



Acrylitex Interior Texture and Coating Submittal Documentation

Project: _____

Contractor: _____

Installer: _____

Supplier: Grabber Construction Products
800-477-8876

Distributor: _____

Acrylitex Smooth Wall

Applicator Tips



Preparation for Gypsum Substrate: New Construction.

1. Surfaces must be clean, dry, sound and properly cured.
2. Surfaces must be free of sanding dust, dirt, oil, grease, mildew, fungus, efflorescence, loose paint or other contaminants.
3. Surfaces must be free of chalking, blistering, peeling, cracking and delaminating
4. Surface must be completely dry before application.
5. Finished surface should be a strong level 4.

Preparation:

1. Product is bucket ready. No need to dilute. Product may need to be mixed if it has been stored for a long period. As with most paint, product should acclimate for 12 hours to the same temperature as the walls.
2. Walls need to be dust free, dry and ready for paint.
3. You must mask the same as you would for paint.
4. Remove heavy dust residue from bottom of wall so dust doesn't blow upward on the wall. May use a pump up sprayer filled with water to spray a fine mist to keep the sanding dust from becoming airborne while spraying product. Stairwells are critical areas for dirt and dust kickback. Wipe or sponge down paper fuzz.
5. Tip Size: Graco RAC X WIDERAC Switch Tips 1221-1225. These tips are the best choice to eliminate any stipple. Other tip options are 519 for tight spaces up to 625. Choice of tip size will depend on size of pump and comfort zone of applicator.
6. Use a 30 mesh filter for your airless and REMOVE THE GUN FILTER.
7. DO NOT ALLOW PRODUCT TO FREEZE. Product will not recover.

Application:

1. Apply approximately 15 wet mils. Touch up. Sand surface of touch up areas with 220 grit or screen. Then spray another 15 wet mils. Product is designed to turn the wall white at 15 wet mils, but checking actual mils with a mil gauge is highly recommended. Two coats of 15 wet mils will dry to 12 mils.
2. Dry time is 4-6 hours per coat. Recoat 12-24 hours.
3. The application of this product is comparable to spraying any PVA product. One of the user-friendly advantages of Acrylitex Smooth Wall is that it won't run.
4. Product should be applied to walls first to eliminate fallout on the sanding fuzz.
5. Product has a self-leveling characteristic.
6. Airless spray application. Pump pressure should be rated at 2700-3000 psi with an output of at least 1 gallon per minute. Your spray gun should be a minimum of two feet from the wall. Product may be backrolled, but roller will leave a good stipple.
7. Tight areas, such as skylights, you may want to lower the pressure on your pump and use a smaller tip.
8. Material line should be 3/8 inch diameter for the first 50 feet. Then you can reduce to 1/4.
9. Once sprayed, open windows or doors to allow air circulation and ventilation of the area. In colder climates, you will need to remove the masking from the windows, crack the windows at least 4 inches and turn the heat on to warm the air in the room. This will allow condensation to escape.
10. Acrylitex Smooth Wall is a PVA product. Therefore, the wall will not need to be primed.

Acrylitex Smooth Wall is designed for use as an undercoating for finish paint on interior walls and ceilings. Our liability is expressly limited to the replacement of defective product. For additional information, contact Manufacturer.

Manufacturer:

Specification Sheet

Acrylitex Smooth Wall PF4505-01



Manufacturer: Acrylic Technologies, Inc.
8914 NE Alderwood Rd., Portland, Oregon 97220
Phone: 503.282.2591

Product Description: Acrylitex Smooth Wall is a PVA product applied in a production spray application to create a smooth wall finish. It takes a level 4 finish to level 5 without the need to putty coat by hand. Eliminates the intensive labor necessary with the traditional method and can be sanded. This product has exceptional hide and a self-leveling characteristic.

Coverage: Approximately 85-110 square feet per gallon. Coverage rates will vary with mil thickness, applicator technique and type of spray tip (amount of fallout).

Recommended Mil Rate: Apply 15 wet mils per application. See Applicator Tips.

Packaging: Available in 5 gallon and 55 gallon containers and 275 gallon totes.

Colors: Available in one color – White.

Preparation for Substrates of Gypsum and Concrete:

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3. Surfaces must be free of chalking, blistering, peeling, cracking and delaminating
4. Surface must be completely dry before application.

Application Equipment: Apply Acrylitex Smooth Wall with an airless that sprays at least 1 gallon per minute. Respirator not required but recommended. Clean tools, equipment and skin with soapy water and rinse.

Application: Product is bucket ready. No thinning necessary.

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