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

4. First-aid measures

General information: No action shall be taken involving any personal risk or without suitable training.

Ingestion: If swallowed, rinse mouth with water (only if the person is conscious). Do NOT induce vomiting. Consult a physician for specific advice.

Inhalation: Move into fresh air and keep at rest. Get medical attention if symptoms occur.

Skin Contact: Wash the skin immediately with soap and water. Get medical attention promptly if symptoms occur after washing.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment is symptomatic and supportive.

5. Fire-fighting measures

IGS3723B 5GP

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other involved materials.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: All standard extinguishing agents are suitable.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: In case of fire, carbon monoxide and carbon dioxide may be formed. Exposure to fire can generate toxic fumes. Acute overexposure to the products of combustion may result in irritation of the respiratory tract.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep container closed. Avoid inhalation of vapors and spray mists. Avoid contact with skin and eyes. Use only in well-ventilated areas. Keep out of reach of children. See Section 8 of the SDS for Personal Protective Equipment.

Methods and material for containment and cleaning up: Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

Notification Procedures: In case of spills, beware of slippery floors and surfaces. See Section 8 of the SDS for Personal Protective Equipment.

7. Handling and storage

Precautions for safe handling: Do not get in eyes, on skin, on clothing. Do not taste or swallow. See Section 8 of the SDS for Personal Protective Equipment. Use only in well-ventilated areas. Wash hands after handling. Sensitivity to static discharge is not expected.

Conditions for safe storage, including any incompatibilities: Keep container tightly closed in a cool, well-ventilated place. Avoid contact with moist air. Use original container or packaging of similar material of construction

IGS3723B 5GP

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
(1) Carbon Black - Inhalable fraction.	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2015)
(1) Carbon Black	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	REL	3.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	3.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	3.5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
(1) Carbon Black - Inhalable fraction.	TWA	3 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2015)
(1) Carbon Black	REL	3.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
(1) Carbon Black - as PAHs	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2016)
(1) Carbon Black	PEL	3.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	3.5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	3.5 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
(1) Carbon Black - Particulate.	AN ESL	3.5 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	ST ESL	35 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
(1) Carbon Black	TWA PEL	3.5 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
	IDLH	1,750 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)
DIBUTYLTIN OXIDE - as Sn	STEL	0.2 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2015)
	TWA	0.1 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2015)
	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	0.1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	TWA	0.1 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	0.1 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
DIBUTYLTIN OXIDE - Particulate.	AN ESL	0.1 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	ST ESL	1 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
DIBUTYLTIN OXIDE - as Sn	TWA PEL	0.1 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as

IGS3723B 5GP

			amended (01 2015)
	STEL	0.2 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
DIBUTYLTIN OXIDE	IDLH	25 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)
Di-(2-ethylhexyl)phthalate	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2015)
	REL	5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	STEL	10 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
	STEL	10 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	5 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
	STEL	10 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
	AN ESL	5 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	ST ESL	50 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (11 2016)
	TWA PEL	5 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
	IDLH	5,000 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)

This product contains one or more substances with an occupational exposure limit. However, the respirable particle(s) of this/these substance(s) are inextricably bound within the polymer matrix. Therefore, we do not expect an exposure to this/these substance(s) during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Appropriate Engineering Controls

Eye wash facilities and emergency shower must be available when handling this product. Use only in well-ventilated areas.

Individual protection measures, such as personal protective equipment

General information: Use only in well-ventilated areas. Do not eat, drink or smoke when using the product. Wash hands after handling. Practice good housekeeping.

Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Chemical resistant gloves

Other: Wear suitable protective clothing.

IGS3723B 5GP

Respiratory Protection: If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

Hygiene measures: Observe good industrial hygiene practices. Good personal hygiene is necessary. Wash hands and contaminated areas with water and soap before leaving the work site. When using do not eat, drink or smoke.

9. Physical and chemical properties

Appearance

Physical state: solid
Form: Paste
Color: Black

Odor: amine like

Odor threshold: No data available.

pH: Not applicable

Melting point/freezing point: ca. -29.0 °C

Initial boiling point and boiling range: > 200 °C

Flash Point: > 63.0 °C (PENSKY-MARTENS)

Evaporation rate: < 1

Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%): No data available.

Flammability limit - lower (%): No data available.

Explosive limit - upper (%): No data available.

Explosive limit - lower (%): No data available.

Heat of combustion: No data available.

Vapor pressure: Not applicable

Vapor density: No data available.

Density: 1 g/cm³ (20 °C)

Relative density: ca. 1.0

Solubility(ies)

Solubility in water: Reactive.

Solubility (other): Hexanes

Partition coefficient (n-octanol/water) Log Pow: No data available.

Auto-ignition temperature:

No data available.

Decomposition temperature: No data available.

