

# TECHNICAL DATA SHEET HE196 - TIETEX® T326 POLYESTER



Physical Properties		
Appearance	Maximum VOC	Tensile Strength Film (Initial)
Fabric	0 g/l	41 lbs (ASTM D-1682)
Color	Maximum VOS	Trapezoidal Tear Strength
White to yellow white	0 lbs/gal	14.2 lbs (ASTM D-1117)
Elongation (Initial)	Mullen Burst	Weight Of Fabric
25.8% (ASTM D-1682)	127 lbs (ASTM D-3786)	2.9 oz/ sq. yd.

#### Description

HE196 - TIETEX® T326 POLYESTER is a stitchbonded, high performance fabric for use in cold applied built-up roofing and roof maintenance systems.

HE196 - TIETEX® T326 POLYESTER is white to off white with lay lines for one and two ply roof systems. It is ideal as the reinforcing component in cold process roofing and repair using either water-based asphalt or acrylic emulsions, or solvent type coatings or mastics.

In properties required for roofing systems - tear strength, puncture resistance, and tensil strenght combined with elongation - **HE196 - TIETEX® T326 POLYESTER** has been shown in tests with asphalt emulsion and cutbacks to be far superior to conventional roofing felts weighing five to seven times as much as **HE196 - TIETEX® T326 POLYESTER**.

HE196 - TIETEX® T326 POLYESTER is a polyester that will readily conform to irregular surfaces and standing seam metal roof decks. It is also much easier to handle and apply properly than other soft polyester sheets.

#### Usage

HE196 - TIETEX® T326 POLYESTER is highly recommended for reinforcing:

- # 100 Elastomulsion™, # 107 Standard Asphalt emulsion, # 109 Liquid Roof Neoprene Modified Emulsion, or # 203, # 403, # 902, or # 903 cutbacks for roof systems and maintenance of previously coated, modified or standard cap sheet and exposed metal roofs.
- # 204, # 208, # 209, # 289, # 295, # 504, # 505, # 508, #905, or # 906 mastics for repairs, flashing, and seam-sealing.
- # 220, # 280, # 287, or # 520 reflective coatings for added durability.

Roofing System Specifications are available for built-up roof and maintenance membranes weighing only one pound or less per square foot. 10 year warranties are available. The weight factor may enable re-roofing without the need for complete removal of the existing membrane.

#### Coverage

### SIZES:

- 40" X 324' (10 square net)-----Approximately 22.5 lbs.
- 4" X 300'-----Approximately 5.5 lbs.
- 6" X 300'-----Approximately 3 lbs.
- 12" X 300'-----Approximately 16.5 lbs.

#### Surface Preparation

Follow the directions on the material being used with HE196 - TIETEX® T326 POLYESTER for proper preparation of the surface.

Apply the asphalt emulsion and cutback coatings at the uniform rate of 3 to 4 gallons/100 square feet by spray or brush and immediately embed **HE196 - TIETEX® T326 POLYESTER** with 4" side and end laps or as specified. A long-handled paint roller or soft-bristle push broom is recommended for pressing the fabric into the coating without wrinkles, or air pockets. When dry enough for foot traffic apply a top coat of the same coating at 3 to 4 gallons/100 square feet. Refer to product labels or data sheets for application details.

For maintenance treatment: Apply one or two layer fabric systems (with protective and reflective coating) directly over existing smooth-surface roofs after making any necessary repairs.

For roofing and reroofing systems: Apply a coated base sheet (or heavy buffer sheet over gravel) mechanically fastened or spot-adhered, then two layers of HE196 - TIETEX® T326 POLYESTER each embedded in, and top coated with, any of the above protective coatings.

Polyester systems are not recommended directly over gravel or shingles. Surfaces to receive the fabric must be smooth. Do not apply when air temperature is below 60&deg, F. or if there is a threat of rain or temperature below 40&deg: F. within 24 hours.

## Cleanup

HE196 - TIETEX® T326 POLYESTER is a dry fabric and as such only picking up of pieces and left over material is needed.

## Caution

Use gloves and other protective clothing when working with this material.

**EMPLOYERS** should obtain a copy of the **Material Safety Data Sheet (MSDS)** from your supplier or directly from Henry at the toll free number or website below.

## **Product Sizes**

40IN X 324FT ROLL (22 lb)

## Limited Warranty

We, the manufacturer, warrant only that this product is free of defects, since many factors which affect the results obtained from this product--such as weather, workmanship, equipment utilized, and prior condition of the substrate--are beyond our control. We will replace at no charge any product proved to be defective within 12 months of purchase, provided it has been applied in accordance with our written directions for uses we recommend as suitable for this product. Proof of purchase must be provided. **DISCLAIMER OF WARRANTIES:** The **Limited Warranty** is **IN LIEU OF** any other warranties express or implied including but not limited to any implied warranty of **MERCHANTABILITY** or fitness for a particular purpose; and we, the manufacturer, shall have no further liability of any kind including liability for consequential or incidental damages resulting from any defects or any delays caused by replacement or otherwise.