



TECHNICAL DATA SHEET  
**Pro-Grade® 155**  
Flashing Cement

Physical Property	Typical Value	Test Method
Appearance	Black Fibrous Paste	-
Application Temperature (Ambient)	20° F to 120° F	-
Consistency	Trowel Grade	-
Flash Point	105° F	ASTM D3278
VOC Content (maximum)	290 g/l	EPA Method 24
Weight	8.25-9.25 lbs./gal.	-

#### Approvals and Certifications

- Meets or exceeds ASTM D4586 Standard Specification for Asphalt Roof Cement, Asbestos-Free, Type I, Class II
- Miami-Dade County Approved
- Can contribute to LEED certification credits

#### Description

**Pro-Grade® 155 Flashing Cement** is a premium quality SBS-modified flashing cement supplied in trowel-grade consistency for dry surface applications in all temperature conditions. This material is made from heavy-bodied asphalt reinforced with organic fibers. **Pro-Grade® 155** forms a tough film that will not become brittle or mud-crack, will not sag/slip, and has a high resistance to weathering.

#### Features

- Contains SBS rubber for flexibility and elasticity
- Will not sag/slip even at high roof temperatures
- Available in low temperature and summer grades

#### Usage

Repairs holes, cracks and splits on composition shingles, mineral surface cap sheets, asphalt roofs, APP, SBS modified rubber roofs, cured concrete and metal roofs. Seals leaks and openings around flashings, chimneys, masonry, vents, skylights, joints in metal edging, gutters, etc. Use for 3- or 5-course flashing in BUR.

#### Application

**Surface Prep:** Clean dirt, loose material, and any other foreign matter from the surface. Remove embedded gravel and cut away old roof cement to ensure bond. Remove rust and scale with wire brush.

**Apply:** Apply to the surface using a flat pointed trowel in a continuous unbroken film at a wet thickness of 1/8". Press firmly and spread at least 2" beyond, feathering edges. **Large holes:** If damaged area is over 1/4" wide, apply to the repair area. Next, apply roofing membrane, nailed over the repair area. Nails should be 2" to 2 1/2" apart. Finally, trowel apply over the patch area. If damaged area is over 1/4" wide or 2" long, embed **Henry® 181** or **Henry® 183 Roof Repair Fabric** into the cement, then cover with additional cement.

**Loose Nails, Laps and Seams:** Drive in loose nails. Trowel to a thickness of 1/4" to 3/8" over the repair area. Spread down to a feathered edge to allow for drainage.

For best results in cold weather, use **Pro-Grade® 155 - Low Temp** or keep unopened container at room temperature for at least 24 hours before applying. Cement should be applied under normal environmental conditions without thinning.

#### Coverage

Approximately 12 sq. ft. per gallon applied at 1/8" thick.  
30 sq. ft. per 5 gallon pail for a 3-course application.

## **Pro-Grade® 155 Flashing Cement**

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### **Clean-up**

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Clean tools with kerosene, paint thinner or mineral spirits. Clean hands with waterless hand cleaner.

### **Packaging**

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5 Gallon

### **Precautions**

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CLOSE AIR INTAKES ON ROOF UNTIL SOLVENTS DISSIPATE! May not yield satisfactory results over some APP torch down membranes. Not for use over coal tar, gravel, rubber or PVC sheet roofing, wood shingles or under APP membrane or other products with burn-off film. To extend repair life, coat with a Henry Roof Coating after 30 days.

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