IGS3723B 5GP

SADT:	No data available.
Viscosity, dynamic:	No data available.
Viscosity, kinematic:	No data available.
VOC:	225 g/l ;

10. Stability and reactivity

Reactivity:	Reacts with water.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerization does not occur.
Conditions to avoid:	Keep away from sources of ignition - No smoking. Heat, sparks, flames. Keep away from moisture.
Incompatible Materials:	Reacts with water forming ethanol. Avoid contact with acids and oxidizing substances.
Hazardous Decomposition Products:	Carbon dioxide Silicon dioxide. Tin fumes. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	No data available.
----------------------	--------------------

IGS3723B 5GP

Specified substance(s):
DIBUTYLTIN OXIDE LD 50 (Rat): 172 mg/kg

Dermal Product: Not classified for acute toxicity based on available data.

Inhalation Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity Product: No data available.

Specified substance(s):
1-PROPANAMINE, 3-(TRIETHOXSILYL)- NOAEL (Rat, Oral, 90 d): 200 mg/kg

Skin Corrosion/Irritation Product: OECD-Guideline 404 (Acute Dermal Irritation/Corrosion) (Rabbit, 4.0 h): The health hazard evaluation is based on the toxicological properties of a similar material.

Serious Eye Damage/Eye Irritation Product: No data available.

Respiratory or Skin Sensitization Product: No data available.

Carcinogenicity Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified **US. National Toxicology Program (NTP) Report on Carcinogens:**
No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):
No carcinogenic components identified

IGS3723B 5GP

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-
Ames-Test: negative
Chinese Hamster Ovary (CHO): negative

In vivo

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-
Micronucleus test (mouse): negative

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects:

Product releases amine vapors during cure. Contains dibutyltin compound(s) - May impair fertility. May cause harm to unborn child.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-
LC50 (Brachydanio rerio, 96 h): > 934 mg/l

Aquatic Invertebrates

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-
EC50 (Daphnia magna, 48 h): 331 mg/l

IGS3723B 5GP

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXSILYL)- EC50 (Desmodesmus subspicatus (green algae), 72 h): > 1,000 mg/l
NOEC (Desmodesmus subspicatus (green algae), 72 h): 1.3 mg/l

Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s):

1-PROPANAMINE, 3-(TRIETHOXSILYL)- 67 % (28 d) Not readily degradable. hydrolyses

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

(1) Carbon Black No data available.
1-PROPANAMINE, 3-(TRIETHOXSILYL)- DIBUTYL TIN OXIDE No data available.
Di-(2-ethylhexyl)phthalate No data available.

Other adverse effects: No data available.

IGS3723B 5GP

13. Disposal considerations

- General information:** The generation of waste should be avoided or minimized wherever possible. Do not discharge into drains, water courses or onto the ground. See Section 8 for information on appropriate personal protective equipment.
- Disposal instructions:** Disposal should be made in accordance with federal, state and local regulations.
- Contaminated Packaging:** Dispose of as unused product.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

- Special precautions for user:** This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Reproductive toxicity
Serious eye damage or eye irritation
Respiratory or Skin Sensitization

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

IGS3723B 5GP

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
(1) Carbon Black	10000 lbs
1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-	10000 lbs
DIBUTYL-TIN OXIDE	10000 lbs
Di-(2-ethylhexyl)phthalate	10000 lbs

SARA 313 (TRI Reporting)

<u>Chemical Identity</u>	<u>Reporting threshold for other users</u>	<u>Reporting threshold for manufacturing and processing</u>
Di-(2-ethylhexyl)phthalate		

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING: This product can expose you to chemicals including Di-(2-ethylhexyl)phthalate, which is [are] known to the State of California to cause cancer and birth defects or other reproductive harm.

This product can expose you to chemicals including Toluene, which is [are] known to the State of California to cause birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.

US. New Jersey Worker and Community Right-to-Know Act

<u>Chemical Identity</u>
SILOXANES AND SILICONES, DI-ME
(1) Carbon Black
1-PROPANAMINE, 3-(TRIETHOXY-SILYL)-
TETRA-N-PROPYL-SILICATE
DIBUTYL-TIN OXIDE
Di-(2-ethylhexyl)phthalate

US. Massachusetts RTK - Substance List

<u>Chemical Identity</u>
Di-(2-ethylhexyl)phthalate

US. Pennsylvania RTK - Hazardous Substances

<u>Chemical Identity</u>
(1) Carbon Black
Di-(2-ethylhexyl)phthalate

IGS3723B 5GP

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

Canada NDSL Inventory:	Not in compliance with the inventory.	Remarks: None.
US TSCA Inventory:	On or in compliance with the inventory	Remarks: None.
Australia AICS:	On or in compliance with the inventory	Remarks: None.
Canada DSL Inventory List:	On or in compliance with the inventory	Remarks: None.
EINECS, ELINCS or NLP:	On or in compliance with the inventory	Remarks: None.
Japan (ENCS) List:	On or in compliance with the inventory	Remarks: None.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory	Remarks: None.
Philippines PICCS:	On or in compliance with the inventory	Remarks: None.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory	Remarks: None.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.

16. Other information, including date of preparation or last revision

HMIS Hazard ID

Health	*	3
Flammability		2
Physical Hazards		1
PERSONAL PROTECTION		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date: 12/24/2019
Revision Date: No data available.
Version #: 6.0
Further Information: No data available.

IGS3723B 5GP

Disclaimer:

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safehandling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

®,*, and TM indicate trademarks owned by or licensed to Momentive.